

# **Stormwater Management**

THE INFILTRATION RANGE



INFILTRATION MODULES
RETENTION CISTERNS

INFILTRATION FILTERS
SHAFTS AND ACCESSORIES





# **GRAF** – Setting standards in quality

For 50 years, Otto Graf GmbH has been offering high-class plastic products to its customers. In 1974, GRAF developed its first pioneering range of rainwater harvesting products. Today we are market leader in numerous countries for Rainwater Harvesting Systems.

# **High Quality Manufacturing**

Graf is investing continuously in the expansion of the headquaters in Teningen near Freiburg (Breisgau). The facility has now an approximate area of 155.000 m<sup>2</sup> and is one of the most modern production facilities for plastic products in the

Our choice of Germany for the new production site was easy. On the one hand, we feel an obligation to the site because of our history. On the other, we would like to offer our customers products of the highest quality.

# Quality is at the forefront

To ensure consistent high product quality, you need optimised production processes and outstanding quality management. Every individual tank at the new production site in Teningen is checked for dimensional accuracy, wall thickness and weight.

All production parameters, e.g. material composition, machine settings and the staff involved in the production process, are documented for each individual product.

# Our goal: your satisfaction

More than 100,000 satisfied customers already benefit from the advantages of GRAF rainwater harvesting systems.



Manufacturing certified according to ISO 9001

# **High Quality Manufacturing**

Our products have to satisfy a huge number of different requirements, which is why GRAF is an expert in all the common procedures for manufacturing plastic products and has access to the optimum manufacturing process for every product.

# **Ecological products from the** technology leader

GRAF uses state-of-the-art production facilities. This is the only way to guarantee superlative quality at attractive prices. GRAF broke new ground by using injection embossing to make the Carat underground tank. To manufacture this tank, the company developed and constructed the world's largest injection moulding machine.

# Durable and 100% recyclable

Right from the stage of developing its products, GRAF attaches great importance to sustainable product design.

Long product lives ensure that fewer resources are used and the environmental impact is minimised. All products manufactured by GRAF are 100 % recyclable.

Some products are also made from recycled materials - yet another boost to the environmental credentials of the GRAF product range. This means that not only do GRAF products protect the environment during use but their manufacturing process is also ecologically sound.

# Sustainable production processes

While GRAF products help protect the environment, they are also manufactured in an environmentally-sound way. For example, the injection moulding process consumes up to 85 % less energy than normal.

The heat generated during manufacturing is processed by a modern heat recovery system and is used to heat the production and logistics building.



Manufacturing certified according to ISO 50001







































World's biggest injection moulding machine



Blow moulding process



Rotational moulding

# **Content**

# Preserving the natural cycle **Basic information** Dimensioning and planning of infiltration systems Loads and angles of friction System overview The system at a glance **EcoBloc system** Vario 800 flex shaft Accessories Technical data Application examples 30 System overview Infiltration Tunnel/ The system at a glance Infiltration Tunnel twin Technical data Application examples Infiltration and Multi shaft system Infiltration and Multi Shaft system DN 400 (16") shaft system Shaft system DN 600 (24") Universal filter 3 external, Universal industrial filter 3 external Filter technology Infiltration filter shaft, settling filter shaft KLsepa.compact Light fluid separator Detention/Retention overview Detention Carat S Retention Carat S **Detention Platin** Water detention and Retention Platin retention systems Detention/Retention Carat XL Detention/Retention Carat XXL Detention/Infiltration Herkules

# Q Webcode G4107 The webcode will lead you directly to the required information. Installation instructions Technical drawings Detailed product information

Downloads

www.graf-water.com

# Symbols in the catalogue

Load capacity



Suitable for pedestrian loading



Suitable for vehicle loading



Lorry-bearing

# Advice, planning and products from one source



# What we offer:

- Dimensioning according to DWA-A 138 and DWA-M 153 for infiltration systems
- Sizing for infiltration / retention systems
- Overflow verification according to DIN1986-100
- Assistance with drainage planning proposal
- Assistance with and evaluation of soil survey





# On-site support:

If you are planning an infiltration system and need on-site assistance or one-to-one advice from our technical team, then

we can help. We work with you to develop customised systems to clean, store, infiltrate, attenuate or harvest rainwater.



# **Internationally proven: GRAF** infiltration technology





Business Park, Hradec Králové (CZ)



Car dealership, Sofia (BG)

Shopping center, Kent (UK)



Energy supplier, Warwick (UK)



Military building, Mazuren (PL)



Industrial building, Merseburg (DE)



Industrial building, Tumeltsham (AT)



DIY chain store, Bratislava (SK)





Football stadium, Le Havre (FR)



Production site, Ludwigsfelde (DE)



City park, Barcelona (ES)

# **Internationally proven: GRAF** infiltration technology



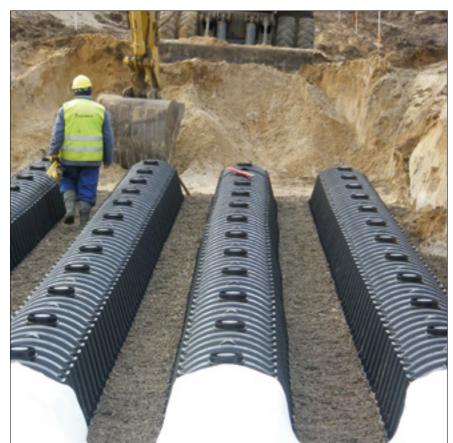
DIY chain store, Århus (DK)



Housing development, Singapur (SG)



Housing development, Buenos Aires (AR)

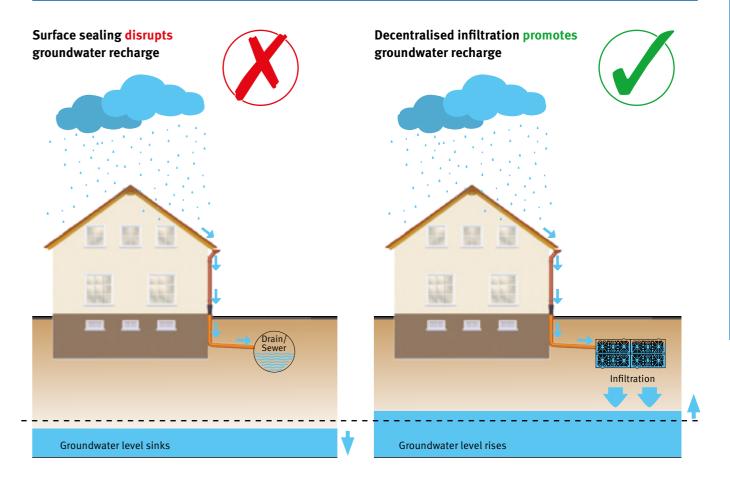


Warehouse, Prag (CZ)

Restaurant, Stockholm (SE) Industrial warehouse, Raben (PL)

# Preserving the natural cycle





# Legal change

With the adoption of the European Water Framework Directive (2000/60/EC), the European Parliament and of the council has set the goal of using water more sustainably and in a more environmentally friendly way. The European states will be responsible for implementing this directive.

The Water Resources Acts of most European countries will therefore be amended. The implementations can be found in many current versions - among others:

"rainwater should be drained away and irrigated locally ..., as long as this is not opposed by water legislation, other provisions of public law or water management issues."

The infiltration of rainwater locally offers considerable advantages over the previously customary draining into combined wastewater/separate sewage systems:

- Promotes groundwater recharge
- Reduces costs through lower structural costs sewers in the separate network and wastewater lifting units can be dimensioned on a smaller scale
- Reduces the effects of surface sealing
- Minimises the hydraulic loads in the sewer system during storms
- Contributes to flooding prevention



# Dimensioning and planning of infiltration systems



# The following parameters are required to evaluate an infiltration system:

# **✓** Determination of the catchment areas

Connected roofs, road spaces or other sealed surfaces are evaluated with regard to the actual outflow.

# ✓ Examination of the ground

Determination of the permeability of the ground (kf value in m/s). This value plays a decisive role and a miscalculation can have far-reaching consequences.

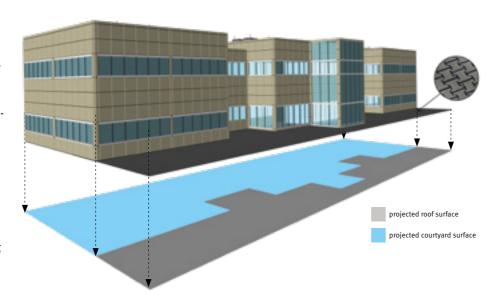
# ✓ Return period

An infiltration or retention system is designed as a function of heavy rainfall events that are likely to occur over a given period of time. This period of time may vary from 5 to 100 years due to local government laws and regulations. Most of the calculations are done with 5 year rain data.

# **Determination of the** catchment areas

The collected rainwater can be fed into ditches and drained away from roof surfaces, parking areas, paving and other sealed surfaces. Evaporation and the partially direct infiltration through the collection surfaces result in a reduction of the amount of rain that ends up in the infiltration system. This leads to differing outflow coefficients for the connected surface types (see table below). The projected surfaces are relevant for the evaluation of the amount of rain and may deviate substantially from the roof surface, particularly in the case of sloping roofs.

The effectively impermeable surface for ditch evaluation can be evaluated using the outflow coefficient and the catchment area.



# Type of surface



Roof surfaces (95%)



Asphalt and concrete (90%)



Concrete blocks (90%)



Paving with sealed joints (75%)





Gravel path (30%)

# **Examination of the ground**

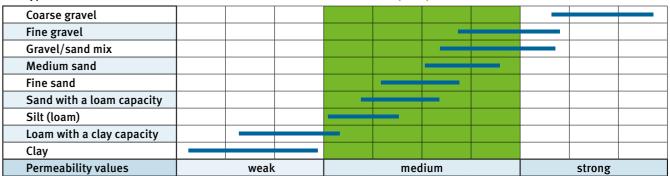
The ground conditions and the layer structure play an essential role in the planning of an infiltration system. The permeability of the ground and the ground/stratum water define the size and location of the ditch. A soil report should at the least include window sampling or trenching near the installation location for the evaluation of the infiltration performance. In addition, information or evaluations for the construction of an infiltration system can be found in most soil reports. The result of the window sampling or trenching is a layer model which depicts the ground types and their distribution and thickness down to the digging depth. Infiltration systems must not be installed in layers, with permeability of < 1x10<sup>-6</sup> m/s (clay or cohesive soil with high clay capacity). However, the ground may display a maximum permeability of  $\leq 1 \times 10^{-3}$ m/s, since a minimum retention period should be achieved in the soil layers before entry of groundwater.

If the ground properties do not permit infiltration, the required k<sub>f</sub> values can be achieved using soil replacement in

# Recommended permeability values:

# Soil type

Suitable soil for infiltration

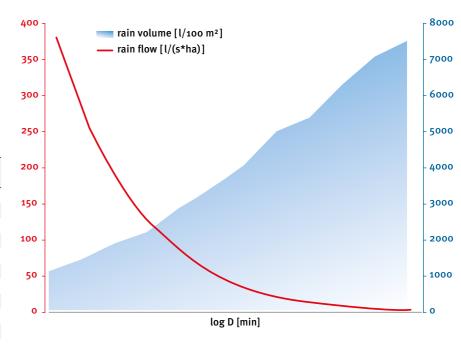


# Return period

The size of an infiltration or detention system depends on heavy rainfall events which occur over a given period of time. This period of time may vary from 5 to 100 years due to local government laws and regulations. Most of the calculations are done with 5 year rain data, see picture/table below.

# Values given as an example:

| vataes Siven as an example. |                       |                           |  |  |  |  |
|-----------------------------|-----------------------|---------------------------|--|--|--|--|
| D<br>[min]                  | rain flow<br>[l/s*ha] | rain volume<br>[l/100 m²] |  |  |  |  |
| 5                           | 380.7                 | 1142.1                    |  |  |  |  |
| 10                          | 245.6                 | 1473.6                    |  |  |  |  |
| 20                          | 158.9                 | 1906.8                    |  |  |  |  |
| 30                          | 123.4                 | 2221.2                    |  |  |  |  |
| 60                          | 80.3                  | 2890.8                    |  |  |  |  |
| 120                         | 47.8                  | 3441.6                    |  |  |  |  |
| 240                         | 28.4                  | 4089.6                    |  |  |  |  |
| 540                         | 15.5                  | 5022                      |  |  |  |  |
| 720                         | 12.5                  | 5400                      |  |  |  |  |
| 1440                        | 7.3                   | 6307.2                    |  |  |  |  |
| 2880                        | 4.1                   | 7084.8                    |  |  |  |  |
| 4320                        | 2.9                   | 7516.8                    |  |  |  |  |
|                             |                       |                           |  |  |  |  |



In combination with soil type, the critical value (max. value for infiltration system

dimensions) could lie between 5 minutes (good soil) and 4320 minutes (clay or loam).



The installation depths and maximum fill cover heights are very much dependent on the loading of the finished surface and the type of system material used. When a vehicle makes contact with the surface, its weight is first converted into a point load. The asphalt structure and the soil layers beneath it distribute this load according to their mechanical properties. For the soil layers, the angle of friction  $\phi'$  (see page 13)

is decisive. To achieve even loading of the infiltration system elements, a suitable minimum soil cover is required. The infiltration system elements are also subject to horizontal loading, resulting from the vertical loading being diverted by the internal rigidity of the filler material in the soil. The horizontal loading limits the maximum depth at which the infiltration system elements can be installed.

# Vertical soil pressure Vertical load resulting from soil pressure + traffic load Vertical load resulting from soil pressure + traffic load

# **Traffic loads**

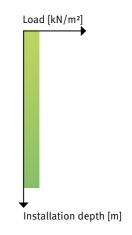
#### Point load

The infiltration system elements can be installed in areas of pedestrian loading (without vehicle traffic) and areas with calmed vehicle traffic up to a maximum total weight of 60 tons. This includes car parks and access roads with low speeds. In areas of pedestrian loading, traffic load is normally assumed to be 0 kN/m². In areas with traffic loading, a distinction must be made between point loads and distributed loads. Point loads decrease exponentially as depth increases, partly related to the angle of friction. The fill material reduces the point load and causes the traffic load to be evenly distributed.



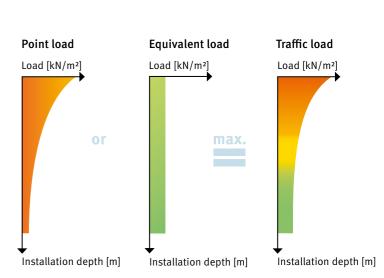
# Equivalent load

National standards also require the equivalent load for road surfaces to be taken into account. In theory, the equivalent load is an evenly distributed load (e.g. national standards in Germany use Lorry 60 t  $\triangleq$  33.3 kN/m² equivalent load, British standards use 10 kN/m² w/o safety factors for high loading distributed loads) based on the total weight of the vehicle in relation to the projected contact area. For a theoretical load calculation the equivalent load is not dependent on the installation depth and therefore remains constant.



#### Result: traffic load

To assess traffic load, the maximum point load or equivalent load must always be used for design purposes.



**Stormwater management ►** Basic information

Stormwater management > Basic information

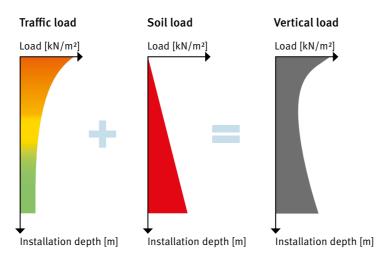
# Vertical soil pressure

The covering soil layers / soil fill cover produce vertical soil pressure. This is linear and depends on the installation depth / height of the fill cover and the density of the chosen material. The vertical soil pressure is normally estimated to be around 20 kN/m² per metre of fill cover.



# **Vertical loads**

The vertical load comprises the traffic load and soil pressure as described above. The sum of the two loads is therefore dependent on the installation depth. This limits the maximum permitted fill cover on top of the infiltration elements.



# Vertical loads - overall evaluation

The approved long-term vertical load for the EcoBloc Inspect with a lifetime of 50 years is 59 kN/m<sup>2</sup> including safety factor of 2.0. Some national standards and certficates like BBA in UK use different calculation methods, see BBA certificates for GRAF products. Both the approved vertical loads and the vertical loads actually present limit the installation window of the ditch elements with the minimum and maximum installation depth. The installation window for the infiltration tunnel / twin infiltration tunnel can be calculated in the same way.



Installation depth [m]

# Horizontal load

The angle of friction has an important influence on the horizontal loading. Part of this vertical load is converted into a horizontal load by the internal rigidity of the filler material.

The horizontal load is also dependent on the height of the fill cover, i.e. the installation depth, and limits the installation window for the infiltration ditch elements.

| Class  | Suitable for<br>pedestrian loading | Car  | Lorry 12 | Lorry 30 | Lorry 40 | Lorry 60 |
|--|------------------------------------|------|----------|----------|----------|----------|
| Installation depth (max.) [m] $\phi' = 20^{\circ}$ | 3.00                               | 3.00 | 3.00     | 2.75     | 2.50     | 2.25     |
| Installation depth (max.) [m] $\phi' = 30^{\circ}$ | 4.25                               | 4.25 | 4.25     | 3.75     | 3.75     | 3.25     |
| Installation depth (max.) [m] $\phi' = 40^{\circ}$ | 5.00                               | 5.00 | 5.00     | 5.00     | 5.00     | 5.00     |

If infiltration system elements are to be installed for the storage of rainwater (retention or rainwater harvesting), additional loads caused by the presence / rising of groundwater must be evaluated.

# Angle of friction

The fill material used has a significant influence on the horizontal load and therefore the load which the system element must withstand at the sides. The angle of friction  $\varphi'$  describes the effective angle of internal friction of a material. The effect of the angle of friction can be seen, for example, in a heap of a granular medium (e.g. sand or gravel). The greater the angle

of friction φ',the higher such a medium can be piled up. In addition, the greater the angle of friction and thus the internal rigidity of the material, the lower the horizontal load. A high angle of friction also favours the distribution of the point load into an evenly distributed load. Preference should therefore always be given to a filler material with a high angle of friction.

| Material             | Loam      | Loam/sand mix | Sand    | Gravel    |
|----------------------|-----------|---------------|---------|-----------|
| Angle of friction φ' | 15° – 25° | 25°-30°       | 30°-35° | 35° – 40° |



# **EcoBloc stormwater** management system

# Various applications

- ✓ Rainwater infiltration
- ✓ Stormwater attenuation
- ✓ Rainwater harvesting

**Stormwater management >** EcoBloc System





# **Fully integrated shaft**

The Vario 800 flex shaft system (page 26) can be directly installed in an EcoBloc infiltration or infiltration/attenuation system. The connection surfaces of the inspection channels in the Vario 800 flex shaft system are accurately matched to the EcoBloc system.

# Lorry-bearing up to 60 tons

load \*\*\*\* logistics \*\*\*

**EcoBloc Inspect flex** 

The EcoBloc Inspect flex has a heavy-duty lorry-bearing capacity of 60 tons with an 800 mm (2' 7.5") earth covering.



# High pressure jetting possible

EcoBloc Inspect flex can easily resist high pressure jetting.



# Easy to inspect

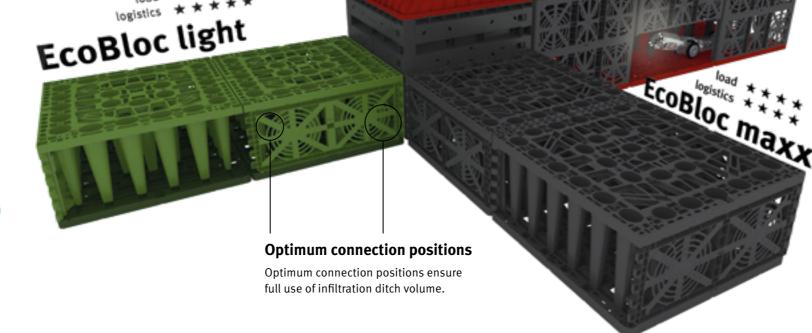
The standard inspection channel allows the entire infiltration/attenuation system to be monitored effectively. The EcoBloc Inspect flex allows access by commercially available inspection cameras. This has been confirmed by several independent testing authorities.











# High storage volume

GRAF infiltration modules have three times the storage volume of a standard gravel infiltration ditch. Two modules therefore take the place of around 1300 kg (1,4 tons) of gravel or a 50 m (164') drainage pipe. Since you don't have to excavate so much soil and enjoy great value for money compared with a standard gravel infiltration ditch, the GRAF modules save you hard-earned cash!

# Service life of over 50 years

A durable product design ensures sustainability. The EcoBloc system and the Vario 800 flex shaft system is designed for a service life of over 50 years.

# Easy to install

The modules are fitted simply, at speed and in various ways. They can be installed without heavy machinery - one EcoBloc Inspect flex module weighs just 8 kg (17.6 lbs), even only 7 kg (15.4 lbs) for one EcoBloc light



# Up to 97 % reservoir volume

The EcoBloc light has a gross volume of 225 litres (59.4 US gal.) and a reservoir volume of 219 litres (57.9 US gal.). With a reservoir volume in excess up to 97%, it is a market-leading product. The EcoBloc variants maxx and Inspect flex still offer a reservoir coefficient of 96 % despite their high load-bearing capacity.

# Installation depth of up to 5 metres (16'4.8")

Even under very heavy loads, GRAF EcoBloc Inspect flex modules can be installed at a depth of up to 5 metres (16' 4.8"). This means that up to 14 layers are possible. Please consult GRAF when the installation depth is greater than 5 metres.

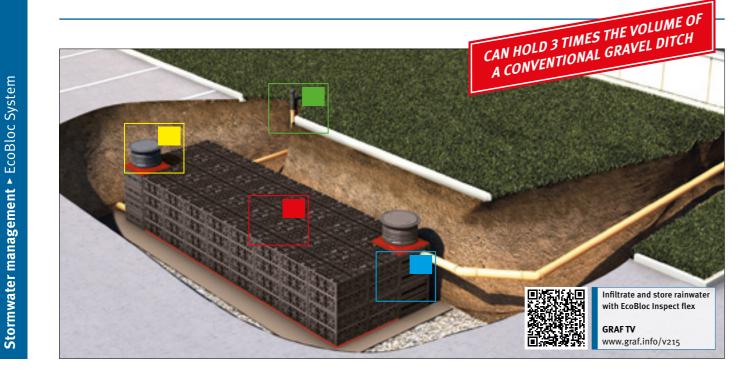


Please ask your GRAF sales consultant for your login account information to the GRAF EcoBloc Configurator.



# The EcoBloc system at a glance

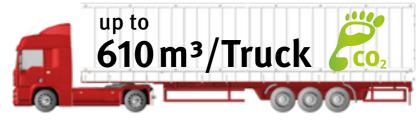




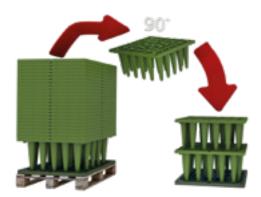
# **Application and logistics**

# **Eco-friendly product – green logistics**

One lorry can transport up to 2700 EcoBloc light modules. That corresponds to a volume of 610 m³ (161,145 US gal.). This reduces carbon emissions during transport by 85%!







# 1. Stackable

To save space during transport, the EcoBloc maxx and EcoBloc light modules are stacked into each other. This minimizes transport costs, storage space in stock and CO2 emissions.

# 2. Easy installation

The EcoBloc base plate forms the foundations of each EcoBloc system. Up to 13 EcoBloc modules can be fitted on one base plate.



# 3. Ready

The side faces are sealed with EcoBloc end plates. The EcoBloc system can be adapted to match individual requirements.

# Infiltration system body

# Infiltration system body accessories

Deaeration end, geotextile, and connectors



**EcoBloc Inspect flex** base plate Page 22

**EcoBloc Inspect flex** 

Page 22



**EcoBloc maxx** Page 22



**EcoBloc maxx** base plate Page 22



**EcoBloc light** Page 23



**EcoBloc light** base plate Page 23







**EcoBloc Inspect flex** end plates



# EcoBloc maxx end plates Page 22



**EcoBloc light** end plates Page 23



EcoBloc adaptor plate Page 23



# Shaft





Vario 800 flex, type 2 Page 26



Vario 800 flex, base/cover set



# **Shaft accessories**

# Telescopic dome shaft pedestrian loading Page 27



# Telescopic dome shaft vehicle loading max. load 3.5 t





lorry bearing Page 27



# Infiltration inlet module DN 600 (24")

Page 27



# Infiltration connecting piece 1000 DN 600 (24")

Page 27



# Infiltration filter strainer DN 600 (24") Page 27

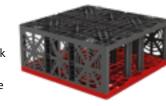
Choke drain pack 1 DN 100 (4"), pack 2 DN 150 (6"), pack 3 floating choke drains

Page 27

# **Stormwater management >** EcoBloc System

# **EcoBloc Inspect flex**

- Lorry-bearing 60 tons/HS-25
- 150 m³ (39,600 US gal.)/Truck
- Inspectable
- High pressure jetting possible











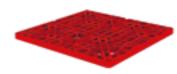


# **EcoBloc Inspect flex**

DN 100 (4") / 150 (6") / 200 (8") connecting surfaces

| Volume                  | Length              | Width               | Height            | Weight             | Colour | Order no. |
|-------------------------|---------------------|---------------------|-------------------|--------------------|--------|-----------|
| 205 l<br>(54.2 US gal.) | 800 mm<br>(2' 7.5") | 800 mm<br>(2' 7.5") | 320 mm<br>(12.6") | 8 kg<br>(17.6 lbs) | grey   | 402005    |

#### Q Webcode G4107



# **EcoBloc Inspect flex base plate**

Forms the foundation of the EcoBloc Inspect flex system

| Volume                | Length              | Width               | Height          | Weight            | Colour | Order no. |
|-----------------------|---------------------|---------------------|-----------------|-------------------|--------|-----------|
| 25 l<br>(6.6 US gal.) | 800 mm<br>(2' 7.5") | 800 mm<br>(2' 7.5") | 40 mm<br>(1.6") | 4 kg<br>(8.8 lbs) | grey   | 402006    |

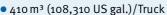


| The front chas of all Ecobioc                     |     |
|---|-----|
| Inspect flex system are sealed by end plates w    | ith |
| DN 100 (4") / 150 (6") / 200 (8") contact surface | es  |

| Item  | Colour | Order no. |
|---|--------|-----------|
| EcoBloc Inspect flex end plates (Set 2 units) | grey   | 402002    |

# **EcoBloc maxx**

Lorry-bearing 40 tons/HS-20





Logistics ★★★★



#### **EcoBloc maxx**

Connecting surfaces on EcoBloc maxx end plates

| Volume                  | Length              | Width               | Height            | Weight             | Colour | Order no. |
|-------------------------|---------------------|---------------------|-------------------|--------------------|--------|-----------|
| 225 l<br>(59.4 US gal.) | 800 mm<br>(2' 7.5") | 800 mm<br>(2' 7.5") | 350 mm<br>(13.8") | 9 kg<br>(19.8 lbs) | black  | 402200    |

# Q Webcode G4108



#### EcoBloc maxx base plate

Forms the foundation of the EcoBloc maxx system

| Volume                | Length              | Width               | Height          | Weight            | Colour | Order no. |
|-----------------------|---------------------|---------------------|-----------------|-------------------|--------|-----------|
| 25 l<br>(6.6 US gal.) | 800 mm<br>(2' 7.5") | 800 mm<br>(2' 7.5") | 40 mm<br>(1.6") | 4 kg<br>(8.8 lbs) | black  | 402201    |

# EcoBloc maxx end plates

The outside surface of an EcoBloc maxx system is sealed by end plates with contact surfaces DN 100 (4") / 150 (6") / 200 (8") / 250 (10")

| Item                                     | Colour | Order no. |
|--|--------|-----------|
| EcoBloc maxx end plates<br>(Set 2 units) | black  | 402203    |

# **EcoBloc light**

- Lorry-bearing 12 tons
- 610 m³ (161,145 US gal.)/ Truck



| Load      | **   |
|-----------|------|
| Logistics | **** |



# **EcoBloc System accessories**

| <b>EcoBloc connectors</b> For horizontal connection | 11. 11        |
|---|---------------|
| Order no. 402015                                    | Set 10 units  |
| Order no. 402018                                    | Set 25 units  |
| Order no. 402020                                    | Set 50 units  |
| Order no. 402025                                    | Set 200 units |



# **EcoBloc light**

Connecting surfaces on EcoBloc light end plates

| Volume                  | Length              | Width               | Height            | Weight             | Colour | Order no. |
|-------------------------|---------------------|---------------------|-------------------|--------------------|--------|-----------|
| 225 l<br>(59.4 US gal.) | 800 mm<br>(2' 7.5") | 800 mm<br>(2' 7.5") | 350 mm<br>(13.8") | 7 kg<br>(15.4 lbs) | green  | 402300    |

# Q Webcode G4109



# **EcoBloc light base plate**

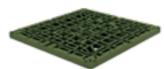
Forms the foundation of the EcoBloc light system

| Volume                | Length              | Width               | Height          | Weight            | Colour | Order no. |
|-----------------------|---------------------|---------------------|-----------------|-------------------|--------|-----------|
| 25 l<br>(6.6 US gal.) | 800 mm<br>(2' 7.5") | 800 mm<br>(2' 7.5") | 40 mm<br>(1.6") | 4 kg<br>(8.8 lbs) | green  | 402301    |

# **Deaeration end**

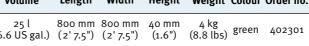
DN 100 (4")

Order no. 369017



# EcoBloc adaptor plate

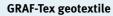
DN 300 (12") / DN 400 (16") / DN 500 (20") Order no. 402033



**EcoBloc light end plates** The outside surface of an EcoBloc

light system is sealed by end plates with contact surfaces DN 100 (4") / 150 (6") / 200 (8") / 250 (10")

| Item                                   | Colour | Order no. |
|--|--------|-----------|
| EcoBloc light end plates (Set 2 units) | green  | 402303    |



size of 2.50 x 2.50 m (8' 2.4" x 8' 2.4")

Order no. 231006

Sold by the metre, roll width 5 m (16' 4.8") Order no. 231002

Sold by the metre, roll width 2,5 m (8' 2.4")

Order no. 231007



# Flexible use

The Vario 800 shaft provides easy access to all EcoBloc modules. It can be used in many different ways:

clear width of 600 mm (1' 11")

- ✓ As an inspection shaft
- ✓ As an inlet shaft
- ✓ As a filter shaft

Stormwater management • Vario 800 flex shaft

✓ As a flow control shaft

# Easy to inspect

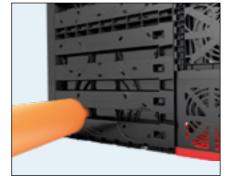
The Vario 800 shaft allows easy access to the EcoBloc system by commercially available inspection cameras. This has been confirmed by several independent testing authorities.

# Lorry-bearing up to 60 tons

The GRAF Vario 800 shaft has a heavyduty lorry-bearing capacity of 60 tons with an 800 mm (2' 7.5") earth covering. The fibreglass reinforced material gives the shaft extra strength.

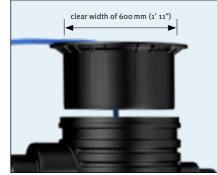
# No additional excavation

The Vario 800 flex shaft system can be directly installed in an EcoBloc infiltration or detention system. The connection surfaces of the inspection channels in the Vario 800 flex shaft system are accurately matched to the EcoBloc system.



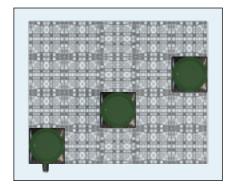
# Connection surfaces up to DN 400 (16")

The Vario 800 comes with DN 200 (8"), DN 300 (12") and DN 400 (16") connection surfaces. The optional, freely rotating inlet module can be connected to pipes of sizes DN 150 (6"), DN 200 (8"), DN 250 (10") and DN 300 (12").



# Wide access

The Vario 800 is terminated at the top by GRAF telescopic dome shafts. With a clear width of 600 mm, it gives easy access to the shaft. The base of the shaft itself is 800 x 800 mm (2' 7.5") x (2' 7.5") in size, providing sufficient space for all possible applications.



# Can be positioned in any location

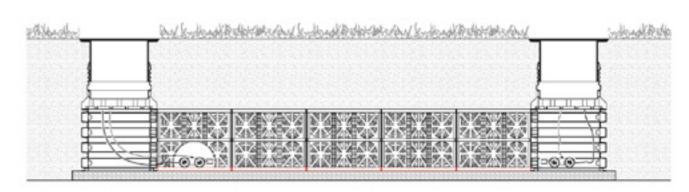
The dimensions of the Vario 800 shaft enable free positioning within the EcoBloc system. The corner position enables the connection of large pipe diameters of up to DN 400 (16") on the two side panels. The central position offers ideal access to the inspection camera from all directions. Using the optional inlet module, a connection of up to DN 300 (12") can be made with a freely defined angle.

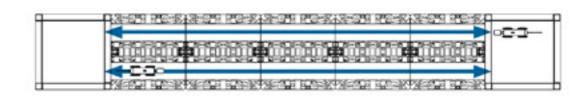
# Alignment of inspection channels

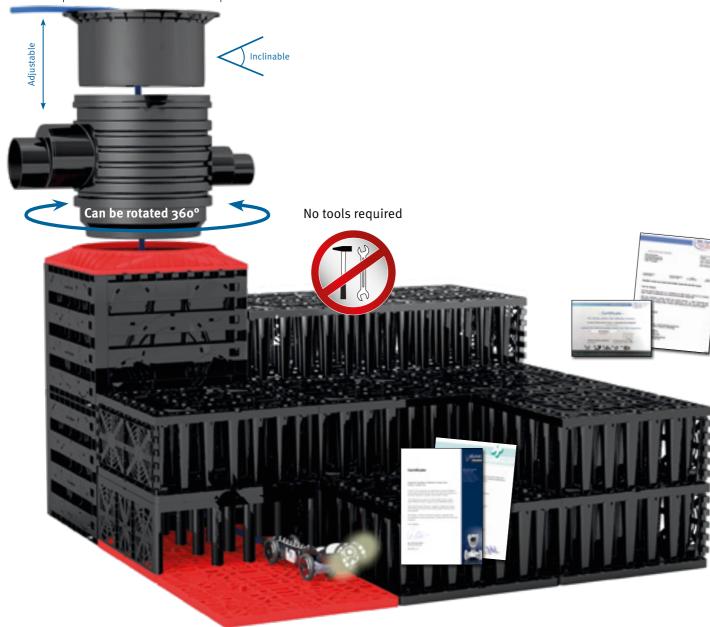
The inspection channels allow complete checking and rinsing of the entire infiltration ditch. The inspection channels must run parallel to the length of the ditch and form a continuous tunnel.

Access is normally via the end face DN 200 (8") connections of the Vario 800 shafts. The inspection camera enters through an inspection shaft. This is ideally created with the Vario 800 shaft sys-

tem and the two DN 200 (8") inlets. The open internal structure of the EcoBloc Inspect ditch elements permits very good illumination, making the infiltration system easier to inspect.







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# **Accessories**





# Vario 800 flex, type 1

shaft body for one or more layer of EcoBloc system

| Volume                  | Length              | Width               | Height            | Weight              | Colour | Order no. |
|-------------------------|---------------------|---------------------|-------------------|---------------------|--------|-----------|
| 230 l<br>(60.7 US gal.) | 800 mm<br>(2' 7.5") | 800 mm<br>(2' 7.5") | 355 mm<br>(1' 2") | 16 kg<br>(35.3 lbs) | grey   | 450050    |





Stormwater management • Vario 800 flex shaft

# Vario 800 flex, type 2

shaft body for two or more layer of EcoBloc system

| Volume                   | Length              | Width               | Height            | Weight              | Colour | Order no |
|--------------------------|---------------------|---------------------|-------------------|---------------------|--------|----------|
| 420 l<br>(113.5 US gal.) | 800 mm<br>(2' 7.5") | 800 mm<br>(2' 7.5") | 660 mm<br>(2' 2") | 27 kg<br>(59.5 lbs) | grey   | 450051   |



# Vario 800 flex, base/cover set

base- and cover for Vario 800 flex shaft

| Item  | Colour | Order no. |
|---|--------|-----------|
| set consisting out of Vario base- and cover plate | grey   | 450052    |



# 1. Stackable

To save space during transport and storage, the parts of the Vario 800 are stacked into each other. This minimizes transport costs and CO2 emissions.



# 2. Easy installation

Groups of four wall elements are connected in a few simple steps and without tools to form a single height unit of the Vario 800. The height can be easily adjusted to the EcoBloc tank depth. A shaft cover and base plate complete the element.



# 3. Ready

GRAF accessory components can now be added to the Vario 800 shaft as required.

# Shaft components

#### Infiltration filter strainer DN 600 (24")

Made entirely from stainless steel, mesh width 0.75 mm (0.03")

Order no. 340523



# Infiltration inlet module DN 600 (24")

Incl. profile seal for telescopic dome shaft; DN 150 (6")/DN 200 (8")/DN 250 (10")/DN 300 (12") connections Order no. 330360



#### Infiltration connecting piece 1000 DN 600 (24")

With DN 200 (8") pipe connections, incl. profile seal, length 1000 mm (3' 3.3"), 750 mm (2' 5.5"), 500 mm (1' 7.7")

Order no. 371016



Fitted film for optimum welding of Vario shafts - material PE-LD 3 mm (0.1")

Order no. 450505



# Vario 800 film cover - PVC

Fitted film for optimum PVC packaging of Vario shafts - material PVC 3 mm (0.1")

Order no. 450508



# **Retention accessories**

# Choke drain 1 DN 100 (4")

Includes emergency overflow, connector seal DN 100 (4") and PE-HD pipe for film welding; adjustable discharge 1.0 l (0.3 US gal.); 2.0 l (0.5 US gal.); 5.0 l (1,3 US gal.) and 6.5 l (1.7 US gal.)/s

Order no. 369005

# Choke drain pack 3 floating choke drains

Includes emergency overflow and PE-HD pipe for film welding; discharge adjustable from 0.05 l (0.01 US gal.) to 2 l (0.5 US gal.)/s

Order no. 369007

# Choke drain 2 DN 150 (6")

Includes emergency overflow, connector seal DN 150 (6") and PE-HD pipe for film welding; discharge adjustable from 2.0 l (0.5 US gal.) to 16 l (4.2 US gal.)/s

Order no. 369006



# **Tank Covers**

#### Mini telescopic dome shaft

Suitable for pedestrian loading, height adjustable from 140 - 340 mm (5.5" - 13.4")

Order no. 371010



#### Maxi telescopic dome shaft

Suitable for pedestrian loading, height adjustable from 140 - 440 mm (5.5" - 17.3'

Order no. 371011



Cover and comper sating ring to be

Cast iron telescopic dome shaft

Suitable for vehicle loading, height adjustable from 140 - 440 mm (5.5" - 17.3")

Order no. 371020



Telescopic dome shaft lorry

Suitable for lorry-bearing loading, height adjustable from 140-440 mm (5.5"-17.3")

Order no. 371021



Stormwater management > EcoBloc System







| Infiltration module            |                         | Vario 800 flex type 1/ type 2  | EcoBloc Inspect flex          |
|--------------------------------|-------------------------|--|-------------------------------|
| Gross volume                   |                         | 230 l (60.7 US gal.) / 420 l (113.5 US gal.)                               | <b>A</b> 205 l (54.2 US gal.) |
| Net volume                     |                         |  | <b>D</b> 195 l (51.5 US gal.) |
| Storage coefficient            |                         | 100%   | 96%                           |
| Inspectable ( )                |                         | •  | •                             |
| High pressure jetting possible |                         | •  | •                             |
| Load                           |                         |  |                               |
|                                | Short-term              | max. 100 kN/m²   | max. 100 kN/m²                |
| Load                           | Long-term               | max. 59 kN/m²  | max. 59 kN/m²                 |
|                                | min. earth covering     | 250 mm (9.8")  | 250 mm (9.8")                 |
|                                | max. earth covering     | 2750 mm (9')   | 2750 mm (9')                  |
| Without traffic load           | max. installation depth | 5000 mm (16' 4.8")   | 5000 mm (16' 4.8")            |
|                                | max. number of layers   | 14   | 14                            |
|                                | min. earth covering     | 250 mm (9.8")  | 250 mm (9.8")                 |
|                                | max. earth covering     | 2750 mm (9')   | 2750 mm (9')                  |
| Vehicle                        | max. installation depth | 5000 mm (16' 4.8")   | 5000 mm (16' 4.8")            |
|                                | max. number of layers   | 14   |                               |
|                                | min. earth covering     | 500 mm (1' 7.7")   | 14<br>500 mm (1' 7.7")        |
|                                | max. earth covering     | 2750 mm (1 /./ )   |                               |
| Lorry 12/H-10/H-15             | · ·                     |  | 2750 mm (9')                  |
|                                | max. installation depth | 5000 mm (16' 4.8")   | 5000 mm (16' 4.8")            |
|                                | max. number of layers   | 13   | 13                            |
|                                | min. earth covering     | 500 mm (1' 7.7")   | 500 mm (1' 7.7")              |
| Lorry 30                       | max. earth covering     | 2500 mm (8' 2.4")  | 2500 mm (8' 2.4")             |
| , ,                            | max. installation depth | 5000 mm (16' 4.8")   | 5000 mm (16' 4.8")            |
|                                | max. number of layers   | 13   | 13                            |
|                                | min. earth covering     | 500 mm (1' 7.7")   | 500 mm (1' 7.7")              |
| Lorry 40/HS-20                 | max. earth covering     | 2250 mm (7' 4.5")  | 2250 mm (7' 4.5")             |
| Lony 40/113-20                 | max. installation depth | 5000 mm (16' 4.8")   | 5000 mm (16' 4.8")            |
|                                | max. number of layers   | 13   | 13                            |
|                                | min. earth covering     | 800 mm (2' 7.5")   | 800 mm (2' 7.5")              |
| 1 6 /05                        | max. earth covering     | 2000 mm (6' 6.7")  | 2000 mm (6' 6.7")             |
| Lorry 60/HS-25                 | max. installation depth | 5000 mm (16' 4.8")   | 5000 mm (16' 4.8")            |
|                                | max. number of layers   | 13   | 13                            |
| Connections                    |                         |  |                               |
| DN 100 (4")                    |                         |  | •                             |
| DN 150 (6")                    |                         |  | •                             |
| DN 200 (8")                    |                         | •  | •                             |
| DN 250 (10")                   |                         |  | o 1),2)                       |
| DN 300 (12")<br>DN 400 (16")   |                         | •  | 1),2)                         |
| DN 500 (20")                   |                         |  | • 2)                          |
| Measurements                   |                         |  |                               |
| Length                         |                         | 800 mm (2' 7.5")   | 800 mm (2' 7.5")              |
| Width                          |                         | 800 mm (2' 7.5")   | 800 mm (2' 7.5")              |
|                                |                         |  | 320 mm (1' 0.6")              |
| Height<br>Weight               |                         | 320 mm (1' 0.6") / 660 mm (2' 2.0")<br>16 kg (35.3 lbs) / 27 kg (59.5 lbs) |                               |







250 mm (9.8")

1750 mm (5' 8.9")

4000 mm (13' 1.4")

500 mm (1' 7.7")

1750 mm (5' 8.9")

4000 mm (13' 1.4")

800 mm (2' 7.5")

1750 mm (5' 8.9")

4000 mm (13' 1.4")

350 mm (1' 1.8")

7 kg (15.4 lbs)



250 mm (9.8")

1250 mm (4' 1.2")

4000 mm (13' 1.4") 10

500 mm (1' 7.7")

1250 mm (4' 1.2")

4000 mm (13' 1.4")

800 mm (2' 7.5")

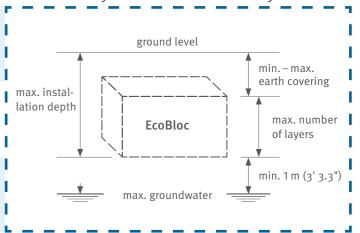
1250 mm (4' 1.2")

4000 mm (13' 1.4")

750 mm (2' 5.5")

| EcoBloc maxx                  | EcoBloc flex/maxx | EcoBloc light                 | EcoBloc flex/light |
|-------------------------------|-------------------|-------------------------------|--------------------|
| <b>B</b> 225 l (59.4 US gal.) | A + B             | <b>C</b> 225 l (59.4 US gal.) | A + C              |
| <b>E</b> 217 l (57.3 US gal.) | D + E             | <b>F</b> 219 l (57.9 US gal.) | D + F              |
| 96%                           | 96%               | 97%                           | 96-97%             |
|                               | •                 |                               | •                  |
|                               | •                 |                               | •                  |
|                               |                   |                               |                    |
| max. 100 kN/m²                | max. 85 kN/m²     | max. 75 kN/m²                 | max. 53 kN/m²      |
| max. 59 kN/m²                 | max. 50 kN/m²     | max. 41 kN/m²                 | max. 31 kN/m²      |

|        | max. 85 kN/m²      | max. 100 kN/m²     |
|--------|--------------------|--------------------|
|        | max. 50 kN/m²      | max. 59 kN/m²      |
|        | 500 mm (1' 7.7")   | 250 mm (9.8")      |
|        | 2000 mm (6' 6.7")  | 2750 mm (9')       |
|        | 5000 mm (16' 4.8") | 5000 mm (16' 4.8") |
|        | 12                 | 13                 |
|        | 500 mm (1' 7.7")   | 250 mm (9.8")      |
|        | 2000 mm (6' 6.7")  | 2750 mm (9')       |
|        | 5000 mm (16' 4.8") | 5000 mm (16' 4.8") |
|        | 12                 | 13                 |
|        | 800 mm (2' 7.5")   | 500 mm (1' 7.7")   |
|        | 2000 mm (6' 6.7")  | 2750 mm (9')       |
|        | 5000 mm (16' 4.8") | 5000 mm (16' 4.8") |
|        | 12                 | 12                 |
| _      | 800 mm (2' 7.5")   | 500 mm (1' 7.7")   |
| ı      | 1750 mm (5' 8.9")  | 2500 mm (8' 2.4")  |
| l .    | 5000 mm (16' 4.8") | 5000 mm (16' 4.8") |
|        | 11                 | 12                 |
| max.   | 800 mm (2' 7.5")   | 800 mm (2' 7.5")   |
| lation | 1500 mm (4' 11")   | 2250 mm (7' 4.5")  |
|        | 5000 mm (16' 4.8") | 5000 mm (16' 4.8") |
| ı      | 11                 | 11                 |
| l      |                    |                    |
|        |                    |                    |



|                  | -                |                  |                         |
|------------------|------------------|------------------|-------------------------|
|                  |                  |                  |                         |
| •                | •                | •                | •                       |
| •                | •                | •                | •                       |
| •                | •                | •                | •                       |
| •                | •                | •                | •                       |
| o 1),2)          | • 1),2)          | • 1),2)          | <ul><li>1),2)</li></ul> |
| • 1),2)          | • 1),2)          | • 1),2)          | • 1),2)                 |
| • <sup>2)</sup>  | • <sup>2)</sup>  | • <sup>2)</sup>  | • <sup>2)</sup>         |
|                  |                  |                  |                         |
| 800 mm (2' 7.5")        |
| 800 mm (2' 7.5")        |

750 mm (2' 5.5")

350 mm (1' 1.8")

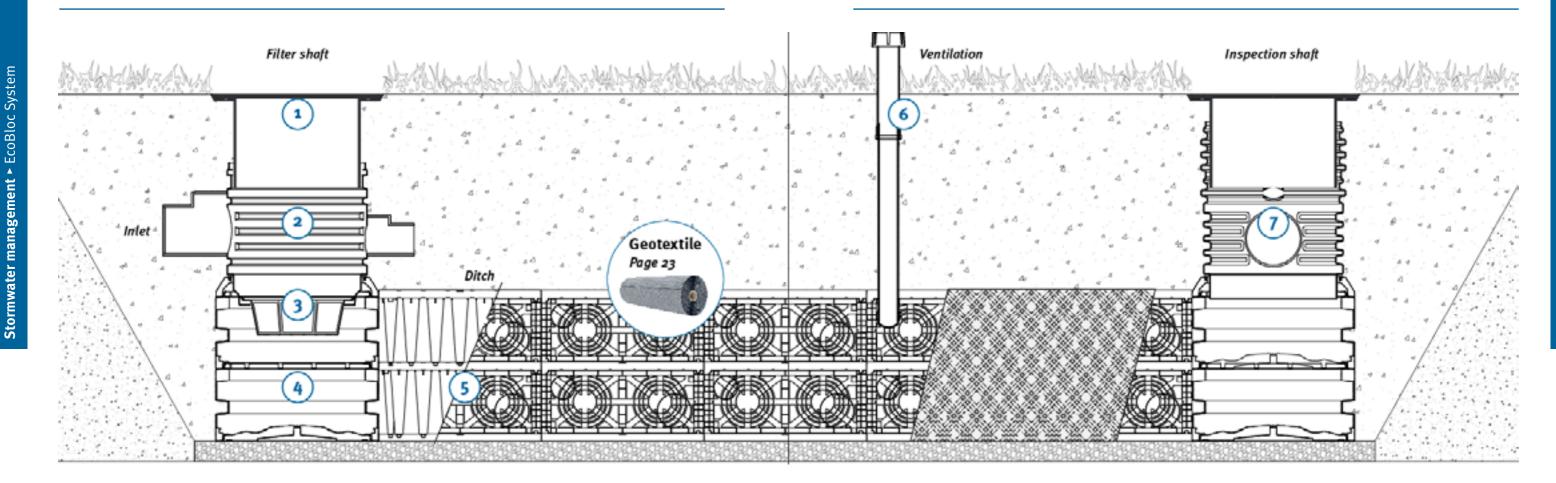
9 kg (19.8 lbs)

<sup>&</sup>lt;sup>1)</sup> Optionally available with Vario shaft

<sup>&</sup>lt;sup>2)</sup> Optionally available with adaptor plates

# **Infiltration** with EcoBloc maxx

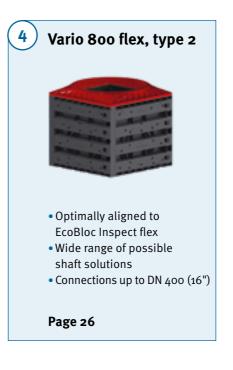












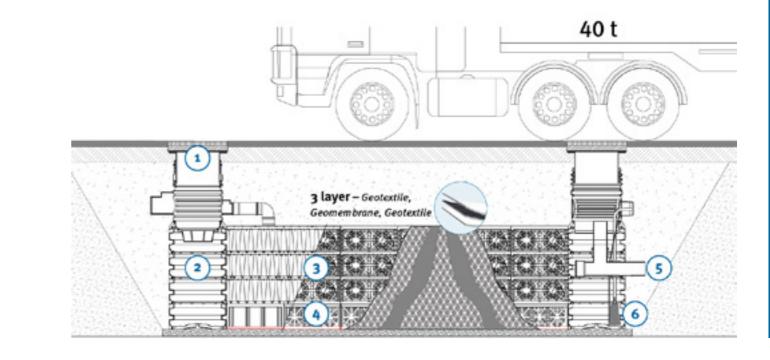


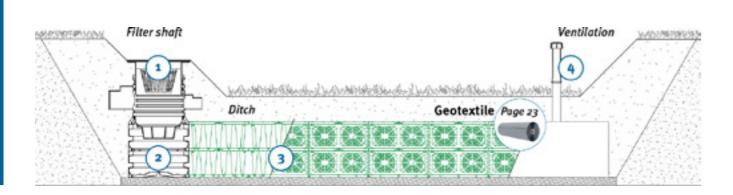


# **Swale infiltration** with EcoBloc light

# **Retention and rainwater harvesting** with EcoBloc Inspect flex and maxx

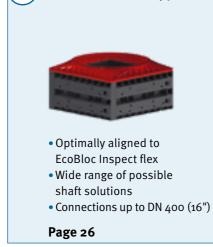






Vario 800 flex, type 1



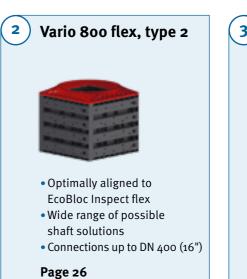








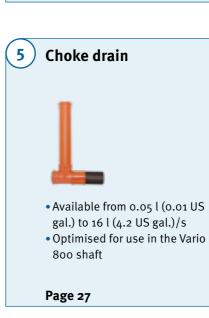


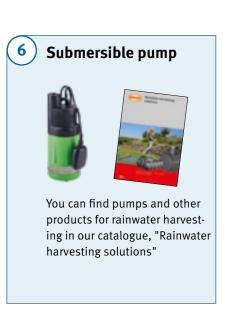








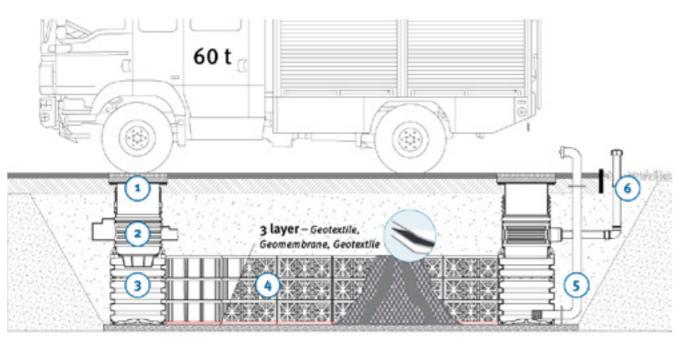




# Firefighting water with EcoBloc Inspect flex

# Rainwater harvesting with EcoBloc Inspect flex and light







**EcoBloc Inspect flex** 

• Lorry-bearing 60 tons/HS-25

• 150 m³ (39,600 US gal.)/Truck

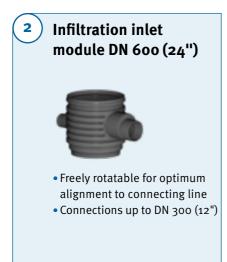
High pressure jetting possible

Inspectable

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**Stormwater management** • EcoBloc System



Firefighting water

Suction connection and

ventilation integrated in

High-quality stainless steel

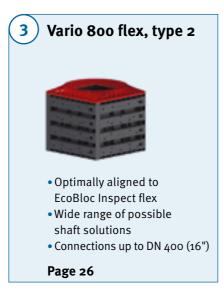
the shaft

components

**Upon request** 

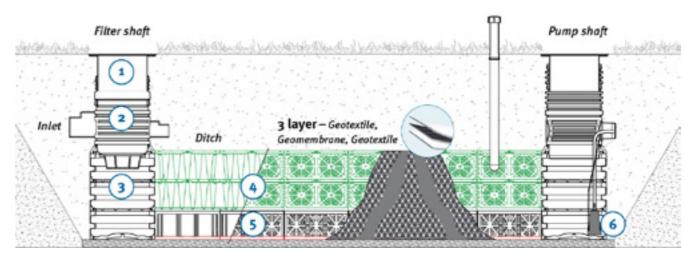
accessories

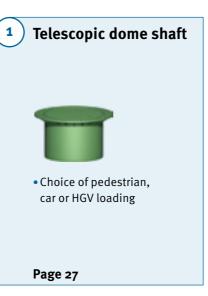
Page 27

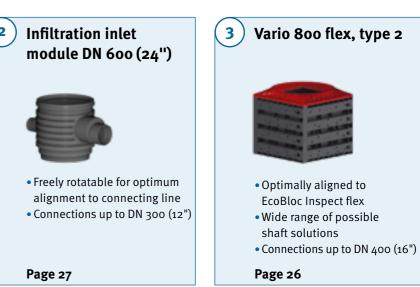




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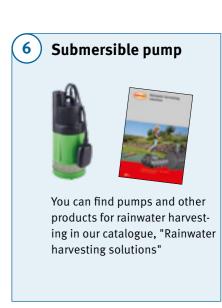








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Otto Graf GmbH Otto Graf GmbH



The logistical miracle – can be laid in rows





**Stormwater management ►** Infiltration Tunnel / twin

# **Easy installation**

The GRAF Infiltration Tunnels are laid in lines and can be flexibly adapted to specific conditions and to the individual storage volume requested. The installation of the modules is easy, quick and variable. The installation is possible without heavy equipment, as one Infiltration Tunnel only weighs 11 gram (24.3 lbs). The tunnel modules are simply stuck together in one line and equipped with 2 end plates per line.





# 300 l Volume

The compact dimensions combined with a storage coefficient of 100 % result in a useful volume of 300 l (79 US gal.).

# Lorry-bearing up to 60 tons

In order to enable the free arrangement of surfaces above it, the Infiltration Tunnel features long-term resistance with 59 kN/m2 (Infiltration Tunnel twin 35 kN/m<sup>2</sup>) and is therefore lorrybearing.



The typical shape of the Infiltration Tunnel enables complete utilisation of the available volume for the temporary storage of rainwater.



# Infiltration Tunnel twin -Twice the volume with the same space requirement

Upon request, the Infiltration Tunnel twin 600 litres (158 US gal.) offers volume through the connection of two identical Infiltration Tunnel modules.



# Connections up to DN 300 (12")

Large infiltration volumes require large pipe diameters. For the GRAF Infiltration Tunnel, this is not a problem: each end plate features connections in the sizes DN 100 (4"), 150 (6"), 200 (8") and 300 (12"). In addition, connections in the sizes DN 100 (4") and 200 (8") are provided on the upper surface for the connection of a ventilation system or an inspection opening.



# Up to 12,000 litres infiltration volume per pallet

Thanks to its special design, the GRAF Infiltration Tunnel can be stacked easily. Consequently, the shipment of up to 40 Infiltration Tunnels on one pallet saves considerable transport and storage costs.



# High infiltration performance

The ditch elements are placed directly upon an even layer of gravel. The sides are then covered with geotextile and the end faces are closed using end plates. This installation and the side slats ensure a permanent high infiltration performance.

# Installation depth of over 4 metres (13' 1.5")

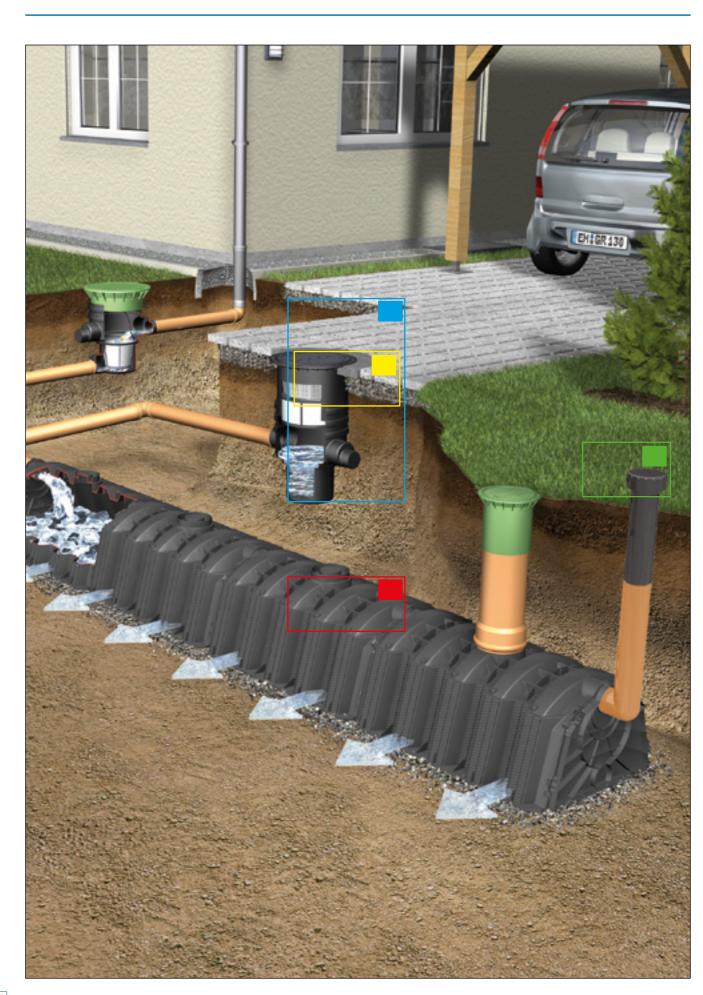
The GRAF Infiltration Tunnel can be installed at a depth of up to 4.25 metres (13' 11"), even under heavy loads. The maximum installation depth for the Infiltration Tunnel twin is 2.5 metres (8' 2.4").



# **Infiltration Tunnel/twin Ditch system**

Stormwater management > Infiltration Tunnel / twin





Infiltration ditch body

Infiltration Tunnel

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Infiltration ditch body accessories

Deaeration end, geotextile,

and connectors

Shaft

Infiltration shaft DN 400 (16")



**Infiltration Tunnel twin** Infiltration Tunnel/twin Page 42







Infiltration shaft DN 600 (24")



**Shaft accessories** 

Telescopic dome shaft pedestrian loading





Telescopic dome shaft vehicle loading max. load 3.5 t

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Telescopic dome shaft lorry bearing

Page 51



Infiltration connecting piece DN 400 (16")



Infiltration connecting piece 1000 DN 600 (24")

Page 51



Filter strainer DN 400 (16") / DN 600 (24") Page 50 / 51





Infiltration choke drain DN 100 (4")/DN 150 (6") Page 50 / 51







min. – max.

earth covering

of layers

max. number

min. 1 m (3' 3.3")

Infiltration Tunnel twin car

600 litres (158 US gal.)

max. 75 kN/m<sup>2</sup>

max. 35 kN/m<sup>2</sup>

250 mm (9.8")

1500 mm (4' 10.3")

2500 mm (8' 2.4")

500 mm (16.7")

1500 mm (4' 10.3")

2500 mm (8' 2.4")

ground level

Tunnel

max. groundwater

4 X

2 X

2 X

2 X

1 X

1020 mm (48")

approx. 2 x 11 kilos (2 x 24.2 lbs)

1160 mm (45.7"), 1220 mm (48") (incl. end plates)

800 mm (2' 7.5")



Stormwater management > Infiltration Tunnel / twin



# **Infiltration Tunnel lorry**

| Volume                | Length             | Width             | Height          | Weight              | Colour | Order no. |
|-----------------------|--------------------|-------------------|-----------------|---------------------|--------|-----------|
| 300 l<br>(79 US gal.) | 1160 mm<br>(45.7") | 800 mm<br>(31.5") | 510 mm<br>(20") | 11 kg<br>(24.4 lbs) | black  | 230010    |

Q Webcode G4103





# Infiltration Tunnel twin car

Consisting of two tunnels and 1 set of click-bolt connectors

| Volume                 | Length             | Width             | Height           | Weight              | Colour | Order no. |
|------------------------|--------------------|-------------------|------------------|---------------------|--------|-----------|
| 600 l<br>(158 US gal.) | 1160 mm<br>(45.7") | 800 mm<br>(31.5") | 1020 mm<br>(40") | 22 kg<br>(48.8 lbs) | black  | 410130    |

Q Webcode G4104



| Item                        | Colour | Order no. |
|-----------------------------|--------|-----------|
| End plates (Set of 2 units) | black  | 231004    |

# End plate for Infiltration Tunnel / twin

| Item                        | Colour | Order no. |
|-----------------------------|--------|-----------|
| End plates (Set of 2 units) | black  | 231004    |

# Infiltration Tunnel / twin accessories

Inspection end DN 200 (8") Order no. 340527



Deaeration end DN 100 (4")

Order no. 369017

**GRAF** click-bolt connectors Connector for Infiltration Tunnel twin (set of 6 for one Infiltration Tunnel twin car) Order no. 410094



**GRAF-Tex geotextile** For one Infiltration Tunnel Size of 2.50 x 2.50 m (8' 2.4" x 8' 2.4")

Order no. 231006

Sold by the metre, roll width 5 m (16' 4.8") Order no. 231002

Sold by the metre, roll width 2,5 m (8' 2.4")



Vehicle loading

Infiltration module

Gross / net volume

Without traffic load

Lorry 12/H-10/H-15

Short-term

Long-term

min. earth covering

max. earth covering

max. installation depth

Load

Vehicle

Lorry 30

Lorry 40/HS-20

Lorry 60/HS-25

DN 100 (4")

DN 150 (6")

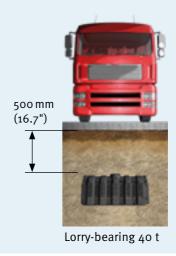
DN 200 (8")

DN 300 (12")

DN 100 (4")

Connections on top

**Connections on front** 



Infiltration Tunnel lorry

300 litres (79 US gal.)

max. 100 kN/m<sup>2</sup>

max. 59 kN/m<sup>2</sup>

250 mm (9.8")

3750 mm (12' 3.2")

4250 mm (13' 11.3")

250 mm (9.8")

3500 mm (11' 5.4")

4000 mm (13' 1.5")

500 mm (16.7")

3250 mm (10' 7.5")

3750 mm (12' 3.6")

500 mm (16.7")

2750 mm (10' 7.6")

3250 mm (10' 8")

500 mm (16.7")

2500 mm (8' 2")

3000 mm (9' 10.1")

750 mm (29.5")

1750 mm (5' 8.5")

2250 mm (7' 4.6")

2 X

1 X

1 X

1 X

1 X

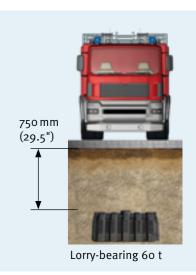
510 mm (24")

approx. 11 kilos (24.2 lbs)

max.

instal

depth



Order no. 231007

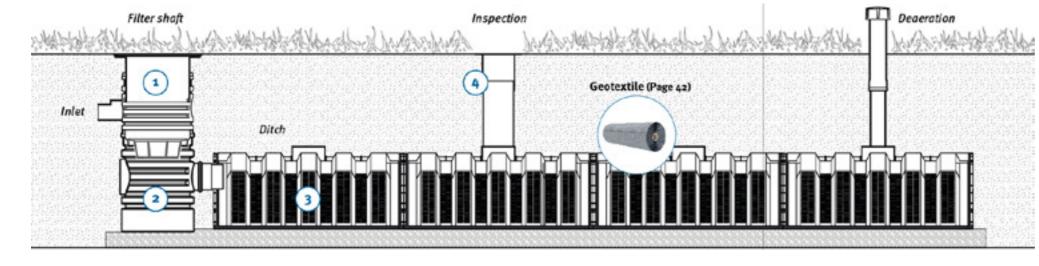
# **Infiltration Tunnel/twin**

Areas of application

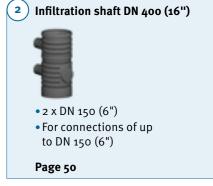
Stormwater management > Infiltration Tunnel / twin



# **Ditch infiltration with Infiltration Tunnel**

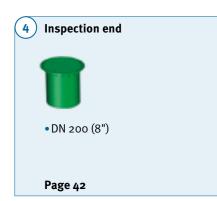


1 Telescopic dome shaft · Choice of pedestrian, car or HGV loading

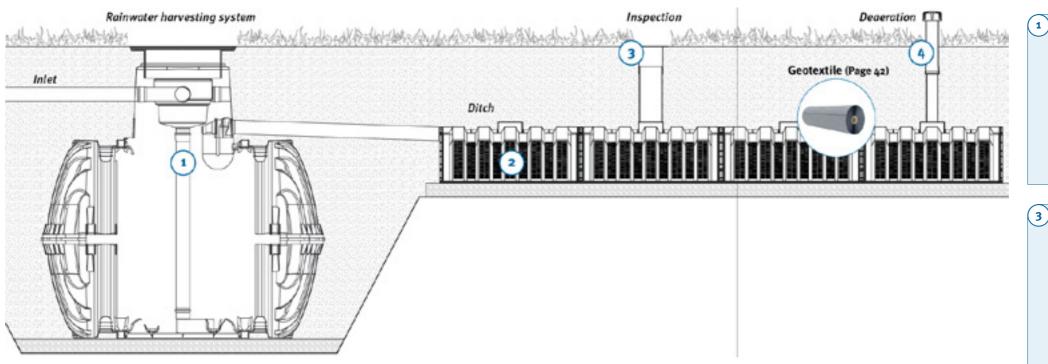




Page 51



# Combined rainwater harvesting and infiltration with Infiltration Tunnel







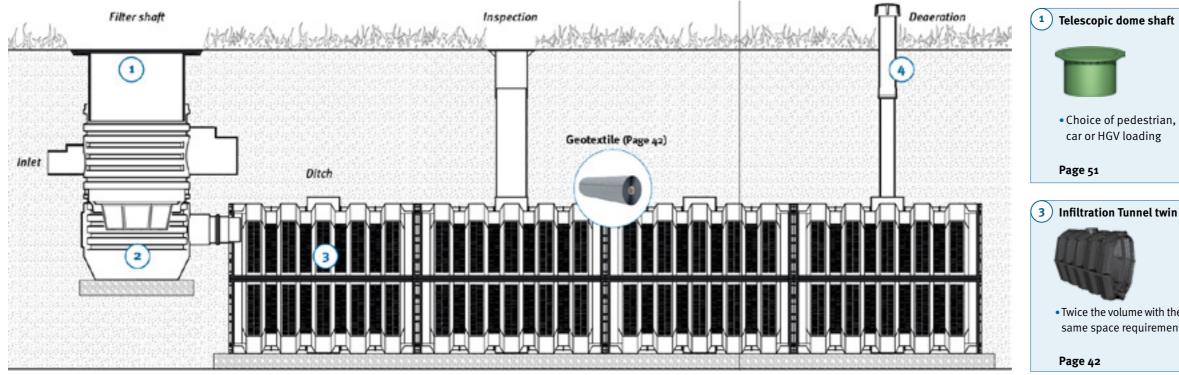




Stormwater management > Infiltration Tunnel / twin



# Ditch infiltration with Infiltration Tunnel twin



1 Telescopic dome shaft



· Choice of pedestrian, car or HGV loading

Page 51

(2) Infiltration shaft DN 600 (24")



- 2 x DN 150 (6")
- For connections of up to DN 150 (6")

Page 51

4 Deaeration end



• Twice the volume with the same space requirement

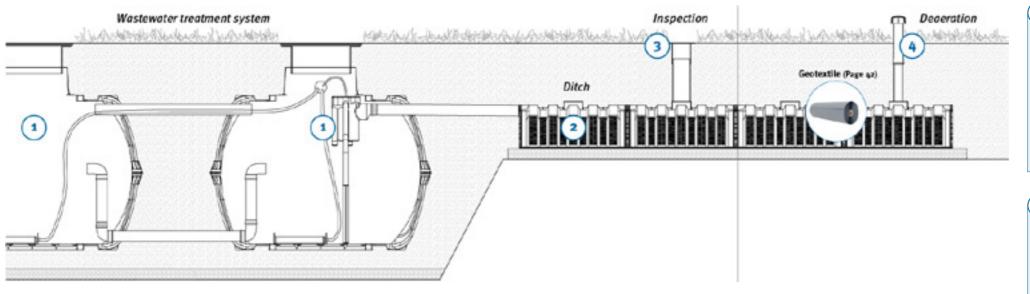
Page 42



- DN 100 (4")
- For separate ventilation

Page 42

# Combined wastewater treatment and infiltration with Infiltration Tunnel



Wastewater treatment

You can find more information aboutwastewater treatment in our catalogue, "Wastewater Treatment Solutions"

2 Infiltration Tunnel



• The logistical miracle can be laid in rows

Page 42

(3) Inspection end



• DN 200 (8")

Page 42

4 Deaeration end



- DN 100 (4")
- For separate ventilation

Page 42

# Infiltration and Multi shaft system





| Filters and shafts       | Vario 800 flex                  |                     | Infiltration shaft<br>system DN 600 | Universal indus-<br>trial external 3 | Universal<br>filter 3 external | Infiltration filter shaft | Settling filter shaft |
|--------------------------|---------------------------------|---------------------|-------------------------------------|--------------------------------------|--------------------------------|---------------------------|-----------------------|
| Dimension                | 800 x 800 mm<br>(31.4" x 31.4") | Ø 400 mm<br>(15.7") | Ø 600 mm<br>(23.6")                 | Ø 600 mm<br>(23.6")                  | Ø 400 mm<br>(15.7")            | Ø 600 mm<br>(23.6")       | Ø 400 mm<br>(15.7")   |
| Loading class            |                                 |                     |                                     |                                      |                                |                           |                       |
| <b></b>                  | •                               | •                   | •                                   | •                                    | •                              | •                         | •                     |
|                          | •                               | •                   | •                                   | •                                    | •                              | •                         | •                     |
|                          | •                               | •                   | •                                   | •                                    | 0                              | 0                         | 0                     |
| Connection options / flo | ow rates                        |                     |                                     |                                      |                                |                           |                       |
| DN 100 (4")              | _                               | 5.5 l/sec.          | 5.5 l/sec.                          | _                                    | 5.5 l/sec.                     | 5.5 l/sec.                | 5.5 l/sec.            |
| DN 150 (6")              | _                               | 16 l/sec.           | 16 l/sec.                           | 16 l/sec.                            | 16 l/sec.                      | 16 l/sec.                 | 16 l/sec.             |
| DN 200 (8")              | 29.5 l/sec.                     | 29 5 l/sec.         | 29.5 l/sec.                         | 29.5 l/sec.                          | _                              | _                         | _                     |
| DN 250 (10")             | _                               | _                   | 55 l/sec.                           | _                                    | _                              | _                         | _                     |
| DN 300 (12")             | 99 l/sec.                       | _                   | 99 l/sec.                           | _                                    | _                              | _                         | _                     |
| DN 400 (16")             | 175 l/sec.                      | _                   | _                                   | _                                    | _                              | _                         | _                     |
| Filter type              | В                               | A or C              | В                                   | В                                    | Α                              | A and C                   | D                     |
| Function of shafts       |                                 |                     |                                     |                                      |                                |                           |                       |
| Filter shaft             | •                               | •                   | •                                   | •                                    | •                              | •                         | •                     |
| Sedimentation shaft      | _                               | _                   | _                                   | _                                    | _                              | •                         | •                     |
| Inspection shaft         | •                               | •                   | •                                   | _                                    | -                              | -                         | -                     |
| Choke shaft              | •                               | •                   | •                                   | _                                    | _                              | _                         | _                     |
| Pump shaft               | •                               | •                   | •                                   | -                                    | -                              | -                         | _                     |
| Catalogue page           | Page 26                         | Page 50             | Page 51                             | Page 52                              | Page 52                        | Page 53                   | Page 53               |

| Filter type   |   | Material         | Mesh width                           | Soil volume        | Note   |
|---|---|------------------|--------------------------------------|--------------------|--|
| Filter type A Filter basket DN 400 (16")                      | 9 | РР               | o.35 mm (o.o1")                      | 15 l (4 US gal.)   | with lifting device                              |
| Filter type B<br>Infiltration filter<br>strainer DN 600 (24") | 9 | Stainless steel  | o.75 mm (o.o3")                      | 25 l (6.6 US gal.) | with lifting device                              |
| Filter type C<br>Telescopic filter basket                     |   | galvanised<br>PP | < 0.50 mm (0.02")<br>0.35 mm (0.01") | 20 l (5.3 US gal.) | Coarse filter with lifting device<br>Fine filter |
| Filter type D<br>Settling filter basket                       | 9 | PP               | o.35 mm (o.o1")                      | 17 l (4.5 US gal.) | with lifting device                              |

# Infiltration shaft system DN 400 (16")

# Infiltration shaft system DN 600 (24")



# Covers

Telescopic dome shaft 400 With PE cover, suitable for

pedestrian loading, colour: grass green

Order no. 340053



Telescopic dome shaft 400

With cast iron cover, suitable for vehicle loading max. load 3.5 t, colour: black

Order no. 340054



Telescopic dome shaft 400

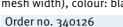
With cast iron cover, lorry-bearing max. load 60 t, colour: black

Order no. 340049



Telescopic filter shaft 400

With slotted cast iron cover, suitable for vehicle loading max. load 3.5 t, incl. coarse filter insert and fine filter basket (0.35 mm (0.01") mesh width), colour: black







Covers

Telescopic dome shaft Mini With PE cover, suitable for pedestrian loading, colour: grass green

Order no. 371010



Telescopic dome shaft cast iron

With cast iron cover, suitable for vehicle loading max. load 3.5 t, colour: black

Order no. 371020



Stormwater management > Infiltration shaft system

Telescopic dome shaft Maxi

With PE cover, suitable for pedestrian loading, colour: grass green Order no. 371011

**Individual components** 

Infiltration inlet module DN 600 (24")

Incl. profile seal for telescopic dome shaft;

DN 150 (6")/DN 200 (8")/DN 250 (10")/DN 300



Telescopic dome shaft lorry

For common concrete rings, lorry-bearing max. load 60 t, colour: black

Order no. 371021



# **Individual components**

Infiltration inlet module DN 400 (16")

Incl. profile seal for telescopic dome shaft; DN 150 (6")/DN 200 (8") connections Order no. 330339



Infiltration filter basket DN 400 (16") Mesh width 0.35 mm (0.01")

Order no. 340524





Infiltration connecting piece DN 400 (16")

Order no. 330341





To produce greater installation depths, effective length: 500 mm (19.7"), can be shortened to 250 mm (9.8")

Infiltration distributor module DN 400 (16")

Incl. profile seal for infiltration connecting

piece and/or inlet module; 2 x DN 150 (6")

connections; mounting surface for connec-

tions of up to DN 150 (6")

Order no. 330340

Q Webcode G9301

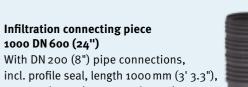


Infiltration connecting piece 1000 DN 600 (24")

(12") connections

Order no. 330360

With DN 200 (8") contact surface, incl. profile seal, length 1000 mm (3' 3.3"), 750 mm (2' 5.5"), 500 mm (1' 7.7") Order no.371015



750 mm (2' 5.5"), 500 mm (1' 7.7") Order no. 371016





Infiltration choke drain Connection DN 100 (4"); delayed drain of 1.0 (0.3 US gal.)/sec. up to 6.5 l (1.7 US gal.)/sec.

Order no. 330547





#### Infiltration distributor module DN 600 (24")

Incl. profile seal for infiltration connecting piece and/or inlet module; 2 x DN 150 (6") connections; mounting surface for connections of up to DN 150 (6")

Order no. 330361

Q Webcode G9302



Infiltration filter strainer DN 600 (24")

steel, mesh width 0.75 mm (0.03")

Made entirely from stainless

Order no. 340523

Infiltration choke drain

Connection DN 150 (6"); delayed drain of 2 l (0.5 US gal)/sec. up to 16 l (4.2 US gal.)/sec.



Order no. 330598

# Universal filter 3 external

- 100 % water yield therefore ideal for smaller roof areas
- Filter insert mesh width
- Continuously variable installation depth of 600 mm - 1050 mm (22.4 -41.3") using the telescopic dome shaft
- Lockable, childproof cover
- Flush with ground level

0.35 mm (0.01")

- Minimal height offset 270 mm (10.6") between the inlet and outlet
- Also suitable for infiltration and pond systems
- Maximum flow rate of 5.5 l/sec. with connections DN 100 (4") and 16 l/sec. with DN 150 (6")

# Universal filter 3 external

Suitable for pedestrian loading

Order no. 340020

# Universal filter 3 external

Suitable for vehicle loading

Order no. 340021



**Connection dimensions** 

273-723 mm (10.7-28.5") 2 Outlet 544 - 944 mm (21.4 - 37.2")

3 Emergency overflow 273-723 mm (10.7-28.5")

All dimensions from middle of connection to ground level

# Infiltration connecting piece DN 400 (16")

To produce greater installation depths, effective length: 500 mm (19.7"), can be shortened to 250 mm (9.8")

Order no. 330341

# Replacement filter basket

Filter insert with practical lift-out device

Order no. 340524



Q Webcode G2205

# **Universal industrial** filter 3 external

- For maximum flow rate of up to 29.5 l/sec.
- Continuously variable installation depth of 703-1270 mm (26.7-50.0") using the telescopic dome shaft
- Maximum flow rate of 16 l/sec. with connections DN 150 (6") and 29.5 l/sec. with DN 200 (8")
- Only 229 mm (9") height offset between the inlet and the outlet

# Universal industrial filter 3 external

Suitable for pedestrian loading Order no. 340050

# Universal industrial filter 3 external

Suitable for vehicle loading Order no. 340051

# Infiltration filter strainer DN 600 (24")

Made entirely from stainless steel, mesh width 0.75 mm (0.03") Order no. 340523

Cleaned water to the tank or for infiltration

Q Webcode G2202

| Connection dimensions |                       |                             |
|-----------------------|-----------------------|-----------------------------|
| 1 Inlet               | DN 150 (6") /200 (8") | 395 – 962 mm (15.6 – 37.9") |
| ② Outlet              | DN 150 (6")           | 624-1191 mm (24.6-46.9")    |
| 3 Emergency overflow  | DN 150 (6") /200 (8") | 395 - 962 mm (15.6 - 37.9") |

All dimensions from middle of connection to ground level

# Infiltration filter shaft

filter shaft

- 3-stage cleaning process
- 1 Coarse filter insert
- ② Fine filter basket 0.35 mm (0.01") mesh width

Infiltration filter shaft / settling

- 3 Sedimentation zone
- Retains contaminants which may affect infiltration performance
- Ideal as a courtyard inlet structure or a trough-trench overflow element • Suitable for vehicle loading with cast
- iron cover 3.5 t • Continuously variable installation depth of 570 - 1050 mm (22.4" - 41.3") using
- telescopic dome shaft Ø 400 mm Maximum flow rate of 5.5 l/sec. with DN 100 (4") and 16 l/sec. with DN 150 (6")
- DN 100 (4") and DN 150 (6") connections

#### Infiltration filter shaft

Suitable for vehicle loading

Order no. 340025



Q Webcode G4401

Stormwater management > Filter technology

# Infiltration connecting piece DN 400 (16")

To produce greater installation depths, effective length: 500 mm (19.7"), can be shortened to 250 mm (9.8")

Order no. 330341

#### **Connection dimensions**

4 Outlet 245 – 725 mm (9.6 – 28.5")

All dimensions from middle of connection to ground

# **Settling filter shaft**

- 3-stage cleaning process
- ① Fine filter basket 0.35 mm (0.01") mesh width)
- ② Sedimentation zone
- 3 Immersion pipe as separator
- Continuously variable installation depth of 900-1600 mm (2' 11.4"-5' 3") using telescopic dome shaft Ø 600 mm
- Pedestrian loading with plastic cover, or suitable for vehicle loading with cast iron cover 3.5 t
- Lockable childproof cover
- Sealed to top edge of ground
- Maximum flow rate of 16 l/sec. with DN 150 (6")
- DN 150 (6") connections

#### Settling filter shaft

pedestrian loading

Order no. 340026

# Settling filter shaft

Suitable for vehicle loading

Order no. 340027



Q Webcode G4402

# Infiltration connecting piece 1000 DN 600 (24")

With DN 200 (8") contact surface, incl. profile seal, length 1000 mm (3' 3.3"), 750 mm (2' 5.5"), 500 mm (1' 7.7") Order no.371015

# **Connection dimensions**

- 4 Inlet 380-1080 mm (15-42.5")
- 5 Outlet 630-1330 mm (24.8-52.4")

All dimensions from middle of connection to ground

Light fluid separator

# Separator systems for light fluid liquids

Separators are needed wherever water is contaminated with oils and other light liquids. Separator systems are classified according to NS (nominal size). When you submit an enquiry for a separator system, we calculate the NS you require based on the EN 858 part 2. Operators of the following facilities must ensure that a suitable, functioning separator is installed:

Car washes, workshops, fuel stations, vehicle fleets, hazardous goods stores

# Coalescence separator and fuel

**Stormwater management ►** KLsepa.compact

The KLsepa.compact+ separator systems are coalescence separators of class I. They feature an additional coalescence unit that enables a much higher degree of separation. The KLsepa.compact separator systems are fuel separators of class II. A fuel separator achieves a degree of separation of less than 100 mg residual oil per litre of water. With a coalescence unit, this can be reduced to less than 5 mg/l.

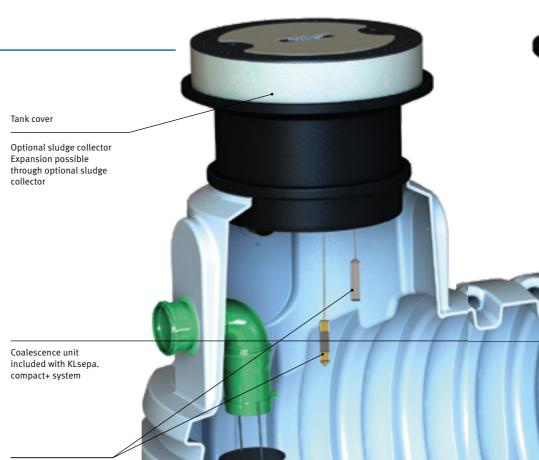








Warning sensors



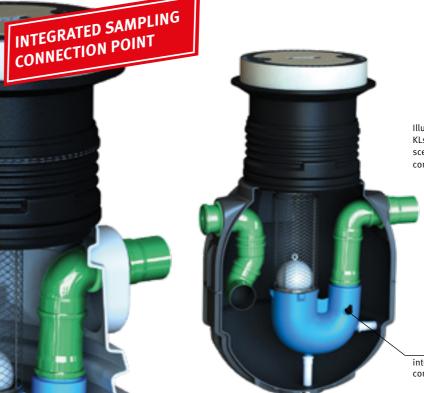


Illustration shows Saphir NS 3 KLsepa.compact+ with coalescence unit, integrated sampling connection point

integrated sampling

>> Optional: different warning systems available

# **Dimensions Saphir**

| NS               | DN   | Length    | Width     | Height             | Weight     |
|------------------|------|-----------|-----------|--------------------|------------|
| [l/s]            | [mm] | [mm]      | [mm]      | [mm]               | [kg]       |
| 3                | 150  | 1155      | 1155      | 1790 – 1990        | 80         |
| (0.79 US gal./s) | (6") | (3' 9.5") | (3' 9.5") | (5' 11" – 6' 6.4") | (176 lbs.) |
| 3                | 150  | 1155      | 1155      | 2110 – 2310        | 110        |
| (0.79 US gal./s) | (6") | (3' 9.5") | (3' 9.5") | (6' 11" – 7' 7")   | (243 lbs.) |
| 3                | 150  | 1155      | 1155      | 2110 – 2310        | 110        |
| (0.79 US gal./s) | (6") | (3' 9.5") | (3' 9.5") | (6' 11" – 7' 7")   | (243 lbs.) |
| 6                | 150  | 1155      | 1155      | 2110 – 2310        | 110        |
| (1.60 US gal./s) | (6") | (3' 9.5") | (3' 9.5") | (6' 11" – 7' 7")   | (243 lbs.) |

Effectiveness according to EN 858 tested by TÜV Rheinland

# Tank volume

| Oil           | Sludge        | Total         |
|---------------|---------------|---------------|
| [l]           | [l]           | [l]           |
| 300           | 300           | 770           |
| (79 US gal.)  | (79 US gal.)  | (203 US gal.) |
| 500           | 400           | 1,100         |
| (132 US gal.) | (105 US gal.) | (290 US gal.) |
| 300           | 600           | 1,080         |
| (79 US gal.)  | (158 US gal.) | (288 US gal.) |
| 300           | 600           | 1,080         |
| (79 US gal.)  | (158 US gal.) | (288 US gal.) |

In addition to easily separat drops of oil, a light fluid separator also contains very fine oil droplets whose density is not sufficiently different from water for them to rise to the surface in the available time. These droplets therefore remain in the outflowing water.



To separate out these smaller droplets, a coalition material is fitted before the discharge to which the droplets stick and form a oil film.



As more oil flows in, the film becomes thicker until it can no longer adhere to the material. Individual drops break off the film, which are large enough to rise to the surface through difference in density and be separated out.

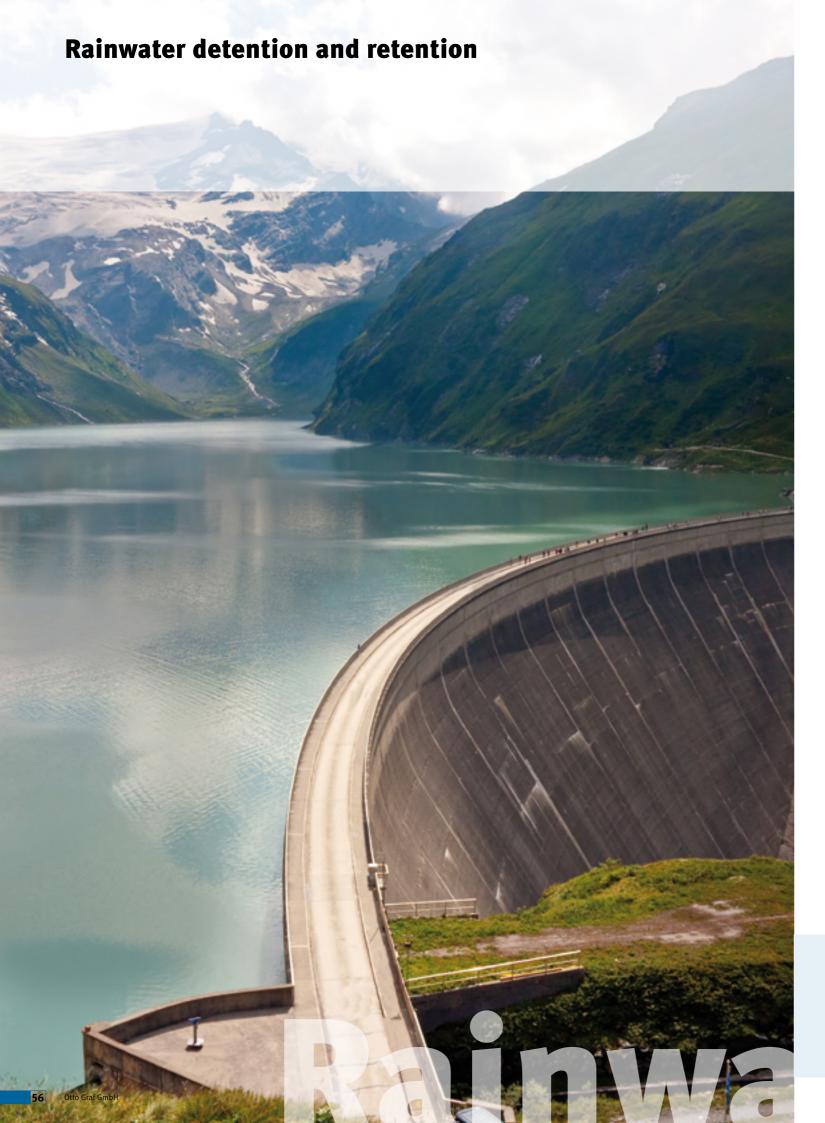
# **Dimensions Diamant**

|                  |      | -      | Section 2 |                   |            |  |
|------------------|------|--------|-----------|-------------------|------------|--|
| NS               | DN   | Length | Width     | Height            | Weight     |  |
| [l/s]            | [mm] | [mm]   | [mm]      | [mm]              | [kg]       |  |
| 6                | 150  | 2450   | 1150      | 1765 – 2055       | 165        |  |
| (1.60 US gal./s) | (6") | (8')   | (3' 9")   | (5' 9.5" – 6' 9") | (364 lbs.) |  |
| 10               | 150  | 2450   | 1150      | 1765 – 2055       | 165        |  |
| (2.64 US gal./s) | (6") | (8')   | (3' 9")   | (5' 9.5" – 6' 9") | (364 lbs.) |  |
| 10               | 200  | 2450   | 1400      | 2020 – 2310       | 250        |  |
| (2.64 US gal./s) | (8") | (8')   | (4' 7")   | (6' 7.5" – 7' 7") | (551 lbs.) |  |
| 15               | 200  | 2450   | 1400      | 2020 – 2310       | 250        |  |
| (3.96 US gal./s) | (8") | (8')   | (4' 7")   | (6' 7.5" – 7' 7") | (551 lbs.) |  |

Effectiveness according to EN 858 tested by TÜV Rheinland.

# Tank volume

| Oil           | Sludge        | Total         |
|---------------|---------------|---------------|
| [l]           | [l]           | [l]           |
| 500           | 1,300         | 2,210         |
| (132 US gal.) | (343 US gal.) | (584 US gal.) |
| 500           | 1,300         | 2,210         |
| (132 US gal.) | (343 US gal.) | (584 US gal.) |
| 660           | 2,000         | 3,330         |
| (174 US gal.) | (528 US gal.) | (880 US gal.) |
| 660           | 2,000         | 3,330         |
| (174 US gal.) | (528 US gal.) | (880 US gal.) |

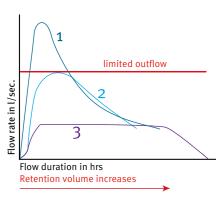


# Rainwater detention and retention with limited outlet



# Detention

Detention systems, i.e. rainwater detention, play an important role in the reduction of hydraulic peaks and thus help relieve strain on the public sewer network, particularly in new construction areas. Detention systems usually consist of a volume which is used for the temporary storage of rainwater in the event of heavy rainfall, and a throttling device to limit the draining runoff water. The rainwater is cleaned using a filter before it enters the detention volume in order to avoid compromising the function of the throttling device. The throttled flow of rainfall is fed into the sewer and the excess amount is retained in the detention cistern. This amount accumulates in the detention cistern and is also drained off with the throttled runoff water after the rainfall event. The detention volume is thus discharged and remains available once more as a temporary storage tank for the next rainfall event.



- 1. Outflow rate without throttle
- 2. Outflow rate with static throttle
- 3. Outflow rate with dynamic throttle

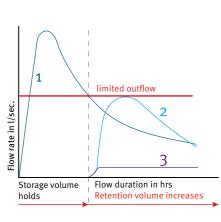
# Retention

The GRAF retention cistern is a combination of rainwater retention and rainwater harvesting. The detention can be larger if required. In this case, part of the rainwater can also be used in addition to the required detention volume. For example, rainwater can be used for the following applications:

- Watering gardens
- Flushing toilets
- Washing machines
- Cleaning

The use of rainwater means that up to 50% of drinking water can be saved, and up to 85% for commercial proper-

The retention cistern is designed such that the rainwater first fills the usage volume. When the useful volume is full, the throttled outflow is activated and the detention volume also becomes available for temporary storage. The detention mechanism with throttled outflow in turn corresponds to a conventional retention system. Following the rainfall event, the position of the outflow prevents the detention cistern from being completely emptied, while the usage volume remains in the tank!



- 1. Outflow rate without throttle
- 2. Outflow rate with static throttle
- 3. Outflow rate with dynamic throttle

|                         | Detention | Retention |
|-------------------------|-----------|-----------|
| Rainwater<br>detention  | 1         | 1         |
| Rainwater<br>harvesting |           | <b>/</b>  |

# **Carat S underground tank Detention cistern**

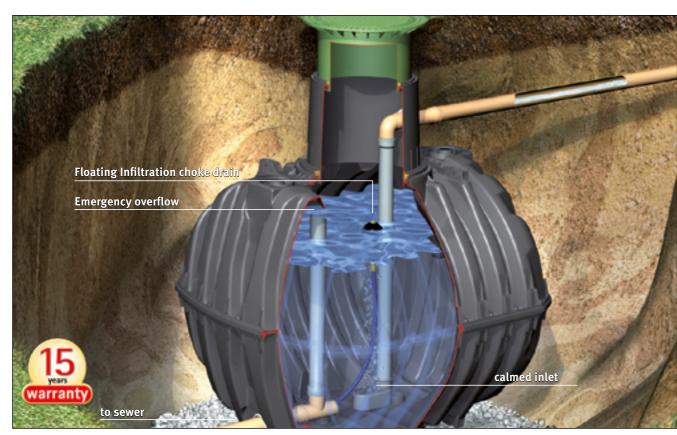


Figure shows Carat S detention cistern, tank cover on page 51

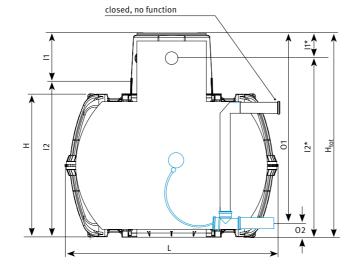
Q Webcode G4301

# **Rainwater harvesting solutions**

**Stormwater management >** Detention Carat S

For more information about our Carat S Rainwater tank please refer to our brochure "Rainwater harvesting solutions"





# Carat S underground tank detention cistern

| Capacity        | Width W   | Length L   | Height H <sub>tot</sub> | Height H   | Inlet I1 | Inlet I2   | Inlet I1* | Inlet I2* | Outlet O1 | Outlet 02 |
|-----------------|-----------|------------|-------------------------|------------|----------|------------|-----------|-----------|-----------|-----------|
| 2,700 l         | 1565 mm   | 2080 mm    | 1690 mm                 | 1400 mm    | 520 mm   | 1490 mm    | 245 mm    | 1955 mm   | 1530 mm   | 160 mm    |
| (700 US gal.)   | (5' 1.6") | (6' 9.9")  | (5' 6.5")               | (4' 7.1")  | (20.5")  | (4' 10.7") | (9.6")    | (6' 4.9") | (5' 0.2") | (6.3")    |
| 3,750 l         | 1755 mm   | 2280 mm    | 2200 mm                 | 1590 mm    | 520 mm   | 1680 mm    | 245 mm    | 2185 mm   | 2040 mm   | 160 mm    |
| (1,000 US gal.) | (5' 9.0") | (7' 5.8")  | (7' 2.6")               | (5' 2.6")  | (20.5")  | (5' 6.2")  | (9.6")    | (7' 2.0") | (6' 8.3") | (6.3")    |
| 4,800 l         | 1985 mm   | 2280 mm    | 2430 mm                 | 1820 mm    | 520 mm   | 1910 mm    | 245 mm    | 2465 mm   | 2270 mm   | 160 mm    |
| (1,250 US gal.) | (6' 6.2") | (7' 5.7")  | (7' 11.7")              | (5' 11.7") | (20.5")  | (6' 3.2")  | (9.6")    | (8' 1.0") | (7' 5.4") | (6.3")    |
| 6,500 l         | 2190 mm   | 2390 mm    | 2710 mm                 | 2100 mm    | 520 mm   | 2190 mm    | 245 mm    | 1920 mm   | 2550 mm   | 160 mm    |
| (1,700 US gal.) | (7' 2.2") | (7' 10.0") | (8' 10.7")              | (6' 10.7") | (20.5")  | (7' 2.2")  | (9.6")    | (6' 3.6") | (8' 4.4") | (6.3")    |

Please refer to the installation instructions for groundwater installation and loading capacity.

# **Carat S underground tank Retention cistern**



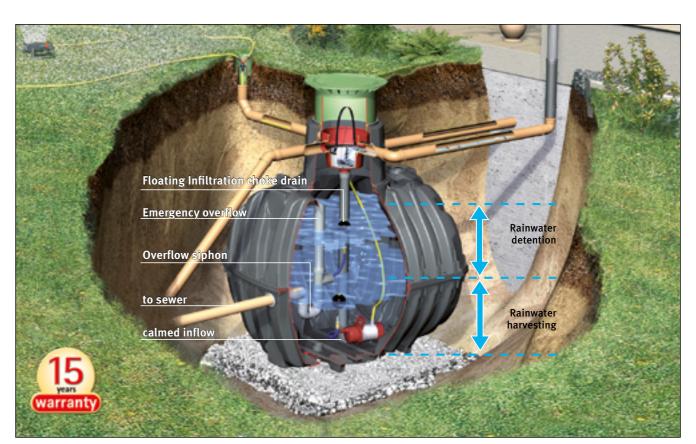


Figure shows Carat S retention cistern, tank cover on page 51

Q Webcode G4302

# Rainwater harvesting solutions

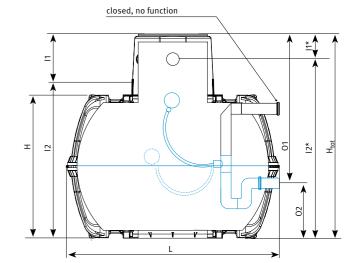
For more information about our Carat S Rainwater tank please refer to our brochure "Rainwater harvesting solutions"

Carat S choke drain

Order no. 369020

package detention / retention





# Carat S underground tank retention cistern

DN 100 (4") connection, 3 m (9' 10.1") hose

|                            | •                        |                          |         |          |                            |                       |                   |                      |                  |                      |                      |                  |
|----------------------------|--------------------------|--------------------------|---------|----------|----------------------------|-----------------------|-------------------|----------------------|------------------|----------------------|----------------------|------------------|
| Capacity                   | Detention volume         | Usage<br>volume          | Width W | Length L | Height<br>H <sub>tot</sub> | Height H              | Inlet I1          | Inlet I2             | Inlet I1*        | Inlet I2*            | Outlet O1            | Outlet 02        |
| 3,750 l<br>(1,000 US gal.) | 1,500 l<br>(400 US gal.) | 2,250 l<br>(600 US gal.) | , ,,    |          | 2200 mm<br>(7' 2.6")       | 27                    | 520 mm<br>(20.5") | 1680 mm<br>(5' 6.2") | 245 mm<br>(9.6") | 1955 mm<br>(6' 4.9") | 2040 mm<br>(6' 8.3") | 160 mm<br>(6.3") |
| 4,800 l<br>(1,250 US gal.) | 2,000 l<br>(520 US gal.) | 2,800 l<br>(730 US gal.) | , ,     |          | 15                         |                       | _                 | 1910 mm<br>(6' 3.2") | 245 mm<br>(9.6") | 2185 mm<br>(7' 2.0") | 2270 mm<br>(7' 5.4") | 160 mm<br>(6.3") |
| 6,500 l<br>(1,700 US gal.) | 3,000 l<br>(800 US gal.) | 3,500 l<br>(900 US gal.) |         |          | •                          | 2100 mm<br>(6' 10.7") | _                 | 2190 mm<br>(7' 2.2") | 245 mm<br>(9.6") | 2465 mm<br>(8' 1.0") | 2550 mm<br>(8' 4.4") | 160 mm<br>(6.3") |

Please refer to the installation instructions for groundwater installation and loading capacity.

# Platin flat tank **Detention cistern**

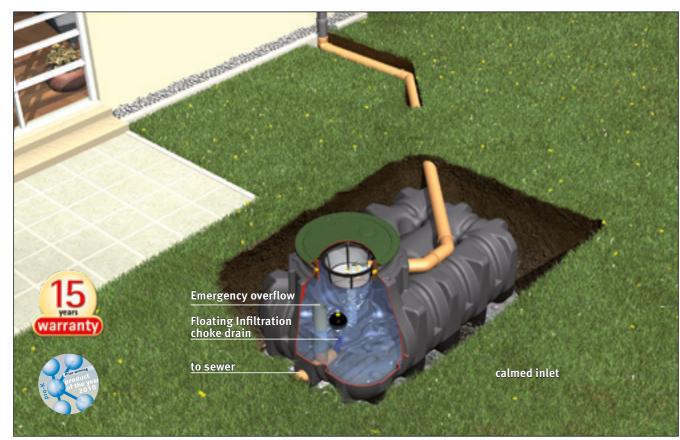


Figure shows Platin detention cistern, tank cover on page 51

Q Webcode G4303

| Volume                                    | Detention volume               | Order no. |
|---|--------------------------------|-----------|
| 1,500 l<br>(400 US gal.)                  | 1,500 l<br>(400 US gal.)       | 390300    |
| 3,000 l<br>(800 US gal.)                  | 3,000 l<br>(800 US gal.)       | 390301    |
| 5,000 l<br>(1,350 US gal.)                | 5,000 l<br>(1,350 US gal.)     | 390302    |
| 7,500 l<br>(2,000 US gal.)                | 7,500 l<br>(2,000 US gal.)     | 390305    |
| 10.000 l <sup>1)</sup><br>(2,650 US gal.) | 10.000 l ¹)<br>(2,650 US gal.) | 390304    |

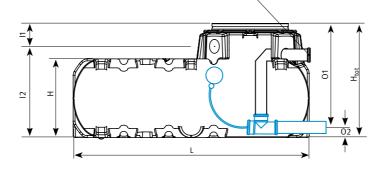
Scope of supply: Platin tank, floating choke drain and hose. Cover has to be ordered seperately, page 51

# **Rainwater harvesting solutions**

For more information about our Platin flat tank please refer to our brochure "Rainwater harvesting solutions"

closed, no function





# Platin flat tank detention cistern

| Volume          | Width W    | Length L   | Height H <sub>tot</sub> | Height H  | Inlet I1 | Inlet I2  | Outlet O1  | Outlet 02 |
|-----------------|------------|------------|-------------------------|-----------|----------|-----------|------------|-----------|
| 1,500 l         | 1250 mm    | 2100 mm    | 1015 mm                 | 700 mm    | 185 mm   | 830 mm    | 925 mm     | 90 mm     |
| (400 US gal.)   | (4' 1.1")  | (6' 10.7") | (3' 3.9")               | (27.6")   | (7.3")   | (32.7")   | (36.4")    | (3.5")    |
| 3,000 l         | 2100 mm    | 2450 mm    | 1050 mm                 | 735 mm    | 185 mm   | 865 mm    | 960 mm     | 90 mm     |
| (800 US gal.)   | (6' 10.7") | (8' 0.5")  | (3' 5.3")               | (28.9")   | (7.3")   | (34.1")   | (37.8")    | (3.5")    |
| 5,000 l         | 2300 mm    | 2890 mm    | 1265 mm                 | 950 mm    | 185 mm   | 1080 mm   | 1175 mm    | 90 mm     |
| (1,350 US gal.) | (7' 6.5")  | (9' 5.8")  | (4' 1.8")               | (37.")    | (7.3")   | (3' 6.5") | (3' 10.3") | (3.5")    |
| 7,500 l         | 2250 mm    | 3600 mm    | 1565 mm                 | 1250 mm   | 185 mm   | 1380 mm   | 1475 mm    | 90 mm     |
| (2,000 US gal.) | (7' 4.6")  | (11' 9.7") | (5' 1.6")               | (4' 1.1") | (7.3")   | (4' 6.3") | (4' 10.1") | (3.5")    |

Please refer to the installation instructions for groundwater installation and loading capacity.

Platin flat tank **Retention cistern** 

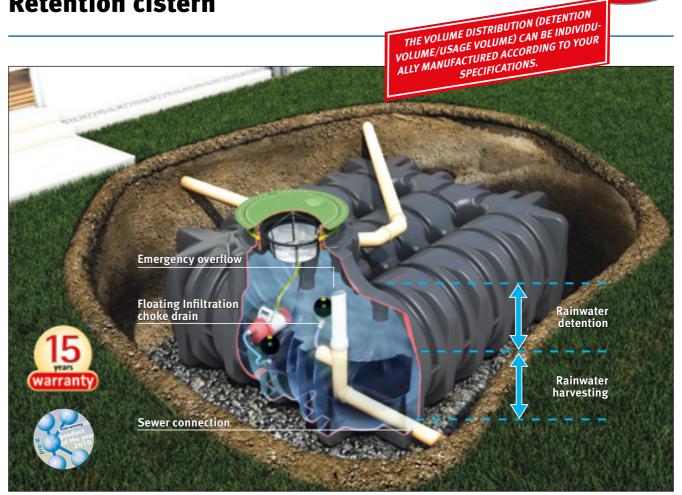


Figure shows Platin retention cistern, tank cover on page 51

Q Webcode G4304

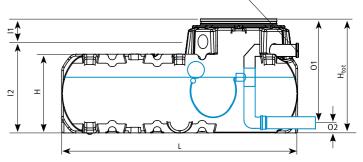
| Volume                 | Detention volume | Usage volume    | Order no. |
|------------------------|------------------|-----------------|-----------|
| 3,000 l                | 3,000 l          | 2,000 l         | 390312    |
| (800 US gal.)          | (800 US gal.)    | (520 US gal.)   |           |
| 5,000 l                | 4,500 l          | 3,000 l         | 390315    |
| (1,350 US gal.)        | (1,200 US gal.)  | (800 US gal.)   |           |
| 7,500 l                | 6,000 l          | 4,000 l         | 390324    |
| (2,000 US gal.)        | (1,600 US gal.)  | (1,200 US gal.) |           |
| 10.000 l <sup>1)</sup> | 6,000 l          | 4,000 l         | 390321    |
| (2,650 US gal.)        | (1,600 US gal.)  | (1,200 US gal.) |           |

Scope of supply: Platin tank, floating choke drain and hose. Cover has to be ordered seperately, page 51

# **Rainwater harvesting solutions**

For more information about our Platin flat tank please refer to our brochure "Rainwater harvesting solutions"

closed, no function



#### Platin flat tank retention cistern

For combined rainwater detention and rainwater harvesting, including retention accessories

| Volume          | Width W    | Length L   | Height H <sub>tot</sub> | Height H  | Inlet I1 | Inlet I2  | Outlet O1  | Outlet 02 |
|-----------------|------------|------------|-------------------------|-----------|----------|-----------|------------|-----------|
| 3,000 l         | 2100 mm    | 2450 mm    | 1050 mm                 | 735 mm    | 185 mm   | 865 mm    | 960 mm     | 90 mm     |
| (800 US gal.)   | (6' 10.7") | (8' 0.5")  | (3' 5.3")               | (28.9")   | (7.3")   | (34.1")   | (37.8")    | (3.5")    |
| 5,000 l         | 2300 mm    | 2890 mm    | 1265 mm                 | 950 mm    | 185 mm   | 1080 mm   | 1175 mm    | 90 mm     |
| (1,350 US gal.) | (7' 6.5")  | (9' 5.8")  | (4' 1.8")               | (37.")    | (7.3")   | (3' 6.5") | (3' 10.3") | (3.5")    |
| 7,500 l         | 2250 mm    | 3600 mm    | 1565 mm                 | 1250 mm   | 185 mm   | 1380 mm   | 1475 mm    | 90 mm     |
| (2,000 US gal.) | (7' 4.6")  | (11' 9.7") | (5' 1.6")               | (4' 1.1") | (7.3")   | (4' 6.3") | (4' 10.1") | (3.5")    |

Further sizes upon request!

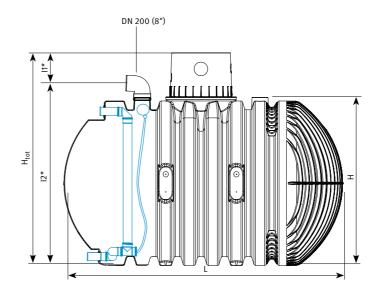
Please refer to the installation instructions for groundwater installation and loading capacity.

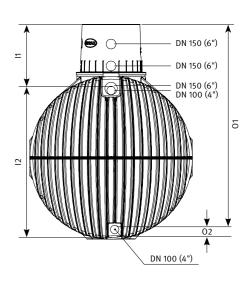
<sup>1)</sup> Set consisting of two Platin flat tanks

# **Carat XL underground tank** detention / retention cistern









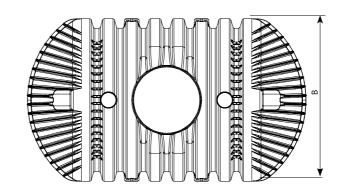


Figure shows tank without cover. The total installation height results from the total tank height (H<sub>tot</sub>) plus the telescopic dome shaft (page 51).

# Carat XL underground tank detention cistern

| Total volume / Detention volume | Weight                | Order no.       |
|---------------------------------|-----------------------|-----------------|
| 8,500 l<br>(2,242 US gal.)      | 380 kg<br>(838 lbs)   | 370504          |
| 10,000 l<br>(2,640 US gal.)     | 456 kg<br>(1.005 lbs) | 370505          |
|                                 |                       | Q Webcode G4307 |

# Carat XL underground tank retention cistern

| Total volume    | Detention volume | Usage volume   | Order no.       |
|-----------------|------------------|----------------|-----------------|
| 8,500 l         | 3,500 l          | 5,000 l        | 370523          |
| (2,242 US gal.) | (923 US gal.)    | (1320 US gal.) |                 |
| 10,000 l        | 4,000 l          | 6,000 l        | 370525          |
| (2,640 US gal.) | (1055 US gal.)   | (1583 US gal.) |                 |
|                 |                  |                | Q Webcode G4308 |

Scope of supply: Carat XL underground rainwater tank with Maxi tank dome, choke drain and hose

# Carat XL underground tank detention and retention cistern

| Volume          | Width W   | Length L   | Height H <sub>tot</sub> | Height H   | Inlet I1 | Inlet I2   | Inlet I1* | Inlet I2* | Outlet O1 | Outlet 02 |
|-----------------|-----------|------------|-------------------------|------------|----------|------------|-----------|-----------|-----------|-----------|
| 8,500 l         | 2040 mm   | 3500 mm    | 2695 mm                 | 2085 mm    | 805 mm   | 1890 mm    | 435 mm    | 2625 mm   | 2585 mm   | 110 mm    |
| (2,250 US gal.) | (6' 8.3") | (11' 5.8") | (8' 10.1")              | (6' 10.1") | (31.7")  | (6' 2.4")  | (17.1")   | (8' 7.4") | (8' 5.8") | (4.3")    |
| 10,000 l        | 2240 mm   | 3520 mm    | 2895 mm                 | 2285 mm    | 805 mm   | 2090 mm    | 435 mm    | 2625 mm   | 2785 mm   | 110 mm    |
| (2,650 US gal.) | (7' 4.2") | (11' 6.6") | (9' 6.0")               | (7' 6.0")  | (31.7")  | (6' 10.3") | (17.1")   | (8' 7.4") | (9' 1.7") | (4.3")    |

# Technical data

| max. axle load:                               | 8 t   |
|---|---|
| max. total weight:                            | 12 t  |
| Earth covering with loading capacity:         | 800 – 1500 mm (2' 7.5" – 4' 11")              |
| Groundwater stability:                        | up to the middle of the tank                  |
| Earth covering with groundwater installation: | 800 – 1500 mm (2' 7.5" – 4' 11")              |
| Connection options:                           | DN 100 (4") / DN 150 (6"), DN 200 (8") on top |
| Tank dome inner Ø:                            | 650 mm (25.6")                                |

# **Carat XXL underground tank**

up to 122,000 litres (32,230 US gal.)





**Stormwater management ►** Carat XXL

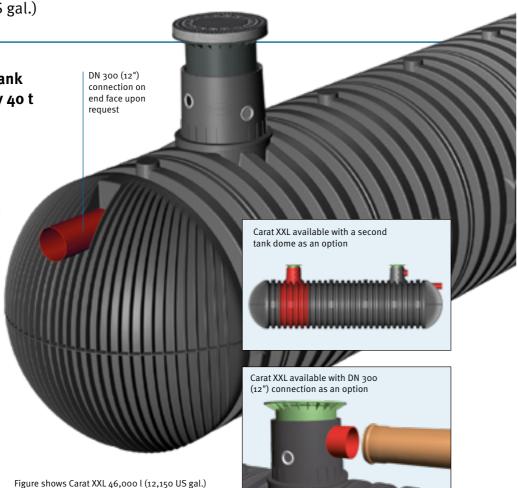
# Carat XXL underground tank Suitable for vehicle/lorry 40 t

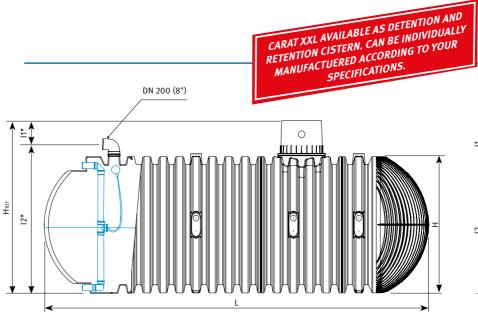
- Suitable for HGV loading up to 40 t
- Can be mounted in groundwater
- Lower weight than concrete and steel
- Various connection surfaces DN 100 (4")/150 (6")/200 (8")
- Available with DN 300 (12") connection as an option
- Available with a second tank dome as an option
- 122,000 litres (32,230 US gal.) Volume possible
- Investment security thanks to a 15 year warranty

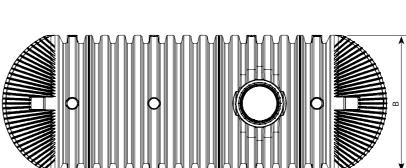
Q Webcode G1104











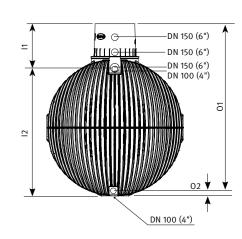


Figure shows tank with Maxi tank dome without cover (Mini tank dome available as an option). The total installation height results from the total tank height (H<sub>tot</sub>) plus the telescopic dome shaft (page 51).

# Carat XXL underground rainwater tank

| Capacity                 | Tank dome inner Ø | Weight              | Order no.<br>detention | Order no. retention |
|--------------------------|-------------------|---------------------|------------------------|---------------------|
| 16,000 l (4,250 US gal.) | 650 mm (25.6")    | 805 kg (1.770 lbs)  | 380500                 | 380520              |
| 22,000* (5.800 US gal.)  | 650 mm (25.6")    | 1015 kg (2.250 lbs) | 380501                 | 380521              |
| 26,000 (6.900 US gal.)   | 650 mm (25.6")    | 1150 kg (2.550 lbs) | 380502                 | 380522              |
| 32,000* (8,450 US gal.)  | 650 mm (25.6")    | 1360 kg (3.000 lbs) | 380503                 | 380523              |
| 36,000 (9,500 US gal.)   | 650 mm (25.6")    | 1495 kg (3.300 lbs) | 380504                 | 380524              |
| 42,000* (11,100 US gal.) | 650 mm (25.6")    | 1705 kg (3.750 lbs) | 380505                 | 380525              |
| 46,000 (12,150 US gal.)  | 650 mm (25.6")    | 1840 kg (4.050 lbs) | 380506                 | 380526              |
| 52,000* (13,750 US gal.) | 650 mm (25.6")    | 2050 kg (4.500 lbs) | 380507                 | 380527              |
| 56,000 (14,800 US gal.)  | 650 mm (25.6")    | 2185 kg (4.800 lbs) | 380508                 | 380528              |
| 62,000* (16,400 US gal.) | 650 mm (25.6")    | 2395 kg (5.28olbs)  | 380509                 | 380529              |
| 66,000 (17,450 US gal.)  | 650 mm (25.6")    | 2530 kg (5.600 lbs) | 380510                 | 380530              |
| 72,000* (19,000 US gal.) | 650 mm (25.6")    | 2740 kg (6.050 lbs) | 380511                 | 380531              |
| 76,000 (20,100 US gal.)  | 650 mm (25.6")    | 2875 kg (6.350 lbs) | 380512                 | 380532              |
|                          |                   |                     |                        |                     |

with Telescopic dome shaft lorry

up to 122,000 litres (32,230 US gal.) upon request

\*with a second tank dome

Scope of supply: Carat XL underground rainwater tank with Maxi tank dome, choke drain and hose

# Technical data

| max. axle load:                               | 8 t   |
|---|---|
| max. total weight:                            | 3.5 t with cast iron cover, 40 t with telescopic dome shaft lorry |
| Earth covering with loading capacity:         | 800 – 1500 mm (2' 7.5" – 4' 11")                                  |
| Groundwater stability:                        | up to the middle of the tank                                      |
| Earth covering with groundwater installation: | 800 – 1500 mm (2' 7.5" – 4' 11")                                  |
| Connection options:                           | DN 100 (4") – DN 200 (8")   |

# Carat XXL underground rainwater tank

| Capacity         | Width W   | Length L    | ${\it Height}~{\it H}_{tot}$ | Height H  | Inlet I1  | Inlet I2  | Inlet I1* | Inlet I2*  | Outlet 01  | Outlet O |
|------------------|-----------|-------------|------------------------------|-----------|-----------|-----------|-----------|------------|------------|----------|
| 16,000 l         | 2500 mm   | 4660 mm     | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mm    |
| (4,250 US gal.)  | (8' 2.4") | (15' 3.4")  | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
| 22,000 l*        | 2500 mm   | 6145 mm     | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mm    |
| (5.800 US gal.)  | (8' 2.4") | (20' 1.9")  | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
| 26,000 l         | 2500 mm   | 7045 mm     | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mm    |
| (6.900 US gal.)  | (8' 2.4") | (23' 1.3")  | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
| 32,000 l*        | 2500 mm   | 8530 mm     | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mm    |
| (8,450 US gal.)  | (8' 2.4") | (27' 11.8") | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
| 36,000 l         | 2500 mm   | 9430 mm     | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mm    |
| (9,500 US gal.)  | (8' 2.4") | (30' 11.3") | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
| 42,000 l*        | 2500 mm   | 10915 mm    | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mn    |
| (11,100 US gal.) | (8' 2.4") | (35' 9.7")  | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
| 46,000 l         | 2500 mm   | 11815 mm    | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mn    |
| (12,150 US gal.) | (8' 2.4") | (38' 9.1")  | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
| 52,000 l*        | 2500 mm   | 13300 mm    | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mn    |
| (13,750 US gal.) | (8' 2.4") | (43' 7.6")  | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
| 56,000 l         | 2500 mm   | 14200 mm    | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mn    |
| 14,800 US gal.)  | (8' 2.4") | (46' 7.1")  | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
| 62,000 l*        | 2500 mm   | 15685 mm    | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mn    |
| 16,400 US gal.)  | (8' 2.4") | (51' 5.5")  | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
| 66,000 l         | 2500 mm   | 16585 mm    | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mn    |
| (17,450 US gal.) | (8' 2.4") | (54' 4.9")  | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
| 72,000 l*        | 2500 mm   | 18070 mm    | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mn    |
| 19,000 US gal.)  | (8' 2.4") | (59' 3.4")  | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
| 76,000 l         | 2500 mm   | 18970 mm    | 3160 mm                      | 2550 mm   | 800 mm    | 2360 mm   | 435 mm    | 2725 mm    | 3070 mm    | 90 mr    |
| 20,100 US gal.)  | (8' 2.4") | (62' 2.8")  | (10' 4.4")                   | (8' 4.4") | (2' 7.5") | (7' 9.0") | (17.1")   | (8' 11.3") | (10' 0.8") | (3.5")   |
|                  |           | 116 1)      |                              |           |           |           |           |            | 4. 4.1     |          |

up to 122,000 litres (32,230 US gal.) upon request

\*with a second tank dome

# Herkules detention cistern

The detention cistern with unequalled value for money. Thanks to its patented design, the transport of the Herkules Infiltration tank is very easy. The two tank halves can be assembled on site, and the patented quick connection system enables easy, tool-free installation in just a few minutes. By using the interconnecting pipe sets, the system can be extended at will. Patent no. in Europe 0870877 and USA no. 587807

# Technical data

**Stormwater management** • Retention Herkules

Volume 1,600 litres (422 US gal.) Max Ø 1350 mm (53") Height 1600 mm (63") fibre-glass reinforced PP Material (UV stable and 100% recyclable) approx. 60 kg (132 lbs)

Connec- each 2 x DN 70 (2.8"), DN 100 (4")

and DN 200 (8")





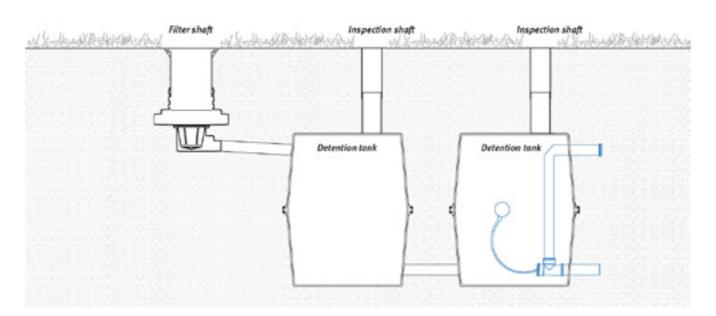




1,600 litres (422 US gal.) without support pipe

Order no. 320001

Q Webcode G1301



# **Herkules Infiltration tank**



The Infiltration tank with unequalled value for money. Thanks to its patented design, the transport of the Herkules Infiltration tank is very easy. The two tank halves can be assembled on site, and the patented quick connection system enables easy, tool-free installation in just a few minutes. By using the interconnecting pipe sets, the system can be extended at will. Patent no. in Europe 0870877 and USA no. 5878907

#### Technical data

1,600 litres (422 US gal.) Max Ø 1350 mm (53") Height 1600 mm (63") fibre-glass reinforced PP (UV stable and 100 % recyclable) approx. 60 kg (132 lbs) Weight Connec- each 2 x DN 70 (2.8"), DN 100 (4")

and DN 200 (8")







# **Herkules Infiltration tank**

Including support pipe

Order no.

Q Webcode G1309

# Accessories for Herkules detention cistern and Herkules Infiltration tank

# Cut-out tool (with pilot drill)

DN 70 (2.8") Order no. 202002 DN 100 (4") Order no. 202003

# Interconnecting pipe set

(without cut-out tool)

DN 70 (2.8") Order no. 202029 DN 100 (4") Order no. 202028

# Tank dome

(with telescopic end 1 m (3.3') to be cut on demand) DN 200 (8") Order no. 322026

# Support pipe for Herkules tank

required for underground assembly DN 150 (6") Order no. 322014

# **GRAF-Tex geotextile**

For one Herkules Infiltration Tank Order no. 369015

Material sold by the metre, roll width 5 m (15.2') Order no. 231002

# **Practical advantages of Herkules**

# Ease of transport

Each half of the Herkules-Tank only weighs 30 kg (66 lbs). This allows ease of transport and manual installation. The tank halves fit through any doorway (80 cm (31.5") width and above).





# Easy to install



Several tanks can he combined



# Further application possibilities







# Rainwater harvesting solutions

You can find more information about our Herkules rainwater tank and other products for rainwater harvesting in our catalogue, "Rainwater harvesting solutions'





RAINWATER HARVESTING



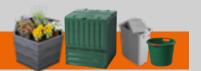




www.graf-water.com



GARDEN PRODUCTS &



**MULTI-PURPOSE CONTAINERS** 

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wastewater treatment solutions, ask for our catalogue.

A price list with our export conditions is available on request.

# Warranty clause:

Thewarrantymentioned in this brochure only refers to the tank in question and not to the accessories. Within the warranty period we grant free replacement of the material. Further benefits are excluded. Pre-condition for warranty benefits are proper handling, assembly and installation according to the mounting guidelines.

Over and above the statutory regulation, GRAF is lengthening the warranty period for a number of underground tanks. This relates to proper handling, assembly and installation in accordance with the installation manual, as well as leakproofness, usability and static safety. The prerequisites of this are competent assembly and operation in accordance with the requirements, namely the currently valid installation and operating instructions and the prevailing standards.

N.B. Protect tanks from frost when installed aboveground! In case of groundwater installation, please contact us for further information previous to the purchase!

For all indications of measurements in this brochure we reserve a tolerance of +/-  $3\,\%$ . The useful volume of the tanks may be up to 10 % lower than the tank capacity, according to the connecting option.

Technical modifications and further development of the different products are subject to change. Errors excepted.

For all our offers and conclusions of contract are only valid our General Terms and Conditions of Business dated 01/10/2012 which we will send to you on request.

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