

Viega Product Guide

Catalogue 2021/2022



viega

Viega.

CONNECTED IN QUALITY.

Here at Viega we know: Quality is everything. Without quality, everything means nothing. That's why we strive to surpass ourselves each and every day. And it's why we're working hard to achieve our vision for the future – with active input from our customers and without losing sight of our past.

Viega has been connected in quality for over 120 years. Our family-owned company had its sights set on revolutionising installation technology from the very beginning. And now Viega has over 4,700 employees and ten sites, making it one of the world's leading installation technology companies with a reputation for staying true to its roots and setting its own standards.

As an innovation driver, we focus on more than just products – we create solutions that make people's lives better and maintain drinking water hygiene, energy efficiency, convenience and safety. With our intelligent systems, we are installing the lifelines for the buildings of tomorrow. We are also turning rooms into living spaces.

Viega's mission is to keep open lines of communication with customers and support them in their day-to-day work. That's why we share our expertise with customers around the world, marry materials and technology with convenience, dedicate ample time to quality assurance and invest in research and development. The result is an integrated system of more than 17,000 items that can be delivered in no time without any hassle.

Quality is everything. Without quality, everything means nothing.



Thought-through to the end

THE RIGHT INSTALLATION TECHNOLOGY FOR EVERY FIELD OF APPLICATION.

Viega is a global leader as a system supplier for many areas of application. Whether the project concerns buildings, industrial facilities, shipbuilding or supply technology, an integrated system of exactly tailored components guarantees highest levels of quality.

Viega's piping systems for drinking water, gas and heating installations are appreciated for being technically thought-through, practical and comprehensive,

as well as for their suitability in various special applications. In addition to this, Viega provides products for pre-wall and drainage applications and individual radiant heating and cooling solutions.

Everything fits together perfectly, from the materials point of view and as a comprehensive system. Customers can rely on having just one supplier whose products are fully compatible.



Viega.

GERMAN STANDARDS OF QUALITY – IN EVERY COUNTRY AROUND THE WORLD.



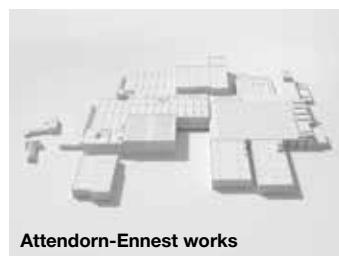
**Viega administration,
Attendorn**

Highest quality starts with the choice of materials. Only materials that meet stringent demands are used. This applies just as much to products that come into contact with health-relevant media such as drinking water as to those that are subjected to unusually high stresses.

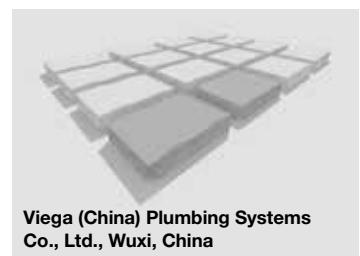
That's why Viega takes production into its own hands. And manufactures its products in Germany and at its international locations according to German standards.



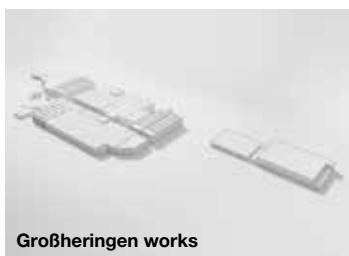
Lennestadt-Elspe works



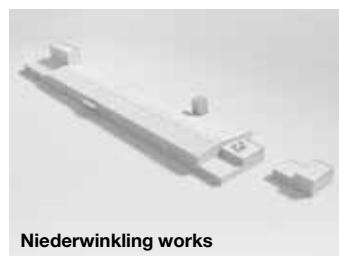
Attendorn-Ennest works



**Viega (China) Plumbing Systems
Co., Ltd., Wuxi, China**



Großheringen works



Niederwinkling works



**Viega LLC, McPherson,
Kansas, USA**

Knowing what becomes knowing how

HIGHEST QUALITY IN THEORY AND PRACTICE.



Recognising the challenges is the key to delivering true innovation for a whole industry. This is what motivates a large number of employees in research and development. Every day, they work towards improving products and setting new standards with innovative solutions. Just two of many impressive examples are the introduction of the Profipress system, that made Viega a global market leader, as well as the Viega SC-Contur with which the company revolutionised installation technology.

Each Viega product must be able to cope with all the demands that come from their practical implementation. A variety of long-term and high-load tests ensures that all our products receive our approval and also comply with standards, legal requirements and regulations (and frequently do better than them). Exhaustive testing techniques such as expert visual checks or exact probing using state-of-the-art cam-

era and laser technology ensure that each component can be relied on completely.

Quality is everything. Without quality, everything means nothing.

Whether we are developing innovative techniques, manufacturing products, communicating with our customers or managing the company – whatever we do, we are ‘connected in quality’. And we prove this every single day.

Viega Product Guide

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PIPING TECHNOLOGY

NEW

Profipress

Press connection technology for copper pipes (water)

A1



Profipress G

Press connection technology for copper pipes (gas)

A2



Profipress S

Press connection technology for copper pipes (higher temperature ranges)

A3



Prestabo

Press connection technology with unalloyed steel pipes

F1



Megapress

Press connection technology for thick-walled steel pipes

F2



Megapress S

Press connection technology for thick-walled steel pipes (higher temperature ranges)

F3



Megapress G

Press connection technology for thick-walled steel pipes (gas)

F4



Sanpress Inox

Press connection technology with stainless steel pipes (water)

G1



Sanpress Inox G

Press connection technology with stainless steel pipes (gas)

G2



Sanpress

Press connection technology with stainless steel pipes (water)

G3



Industrial Pipe Inox 1.4520

G4



Sanpress Inox LF, labs-free

G6



Easytop system fittings

J1



Viega Smartpress

Press connection technology with multilayer composite pipes

L6



System press tools

P1



Gunmetal threaded connectors

Chrome plated connectors, hose fittings

R2



Soldered fittings

For copper pipes

R4





PRE-WALL/ FLUSHING TECHNOLOGY

Prevista Dry

Pre-wall installation system for drywall construction

S1



Prevista Pure

Pre-wall installation system for wet construction

S3



Flush plates / accessories

For WC- and urinal flush actuation

S4



Dummy plates

For showrooms

S5



Accessories / spare parts

S6





DRAINAGE TECHNOLOGY

Drains for bathtubs and shower trays
Usage notes

V1



Spare parts for odour traps and drain sets

V5



Advantix shower channels

X1



Advantix bath drains system dimension 100

X2



Spare parts for Advantix systems and backflow traps

X5



art.

mod.

Registered trademark:



Address:

Viega Ltd.
Palmerston House
814 Brighton Road
Purley, Surrey, CR8 2BR
United Kingdom

Phone:

+44 (0) 330 111 4568

E-Mail:

sales@viega.co.uk
viega.co.uk

Internet:

Bank account:

Deutsche Bank AG London
GB28 DEUT 4050 8116 0502 00
DEUTGB2L

Reg. No.:

09096150 (England and Wales)

VAT No.:

GB 192 9322 86

GLN (Global Location Number):

40 59678 00000 9

The challenges for the Sanitary & Heating Industry are great: housing construction and renovation as well as the consistent saving of resources in all areas will be the dominant themes in the coming years. With our product innovations, we make your daily work easier.

Extensive certifications are proof of our high quality standards: The quality management system (according to DIN EN ISO 9001) is certified just like the energy management system (according to DIN EN ISO 50001) and the environmental management system (according to DIN EN ISO 14001).

The illustrations and information contained in this document are not binding. We reserve the right to introduce progressive improvements. Material data refer to those parts that come into contact with water. Dimensions are in mm or inches. PU = packaging unit. DG = discount group.

The term 'Viega' as used on the website may refer to a Viega group company or to the Viega brand, depending on the context. The individual companies of the Viega group are legally separate units and as such they operate independently. Therefore the term 'Viega' does not necessarily refer to any particular company.

As of April 2021

SIZE AND THREAD DETAILS

Abbreviation	Meaning	Specification
Ø	Diameter	DIN EN ISO 3098-2
c	Compressibility	DIN EN 13163
D	External diameter of pipe	DIN EN 10255
d	External diameter of pipe	Product standard-specific
DN	Nominal diameter	DIN EN ISO 6708
G	Screw thread (cylindrical)	DIN EN ISO 228
M	Metric ISO thread	DIN 13
MOP	Maximum operating pressure for gas	
PN	Pressure nominal	
R	External thread (tapered)	DIN EN 10226
Rp	Internal thread (cylindrical)	DIN EN 10226
s	Wall thickness	Product standard-specific
WS	Spanner size	
V _{Gas}	Gas volume flow	

CONVERSION OF PRESSURE UNITS

	mbar	bar	Pascal	hPa	kPa	mPa
1 mbar	1	0.001	100	1	0.1	0.0001
1 bar	1,000	1	100,000	1,000	100	0.1
1 Pascal	0.01	0.00001	1	0.01	0.001	0.000001
1 hPa	1	0.001	100	1	0.1	0.0001
1 kPa	10	0.01	1,000	10	1	0.001
1 mPa	10,000	10	1,000,000	10,000	1,000	1

Profipress – working pressure max.: until now 16 bar; new, in accordance DIN 1988-200 (2012): 1.6 mPa.

General terms of delivery Viega Ltd.

1 Interpretation**1.1 Definitions.**

In these Conditions, the following definitions apply:
"Business Day" means a day (other than a Saturday, Sunday or public holiday) when banks are open for business;

"Conditions" means the terms and conditions set out in this document as amended from time to time in accordance with clause 11.6;

"Contract" means the contract between Viega and the Customer for the sale and purchase of the Products in accordance with these Conditions;

"Customer" means the person or firm who purchases the Products from Viega;

"Delivery" has the meaning given to it in clause 4.3;

"Delivery Date" means the date on which Delivery takes place;

"Delivery Location" has the meaning given to it in clause 4.2;

"Force Majeure Event" means to the extent that they are beyond a party's reasonable control, any strikes, lock-outs or other industrial disputes of third parties, act of God, riot, war, civil commotion, malicious damage, fire, explosion, terrorist act, compliance with any law or governmental order, rule, regulation or direction but excludes any weather related event;

"Order" means the Customer's order for the Products, as set out in the Customer's purchase order form, the Customer's written acceptance of Viega's quotation, or overleaf, as the case may be;

"Products" means the goods (or any part of them) set out in the Order;

"Specification" means any specification for the Products, including any related plans and drawings, that is agreed in writing by the Customer and Viega;

"VAT" has the meaning given to it in clause 7.5;

"Viega" means Viega Ltd., a company registered in England and Wales with company number 09096150 whose registered office is at Palmerston House, 814 Brighton Road, Purley, Surrey, United Kingdom CR8 2BR; and

"Warranty" has the meaning given to it in clause 5.1.

1.2 Construction. In these Conditions, the following rules apply:

1.2.1 A reference to a statute or statutory provision is a reference to such statute or provision as amended or re-enacted. A reference to a statute or statutory provision includes any subordinate legislation made under that statute or statutory provision, as amended or re-enacted.

1.2.2 Any phrase introduced by the terms **including, include, in particular** or any similar expression shall be construed as illustrative and shall not limit the sense of the words preceding those terms.

1.2.3 Unless the context otherwise requires, words in the singular shall include the plural and in the plural shall include the singular.

1.2.4 A reference to **writing** or **written** includes faxes and e-mails.

2 Basis of contract

2.1 These Conditions apply to the Contract to the exclusion of any other terms that the Customer seeks to impose or incorporate, or which are implied by trade, custom, practice or course of dealing.

2.2 The Order constitutes an offer by the Customer to purchase the Products in accordance with these Conditions. The Customer is responsible for ensuring that the terms of the Order and any applicable Specification are complete and accurate.

2.3 The Order shall only be deemed to be accepted when Viega issues a written acceptance of the Order, at which point the Contract shall come into existence.

2.4 The Contract constitutes the entire agreement between the parties. The Customer acknowledges that it has not relied on any statement, promise, representation, assurance or warranty made or given by or on behalf of Viega which is not set out in the Contract.

2.5 Any samples, drawings, descriptive matter, or advertising produced by Viega and any descriptions or illustrations contained in Viega's catalogues or brochures are produced for the sole purpose of giving an approximate idea of the Products described in them. They shall not form part of the Contract or have any contractual force.

2.6 A quotation for the Products given by Viega shall not constitute an offer. A quotation shall only be valid for a period of twenty (20) Business Days from its date of issue.

3 Products

3.1 The Products are described in Viega's catalogue as modified by any applicable Specification.

3.2 To the extent that the Products are to be manufactured in accordance with a Specification supplied by the Customer, the Customer shall indemnify Viega against all liabilities, costs, expenses, damages and losses (including any direct, indirect or consequential losses, loss of profit, loss of reputation and all interest, penalties and legal and other professional costs and expenses) suffered or incurred by Viega in connection with any claim made against Viega for actual or alleged infringement of a third party's intellectual property rights arising out of or in connection with Viega's use of the Specification. This clause 3.2 shall survive termination of the Contract.

Viega reserves the right to amend the Specification of any Product(s) if required by any applicable statutory or regulatory requirements.

4 Delivery

4.1 Viega shall ensure that:

4.1.1 each delivery of the Products is accompanied by a delivery note which shows the date of the Order, all relevant Customer and Viega reference numbers, the type and quantity of the Products (including the code number of the Products, where applicable), special storage instructions (if any) and, if the Order is being delivered by instalments, the outstanding balance of Products remaining to be delivered; and

4.1.2 if Viega requires the Customer to return any packaging materials to Viega, that fact is clearly stated on the delivery note. The Customer shall make any such packaging materials available for collection at such times as Viega shall reasonably request. Returns of packaging materials shall be at Viega's expense.

4.2 Viega shall deliver the Products to the location set out in the Order or such other location as the parties may agree ("Delivery Location") at any time after Viega notifies the Customer that the Products are ready.

4.3 Delivery of the Products shall be completed on the Products' arrival at the Delivery Location ("Delivery").

4.4 Any dates quoted for Delivery are approximate only, and the time of Delivery is not of the essence. Viega shall not be liable for any delay in Delivery that is caused by a Force Majeure Event or the Customer's failure to provide Viega with adequate Delivery instructions or any other instructions that are relevant to the supply of the Products.

4.5 If Viega fails to deliver the Products, its liability shall be limited to the costs and expenses incurred by the Customer in obtaining replacement Products of similar description and quality in the cheapest market available, less the price of the Products.

4.6 If the Customer fails to accept Delivery of the Products within three (3) Business Days of Viega notifying the Customer that the Products are ready, then, except where such failure or delay is caused by a Force Majeure Event or Viega's failure to comply with its obligations under the Contract:

4.6.1 Delivery shall be deemed to have been completed at 9.00 am on the third Business Day after the day on which Viega notified the Customer that the Products were ready; and

4.6.2 Viega shall store the Products until Delivery takes place, and charge the Customer for all related costs and expenses (including insurance).

4.7 If ten (10) Business Days after the day on which Viega notified the Customer that the Products were ready for Delivery the Customer has not accepted Delivery, Viega may resell or otherwise dispose of part or all of the Products and, after deducting reasonable storage and selling costs, account to the Customer for any excess over the price of the Products or charge the Customer for any shortfall below the price of the Products.

4.8 The Customer shall not be entitled to reject the Products if Viega delivers up to and including 5% more or less than the quantity of Products ordered, but a pro rata adjustment shall be made to the Order invoice on receipt of written notice from the Customer that the wrong quantity of Products was delivered.

4.9 Viega may deliver the Products by instalments, which shall be invoiced and paid for separately. Each instalment shall constitute a separate Contract. Any delay in Delivery or defect in an instalment shall not entitle the Customer to cancel any other instalment.

5 Quality

Viega warrants that upon Delivery, and for the statutory period of 6 years after the date of purchase, the products shall:

General terms of delivery Viega Ltd.

- 5.1.1 conform in all material respects with the description and any applicable specification; and
 5.1.2 be free from material defects in design, material and workmanship; (the "**Warranty**").
- 5.2 Subject to clause 5.3 below, if:
- 5.2.1 the Customer gives notice in writing to Viega within a reasonable time of discovery that some or all of the products do not comply with the warranty set out in clause 5.1;
 - 5.2.2 Viega is given a reasonable opportunity of examining such products; and
 - 5.2.3 the Customer (if asked to do so by Viega) returns such products to Viega (at Viega's reasonable cost);
- Viega shall, at its option, repair or replace the defective products, or refund the price of the defective products in full. In addition, and if and to the extent foreseen by applicable law, Viega shall also be responsible for reasonable labour costs necessary for the installation of any repaired or replaced product notified to Viega in advance.
- 5.3 Viega shall not be liable for products' failure to comply with the Warranty set out in clause 5.1 above in any of the following events:
- 5.3.1 the Customer makes any further use of such products after giving notice in accordance with clause 5.2;
 - 5.3.2 the defect arises because the Customer or any intermediary that has directly or indirectly supplied the products to the Customer failed to follow Viega's instructions as to the storage, commissioning, installation, use and maintenance of the products or good trade and engineering practice regarding the same;
 - 5.3.3 the products were not installed in accordance with Viega's latest assembly instructions and technical records while complying with all applicable acknowledged rules of engineering and the technical regulations in force in the United Kingdom at the time of installation;
 - 5.3.4 the Customer or any intermediary that has directly or indirectly supplied the products to the Customer alters or repairs the products without the written consent of Viega;
 - 5.3.5 the defect arises as a result of fair wear and tear, willful damage, negligence, abnormal storage or working conditions, natural disasters or force majeure (in particular, but not limited to, floods, storms, lightning strikes, earthquakes), modifications, changes or add-ons not approved by Viega in writing, excessive water pressure, corrosive substances or other harmful environments, sub-zero temperatures;
 - 5.3.6 the products differ from their description and/or specification as a result of changes made to ensure they comply with applicable statutory or regulatory requirements; or
 - 5.3.7 the products have been used or installed outside of the United Kingdom;
 - 5.3.8 the products were not manufactured by Viega.
- 5.4 Nothing in this Warranty affects the statutory rights of consumer customers. For non-consumer customers, the Warranty sets out Viega's only liability (whether in contract, tort (including negligence), breach of statutory duty, or otherwise) in respect of defective or faulty products.
- 5.5 This Warranty is for the benefit of the Customer only, and it may not be assigned, transferred or dealt with by any other person.
- 5.6 The Customer shall pass sufficient copies of any warranty documentation that accompanies the Products to its customers so that all members of the supply chain, including the end-user, have a copy of such documentation. Except for members of the supply chain, no other person shall have any rights under this Warranty.
- 5.7 The terms implied by sections 13 to 15 of the Sale of Goods Act 1979 are, to the fullest extent permitted by law, excluded from the Contract.
- 5.8 These Conditions shall apply to any repaired or replacement products supplied by Viega.
- 5.9 If the Customer returns the products to Viega for examination and it turns out that no warranty claims exist, Viega is entitled to charge the Customer a processing fee in the amount of 25% of the price of the respective products but not less than 30 GBP before tax.
- 6 Title and risk**
- The risk in the Products shall pass to the Customer on Delivery. Title to the Products shall not pass to the Customer until (the earlier of):
- 6.2.1 Viega receives payment in full (in cash or cleared funds) for the Products and any other Products that Viega has supplied to the Customer in respect of which payment has become due, in which case title to the Products shall pass at the time of cleared payment of all such sums; and
 - 6.2.2 the Customer resells the Products, in which case title to the Products shall pass to the Customer at the time specified in clause 6.4.
- 6.3 Until title to the Products has passed to the Customer, the Customer shall:
- 6.3.1 store the Products separately from all other Products held by the Customer so that they remain readily identifiable as Viega's property;
 - 6.3.2 not remove, deface or obscure any identifying mark or packaging on or relating to the Products;
 - 6.3.3 maintain the Products in satisfactory condition and keep them insured against all risks for their full price following Delivery;
 - 6.3.4 notify Viega immediately if it becomes subject to any of the events listed in clauses 8.2.2 or 8.2.3; and
 - 6.3.5 give Viega such information relating to the Products as Viega may require from time to time.
- 6.4 Subject to clause 6.5, the Customer may resell or use the Products in the ordinary course of its business (but not otherwise) before Viega receives payment for the Products. However, if the Customer resells the Products before that time:
- 6.4.1 it does so as principal and not as Viega's agent; and
 - 6.4.2 title to the Products shall pass from Viega to the Customer immediately before the time at which resale by the Customer occurs.
- 6.5 If before title to the Products passes to the Customer, the Customer becomes subject to any of the events listed in clauses 8.2.2 and 8.2.3, then, without limiting any other right or remedy Viega may have:
- 6.5.1 the Customer's right to resell the Products or use them in the ordinary course of its business ceases immediately; and
 - 6.5.2 Viega may at any time:
 - (i) require the Customer to deliver up all Products in its possession which have not been resold, or irrevocably incorporated into another Products; and
 - (ii) if the Customer fails to do so promptly, enter any premises of the Customer or of any third party where the Products are stored in order to recover them.
- 7 Price and payment**
- 7.1 The price of the Products shall be the price set out in the Order, or, if no price is quoted, the price set out in Viega's published price list in force as at Delivery.
- 7.2 Viega may, by giving notice to the Customer at any time up to ten (10) Business Days before Delivery, increase the price of the Products to reflect any increase in the cost of the Products that is due to:
- 7.2.1 any factor beyond Viega's control (including foreign exchange fluctuations, increases in taxes and duties, and increases in labour, materials and other manufacturing costs);
 - 7.2.2 any request by the Customer to change the date(s) of Delivery, quantities or types of Products ordered, or the Specification; or
 - 7.2.3 any delay caused by any instructions of the Customer or failure of the Customer to give Viega adequate or accurate information or instructions.
- 7.3 The price of the Products is exclusive of the costs and charges of packaging, insurance and transport of the Products, which shall be invoiced to the Customer.
- 7.4 The price of the Products is exclusive of amounts in respect of value added tax ("VAT"). The Customer shall, on receipt of a valid VAT invoice from Viega, pay to Viega such additional amounts in respect of VAT as are chargeable on the supply of the Products.
- 7.5 Viega may invoice the Customer for the Products on or at any time after the completion of delivery.
- 7.6 The Customer shall pay the invoice in full and in cleared funds within twenty (20) Business Days of the date of the invoice. Payment shall be made to the bank account nominated in writing by Viega. Time of payment is of the essence.

General terms of delivery Viega Ltd.

- 7.7 If the Customer fails to make any payment due to Viega under the Contract by the due date for payment, then the Customer shall pay interest on the overdue amount at the rate of 8% per annum above Bank of England's base rate from time to time. Such interest shall accrue on a daily basis from the due date until actual payment of the overdue amount, whether before or after judgment. The Customer shall pay the interest together with the overdue amount.
- 7.8 The Customer shall pay all amounts due under the Contract in full without any set-off, counterclaim, deduction or withholding (except for any deduction or withholding required by law). Viega may at any time, without limiting any other rights or remedies it may have, set off any amount owing to it by the Customer against any amount payable by Viega to the Customer.
- 8 Termination and suspension**
- 8.1 Viega may terminate the Contract by giving the Customer thirty (30) days' written notice.
- 8.2 Without limiting its other rights or remedies, Viega may terminate the Contract with immediate effect by giving written notice to the Customer if:
- 8.2.1 the Customer commits a material breach of any term of the Contract and (if such a breach is remediable) fails to remedy that breach within fourteen (14) days of the Customer being notified in writing to do so; or
 - 8.2.2 an order is made or a resolution is passed for the winding-up of the Customer or an administrator is appointed by order of the Court or by other means to manage the affairs, business and property of the Customer or a receiver and/or manager or administrative receiver is validly appointed in respect of all or any of the Customer's assets or undertaking or circumstances arise which entitle the Court or a creditor to appoint a receiver and/or manager or administrative receiver or which entitle the Court to make a winding-up or bankruptcy order or the Customer takes or suffers any similar or analogous action (in any jurisdiction) in consequence of debt; or
 - 8.2.3 the Customer ceases, or threatens to cease, to carry on business; or
 - 8.2.4 there is a change of control of the Customer (within the meaning of section 1124 of the Corporation Tax Act 2010).
- 8.3 Termination of the Contract, howsoever arising, shall not affect any of the parties' rights and remedies that have accrued as at termination.
- 8.4 Clauses which expressly or by implication survive termination of the Contract shall continue in full force and effect.
- 9 Limitation of liability**
- 9.1 Nothing in these Conditions shall limit or exclude either party's liability for:
- 9.1.1 death or personal injury caused by its negligence;
 - 9.1.2 fraud or fraudulent misrepresentation; or
 - 9.1.3 the deliberate default or wilful misconduct of that party, its employees, agents or subcontractors.
- 9.2 Subject to clause 9.1:
- 9.2.1 Viega shall under no circumstances whatsoever be liable to the Customer, whether in contract, tort (including negligence), breach of statutory duty, or otherwise, for any loss of profit, or any indirect or consequential loss arising under or in connection with the Contract;
 - 9.2.2 Viega's total liability to the Customer in respect of all other losses arising under or in connection with the Contract, whether in contract, tort (including negligence), breach of statutory duty, or otherwise, shall in no circumstances exceed 100% of the sums paid or payable by the Customer under the relevant Contract at the time that the liability arose.
- 10 Force majeure**
- 10.1 Neither party shall be liable for any failure or delay in performing its obligations under the Contract to the extent that such failure or delay is caused by a Force Majeure Event.
- 10.2 The Customer shall use all reasonable endeavours to mitigate the effect of a Force Majeure Event on the performance of its obligations under the Contract.
- 10.3 If a Force Majeure Event prevents, hinders or delays the Customer's performance of its obligations under the Contract for a continuous period of more than twenty (20) Business Days, Viega may terminate the Contract immediately by giving written notice to the Customer.

11 General Assignment and other dealings.

11.1.1 Viega may at any time assign, transfer, mortgage, charge, subcontract or deal in any other manner with all or any of its rights or obligations under the Contract.

11.1.2 The Customer may not assign, transfer, mortgage, charge, subcontract, declare a trust over or deal in any other manner with any or all of its rights or obligations under the Contract without the prior written consent of Viega.

11.2 Notices.

11.2.1 Any notice or other communication given to a party under or in connection with the Contract shall be in writing, addressed to that party at its registered office (if it is a company) or its principal place of business (in any other case) or such other address as that party may have specified to the other party in writing in accordance with this clause, and shall be delivered personally, sent by pre-paid first class post or other next working day delivery service, commercial courier, fax or e-mail.

11.2.2 A notice or other communication shall be deemed to have been received:

- (i) if delivered personally, when left at the address referred to in clause 11.2.1;
- (ii) if sent by pre-paid first class post or other next working day delivery service, at 9.00 am on the second Business Day after posting;
- (iii) if delivered by commercial courier, on the date and at the time that the courier's delivery receipt is signed; or,
- (iv) if sent by fax or e-mail, one Business Day after successful transmission (where no failed transmission report or out of office message is received by the sender within one hour of sending).

11.2.3 The provisions of this clause shall not apply to the service of any proceedings or other documents in any legal action.

11.3 Severance.

11.3.1 If any provision or part-provision of the Contract is or becomes invalid, illegal or unenforceable, it shall be deemed modified to the minimum extent necessary to make it valid, legal and enforceable. If such modification is not possible, the relevant provision or part-provision shall be deemed deleted. Any modification to or deletion of a provision or part-provision under this clause shall not affect the validity and enforceability of the rest of the Contract.

11.3.2 If any provision or part-provision of this Contract is invalid, illegal or unenforceable, the parties shall negotiate in good faith to amend such provision so that, as amended, it is legal, valid and enforceable, and, to the greatest extent possible, achieves the intended commercial result of the original provision.

11.4 Waiver. A waiver of any right or remedy under the Contract or law is only effective if given in writing and shall not be deemed a waiver of any subsequent breach or default. No failure or delay by a party to exercise any right or remedy provided under the Contract or by law shall constitute a waiver of that or any other right or remedy, nor shall it prevent or restrict the further exercise of that or any other right or remedy. No single or partial exercise of such right or remedy shall prevent or restrict the further exercise of that or any other right or remedy.

11.5 Third party rights. A person who is not a party to the Contract shall not have any rights to enforce its terms.

11.6 Variation. Except as set out in these Conditions, no variation of the Contract, including the introduction of any additional terms and conditions, shall be effective unless it is in writing and signed by Viega.

11.7 Governing law. The Contract, and any dispute or claim arising out of or in connection with it or its subject matter or formation (including non-contractual disputes or claims), shall be governed by, and construed in accordance with the law of England and Wales.

11.8 Jurisdiction. Each party irrevocably agrees that the competent courts at the registered office of Viega shall have exclusive jurisdiction to settle any dispute or claim arising out of or in connection with this Contract or its subject matter or formation (including non-contractual disputes or claims).

Viega product range

New products



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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

F2 MEGAPRESS

**Megapress Connection screw fitting
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, G-thread
- flat sealing

Components

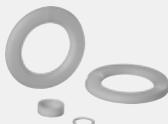
EPDM flat seal, EPDM sealing element, cutting ring, separator ring

Model 4263

	VdS	DN	D	G	PU	Article	DG
NEW	✓	50	2	2½	1	806 514	55

VdS = VdS certification

F2 MEGAPRESS, F3 MEGAPRESS S, J1 EASYTOP SYSTEM FITTINGS

**NEW****Repair set**

- not suitable for Easytop ball valve model 2375.8
- suitable for Easytop ball valve model 4275.8, 4375.8
- PTFE

Components

each one sealing for selector shaft and stuffing box, 2 sealings for shut-off ball

Model 4275.98

	for D	PU	Article	DG
	½	1	787 738	95
	¾	1	787 745	95
	1	1	787 752	95
	1¼	1	787 769	95
	1½, 2	1	787 776	95

F2 MEGAPRESS, F3 MEGAPRESS S, P1 SYSTEM PRESS TOOLS

**NEW****Megapress Insertion depth template**

- for marking the insertion depth of steel pipes according to DIN EN 10220/10255

Model 4294

for D	for external-Ø	PU	Article	DG
%–4	38/44.5/57	1	799 298	74

F3 MEGAPRESS S

**Megapress S Reducer****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Model 4315.1

VdS	dh	DN1	D1	DN2	D2	PU	Article	DG
✓	✓	40	1½	25	1	1	799 304	55
✓	✓	50	2	25	1	1	799 311	55
✓	✓	50	2	32	1¼	1	799 328	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

F3 MEGAPRESS S, J1 EASYTOP SYSTEM FITTINGS



NEW

Easytop XL Ball valve**Megapress S XL press connections****3-part****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 140 °C

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4275.8XL

DN	D	PU	Article	DG
65	2½	1	802 349	95
80	3	1	802 554	95
100	4	1	802 561	95

G1 SANPRESS INOX, G2 SANPRESS INOX G, G3 SANPRESS

**Sanpress Pipe****1.4401 (AISI 316L)**

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203

	d	s	L [m]	SB	PU	Article	DG
NEW	15	1	6	✓	120	807 115	70
NEW	18	1	6	✓	60	807 122	70
NEW	22	1.2	6	✓	60	807 139	70
NEW	28	1.2	6	✓	60	807 146	70
NEW	35	1.5	6	✓	30	807 153	70
NEW	42	1.5	6	✓	30	807 160	70
NEW	54	1.5	6	✓	30	807 177	70

SB = small bundle

**Sanpress XL Pipe****1.4401 (AISI 316L)**

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203XL

	d	s	L [m]	SB	PU	Article	DG
NEW	64.0	2	6	✓	6	807 191	70
NEW	76.1	2	6	✓	6	807 207	70
NEW	88.9	2	6	✓	6	807 214	70
NEW	108.0	2	6	✓	6	807 184	70

SB = small bundle

G1 SANPRESS INOX, G3 SANPRESS

**Sanpress Pipe****1.4521 (AISI 444)**

- for potable water installation
- non-corroding steel
- laser welded

Model 2205

	VdS	d	s	L [m]	SB	PU	Article	DG
NEW		15	1	6	✓	120	807 351	70
NEW		18	1	6	✓	60	807 368	70
NEW	✓	22	1.2	6	✓	60	807 375	70
NEW	✓	28	1.2	6	✓	60	807 382	70
NEW	✓	35	1.5	6	✓	30	807 399	70
NEW	✓	42	1.5	6	✓	30	807 405	70
NEW	✓	54	1.5	6	✓	30	807 412	70

VdS = VdS certification

SB = small bundle

**Sanpress XL Pipe****1.4521 (AISI 444)**

- for potable water installation
- non-corroding steel
- laser welded

Model 2205XL

	VdS	d	s	L [m]	SB	PU	Article	DG
NEW		64.0	2	6	✓	6	807 436	70
NEW	✓	76.1	2	6	✓	6	807 443	70
NEW	✓	88.9	2	6	✓	6	807 450	70
NEW	✓	108.0	2	6	✓	6	807 429	70

VdS = VdS certification

SB = small bundle

L6 VIEGA SMARTPRESS, S1 PREVISTA DRY, S2 PREVISTA DRY PLUS

**Viega Smartpress Extension piece with SC-Contur**

- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements
and wall plate!

Model 6725.78**NEW**

P1 SYSTEM PRESS TOOLS



NEW

**Pressgun Picco 6 Plus Press machine
with rechargeable battery and Bluetooth interface**

- for all Viega system press jaws, system press rings and hinged adapter jaws with Picco interface
- equipped with system case model 2202, case inlay Pressgun Picco 6 Plus model 2202.28, cover inlay model 2202.90, rechargeable battery article 798 475
- 180° rotatable press jaw fixture, electronic retaining pin

Components

rechargeable battery 12 V/3.0 Ah, battery charger 220–240 V/50–60 Hz with mains connection plug BS 1363

Technical data

Pressing force 24 kN

Note

Via the Viega Tool Service app various information can be called up, the operating mode can be changed or the usage lock can be activated!

Available from I. quarter 2021!

Service intervals

Available at any time via Viega Tool Services app or display after 40,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

Model 2489.60

V [V]	PU	Article	DG
12	1	802 929	74

V = Voltage (V)



NEW

Press jaw set**Picco****for metallic press connector systems**

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machines Picco, Ridgid RP 210
- equipped with system case model 2202, case inlay Picco press jaws model 2202.2, cover inlay model 2202.90, press jaw Picco article 485 511, 485 535, 485 542

Model 2202.20

for d	QS	PU	Article	DG
15/22/28	3	1	792 534	74

QS = Quantity per set



NEW

Press jaw set**PT2****for metallic press connector systems**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60, press jaw PT2 article 461 898, 461 911, 461 928

Model 2202.30

for d	QS	PU	Article	DG
15/22/28	3	1	793 470	74

QS = Quantity per set

**NEW****Press jaw set****PT2****for Megapress**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60, press jaw PT2 article 638 221, 638 238, 638 245

Model 2202.31

for D	QS	PU	Article	DG
1/2-1	3	1	793 487	74

QS = Quantity per set

**NEW****Press jaw set****PT2****for plastic piping systems**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60

Model 2202.32

F	QS	PU	Article	DG
16-25	3	1	793 494	74

F = for Fonterra

QS = Quantity per set

**NEW****Press jaw set****PT2****for plastic piping systems**

- recommended for press machines type 2 (PT2), press machines PT3-H/EH, press machines PT3-AH, Pressgun 4E, Pressgun 4B, Pressgun 5, battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60, press jaw PT2 article 425 319, 425 326, 446 192

Model 2202.34

VS	PX	QS	PU	Article	DG
16-25	16-25	3	1	793 517	74

VS = for Viega Smartpress

PX = for Pexfit Pro

QS = Quantity per set

**Press ring set****for metallic press connector systems**

- equipped with system case model 2202, case inlay press rings model 2202.4, cover inlay model 2202.90, press ring article 472 665, 472 672, 472 689, 472 696, 472 702, 622 442

Components

space saver for hinged adapter jaw article 622 657 (model 2496.1) and article 472 733 (model 2296.2)

Model 2202.40

HAJ	for d	QS	PU	Article	DG
P1/Z1	12-35	6	1	793 524	74

HAJ = for hinged adapter jaw

QS = Quantity per set

NEW



NEW

Press ring set**PT2****for Sanpress Inox XL****Profipress XL****Prestabo XL**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- not suitable for Sanpress XL (gunmetal), Megapress XL
- equipped with system case model 2202, case inlay press rings model 2202.6, cover inlay model 2202.90, hinged adapter jaw PT2 article 472 740, press ring article 562 878

Components

space saver for press ring article 578 671 or 650 629

Model 2202.50

for d	QS	PU	Article	DG
76.1	2	1	793 562	74

QS = Quantity per set



NEW

Press ring set**PT2****for Sanpress Inox XL****Profipress XL****Prestabo XL**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- not suitable for Sanpress XL (gunmetal), Megapress XL
- equipped with system case model 2202, case inlay press rings model 2202.18, cover inlay model 2202.90, press ring article 562 885, 562 892

Components

space saver for hinged adapter jaw PT2 article 472 740

Model 2202.51

for d	QS	PU	Article	DG
88.9-108	2	1	793 579	74

QS = Quantity per set

**Press ring set****PT2****for Megapress**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
 - equipped with system case model 2202, case inlay press rings model 2202.27, cover inlay model 2202.90, hinged adapter jaw PT2 article 472 740, press ring article 639 457, 639 471, 639 488
- Model 2202.42**

for D	QS	PU	Article	DG
1 1/4–2	4	1	793 548	74

QS = Quantity per set

NEW**System case**

- for all system case inlays (except XL)
- without cover inlay model 2202.90
- loading capacity max. 25 kg, in conjunction max. 40 kg, compatible with Sortimo vehicle equipment

Note

With the click system the cases can be combined or stacked!

Model 2202

L	B	H	PU	Article	DG
358	445	154	1	792 169	74

B = width

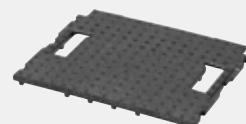
NEW**System case XL**

- for all XL system case inlays
- without cover inlay model 2202.9XL
- loading capacity max. 25 kg, in conjunction max. 40 kg, compatible with Sortimo vehicle equipment

Model 2202XL

B	H	T	PU	Article	DG
607	395	179	1	792 176	74

B = width

NEW**Cover inlay**

- not suitable for case inlay PT2 press jaws model 2202.1, case inlay press-in branch connector model 2202.11
- use with system case model 2202

Model 2202.90

PU	Article	DG
1	792 190	74

NEW



NEW

Cover inlay

- use with system case XL model 2202XL
- Model 2202.9XL**

	PU	Article	DG
	1	792 183	74



NEW

Cover inlay

- only in connection with case inlay PT2 press jaws model 2202.1
- Model 2202.60**

	PU	Article	DG
	1	796 921	74



NEW

Case inlay**Pressgun Picco 6 Plus**

- suitable for rechargeable battery model 2488.9, battery charger model 2488.92, Pressgun Picco 6 Plus press machine model 2489.60
- use with system case model 2202, cover inlay model 2202.90

Model 2202.28

	PU	Article	DG
	1	801 113	74



NEW

Case inlay**Pressgun 6 Plus**

- suitable for Pressgun 6 Plus press machine model 2295.62, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65
- use with system case model 2202, cover inlay model 2202.90

Model 2202.16

	PU	Article	DG
	1	792 343	74



NEW

Case inlay**Pressgun 6, Pressgun Picco 6**

- suitable for Pressgun 6 press machine model 2295.72, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65, Pressgun Picco 6 press machine model 2489.50
- use with system case model 2202, cover inlay model 2202.90

Model 2202.15

	PU	Article	DG
	1	792 336	74



NEW

Case inlay**Pressgun 5, Pressgun Picco**

- for press machine Pressgun 5 with rechargeable battery, press machine Pressgun 5 with mains adapter, Pressgun Picco
- use with system case model 2202

Model 2202.13

	PU	Article	DG
	1	792 312	74

**NEW****Case inlay****Pressgun 4B, Pressgun 4E**

- for press machine Pressgun 4B with rechargeable battery and battery charger as well as Pressgun 4E with power cord
 - use with cover inlay model 2202.9XL, system case XL model 2202XL
- Model 2202.5XL**


**Case inlay
press rings**

- use with system case model 2202

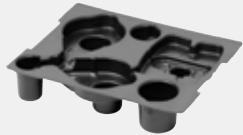
Components

space savers for hinged adapter jaw Z2 as well as for up to 5 different press rings d32–63 or press rings for metallic press connectors d42–54

Model 2202.5

NEW

	PU	Article	DG
1	792 244	74	


**Case inlay
press rings**

- suitable for hinged adapter jaw PT2 article 472 740, press ring article 562 878, 578 671, 650 629
- use with system case model 2202

Components

space saver for hinged adapter jaw Z2 as well as for up to 2 different press rings d64–76.1

Model 2202.6

NEW

	PU	Article	DG
1	792 251	74	


**Case inlay
press rings**

- suitable for hinged adapter jaw PT2 article 472 740, press ring article 562 885, 562 892
- use with system case model 2202

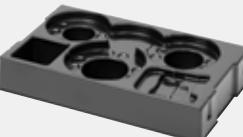
Components

space saver for hinged adapter jaw Z2 as well as for up to 2 different press rings d88.9–108.0

Model 2202.18

NEW

	PU	Article	DG
1	793 586	74	

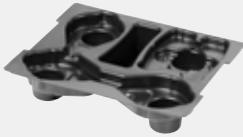

**Case inlay XL
press chains**

- use with system case XL model 2202XL

Model 2202.7XL

NEW

	PU	Article	DG
1	796 907	74	


**Case inlay
press rings**

- suitable for hinged adapter jaw PT2 article 472 740, press ring article 639 457, 639 471, 639 488
- use with system case model 2202

Components

3 place holders for press rings D1½–2 and hinged adapter jaws Z2

Model 2202.27

NEW

	PU	Article	DG
1	798 741	74	


**Case inlay XL
Press Booster**

- suitable for Pressgun Press Booster PT2 model 4296.4XL, press ring article 753 870

- use with system case XL model 2202XL

Model 2202.8XL

NEW

	PU	Article	DG
1	792 275	74	



NEW

Case inlay**Megapress XL**

- suitable for press ring article 753 887, 753 900
- use with system case model 2202

Model 2202.9

	PU	Article	DG
	1	792 282	74



NEW

Case inlay**Geopress K**

- suitable for hinged adapter jaw PT2 article 472 740
- use with system case model 2202

Model 2202.7

	PU	Article	DG
	1	792 268	74



NEW

Case inlay**press-in branch connector**

- spare part for tool set press-in branch connector PT2 model 4278.5
- use with system case model 2202

Model 2202.11

	PU	Article	DG
	1	792 305	74



NEW

Case inlay**Viega Smartpress/Pexfit Pro**

- suitable for system case XL model 2202XL, Pexfit Pro hand press tool model 2782.5, pipe shear model 5341

Model 2202.10

	PU	Article	DG
	1	792 299	74



NEW

Rechargeable battery**lithium ions**

- suitable for battery charger model 2488.92, Pressgun Picco 6 Plus press machine model 2489.60

Model 2488.9

V [V]	C [Ah]	PU	Article	DG
12	3.0	1	798 475	74
12	6.0	1	798 482	74

V = Voltage (V)

C = capacity (Ah)



NEW

Battery charger**for Viega 12 V lithium-ion rechargeable battery****Technical data**

power supply voltage 220–240 V/50–60 Hz
Nominal output voltage 12 V DC

Note

With fixed integrated mains connection cable type BS 1363!
Model 2488.92

	PU	Article	DG
	1	802 936	74



NEW

Rechargeable battery**lithium ions**

- for all Viega 18 V battery-powered press machines
- suitable for battery charger model 2488.3, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65

V [V]	C [Ah]	PU	Article	DG
18	2.5	1	790 912	74
18	5	1	790 929	74

V = Voltage (V)

C = capacity (Ah)

Components

charge level display

Model 2488.63

NEW



NEW

Battery charger**for Viega 18 V lithium-ion rechargeable battery**

- suitable for rechargeable battery model 2488.1, 2488.63

Technical data

Input voltage range 110–250 V AC/50–60 Hz; 11.8–15.8 V DC

Nominal output voltage 18 V DC

Note

Mains connection cable has to be ordered separately!

Model 2488.63

	PU	Article	DG
	1	790 936	74



NEW

Connection cable**12 V car voltage connector SAE J563**

- use with battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65

Model 2488.7

	PU	Article	DG
	1	797 737	74



NEW

Connection cable**type C (CEE7/16) / C7**

- suitable for battery charger model 2488.3, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65

Model 2488.67

	PU	Article	DG
	1	796 884	74

S1 PREVISTA DRY

NEW

Connection T-piece

- for wall-hung shower WC, concealed cistern 3H

- suitable for Prevista Dry WC element model 8521, 8522, 8524, 8530, 8533

Components

connecting material

Note

Armoured hose must be included in delivery of the WC ceramic!

Model 8580.66

	PU	Article	DG
	1	803 384	66

S4 FLUSH PLATES/ACCESSORIES

**WC flush plate for Prevista****Vision for Style 21**

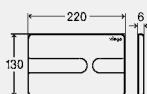
- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology

Components

fixing frame, actuating rod set, fixing bolt

Model 8611.1

cover plate	actuator	PU	Article	DG
plastic black matt	plastic black matt	1	801 724	66

**WC flush plate for Prevista****Vision for Style 23**

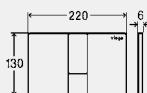
- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology

Components

fixing frame, actuating rod set, fixing bolt

Model 8613.1

cover plate	actuator	PU	Article	DG
plastic black matt	plastic black matt	1	801 731	66

**WC flush plate for Prevista****Vision for Style 24**

- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology

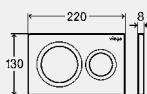
Components

fixing frame, actuating rod set, fixing bolt

Model 8614.1

cover plate	actuator	PU	Article	DG
plastic black matt	plastic black matt	1	801 748	66

S5 DUMMY PLATES

**WC dummy plate for Prevista****Vision for Style 20**

- for showroom
- without function

Components

fixing material

Model 8610.19

	cover plate	actuator	PU	Article	DG
NEW	plastic black matt	plastic black matt	1	804 466	66

S6 ACCESSORIES/SPARE PARTS



NEW

Tow bar set

- suitable for drive unit model 8580.29, accessory set model 8655.11
- plastic

Model 8580.69

QS	PU	Article	DG
5	1	804 503	66

QS = Quantity per set



NEW

Actuating rod set

- for urinal flush plates for Prevista
- plastic
- manual flush actuation from front

Components

actuating rod, fixing bolt set

Model 8580.71

	PU	Article	DG
	1	806 149	66

NEW



NEW

Urinal connection fitting

- for urinal connection from inlet side
- suitable for Prevista Dry urinal element model 8560
- plastic

Components

plug-in piece, seal

Model 8580.65

L	PU	Article	DG
165	1	803 377	66

V1 DRAINS FOR BATHTUBS AND SHOWER TRAYS**Multiplex Equipment set****Vsign M5**

- for drain/overflow functional unit

Components

rotatable rosette, drain plug

Model 6162.01

DESIGN PLUS

powered by ISH

	Version	PU	Article	DG
NEW	plastic black matt	1	806 118	15

**Multiplex Trio Equipment set****Vsign MT5**

- for drain/overflow functional unit

- suitable for Multiplex Trio drain/overflow functional unit model 6161.52, 6161.62, 6161.72

Components

rotatable rosette, overflow rosette, drain plug

Model 6161.01

	Version	PU	Article	DG
NEW	plastic black matt	1	806 125	15

**Tempoplex Drain****Components**

chrome-plated cover plate, removable odour trap, vertical drain pipe, minimum drill hole Ø 120 mm

Technical data

water seal height 50 mm

drainage capacity 15 mm (in accordance with EN 274) 0.62 l/s

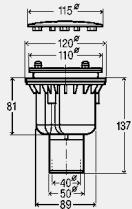
Note

Available from II. quarter 2021!

quality controlled in accordance with DIN EN 274**Model 6965**

Ø	H	DN	D90	PU	Article	DG
115	81	40/50	✓	1	801 786	90

D90 = for shower tray with Ø 90 drain hole



**Tempoplex Drain****functional unit**

- without: cover plate

Components

removable odour trap, vertical drain pipe, minimum drill hole Ø 120 mm

Technical data

water seal height 50 mm

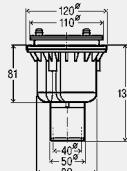
drainage capacity 15 mm (in accordance with EN 274) 62 l/s

Note

Available from II. quarter 2021!

quality controlled in accordance with DIN EN 274

Model 6965.1



D90 = for shower tray with Ø 90 drain hole

V1 DRAINS FOR BATHTUBS AND SHOWER TRAYS, V5 SPARE PARTS FOR ODOUR TRAPS AND DRAIN SETS**Sieve insert**

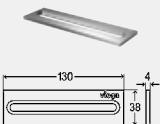
- suitable for Tempoplex drain model 6965, Tempoplex drain functional unit model 6965.1

Note

Available from II. quarter 2021!

Model 6965.90

	PU	Article	DG
1	801 809	90	

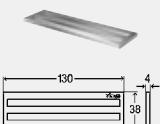
X1 ADVANTIX SHOWER CHANNELS**Advantix Cleviva Shower channel inlay****Visign C1****single inlet opening**

- suitable for Advantix Cleviva shower channel base unit model 4981.80, 4981.81, Advantix Cleviva shower channel drain vertical model 4981.90
- stainless steel 1.4301

Model 4981.50

	Version	PU	Article	DG
NEW	stainless steel copper/gold-coloured brushed	1	794 040 ¹	90
NEW	stainless steel champagne brushed	1	794 156 ¹	90
NEW	stainless steel black brushed	1	794 002 ¹	90
NEW	stainless steel gold-coloured brushed	1	794 026 ¹	90

¹⁾ PVD-coated

**Advantix Cleviva Shower channel inlay****Visign C2****double inlet opening**

- suitable for Advantix Cleviva shower channel base unit model 4981.80, 4981.81, Advantix Cleviva shower channel drain vertical model 4981.90
- stainless steel 1.4301

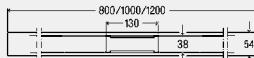
Model 4981.60

	Version	PU	Article	DG
NEW	stainless steel copper/gold-coloured brushed	1	794 200 ¹	90
NEW	stainless steel champagne brushed	1	794 217 ¹	90
NEW	stainless steel black brushed	1	794 163 ¹	90
NEW	stainless steel gold-coloured brushed	1	794 187 ¹	90

¹⁾ PVD-coated

Advantix Cleviva Shower channel profile

- suitable for Advantix Cleviva shower channel base unit model 4981.80, 4981.81, Advantix Cleviva shower channel drain vertical model 4981.90
- stainless steel 1.4301

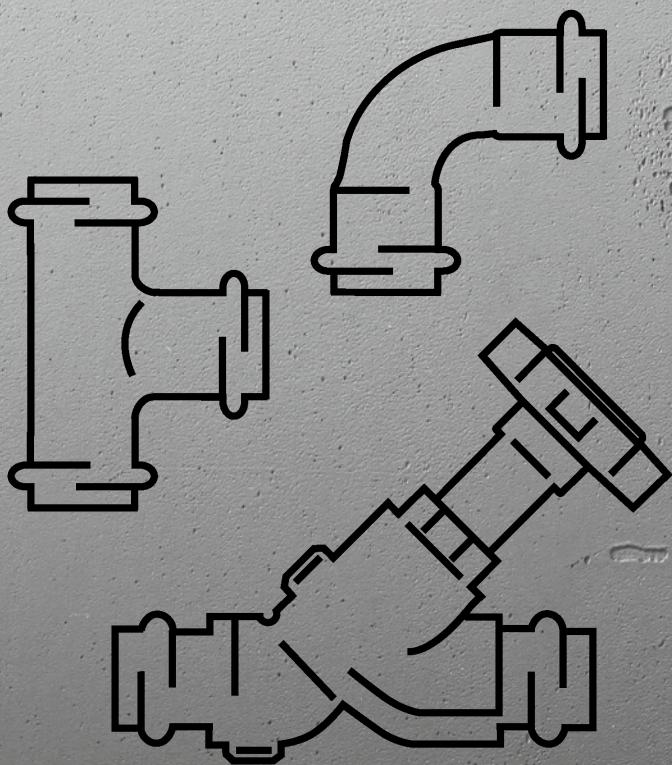


Model	L	Version	PU	Article	DG	
NEW 4981.30	800	stainless steel copper/gold-coloured brushed	1	794 262 ¹	90	
NEW 4981.30	800	stainless steel champagne brushed	1	794 279 ¹	90	
NEW 4981.30	800	stainless steel black brushed	1	794 224 ¹	90	
NEW 4981.30	800	stainless steel gold-coloured brushed	1	794 248 ¹	90	
NEW 4981.31	1000	stainless steel copper/gold-coloured brushed	1	794 323 ¹	90	
NEW 4981.31	1000	stainless steel champagne brushed	1	794 330 ¹	90	
NEW 4981.31	1000	stainless steel black brushed	1	794 286 ¹	90	
NEW 4981.31	1000	stainless steel gold-coloured brushed	1	794 309 ¹	90	
NEW 4981.32	1200	stainless steel copper/gold-coloured brushed	1	794 385 ¹	90	
NEW 4981.32	1200	stainless steel champagne brushed	1	794 392 ¹	90	
NEW 4981.32	1200	stainless steel black brushed	1	794 347 ¹	90	
NEW 4981.32	1200	stainless steel gold-coloured brushed	1	794 361 ¹	90	

¹⁾ PVD-coated



Profipress with SC-Contur Piping technology



viega

Flow-optimised press connector system made of copper (99.9 % Cu-DHP), gunmetal or silicon bronze for copper pipes. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, approval markings (DVGW), green dot on press end, detachable orange label as press indicator from d64.0

Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 1 bar / 14.5 PSI
Max. water pressure: 0.65 MPa / 6.5 bar / 94.3 PSI
Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI
Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

Dimensions

d12–108.0, size availability in accordance with the national regulations

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water
Heating/radiator connection
Rainwater
Compressed air, inert gases
Cooling water pipelines
Industrial applications
Plant engineering

Note – Standards and approvals

Press connectors tested in accordance with DVGW Worksheet W 534 with DVGW test mark.

Approved for d12–108.0 in accordance with DVGW Reg. No. DW-8511BQ0586.

Press connectors suitable for copper pipes in accordance with DIN EN 1057 (R290, hard for sprinkler unit) and DVGW Worksheet GW 392.

For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

Approved for d12–54 in accordance with WRAS approval number 1906080.

Note - Limitations of use potable water

The press connector system Profipress is suitable for the creation of potable water installations according to

DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and DIN 50930-6.

When used for other areas of use and when in doubt about the right selection of material, please contact Viega.

With regard to the possible exceeding of the limit value for copper ions according to the Potable Water Ordinance (PWO), pipes and connectors made of copper may only be used when the pH value is ≥ 7.4 or the total volume of organic carbon does not exceed TOC = 1.5 mg/l at values between pH = 7.0–7.4!

Operating conditions for potable water installations

Operating temperature max. 85 °C / 185 °F
Operating pressure max. 1.6 MPa / 16 bar / 232 PSI

Operating conditions heating installations

Operating temperature max. 110 °C / 230 °F
Operating pressure max. 1.6 MPa / 16 bar / 232 PSI

Press connector material

Copper: 99.9 % Cu-DHP
Gunmetal: CC499K
Silicon bronze: CC246E / CuSi4Zn9MnP

Subject to change without prior notice!

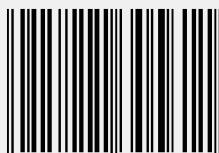
Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description. The information herein is not binding for other countries and regions and should be understood as recommendation.

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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

ELBOWS

**Profipress Elbow 90° with SC-Contur**

- copper
- press connections

Components

EPDM sealing elements

Model 2416

VdS	d	PU	Article	DG
	12	10	291 488	86
	15	10/100	291 501	86
✓	22	10/100	291 518	86
✓	28	5/50	291 525	86
✓	35	5	291 532	86
✓	42	5	291 549	86
✓	54	1	291 556	86

VdS = VdS certification

**Profipress XL Elbow 90° with SC-Contur**

- copper
- press connections

Components

EPDM sealing elements, cutting

rings, separator rings

Model 2416XL

d	PU	Article	DG
66.7	1	645 137	67
76.1	1	476 847	67
108.0	1	476 861	67

**Profipress Elbow 90° with SC-Contur**

- copper
- plug-in end, press connection

Components

EPDM sealing element

Model 2416.1

VdS	d	PU	Article	DG
	12	10	291 648	86
	15	10/100	291 662	86
✓	22	10/100	291 679	86
✓	28	5/50	291 686	86
✓	35	5	291 693	86
✓	42	5	291 709	86
✓	54	1	291 716	86

VdS = VdS certification

**Profipress XL Elbow 90° with SC-Contur**

- copper
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 2416.1XL

d	PU	Article	DG
66.7	1	648 350	67
76.1	1	476 878	67
108.0	1	476 892	67

**Profipress Elbow 45° with SC-Contur****with SC-Contur****F/F**

- copper
- press connections

Components

EPDM sealing elements

Model 2426

VdS	d	PU	Article	DG
	15	10/100	292 348	86
✓	22	10/100	292 355	86
✓	28	5/50	292 362	86
✓	35	5	292 379	86
✓	42	5	292 386	86
✓	54	1	292 393	86

VdS = VdS certification

**Profipress XL Elbow 45° with SC-Contur**

- copper
- press connections

Components

EPDM sealing elements, cutting

rings, separator rings

Model 2426XL

d	PU	Article	DG
64.0	1	577 766	67
66.7	1	645 144	67
76.1	1	476 908	67
88.9	1	476 915	67
108.0	1	476 922	67

Profipress with SC-Contur A1

**Profipress Elbow 45° with SC-Contur**

- copper
- plug-in end, press connection

Components

EPDM sealing element

Model 2426.1

VdS	d	PU	Article	DG
	12	10	292 577	86
	15	10/100	292 508	86
✓	22	10/100	292 515	86
✓	28	5/50	292 522	86
✓	35	5	292 539	86
✓	42	5	292 546	86
✓	54	1	292 553	86

VdS = VdS certification

**Profipress XL Elbow 45° with SC-Contur**

- copper
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 2426.1XL

d	PU	Article	DG
66.7	1	648 367	67
76.1	1	476 939	67
108.0	1	476 953	67

**Profipress Crossover with SC-Contur**

- copper
- plug-in end, press connection

Components

EPDM sealing element

Model 2427

d	PU	Article	DG
12	10	322 359	86
15	10	322 342	86
22	10	322 328	86

**Profipress Crossover with SC-Contur**

- copper
- press connections

Components

EPDM sealing elements

Model 2428

d	PU	Article	DG
22	10	352 158	86

T-PIECES



**Profipress T-piece
with SC-Contur**
- copper
- press connections
Components
EPDM sealing elements
Model 2418

VdS	d1	d2	d3	PU	Article	DG
	12	12	12	10	291 884	86
	12	15	12	10	322 717	86
	15	12	12	10	291 907	86
	15	12	15	10	291 914	86
	15	15	12	5	315 085	86
	15	15	15	10/100	291 952	86
	15	22	15	10	322 700	86
	22	12	22	10	324 834	86
	22	15	15	10	292 010	86
	22	15	22	10/50	292 027	86
	22	22	15	5	315 047	86
✓	22	22	22	10/100	291 969	86
	28	15	22	5	324 841	86
	28	15	28	5/50	295 189	86
✓	28	22	22	5	307 899	86
✓	28	22	28	5	295 196	86
✓	28	28	22	5	315 016	86
✓	28	28	28	5/50	291 976	86
	35	15	35	5	324 865	86
✓	35	22	28	5	324 889	86
✓	35	22	35	5	292 034	86
✓	35	28	28	5	324 896	86
✓	35	28	35	5	292 041	86
✓	35	35	22	5	365 882	86
✓	35	35	28	5	365 080	86
✓	35	35	35	5	291 983	86
✓	42	22	42	5	324 902	86
✓	42	28	42	5	292 058	86
✓	42	35	42	5	292 065	86
✓	42	42	42	5	291 990	86
✓	54	22	54	1	324 919	86
✓	54	28	54	1	324 926	86
✓	54	35	54	1	324 933	86
✓	54	42	54	1	292 072	86
✓	54	54	54	1	292 003	86

VdS = VdS certification



**Sanpress T-piece
with SC-Contur**
- gunmetal or silicon bronze
- press connections
Components
EPDM sealing elements
Model 2218

VdS	d1	d2	d3	PU	Article	DG
	28	28	15	5	314 132	87
	28	28	18	5	314 163	87
	42	15	42	1	314 224	87
✓	42	35	35	1	283 551	87
✓	54	42	42	1	187 279	87

VdS = VdS certification



**Profipress T-piece
with SC-Contur**
- copper
- press connections, plug-in end
Components
EPDM sealing elements
Model 2418.1

d1	d2	d3	PU	Article	DG
22	15	22	5	477 356	86



**Profipress XL T-piece
with SC-Contur**
- copper
- press connections
Components
EPDM sealing elements, cutting rings, separator rings
Model 2418XL

d1	d2	d3	PU	Article	DG
66.7	28	66.7	1	648 411	67
66.7	35	66.7	1	648 381	67
66.7	42	66.7	1	648 404	67
66.7	54	66.7	1	648 398	67
66.7	66.7	66.7	1	648 374	67
76.1	54	76.1	1	476 977	67
76.1	66.7	76.1	1	719 234	67
76.1	76.1	76.1	1	476 960	67
108.0	54	108.0	1	477 028	67
108.0	76.1	108.0	1	477 035	67
108.0	108.0	108.0	1	477 011	67

Profipress with SC-Contur A1

**Sanpress T-piece with SC-Contur**

- gunmetal or silicon bronze
- press connections, R-thread

Components

EPDM sealing elements

Model 2217.1

d1	R	d2	PU	Article	DG	
22	¾	22	5	194 123	87	
28	¾	28	5	194 130	87	
35	¾	35	5	194 147	87	
42	¾	42	1	273 231	87	
54	¾	54	1	197 858	87	
54	1	54	1	310 929	87	
54	1¼	54	1	310 936	87	

**Sanpress T-piece with SC-Contur**

- gunmetal or silicon bronze
- press connections, Rp-thread

Components

EPDM sealing elements, polygon

Model 2217.2

VdS	d1	Rp	d2	PU	Article	DG	
	12	½	12	5	290 986	87	
	15	¾	15	5	313 951	87	
	15	½	15	5	115 630	87	
	18	½	18	5	281 359	87	
✓	22	½	22	5	115 944	87	
✓	22	¾	22	5	313 975	87	
✓	28	½	28	5	119 768	87	
✓	28	¾	28	5	313 968	87	
✓	35	½	35	5	121 945	87	
✓	35	1	35	1	361 204	87	
✓	42	½	42	1	126 230	87	
✓	42	1	42	1	361 211	87	
✓	54	½	54	1	197 353	87	
✓	54	1	54	1	361 228	87	

VdS = VdS certification

**Sanpress T-piece G ¼, with plug-in end with SC-Contur**

- for extraction valve, drainage valve, sampling point for retrofitted installation in pipeline, connection of drainage valve with access to ball valve
- gunmetal or silicon bronze
- press connection, plug-in end, G-thread

Components

EPDM sealing element

Note

In pipelines that use Sanpress sliding sleeve model 2215.5!

Model 2217.4

d1	G	d2	PU	Article	DG	
15	¼	15	1	705 596	87	
18	¼	18	1	705 602	87	
22	¼	22	1	705 619	87	
28	¼	28	1	705 626	87	
35	¼	35	1	705 633	87	
42	¼	42	1	705 640	87	
54	¼	54	1	705 855	87	

**Profipress XL T-piece with SC-Contur**

- copper
- press connections, Rp-thread, polygon

Components

EPDM sealing elements, cutting rings, separator rings

Model 2417.2XL

d1	Rp	d2	PU	Article	DG	
76.1	¾	76.1	1	534 073	67	
76.1	2	76.1	1	534 080	67	
108.0	¾	108.0	1	534 110	67	
108.0	2	108.0	1	534 127	67	

ADAPTERS/ELBOWS

**Sanpress Adapter with SC-Contur**

- gunmetal or silicon bronze
- press connection, R-thread

Components

EPDM sealing element, polygon
Model 2211

VdS	d	R	PU	Article	DG
	12	½	5	290 771	87
	12	½	5	290 764	87
	15	¾	5	297 985	87
	15	½	5/100	105 044	87
	15	¾	5	287 764	87
✓	22	½	5	297 961	87
✓	22	¾	5	104 306	87
✓	22	1	5	287 771	87
✓	28	¾	5	297 954	87
✓	28	1	5	106 508	87
✓	28	1¼	5	297 978	87
✓	35	1	5	297 947	87
✓	35	1¼	5	110 352	87
✓	35	1½	5	314 651	87
✓	42	1¼	5	297 930	87
✓	42	½	1	115 340	87
✓	54	1½	1	314 668	87
✓	54	2	1	195 267	87

VdS = VdS certification

**Sanpress Adapter**

- press connection, NPT male pipe thread

Components

EPDM sealing element, polygon
Model 2211.2

d	NPT	PU	Article	DG
15	½	5	493 851	87
22	¾	5	493 868	87
28	1	5	493 875	87
35	1¼	5	493 882	87
42	1½	1	493 899	87
54	2	1	493 905	87

**Sanpress Adapter with SC-Contur**

- for connection screw fitting
- gunmetal or silicon bronze
- press connection, G-thread

Components

EPDM sealing element, polygon
Model 2211.4

d	G	PU	Article	DG
15	½	5	660 222	87

**Profipress XL Adapter with SC-Contur**

- copper
- press connection, R-thread

Model 2411XL

d	R	PU	Article	DG
66.7	2½	1	648 510	67
76.1	2½	1	534 134	67
108.0	4	1	534 158	67

**Sanpress Adapter with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, polygon
Model 2212

VdS	d	Rp	PU	Article	DG
	12	½	5	291 075	87
	12	½	5	291 068	87
	15	¾	5	298 074	87
	15	½	5	107 543	87
	15	¾	5	298 098	87
✓	22	½	5	298 067	87
✓	22	¾	5	108 465	87
✓	22	1	5	298 128	87
✓	28	½	5	428 174	87
✓	28	¾	5	298 081	87
✓	28	1	5	114 329	87
✓	28	1¼	5	298 104	87
✓	35	1	5	298 111	87
✓	35	1¼	5	116 774	87
✓	42	1¼	1	298 050	87
✓	42	½	1	124 236	87
✓	54	1½	1	365 097	87
✓	54	2	1	195 304	87

VdS = VdS certification

Profipress with SC-Contur A1

**Sanpress Adapter**

- gunmetal or silicon bronze
- press connection, NPT male pipe thread

Components

EPDM sealing element, polygon

Model 2212.2

d	NPT	PU	Article	DG
15	1/2	5	493 912*	87
42	1 1/2	1	493 950*	87

* = Discontinued, limited availability

**Profipress XL Adapter with SC-Contur**

- copper
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Model 2412XL

d	Rp	PU	Article	DG
66.7	2 1/2	1	648 527	67

**Sanpress Adapter with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, anti-twist protection

Model 2212.3

d	Rp	PU	Article	DG
15	1/2	5	287 016	87
18	1/2	5	298 913	87
22	1/2	5	287 009	87

**Sanpress Adapter union with SC-Contur**

- for steel pipe to Viega press connector systems
- gunmetal or silicon bronze
- compression fitting, press connection

Components

seal, separator ring, clamping ring, union nut screw fitting, EPDM sealing element, polygon

Model 2215.6

DN	d	PU	Article	DG
25	28	1	588 564	87
32	35	1	588 328	87

**Megapress Adapter with SC-Contur****potable water installation**

- for steel pipes in accordance with EN 10220/10255 with galvanizing in accordance with EN 10240
- silicon bronze
- press connections

Components

EPDM sealing elements, cutting ring, separator ring

Model 4213.2

DN	D	d	PU	Article	DG
15	1/2	15	5	736 255	55
15	1/2	18	5	754 679	55
20	3/4	22	5	736 279	55
25	1	28	5	736 293	55
32	1 1/4	35	1	736 309	55
40	1 1/2	42	1	736 316	55
50	2	54	1	736 323	55

**Sanpress Plug-in piece**

- gunmetal or silicon bronze
- plug-in end, R-thread

Components

polygon

Model 2211.1

d	R	PU	Article	DG
12	1/2	5	291 310	87
15	1/2	5	115 418	87
18	1/2	5	285 081	87
18	3/4	5	285 104	87
22	1/2	5	119 676	87
22	3/4	5	116 767	87
28	1	5	122 034	87
35	1 1/4	5	125 288	87
42	1 1/2	1	132 231	87



Sanpress Plug-in piece
 - gunmetal or silicon bronze
 - plug-in end, Rp-thread
Components
 polygon
Model 2212.1

d	Rp	PU	Article	DG
12	1/2	5	291 341	87
15	1/2	5	117 733	87
18	1/2	5	287 085	87
18	3/4	5	287 108	87
22	1/2	5	120 917	87
22	3/4	5	117 481	87
28	3/4	5	130 954	87
28	1	5	122 942	87
35	1	5	134 730	87
35	1 1/4	5	130 589	87
42	1 1/2	1	135 430	87
54	2	1	199 104	87



Sanpress Adapter elbow 90° with SC-Contur
 - gunmetal or silicon bronze
 - press connection, R-thread
Components
 EPDM sealing element, polygon
Model 2214

d	R	PU	Article	DG
12	3/8	5	290 863	87
12	1/2	5	290 870	87
15	3/8	5	314 361	87
15	1/2	5	112 950	87
15	3/4	5	443 030	87
22	3/4	5	115 623	87
28	1	5	118 730	87
35	1 1/4	5	127 329	87
42	1 1/2	1	128 500	87
54	2	1	197 988	87



Sanpress Adapter elbow 90° with SC-Contur
 - gunmetal or silicon bronze
 - press connection, R-thread
Components
 EPDM sealing element
Model 2214.1

d	R	PU	Article	DG
15	1/2	5	335 281	87



Sanpress Adapter elbow 90° with SC-Contur
 - gunmetal or silicon bronze
 - press connection, Rp-thread
Components
 EPDM sealing element
Model 2214.2

d	Rp	PU	Article	DG
12	3/8	5	290 924	87
12	1/2	5	290 931	87
15	3/8	5	298 241	87
15	1/2	5	108 441	87
15	3/4	5	314 385	87
22	1/2	5	298 234	87
22	3/4	5	283 711	87
22	1	5	314 378	87
28	3/4	5	446 611	87
28	1	5	283 728	87
35	1 1/4	5	283 704	87
42	1 1/2	1	299 415	87
54	2	1	299 422	87



Sanpress Plug-in elbow 90°
 - gunmetal or silicon bronze
 - plug-in end, Rp-thread
Model 2214.3

d	Rp	PU	Article	DG
15	1/2	5	308 001	87

Profipress with SC-Contur A1

SLEEVES

**Profipress Sleeve with SC-Contur**

- copper
 - press connections
- Components**
EPDM sealing elements
Model 2415

VdS	d	PU	Article	DG
	12	10	292 737	86
	15	10/100	292 690	86
✓	22	10/100	292 683	86
✓	28	5/50	292 676	86
✓	35	5	292 706	86
✓	42	5	292 713	86
✓	54	1	292 720	86

VdS = VdS certification

**Profipress XL Sleeve with SC-Contur**

- copper
 - press connections
- Components**
EPDM sealing elements, cutting rings, separator rings
Model 2415XL

d	PU	Article	DG
66.7	1	648 435	67
76.1	1	477 059	67
108.0	1	477 073	67

**Profipress Sliding sleeve with SC-Contur**

- copper
 - press connections
- Components**
EPDM sealing elements
Model 2415.3

d	PU	Article	DG
12	10	713 416	86
15	10	461 256	86
22	10	461 270	86
28	5	461 287	86
35	5	461 294	86
42	5	461 317	86
54	1	461 300	86

**Profipress XL Sliding sleeve with SC-Contur**

- copper
- Components**
EPDM sealing elements, cutting rings, separator rings
Model 2415.5XL

d	PU	Article	DG
66.7	1	648 442	67
76.1	1	477 080	67
108.0	1	477 103	67

**Sanpress Sliding sleeve with SC-Contur**

- gunmetal or silicon bronze
 - press connections
- Components**
EPDM sealing elements
Model 2215.5

VdS	d	PU	Article	DG
	15	5	119 485	87
	18	5	287 061	87
✓	22	5	119 041	87
✓	28	5	122 133	87
✓	35	5	124 335	87
✓	42	1	131 494	87
✓	54	1	216 153	87

VdS = VdS certification

**Sanpress Sliding sleeve with SC-Contur**

- gunmetal or silicon bronze
 - plug-in end, press connection
- Components**
EPDM sealing element
Model 2215.4

d	PU	Article	DG
22	5	588 533	87
28	5	588 540	87
35	5	588 557	87

**Sanpress Sleeve**

- gunmetal
 - press connections
- Components**
EPDM sealing elements
Model 9777.9

d	PU	Article	DG
10	20	335 946 ¹	76

¹⁾ Press connection d10 should be carried out with a size 12 press jaw!

REDUCTIONS

**Profipress Reducer
with SC-Contur**

- copper
- plug-in end, press connection

Components

EPDM sealing element

Model 2415.1

VdS	d1	d2	PU	Article	DG
	15	12	10	296 414	86
	22	15	10/50	296 377	86
	28	15	5	296 469	86
✓	28	22	10/50	296 506	86
✓	35	22	5	296 452	86
✓	35	28	5	296 490	86
✓	42	22	5	296 445	86
✓	42	28	5	296 483	86
✓	42	35	5	296 476	86
✓	54	28	5	366 476	86
✓	54	35	5	296 438	86
✓	54	42	5	296 421	86

VdS = VdS certification

**Profipress XL Reducer
with SC-Contur**

- copper
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 2415.1XL

d1	d2	PU	Article	DG
66.7	28	1	648 473	67
66.7	35	1	648 480	67
66.7	42	1	648 466	67
66.7	54	1	648 459	67
76.1	54	1	477 110	67
76.1	66.7	1	719 241	67
108.0	54	1	477 141	67
108.0	76.1	1	477 158	67

**Sanpress Reducer
with SC-Contur**

- gunmetal or silicon bronze
- plug-in end, press connection

Components

EPDM sealing element

Model 2215.1

d1	d2	PU	Article	DG
22	12	5	366 865	76

**Profipress Reducing sleeve
with SC-Contur**

- copper
- press connections

Components

EPDM sealing elements

Model 2415.2

VdS	d1	d2	PU	Article	DG
	15	12	10	325 770	86
	22	15	10	325 794	86
✓	28	22	5	325 817	86
✓	35	28	5	328 269	86
✓	42	35	1	328 252	86
✓	54	42	1	328 276	86

VdS = VdS certification

**Sanpress Reducing sleeve**

- gunmetal
- press connections

Components

EPDM sealing elements

Model	d1	d2	PU	Article	DG
9778.0	12	10	1/200	335 953¹	76
9778.1	15	10	10	335 960¹	76

¹⁾ Press connection d10 should be carried out with a size 12 press jaw!

Profipress with SC-Contur A1

**Profipress Reducing elbow 90° with SC-Contur**

- copper
- plug-in end, press connection

Components

EPDM sealing element

Model 2416.2

d1	d2	PU	Article	DG
15	12	5	629 281	86

**Profipress Reducing elbow 45° with SC-Contur**

- copper
- plug-in end, press connection

Components

EPDM sealing element

Model 2426.2

d1	d2	PU	Article	DG
15	12	5	629 298*	86

* = Discontinued, limited availability

SCREW FITTINGS

**Sanpress Screw fitting with SC-Contur**

- gunmetal or silicon bronze
- press connections
- flat sealing

Components

EPDM sealing elements, EPDM flat

seal, union nut screw fitting, polygon

Note

The union nut consists of brass!

Model 2260

d	PU	Article	DG
12	5	293 017	87
15	1	126 148	87
18	1	287 436	87
22	1	126 124	87
28	1	124 311	87
35	1	130 947	87
42	1	132 446	87
54	1	226 329	87

**Sanpress Adapter union with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread
- flat sealing

Components

EPDM sealing element, EPDM flat

seal, union nut screw fitting, polygon

Note

The union nut consists of brass!

Model 2262

d	Rp	PU	Article	DG
12	½	5	293 024	87
15	½	1	131 937	87
15	¾	1	133 160	87
18	½	1	283 384	87
18	¾	1	314 910	87
22	¾	1	125 318	87
22	1	1	133 900	87
28	1	1	128 975	87
35	1¼	1	138 875	87
42	1½	1	141 745	87
54	2	1	222 017	87

**Sanpress Adapter union with SC-Contur**

- gunmetal or silicon bronze
- press connection, R-thread
- flat sealing

Components

EPDM sealing element, EPDM flat

seal, union nut screw fitting, polygon

Note

The union nut consists of brass!

Model 2265

d	R	PU	Article	DG
12	⅜	5	291 372	87
12	½	5	291 389	87
15	½	1	120 108	87
15	¾	1	140 878	87
18	½	1	283 360	87
18	¾	1	283 377	87
22	½	1	142 674	87
22	¾	1	119 133	87
22	1	1	148 492	87
28	¾	1	365 110	87
28	1	1	120 047	87
35	1¼	1	128 425	87
42	1½	1	135 966	87
54	2	1	221 997	87


Sanpress Adapter union 90° with SC-Contur

- gunmetal or silicon bronze
 - press connection, Rp-thread
 - flat sealing, angled
- Components**

EPDM sealing element, EPDM flat seal, union nut screw fitting, polygon

Note

The union nut consists of brass!

Model 2255

d	Rp	PU	Article	DG
12	1/2	5	292 980	87
15	1/2	5	125 660	87
18	1/2	5	283 469	87
18	3/4	5	283 452	87
22	3/4	5	122 614	87
22	1	5	132 637	87
28	1	5	128 159	87
35	1 1/4	5	132 729	87
42	1 1/2	1	139 872	87
54	2	1	221 676	87


Connection screw fitting with SC-Contur

- gunmetal or silicon bronze
- press connection, G-thread
- flat sealing

Components

EPDM sealing element, EPDM flat seal, union nut screw fitting

Model 2263

VdS	d	G	PU	Article	DG
	12	3/8	1	475 956	87
	12	1/2	1	380 878	87
	12	3/4	1	293 611	87
	15	3/8	1	475 963	87
	15	1/2	1	380 885	87
	15	3/4	1	265 663	87
	15	1	1	305 000	87
	15	1 1/4	1	424 534	87
	22	3/4	1	351 502	87
✓	22	1	1	265 687	87
✓	22	1 1/4	1	367 015	87
✓	22	1 1/2	1	305 260	87
	28	1	1	692 629	87
✓	28	1 1/4	1	265 700	87
✓	28	1 1/2	1	305 048	87
✓	35	1 1/2	1	265 731	87
✓	35	2	1	305 024	87
✓	42	1 1/4	1	265 304	87
✓	42	2	1	305 031	87
✓	54	2 1/4	1	426 743	87
✓	54	2 3/8	1	265 328	87
✓	54	2 1/2	1	341 961	87
✓	54	2 3/4	1	426 750	87

VdS = VdS certification


Sanpress Connection screw fitting

- gunmetal or silicon bronze
- plug-in end, G-thread
- flat sealing

Components

EPDM flat seal, union nut screw fitting

Note

The union nut consists of brass!

Model 2264

d	G	PU	Article	DG
15	3/4	1	338 503	87
18	3/4	1	338 510	87
22	1	1	338 527	87
28	1 1/4	1	338 534	87
35	1 1/2	1	338 541	87
42	1 1/4	1	338 558	87
54	2 1/4	1	338 565	87


Sanpress Insulating union with SC-Contur

- gunmetal or silicon bronze
- Rp-thread, press connection
- flat sealing

Components

EPDM sealing element, EPDM flat seal, union nut screw fitting, separator ring, polygon

Note

The union nut consists of brass!

Model 2267

Rp	d	PU	Article	DG
1/2	15	1	469 450	87
3/4	15	1	469 467	87
1/2	18	1	469 474	87
3/4	18	1	469 481	87
3/4	22	1	469 498	87
1	22	1	469 504	87
1	28	1	469 511	87
1 1/4	35	1	469 528	87
1 1/2	42	1	469 535	87
2	54	1	469 542	87

Profipress with SC-Contur A1

**Seal**

- for Viega screw fittings with EPDM flat seal
- EPDM

Model 2263.1-128

for G	internal-Ø	Ø	H	PU	Article	DG
1/2	12	18.5	2	1	443 184	10
3/4	17	24	2	1	342 425	10
1	21	30	2	1	342 418	10
1 1/4	27	39	2	1	342 401	10
1 1/2	35	44.5	2	1	342 395	10
1 3/4	41	50.5	2	1	342 449	10
2	44	56	2	1	446 055	10
2 1/4	52	62	2	1	446 062	10
2 1/2	58	70	2	1	342 432	10
2 3/4	62	78	2	1	446 079	10



CAPS, PLUGS

**Profipress Cap with SC-Contur**

- copper
- press connection

Components

EPDM sealing element

Model 2456

VdS	d	PU	Article	DG
	12	10	349 295	86
	15	10	349 301	86
✓	22	10	349 356	86
✓	28	5	349 349	86
✓	35	5	349 332	86
✓	42	1	349 325	86
✓	54	1	349 318	86

VdS = VdS certification

**Profipress XL Cap with SC-Contur**

- copper
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring

Model 2456XL

d	PU	Article	DG
76.1	1	534 165	67
108.0	1	534 189	67

**Profipress XL Cap with SC-Contur**

- copper
- press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 2456.1XL

d	PU	Article	DG
66.7	1	648 428	67

**Profipress Plug**

- copper
- plug-in end

Model 2457

d	PU	Article	DG
15	10	330 903	86
22	5	314 576	86
28	5	314 569	86
42	1	314 545*	86
54	1	314 538*	86

* = Discontinued, limited availability

**Forcing plug**

- for leakage test, temporarily closed pipeline section
- brass

- compression fitting, hose connection for filling hose

Components

KFE tap, union nut screw fitting

Model 2269

d	PU	Article	DG
12	1	290 801	87
15	1	141 523	87
18	1	289 423	87
22	1	140 557	87
28	1	142 568	87
35	1	144 111	87
42	1	144 999	87
54	1	187 798	87

**Sealing element****EPDM**

- suitable for forcing plug model 2269

Model 2269.9

for d	internal-Ø	s	PU	Article	DG
35	32,15	3,2	5	754 150	87
42	38,5	3,7	5	754 167	87
54	51,2	4,13	5	754 174	87

FLANGES**Sanpress Flange adapter with SC-Contur**

- gunmetal or silicon bronze
- flange adapter, press connection

Components

black powder-coated steel loose flange PN 10/16, EPDM sealing element, mounting bracket

Model 2259.5

DN	d	n	k [mm]	PU	Article	DG
25	28	4	85	1	479 855	87
32	35	4	100	1	479 879	87
40	42	4	110	1	479 886	87
50	54	4	125	1	479 893	87

n = number of holes

k = bolt circle diameter

**Profipress XL Flange adapter with SC-Contur**

- copper
- flange adapter, press connection

Components

black powder-coated steel loose flange PN 10/16, EPDM sealing element, cutting ring, separator ring

Model 2459.5XL

DN	d	n	k [mm]	PU	Article	DG
65	66,7	8	145	1	648 534	67
65	76,1	8	145	1	534 042	67
100	108,0	8	180	1	534 066	67

n = number of holes

k = bolt circle diameter

**Sanpress XL Flange PN 16**

- gunmetal
- Rp-thread

Model 2259.2XL

DN	Rp	PU	Article	DG
65	2½	1	641 597	88
80	3	1	641 603	88
100	4	1	641 610	88

**Mounting set**

- for flange connection
- galvanised steel

Components

4 screws, 8 washers, 4 nuts

Model 2259.7

DN	PN	M	L	PU	Article	DG
20/25	16	12	65	1	494 056	87
32/50	16	16	70	1	494 063	87

**Mounting set**

- for flange connection
- galvanised steel

Model 2259.7XL

for DN	PN	M	L	PU	Article	DG
65/100	16	16	70	1	494 087 ¹	87
80/100	6	16	60	1	651 268 ²	87

¹⁾ with 8 screws, 16 washers and 8 nuts²⁾ with 4 screws, 8 washers and 4 nuts**Seal**

- AFM 34/2

Model 2259.9

DN	PN	PU	Article	DG
25	16	10	409 128	87
32	16	10	409 135	87
40	16	10	409 142	87
50	16	10	409 258	87

**Seal**

- AFM 34/2

Model 2259.9XL

DN	PN	PU	Article	DG
65	16	10	356 293	88
80	16	10	356 309	88
100	16	10	356 316	88

WALL PLATES

**Sanpress Wall plate with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, cuttable connection elbow, fixing flange

Model 2225

d	Rp	L	PU	Article	DG
15	1/2	45	5/25	116 552	87

**Sanpress Wall plate with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, fixing flange

Model 2225.5

d	Rp	PU	Article	DG
12	1/2	5	291 013	87
15	1/2	5/100	107 345	87
22	1/2	5	335 229	87
22	3/4	5	116 057	87

**Sanpress Wall plate with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, spacer, fixing flange

Model 2225.6

d	Rp	PU	Article	DG
15	1/2	5	347 307	87

**Sanpress Double wall plate with SC-Contur**

- gunmetal or silicon bronze
- press connections, Rp-thread

Components

EPDM sealing elements, fixing flange

Model 2228.7

d1	Rp	d2	PU	Article	DG
15	1/2	15	1	687 892	87
18	1/2	18	1	692 797	87
22	1/2	22	1	687 908	87

**Sanpress Wall plate T-piece with SC-Contur**

- gunmetal or silicon bronze
- press connections, Rp-thread

Components

EPDM sealing elements, fixing flange

Model 2217.3

d1	Rp	d2	PU	Article	DG
15	1/2	15	1	644 864	87
22	1/2	22	1	625 726	87

**Press-in nozzle**

- for T-piece of Profipress, Sanpress, and Sanpress Inox systems with branch d15 in customised dimensioned supply lines
- gunmetal or silicon bronze
- plug-in end
- acc. to the Venturi principle

Note

For the water exchange in branched ring systems to rarely used draw-off points up to a length of 15 m (guide value).

Model 2211.5

d	PU	Article	DG
22	1	695 835	87
28	1	695 842	87
35	1	696 252	87
42	1	696 269	87
54	1	696 276	87
64	1	696 283	87

**Protective collar**

- for wall plate d16xRp½
- plastic

Model 2125.59

	PU	Article	DG
	10	351 496	78

**Silenta Sound absorber**

- for wall plate
- rubber

Components

mounting bracket for wall mounting

Model 1412.891

for d	Rp	PU	Article	DG
15/18	½	5	104 801	31
22	¾	5	126 384	31

**Sound absorber**

- for all Viega wall plates DN12 and DN15
- rubber

Model 2141.5

	PU	Article	DG
	1/100	586 713	31

**Sound absorber**

- suitable for Sanpress double wall plate model 2228.7, Sanpress Inox double wall plate model 2325.7, Viega Smartpress double wall plate model 6725.7
- rubber

Model 5325.75

d	for d	PU	Article	DG
16	15/18	5	657 116	31
20	22	5	660 383	31

**Mounting bracket**

- for masonry installation, pre-wall installation, different actual dimensions
- galvanised steel
- sound decoupling

Model 2021.7

DG	PU	Article	DG
70/100/150	1	651 350	78

DG = depth gauge

**Mounting bracket**

- for wall plate fixing
- galvanised steel
- sound decoupling, variable dimensions

Components

rubber panel set

Model 2141.3

DG	PU	Article	DG
80-150	1	581 701	78

DG = depth gauge

**Mounting bracket**

- for lateral fixing
- galvanised steel

Model 2141.4

	PU	Article	DG
	1	586 706	78

**Drain elbow 90°**

- for fixing with fitting holder or Viega Mono wall-mounted fitting pre-wall block
- plastic

Components

mounting bracket, WB pre-wall clip, rubber nipple DN40/30, plug

Model 2125.9

DN	PU	Article	DG
40/50	1	329 730	78

MOUNTING UNITS

**Sanpress Mounting unit with SC-Contur**

- press connections, Rp-threads
- long on one side

Components

EPDM sealing element, galvanised steel (flat) mounting bracket, long gunmetal or silicon bronze elbow (cuttable)

Model	d	Rp	L	DG	PU	Article	DG
2221	15	1/2	45	150/200	1	124 502	87
2221.1	15	1/2	45	80/100	1	135 119	87

DG = depth gauge

**Sanpress Mounting unit with SC-Contur**

- press connections, Rp-threads

Components

EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (offset) mounting bracket

Model 2222.6EX

d	Rp	DG	PU	Article	DG
12	3/8	120	1	357 351	87

DG = depth gauge

**Sanpress Mounting unit with SC-Contur**

- press connections, Rp-threads

Components

EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (flat) mounting bracket

Model 2222.05

d	Rp	DG	PU	Article	DG
15	1/2	150	1	308 681	87

DG = depth gauge

**Sanpress Mounting unit with SC-Contur**

- press connections, Rp-threads

Components

EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (flat) mounting bracket

Model 2222.2

d	Rp	DG	PU	Article	DG
15	1/2	100	1	308 674	87

DG = depth gauge

Mounting unit

- for Junkers gas combination boilers
- press connections, Rp-threads

Components

gas connection elbow with threaded connection – all other elbows with press connection, short gunmetal or silicon bronze elbow, EPDM sealing elements, leaking water connection, galvanised steel (offset) mounting bracket

Note

When gas connection Rp $\frac{3}{4}$ or Rp1 is required, please replace the Rp $\frac{1}{2}$ elbow!

Model 2229

Rp	PU	Article	DG
1/2	1	309 398	87



**Connection elbow 90°**

- Rp-thread
- Model 94477.0-713**

	Rp	PU	Article	DG
1/2	1	374 570 ¹	31	
3/4	1	489 298 ²	31	
1	1	138 066 ²	31	

¹⁾ gunmetal²⁾ brass**Silenta Sound absorber**

- rubber

Components

mounting bracket for wall mounting

Model 1415

DG	PU	Article	DG
150/200	5	123 345	31

DG = depth gauge

WALL LEAD-INS**Sanpress Wall lead-in with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread,
- G-thread
- angled

Components

EPDM sealing element

Model 2232.1

d	Rp	G	L	PU	Article	DG
15	1/2	3/4	25	5	279 301	87
15	1/2	3/4	35	5	279 318	87
15	1/2	3/4	55	5	279 288	87
15	1/2	3/4	65	5	279 295	87

**Sanpress Wall lead-in with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread,
- G-thread

Components

EPDM sealing element

Model 2232.3

d	Rp	G	L	PU	Article	DG
15	1/2	3/4	30	5	325 060	87

**Anti-twist protection**

- for wall lead-in
- galvanised steel

Model 2132

	PU	Article	DG
	25	344 931	78

**Mounting set**

- for wall lead-in
- G-thread

Model 1526.414-897

G	SS	PU	Article	DG
3/4	29	10	104 887	24

SS = spanner size

SMARTLOOP INLINER TECHNOLOGY: INTERNAL CIRCULATION PIPES**Smartloop Connection set**

- for hot water riser pipe with internal circulation pipe, hot water riser pipe from d28, circulation pipe d12
- gunmetal or silicon bronze

Components

plug, connection socket

Model 2276.1

d1	d2	PU	Article	DG
28	12	1	470 289	78
35	12	1	470 272	78
28/35	12	1	632 229	78

Profipress with SC-Contur A1

	Smartloop Pipe PB - for internal circulation pipe Model 2007.3	d 12	s 1	L [m] 75	PU 75	Article 650 032	DG 78
	Smartloop Tension coupling - for installation of the internal circulation pipe Model 2276.9	for d 12		PU 1	Article 632 236	DG 78	
	Smartloop Coupling - for repair of the internal circulation pipe Model 2276.8	for d 12		PU 1	Article 643 188	DG 78	
	Pipe shear - for Viega plastic pipe Model 2040	for d 12–25		PU 1	Article 117 047	DG 74	
	Mounting pliers Model 1077.2	for d 12–16		PU 1	Article 264 604	DG 74	
	Hand press tool - for solid plastic pipe system, PB-system Model 2782	for d 12	SI 12	PU 1	Article 401 436	DG 74	
		SI = for Smartloop					
	Press jaw PT2 for plastic piping systems - recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340 - phosphatised steel Model 2799.7	F 12	SI 12	PU 1	Article 425 302	DG 74	

F = for Fonderra

SI = for Smartloop

COMPENSATORS



Compensator with SC-Contur - for expansion equalisation in cellar or riser pipe, storey connection pipe in heating and sanitary technology - press connections Components EPDM sealing elements, gunmetal or silicon bronze press connector, stainless steel bellows Model 2251	d 15	PU 1	Article 690 250	DG 87
	18	1	Article 690 267	87
	22	1	Article 690 274	87
	28	1	Article 690 281	87
	35	1	Article 690 298	87
	42	1	Article 690 304	87
	54	1	Article 690 311	87

GUNMETAL SHUT-OFF VALVES, FROM 2017

**Easytop Slanted seat valve
(free-flow valve)****with SC-Contur**

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2237.5

DN	d	PU	Article	DG
15	15	5	756 864	95
15	18	5	756 871	95
20	22	5	756 888	95
25	28	5	756 895	95
32	35	1	756 901	95
40	42	1	756 918	95
50	54	1	756 925	95

**Easytop KRV slanted seat valve
(combined free-flow valve with
backflow preventer)****with SC-Contur**

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2238.5

DN	d	PU	Article	DG
15	15	5	757 199	95
15	18	5	757 205	95
20	22	5	757 212	95
25	28	5	757 229	95
32	35	1	757 236	95
40	42	1	757 243	95
50	54	1	757 250	95

**Easytop Backflow preventer
with SC-Contur**

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2239.4

DN	d	PU	Article	DG
15	15	5	757 526	95
15	18	5	757 533	95
20	22	5	757 540	95
25	28	5	757 557	95
32	35	1	757 564	95
40	42	1	757 571	95
50	54	1	757 588	95

GUNMETAL BALL VALVES, FROM 2017

**Easytop Ball valve with SC-Contur**

- press connections

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C with DVGW-test mark

Model 2275

DN	d	PU	Article	DG
15	15	1	746 377	95
15	18	1	746 384	95
20	22	1	746 391	95
25	28	1	746 407	95
32	35	1	746 414	95
40	42	1	746 421	95
50	54	1	746 438	95

**Easytop Ball valve with SC-Contur**

- press connections

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections), drain plugs G $\frac{1}{4}$ on both sides with draining valve G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C with DVGW-test mark

Model 2275.3

DN	d	PU	Article	DG
15	15	1	746 681	95
15	18	1	746 698	95
20	22	1	746 704	95
25	28	1	746 711	95
32	35	1	746 728	95
40	42	1	746 735	95
50	54	1	746 742	95

**Easytop Ball valve with SC-Contur**

- press connection, Rp-threads

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, stainless steel ball, actuating lever T-form with medium marking green/red exchangeable, EPDM sealing element (press connection)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C with DVGW-test mark

Model 2275.4

DN	d	Rp	PU	Article	DG
15	15	$\frac{1}{2}$	1	746 759	95
15	18	$\frac{1}{2}$	1	746 766	95
20	22	$\frac{3}{4}$	1	746 773	95
25	28	1	1	746 780	95
32	35	$1\frac{1}{4}$	1	746 797	95
40	42	$1\frac{1}{2}$	1	746 803	95
50	54	2	1	746 810	95

**Easytop Ball valve****with SC-Contur**

- not suitable for Easytop insulating shell model 2275.90
- silicon bronze
- press connections

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, actuating lever L shape, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

with DVGW-test mark

Model 2275.10

	DN	d	PU	Article	DG
15	18	1	774 868	95	
20	22	1	774 875	95	
25	28	1	774 882	95	
32	35	1	774 899	95	
40	42	1	774 905	95	
50	54	1	774 912	95	

FREE-FLOW VALVES, FROM 2017**Easytop Free-flow valve****with SC-Contur**

- press connections

Components

gunmetal or silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, plastic turning handle, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

with DVGW-test mark

Model 2278

	d	PU	Article	DG
15	1	747 312	95	
18	1	747 329	95	
22	1	747 336	95	

CONCEALED FREE-FLOW VALVES, CONCEALED STRAIGHT SEAT VALVES, FROM 2017**Easytop Concealed free-flow valve****with SC-Contur**

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, upper part, site protection, EPDM sealing elements (press connections)

with DVGW-test mark

Model 2278.5

	d	ID	PU	Article	DG
15	15	45-130	1	747 343	95
18	18	45-130	1	747 350	95
22	22	45-130	1	747 367	95

ID = installation depth

**Easytop Concealed straight seat valve****with SC-Contur**

- press connections

Components

gunmetal or silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, upper part, stainless steel valve seat and valve plate unit, site protection, EPDM sealing elements

with DVGW-test mark

Model 2235.2

	DN	d	ID	PU	Article	DG
15	15	45-130	1/5	755 591	95	
15	18	45-130	1/5	755 607	95	
20	22	45-130	5	755 614	95	
25	28	45-130	1/5	755 621	95	

ID = installation depth

Profipress with SC-Contur A1

**Easytop Equipment set****Vison for More 104**

- for installation depth 45–130 mm
- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

rosette, wall sealing, turning handle, red and blue marking rings

Model 2236.10**Easytop Equipment set**

- for installation depth 20–80 mm

- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

rosette, wall sealing, turning handle

Model 2236

Version	PU	Article	DG
chrome-plated	1	596 835	95

MANIFOLDS, CROSS PIECES

**Sanpress Screed manifold with SC-Contur**

- for inaccessible area, pipeline crossing prevention
- gunmetal
- press connections

d1	d2	d3	PU	Article	DG
22	10	22	1	364 298 ⁱ	85
22	15	22	1	397 166	85

ⁱ⁾ Press connection d10 should be carried out with a size 12 press jaw!

Componentsinsulating box L100xW160xH43 mm,
EPDM sealing elements**Model 2252****Sanpress Cross T-piece with SC-Contur**

- for pipe crossing while keeping required construction height
- gunmetal
- press connections
- 2-part

d1	d2	PU	Article	DG
15	15	1	493 325	85
22	15	1	493 356	85

Components

insulating box L160xW160xH50 mm,

EPDM sealing elements

Model 2249.3**Sanpress Cross piece with SC-Contur**

- for pipe crossing on one floor while keeping the direction of the pipeline
- gunmetal or silicon bronze
- press connections

d1	d2	PU	Article	DG
15	15	1	424 435	85
22	15	1	424 497	85

Components

EPDM sealing elements

Model 2244**Sanpress Cross piece with SC-Contur**

- gunmetal
- press connections

Components

EPDM sealing elements

Model 2248

d1	d2	PU	Article	DG
22	15	2	323 370	85
28	15	2	323 363	85



**Sanpress Cross piece 24°
with SC-Contur**

- for going over riser pipes
- gunmetal
- press connections

Components

EPDM sealing elements

Model 2247

d1	d2	PU	Article	DG
22	15	5	325 978	85

RADIATOR CONNECTIONS



Radiator connection piece

- matt nickel-plated brass
- G-thread, Viega plug-in seat
- blockable, straight way valve

Components

polygon

Model 1096.5

G	DG	PU	Article	DG
¾	50	5	359 102	78

DG = depth gauge



Radiator connection piece

- matt nickel-plated brass
- G-thread, Viega plug-in seat
- blockable, angled

Components

polygon

Model 1097.5

G	DG	PU	Article	DG
¾	50	5	359 133	78

DG = depth gauge



Radiator connection piece

- matt nickel-plated brass
- G-thread, Viega plug-in seat
- conversion from double-pipe to single-pipe system, blockable, straight way valve

Components

polygon

Model 1096.0

G	DG	PU	Article	DG
¾	50	5	359 096	78

DG = depth gauge



Radiator connection piece

- matt nickel-plated brass
- G-thread, Viega plug-in seat
- conversion from double-pipe to single-pipe system, blockable, angled

Components

polygon

Model 1097.0

G	DG	PU	Article	DG
¾	50	5	359 126	78

DG = depth gauge



Adapter set

- for valve radiator connector to valve radiator with R½
- brass
- self-sealing

Model 1096.8

G1	G2	QS	PU	Article	DG
½	¾	2	10	357 122	78

QS = Quantity per set



Adapter set

- for valve radiator connector to valve radiator with R¾

Model 1096.9

QS	PU	Article	DG
2	10	308 872	78

QS = Quantity per set



Connection screw fitting

- for copper pipe, steel pipe
- nickel-plated brass
- Viega plug-in seat

Model 94385.1

d	G	PU	Article	DG
12	¾	10	112 608	78
15	¾	10	105 358	78

Profipress with SC-Contur A1

**Adapter set**

- for valve radiator with Rp½
 - matt nickel-plated brass
 - Viega plug-in seat
- Model 1022.6**

R	G	QS	PU	Article	DG
½	¾	2	1	153 687	78

QS = Quantity per set

**Adapter set**

- for valve radiator with G¾ external thread
 - in combination with adapter set model 1096.9
 - matt nickel-plated brass
 - Viega plug-in seat
- Model 1022.5**

G1	G2	QS	PU	Article	DG
¾	¾	2	1	137 342	78

QS = Quantity per set

**Radiator connection block**

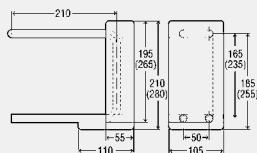
- for radiator connection out of the wall, radiator mounting after finishing all plastering, tiling, screed and painting work

Components

- insulating box, stainless steel pipe d15

Model 1097.6

d	H	PU	Article	DG
15	185	1	364 045	85
15	255	1	379 698	85

**Radiator connection block**

- for radiator mounting after finishing all plastering, tiling, screed and painting work, radiator connection out of the wall
- variable

Components

- insulating box, stainless steel pipe d15

Model 1097.9

d	H	PU	Article	DG
15	150	1	586 379	85

**Radiator connection set**

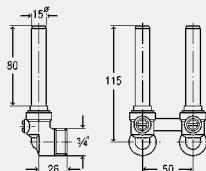
- matt nickel-plated brass
- blockable, angled

Components

- screw fittings

Model 1097.7

d	G	PU	Article	DG
15	¾	5	364 052	85



**Radiator axial valve**

- nickel-plated brass
- R-thread

Components

thermostat head, screw fitting for
riser pipe, polygon

Model 1075.96

d	R	PU	Article	DG
15	½	1	360 405	78

**Sanpress Return pipe screw fitting with SC-Contur**

- gunmetal
- press connection, R-thread
- blockable

Components

EPDM sealing element

Model 2272.2

d	R	PU	Article	DG
15	½	1	326 364	85

**Sanpress Return pipe screw fitting with SC-Contur**

- gunmetal
- press connection, R-thread
- blockable

Components

EPDM sealing element

Model 2272.1

d	R	PU	Article	DG
15	½	1	326 357	85

**Rosette**

- for radiator connection with pipe d16, floor/wall covers

Model 1079.1

L	B	H	d	PU	Article	DG
60	45	10	17	10	351 694	78

B = width

**Double rosette**

- for radiator connection with pipe d16, floor/wall covers

Model 1079.3

L	B	H	d	DG	PU	Article	DG
110	60	10	17	50	10	351 748	78

B = width

DG = depth gauge

**Rosette**

- for radiator connection with radiator connection elbow/pipe or uncoated copper pipe, floor/wall covers

Model 1079.5

L	B	H	d	PU	Article	DG
60	45	10	15	10	132 781	78

B = width

**Double rosette**

- for radiator connection with radiator connection elbow/pipe or uncoated copper pipe, floor/wall covers

Model	L	B	H	d	DG	PU	Article	DG
1079.6	110	60	10	15	50	10	135 959	78
1079.7	110	60	10	15	40	10	264 581	78

B = width

DG = depth gauge

SKIRTING BOARD RADIATOR CONNECTION PIECES

**Skirting board radiator connection piece**

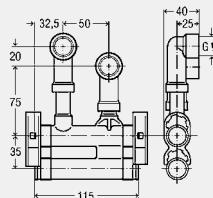
- for valve radiator with lower connection, axial movement compensation up to 2 mm
- gunmetal

Components

height-adjustable and 360° rotatable nickel-plated brass connection elbow, screw fittings G $\frac{1}{2}$ x15, extended plug-in contour

Note

Radiator connection dimensions: distance to wall 65–140 mm, height 180–275 mm!

Model 2277.2

	PU	Article	DG
1	662 509	85	

**Sanpress Plug adapter with SC-Contur**

- for movement compensation up to 2 mm
- gunmetal
- press connections

Components

extended plug-in contour, EPDM sealing elements

Model 2233.5

d	PU	Article	DG
15	2	662 516	85
18	2	662 523	85
22	2	662 530	85

**Plug adapter**

- gunmetal or silicon bronze
- end closing piece

Model 2233.6

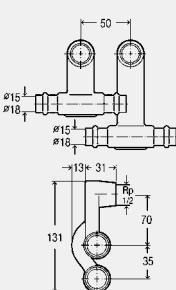
	PU	Article	DG
2	663 346	85	

**Sanpress Radiator connection piece with SC-Contur**

- for connection to standard or valve radiators
- gunmetal
- press connections, G-thread

Components

screw fittings, EPDM sealing elements

Model 2273.1

d1	G	d2	PU	Article	DG
15	1/2	15	1	446 628	85
18	1/2	18	1	446 635	85

**Radiator connection set**

- nickel-plated brass
- blockable, angled

Components

screw fittings for adapter set models 1022.6 and 1022.5

Model 2272.5

d	G	L1	L2	QS	PU	Article	DG
15	¾	121	123	2	1	360 399	85

QS = Quantity per set

**Connection elbow 90°**

- for floor/wall connection
- stainless steel
- plug-in end

Model 2271.1

d	L1	L2	PU	Article	DG
15	150	100	5	449 292	85
15	350	100	1	366 056	85

Profipress with SC-Contur A1

ACCESSORIES
TOOLS**Deburrer**

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.2

for d	PU	Article	DG
12–54	1	343 019	74

**Deburrer**

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.4XL

for d	PU	Article	DG
64.0–108.0	1	556 310	74

**Marking pen**

- for Viega press connector systems

Model 2490.1

for d	PU	Article	DG
	1	606 121	74

ACCESSORIES
SEALING ELEMENTS**Sealing element
EPDM**

- for potable water installation, heating installation
- temperature resistant to 110 °C

Model 2289

VdS	for d	internal-Ø	s	PU	Article	DG
	12	12.1	2.35	10	288 600	87
	15	15.1	2.6	10	183 400	87
	18	18.2	2.6	10	281 595	87
✓	22	22.2	3.1	10	183 523	87
✓	28	28.3	3.1	10	184 452	87
✓	35	35.4	3.25	10	181 208	87
✓	42	42.4	4.13	10	184 940	87
✓	54	54.4	4.13	10	191 153	87

VdS = VdS certification

**Sealing element
EPDM**

- for Sanpress Inox XL, Profipress XL, Prestabo XL, potable water installation, heating installation
- temperature resistant to 110 °C

Model 2389XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	64.0	66.25	5	1	594 312	98

VdS = VdS certification

**Sealing element
EPDM**

- for Sanpress XL, potable water installation, heating installation
- temperature resistant to 110 °C

Model 2289XL

for d	internal-Ø	s	PU	Article	DG
76.1	77	5	10	364 816	88
88.9	90	5	10	364 823	88
108.0	109	5	10	364 830	88

**Sealing element****FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

Note

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

Model 2286

VdS	for d	internal-Ø	s	PU	Article	DG
	12	12.1	2.35	5	459 376	87
	15	15.1	2.6	5	459 390	87
	18	18.2	2.6	5	459 406	87
✓	22	22.2	3.1	5	459 413	87
✓	28	28.3	3.1	5	459 420	87
✓	35	35.4	3.25	5	459 437	87
✓	42	42.4	4.13	5	459 444	87
✓	54	54.4	4.13	1	459 451	87

VdS = VdS certification

**Sealing element****FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

Note

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

Model 2386XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	64.0	66.25	5	1	614 461	98

VdS = VdS certification

**Sealing element****FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes, Sanpress XL

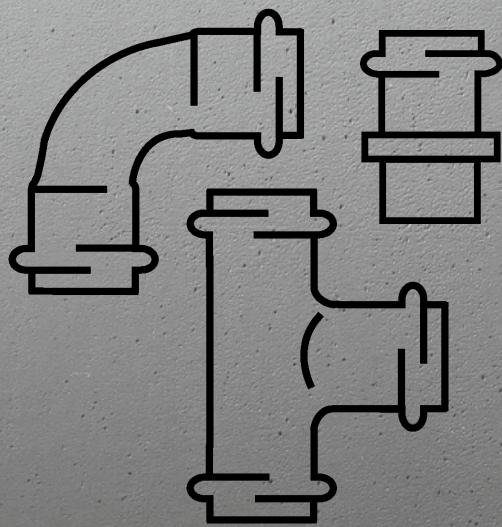
Note

Use in any other area of application requires consultation with our Technical Consulting!

Model 2286XL

for d	internal-Ø	s	PU	Article	DG
76.1	77	5	1	459 468	88
88.9	90	5	1	459 475	88
108.0	109	5	1	459 482	88

Profipress G with SC-Contur Piping technology



viega



Flow-optimised press connector system made of copper (99.9 % Cu-DHP), gunmetal or silicon bronze for copper pipes. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, approval markings (DVGW), yellow dot on press end, yellow rectangle with inscription »Gas MOP 5 / GT1«, detachable orange label as press indicator from d64.0

Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with compressed air or inert gases:

Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Sealing elements

HNBR (hydrogenated acrylonitrile butadiene rubber), yellow, pre-assembled

Dimensions

d12–64.0, size availability in accordance with the national regulations

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Natural gas/liquid gas

Heating oil/diesel fuel (d 12–54)

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connectors tested in accordance with DVGW Worksheet W 534 with DVGW test mark.

Approval for d12–64.0 in accordance with DVGW Reg. No. DG 4550AU0070.

Press connectors suitable for copper pipes in accordance with DIN EN 1057 and DVGW Worksheet GW 392.

Gases in accordance with DVGW G 260 in gas installations in accordance with DVGW-TRGI 2018 (DVGW Worksheet G 600) / DVFG-TRF 2012.

Liquid gases in the gas phase for domestic and commercial applications, tested in accordance with DVGW Worksheet G 5614.

Pipelines for heating oil in accordance with DIN 51603 and pipelines for diesel fuel as suction and pressure pipelines in accordance with DIN EN 590 in consideration of the General Building Approval Z-38.4-1.

Operating conditions gas and liquid gas installations

Operating temperature -20 °C to +70 °C (-4 °F to +158 °F)

Operating pressure max. 0.5 MPa / 5 bar / 72.5 PSI

Operating pressure at HTB requirements 650°C (1202 °F)/30 minutes max. 0.1 MPa (1 bar; 14.5 PSI)

Operating conditions heating oil and diesel fuel installation

Operating temperature max. 40 °C / 104 °F

Operating pressure -0.05 to +0.5 MPa (-0.5 to +5 bar / -7.25 to +72.5 PSI)

Press connector material

Copper: 99.9 % Cu-DHP

Gunmetal: CC499K

Silicon bronze: CC246E / CuSi4Zn9MnP

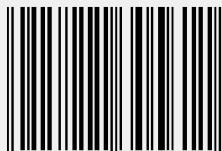
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

ELBOWS

**Profipress G Elbow 90° with SC-Contur**

- copper
- press connections

Components

HNBR sealing elements

Model 2616

d	PU	Article	DG
12	5	346 850	83
15	5	345 464	83
22	5/50	345 488	83
28	5/50	345 495	83
35	1	345 501	83
42	1	345 518	83
54	1	345 525	83

**Profipress G Elbow 90° with SC-Contur**

- copper
- plug-in end, press connection

Components

HNBR sealing element

Model 2616.1

d	PU	Article	DG
12	5	346 881	83
15	5	345 532	83
22	5	345 556	83
28	5	345 563	83
35	1	345 570	83
42	1	345 587	83
54	1	345 594	83

**Profipress G Elbow 45° with SC-Contur**

- copper
- press connections

Components

HNBR sealing elements

Model 2626

d	PU	Article	DG
12	5	346 898	83
15	5	345 600	83
22	5	345 624	83
28	5	345 631	83
35	1	345 648	83
42	1	345 655	83
54	1	345 662	83

**Profipress G Elbow 45° with SC-Contur**

- copper
- plug-in end, press connection

Components

HNBR sealing element

Model 2626.1

d	PU	Article	DG
12	5	346 904	83
15	5	345 679	83
22	5	345 693	83
28	5	345 709	83
35	1	345 716	83
42	1	345 723	83
54	1	345 730	83

T-PIECES

**Profipress G T-piece with SC-Contur**

- copper
- press connections

Components

HNBR sealing elements

Model 2618

d1	d2	d3	PU	Article	DG
12	12	12	5	346 959	83
15	12	12	5	346 973	83
15	12	15	5	346 980	83
15	15	12	5	346 997	83
15	15	15	5	345 938	83
22	12	22	5	347 000	83
22	15	15	5	346 010	83
22	15	22	5	346 027	83
22	22	15	5	346 041	83
22	22	22	5	345 952	83
28	15	28	5	346 058	83
28	22	28	5	346 065	83
28	28	28	5	345 969	83
35	22	35	1	346 072	83
35	28	35	1	346 089	83
35	35	35	1	345 976	83
42	22	42	1	664 589	83
42	28	42	1	346 096	83
42	35	42	1	346 102	83
42	42	42	1	345 983	83
54	28	54	1	664 572	83
54	42	54	1	346 119	83
54	54	54	1	345 990	83

Profipress G with SC-Contur A2

**Profipress G T-piece with SC-Contur**

- copper
- press connections, plug-in end

Components

HNBR sealing elements

Model 2618.1

d1	d2	d3	PU	Article	DG
22	15	22	5	477 363	83

**Profipress G T-piece with SC-Contur**

- gunmetal
- press connections, Rp-thread, polygon

Components

HNBR sealing elements

Model 2617.2

d1	Rp	d2	PU	Article	DG
22	3/4	22	5	352 738	83
28	1/2	28	5	352 745	83
28	3/4	28	5	352 752	83
35	1/2	35	1	352 769	83
35	1	35	1	361 327	83
42	1/2	42	1	352 776	83
42	1	42	1	361 334	83
54	1/2	54	1	352 783	83
54	1	54	1	361 341	83

ADAPTERS/ELBOWS

**Profipress G Adapter with SC-Contur**

- gunmetal
- press connection, R-thread

Components

HNBR sealing element, polygon

Model 2611

d	R	PU	Article	DG
12	3/8	5	347 017	83
12	1/2	5	347 024	83
15	1/2	5	346 126	83
15	3/4	5	346 133	83
22	1/2	5	346 164	83
22	3/4	5	346 171	83
22	1	5	346 188	83
28	3/4	5	346 270	83
28	1	5	346 287	83
28	1 1/4	5	346 294	83
35	1	5	346 300	83
35	1 1/4	5	346 317	83
35	1 1/2	1	346 324	83
42	1 1/4	1	346 331	83
42	1 1/2	1	346 348	83
54	1 1/2	1	346 355	83
54	2	1	346 362	83

**Profipress G Adapter with SC-Contur**

- for pressure regulating valve from liquid gas tank
- gunmetal
- press connection, G-thread, polygon

Components

connection for union nut, HNBR sealing element

Model 2611.5

d	G	PU	Article	DG
15	1/2	5	397 036	83
15	3/4	5	382 803	83
22	1/2	5	397 050	83
22	3/4	5	382 827	83

**Profipress G Adapter with SC-Contur**

- press connection, Rp-thread

Components

HNBR sealing element, polygon

Model 2612

d	Rp	PU	Article	DG
12	3/8	5	347 031	83
12	1/2	5	347 048	83
15	1/2	5	346 379	83
15	3/4	5	346 386	83
22	1/2	5	346 416	83
22	3/4	5	346 423	83
22	1	5	435 158	83
28	1	5	346 430	83
35	1 1/4	5	346 447	83
42	1 1/2	1	346 454	83
54	1 1/2	1	571 986	83
54	2	1	346 461	83




Profipress G Adapter with SC-Contur

- gunmetal
- press connection, Rp-thread

Components

anti-twist protection, HNBR sealing element

Model 2612.3

d	Rp	PU	Article	DG
15	½	5	346 478	83


Profipress G Adapter with SC-Contur

- for pressure regulating valve from liquid gas tank, cutting ring connection
- gunmetal
- plug-in end, press connection

Components

HNBR sealing element

Model 2613

d	PU	Article	DG
12	5	443 153	83
15	5	378 790	83
22	5	378 813	83
28	5	378 820	83


Sanpress Plug-in piece

- gunmetal or silicon bronze
- plug-in end, R-thread

Components

polygon

Model 2211.1

d	R	PU	Article	DG
12	½	5	291 310	87
15	½	5	115 418	87
18	½	5	285 081	87
18	¾	5	285 104	87
22	½	5	119 676	87
22	¾	5	116 767	87
28	1	5	122 034	87
35	1¼	5	125 288	87
42	1½	1	132 231	87


Sanpress Plug-in piece

- gunmetal or silicon bronze
- plug-in end, Rp-thread

Components

polygon

Model 2212.1

d	Rp	PU	Article	DG
12	½	5	291 341	87
15	½	5	117 733	87
18	½	5	287 085	87
18	¾	5	287 108	87
22	½	5	120 917	87
22	¾	5	117 481	87
28	¾	5	130 954	87
28	1	5	122 942	87
35	1	5	134 730	87
35	1¼	5	130 589	87
42	1½	1	135 430	87
54	2	1	199 104	87


Profipress G Adapter elbow 90° with SC-Contur

- gunmetal
- press connection, R-thread

Components

HNBR sealing element, polygon

Model 2614

d	R	PU	Article	DG
12	¾	5	346 935	83
12	½	5	346 928	83
15	½	5	345 747	83
22	¾	5	345 778	83
28	1	5	345 785	83
35	1¼	1	345 792	83
42	1½	1	345 808	83
54	2	1	345 815	83


Profipress G Adapter elbow 90° with SC-Contur

- gunmetal
- press connection, Rp-thread

Components

HNBR sealing element

Model 2614.2

d	Rp	PU	Article	DG
12	¾	5	346 935	83
12	½	5	346 942	83
15	½	5	345 822	83
15	¾	5	345 839	83
22	½	5	345 860	83
22	¾	5	345 877	83
22	1	5	345 884	83
28	1	5	345 891	83
35	1¼	1	345 907	83
42	1½	1	345 914	83
54	2	1	345 921	83

SLEEVES

**Profipress G Sleeve**

- copper
 - press connections
- Model 2615**

d	PU	Article	DG
12	5	347 055	83
15	5	346 485	83
22	5	346 508	83
28	5	346 515	83
35	1	346 522	83
42	1	346 539	83
54	1	346 546	83

**Profipress G Sliding sleeve with SC-Contur**

- gunmetal
- press connections

Components
HNBR sealing elements
Model 2615.5

d	PU	Article	DG
15	5	394 165	83
22	5	394 189	83
28	5	394 196	83
35	5	394 202	83
42	1	394 219	83
54	1	394 226	83

REDUCTIONS

**Profipress G Reducer with SC-Contur**

- copper
- plug-in end, press connection

Components
HNBR sealing element
Model 2615.1

d1	d2	PU	Article	DG
15	12	5	347 062	83
22	15	5	346 560	83
28	15	5	346 584	83
28	22	5	346 607	83
35	22	1	346 614	83
35	28	1	346 621	83
42	22	1	346 638	83
42	28	1	346 645	83
42	35	1	346 652	83
54	35	1	346 669	83
54	42	1	346 676	83

**Profipress G Reducing sleeve with SC-Contur**

- copper
- press connections

Components
HNBR sealing elements
Model 2615.2

d1	d2	PU	Article	DG
15	12	5	660 239	83

SCREW FITTINGS

**Profipress G Screw fitting with SC-Contur**

- gunmetal
- press connections, polygon
- conical sealing

Components
HNBR sealing elements
Model 2650

d	PU	Article	DG
15	1	379 254	83
22	1	379 278	83
28	1	379 285	83
35	1	379 292	83
42	1	379 308	83
54	1	379 315	83



Profipress G Adapter union with SC-Contur
 - gunmetal
 - press connection, Rp-thread, polygon
 - conical sealing
Components
 HNBR sealing element
Model 2652

d	Rp	PU	Article	DG
15	1/2	1	379 322	83
22	5/8	1	379 346	83
28	1	1	379 353	83
35	1 1/4	1	379 360	83
42	1 1/2	1	379 377	83
54	2	1	379 384	83



Profipress G Adapter union with SC-Contur
 - gunmetal
 - press connection, R-thread, polygon
 - conical sealing
Components
 HNBR sealing element
Model 2654

d	R	PU	Article	DG
12	1/2	1	632 458	83
15	5/8	1	379 391	83
15	5/8	1	390 662	83
22	5/8	1	379 414	83
22	1	1	390 686	83
28	5/8	1	477 981	83
28	1	1	379 421	83
35	1 1/4	1	379 438	83
42	1 1/2	1	379 445	83
54	2	1	379 452	83



Profipress G Connection screw fitting with SC-Contur
 - for gas ball valve, gas valve
 - gunmetal
 - press connection, G-thread
 - conical sealing
Components
 HNBR sealing element
Model 2661

d	G	PU	Article	DG
15	5/8	1	351 113	83
22	1 1/8	1	351 120	83
22	1 1/8	1	408 237	83
28	1 1/8	1	351 137	83



Profipress G Connection screw fitting with SC-Contur
 - for pressure regulating valve
 - gunmetal
 - press connection, G-thread
 - flat sealing
Components
 HNBR sealing element
Model 2666

d	G	PU	Article	DG
15	1/2	1	638 474	83
22	5/8	1	638 498	83
22	5/8	1	638 559	83
28	1	1	638 504	83
28	1 1/4	1	477 455	83
28	1 1/2	1	490 829	83
35	1 1/2	1	638 511	83
42	2	1	638 528*	83
54	2 1/2	1	638 535*	83

* = Discontinued, limited availability

CAPS, PLUGS



Profipress G Cap with SC-Contur
 - copper
 - press connection
Components
 HNBR sealing element
Model 2656

d	PU	Article	DG
12	5	438 722	83
15	5	352 790	83
22	5	352 813	83
28	5	352 820	83
35	1	352 837	83
42	1	352 844	83
54	1	352 851	83



Profipress Plug
 - copper
 - plug-in end
Model 2457

d	PU	Article	DG
15	10	330 903	86
22	5	314 576	86
28	5	314 569	86
42	1	314 545*	86
54	1	314 538*	86

* = Discontinued, limited availability

FLANGES

**Profipress G Flange adapter with SC-Contur**

- gunmetal
- flange adapter, press connection

Components

black powder-coated steel loose flange PN 10/16, HNBR sealing element

Model 2659.5

DN	d	n	k [mm]	PU	Article	DG
25	28	4	85	1	490 669	83
32	35	4	100	1	567 019	83
40	42	4	110	1	567 026	83
50	54	4	125	1	567 033	83

n = number of holes

k = bolt circle diameter

**Mounting set**

- for flange connection
- galvanised steel

Components

4 screws, 8 washers, 4 nuts

Model 2259.7

DN	PN	M	L	PU	Article	DG
20/25	16	12	65	1	494 056	87
32/50	16	16	70	1	494 063	87

**Mounting set**

- for flange connection
- galvanised steel

Model 2259.7XL

for DN	PN	M	L	PU	Article	DG
65/100	16	16	70	1	494 087 ¹	87
80/100	6	16	60	1	651 268 ²	87

¹⁾ with 8 screws, 16 washers and 8 nuts

²⁾ with 4 screws, 8 washers and 4 nuts

**Seal**

- AFM 34/2

Model 2259.9

DN	PN	PU	Article	DG
10	16	1	611 286	87
15	16	1	611 293	87
20	16	10	611 309	87
25	16	10	409 128	87
32	6	5	650 131	87
32	16	10	409 135	87
40	6	5	650 148	87
40	16	10	409 142	87
50	6	5	650 551	87
50	16	10	409 258	87

**Seal**

- AFM 34/2

Model 2259.9XL

DN	PN	PU	Article	DG
65	16	10	356 293	88

WALL PLATES

**Profipress G Wall plate with SC-Contur**

- gunmetal
- press connection, Rp-thread

Components

HNBR sealing element, fixing flange

Model 2625.5

d	Rp	PU	Article	DG
12	½	5	348 076	83
15	½	5	346 683	83
22	¾	5	346 706	83

ACCESSORIES
TOOLS

Marking pen
- for Viega press connector systems
Model 2490.1

	PU	Article	DG
1	606 121	74	

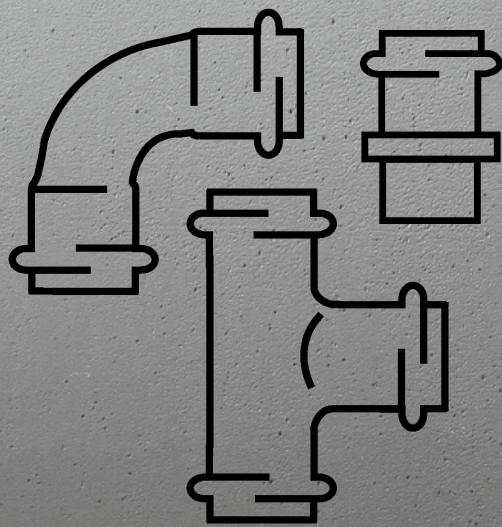
ACCESSORIES
SEALING ELEMENTS

Profipress G Sealing element
HNBR
Model 2687

for d	internal-Ø	s	PU	Article	DG
12	12.1	2.35	5	348 571	83
15	15.1	2.6	5	348 588	83
22	22.2	3.1	5	348 601	83
28	28.3	3.1	5	348 618	83
35	35.4	3.25	5	348 625	83
42	42.4	4.13	5	348 632	83
54	54.4	4.13	5	348 649	83

Profipress S with SC-Contur

Piping technology



viega

Flow-optimised press connector system made of copper (99.9 % Cu-DHP), gunmetal or silicon bronze for copper pipes. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, approval markings (DVGW), white dot on press end, white rectangle with inscription »FKM«

Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 1 bar / 14.5 PSI
Max. water pressure: 0.65 MPa / 6.5 bar / 94.3 PSI
Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI
Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Sealing elements

FKM (fluorocarbon rubber), matt black, pre-assembled
The use of Profipress S and Profipress connectors with FKM sealing elements in potable water and gas installations is not permitted!

Dimensions

d12-35

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Solar installations (flat plate/vacuum collector)
District heat supply systems
Low-pressure steam systems
Use for systems with additives (e.g. anti-corrosion or anti-freeze agents in heating water) or areas of application other than those described must be approved by Viega.

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega!
Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connectors tested in accordance with DVGW Worksheet W 534 with DVGW test mark.
Press connectors suitable for copper pipes in accordance with DIN EN 1057 and DVGW Worksheet GW 392.

Operating conditions solar installations (flat plate/vacuum collectors)

Operating temperature max. 140 °C / 284 °F; short-term max. 280 °C / 536 °F
Operating pressure max. 0.6 MPa / 6 bar / 87 PSI

Operating conditions district heat supply systems

Operating temperature max. 140 °C / 284 °F
Operating pressure max. 1.6 MPa / 16 bar / 232 PSI

Operating conditions low-pressure steam systems

Operating temperature max. 120 °C / 248 °F
Operating pressure max. 0.1 MPa / 1 bar / 14.5 PSI

Press connector material

Copper: 99.9 % Cu-DHP
Gunmetal: CC499K
Silicon bronze: CC246E / CuSi4Zn9MnP

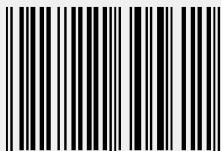
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ELBOWS

**Profipress S Elbow 90° with SC-Contur**

- copper
- press connections

Components

FKM sealing element

Model 4516

d	PU	Article	DG
12	5	627 225	86
15	5	628 178	86
22	5	628 192	86
28	5	628 208	86
35	1	628 215	86

**Profipress S Elbow 90° with SC-Contur**

- copper
- plug-in end, press connection

Components

FKM sealing element

Model 4516.1

d	PU	Article	DG
12	5	628 222	86
15	5	628 239	86
22	5	628 253	86
28	5	628 260	86
35	1	628 277	86

**Profipress S Elbow 45° with SC-Contur**

- copper
- press connections

Components

FKM sealing elements

Model 4526

d	PU	Article	DG
12	5	628 284	86
15	5	628 291	86
22	5	628 314	86
28	5	628 321	86
35	1	628 338	86

**Profipress S Elbow 45° with SC-Contur**

- copper
- plug-in end, press connection

Components

FKM sealing element

Model 4526.1

d	PU	Article	DG
12	5	628 345	86
15	5	628 352	86
22	5	628 376	86
28	5	628 383	86
35	1	628 390	86

T-PIECES

**Profipress S T-piece with SC-Contur**

- copper
- press connections

Components

FKM sealing elements

Model 4518

d1	d2	d3	PU	Article	DG
12	12	12	5	628 406	86
15	12	15	5	628 420	86
15	15	15	5	628 413	86
22	15	22	5	627 843	86
22	22	22	5	628 451	86
28	15	28	5	628 574	86
28	22	28	5	628 598	86
28	28	28	5	628 567	86
35	22	35	1	628 611	86
35	28	35	1	628 628	86
35	35	35	1	628 604	86

**Profipress S T-piece with SC-Contur**

- gunmetal or silicon bronze
- press connections, Rp-thread, polygon

Components

FKM sealing elements

Model 4517.2

d1	Rp	d2	PU	Article	DG
15	½	15	5	628 635	87
22	½	22	5	628 659	87
28	½	28	5	628 666	87
35	½	35	1	628 673	87

ADAPTERS/ELBOWS

**Profipress S Adapter with SC-Contur**

- gunmetal or silicon bronze
- press connection, R-thread

Components

FKM sealing element, polygon

Model 4511

d	R	PU	Article	DG
12	3/8	5	628 680	87
12	1/2	5	628 703	87
15	1/2	5	628 697	87
22	3/4	5	628 734	87
22	1	5	628 741	87
28	1	5	628 758	87
28	1 1/4	5	628 765	87
35	1	1	628 772	87
35	1 1/4	1	627 232	87
35	1 1/2	1	627 249	87

**Profipress S Adapter with SC-Contur**

- for connection screw fitting
- gunmetal or silicon bronze
- press connection, cylindrical G-thread

Components

FKM sealing element, polygon

Model 4511.4

d	G	PU	Article	DG
22	1	5	629 144	87

**Profipress S Adapter with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

FKM sealing element, polygon

Model 4512

d	Rp	PU	Article	DG
12	3/8	5	628 857	87
15	1/2	5	628 864	87
22	3/4	5	628 895	87
22	1	5	628 901	87
28	1	5	628 918	87
35	1 1/4	1	628 925	87

SLEEVES

**Profipress S Sleeve with SC-Contur**

- copper
- press connections

Components

FKM sealing element

Model 4515

d	PU	Article	DG
12	5	628 932	86
15	5	628 949	86
22	5	628 963	86
28	5	628 970	86
35	1	628 987	86

REDUCTIONS

**Profipress S Reducer with SC-Contur**

- copper
- plug-in end, press connection

Components

FKM sealing element

Model 4515.1

d1	d2	PU	Article	DG
15	12	5	628 994	86
22	15	5	629 014	86
28	15	5	629 038	86
28	22	5	629 052	86
35	22	1	629 069	86
35	28	1	629 076	86

SCREW FITTINGS

**Profipress S Adapter union with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread
- flat sealing

Components

FKM sealing element, flat seal

AFM 34/2

Model 4562

d	Rp	PU	Article	DG
15	1/2	1	629 151	87
22	3/4	1	629 175	87
28	1	1	629 182	87
35	1 1/4	1	629 199	87



COMPENSATORS

**Profipress S Compensator
with SC-Contur**

- for expansion equalisation
- gunmetal or silicon bronze/
stainless steel
- press connections

Components

FKM sealing element, gunmetal or
silicon bronze press connector,
stainless steel bellows

Model 4551

d	PU	Article	DG
15	1	629 083	87
22	1	629 106	87
28	1	629 113	87
35	1	629 120	87

ACCESSORIES TOOLS

**Marking pen**

- for Viega press connector systems
Model 2490.1

	PU	Article	DG
	1	606 121	74

ACCESSORIES SEALING ELEMENTS

**Sealing element****FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

Note

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

Model 2286

VdS	for d	internal-Ø	s	PU	Article	DG
	12	12.1	2.35	5	459 376	87
	15	15.1	2.6	5	459 390	87
	18	18.2	2.6	5	459 406	87
✓	22	22.2	3.1	5	459 413	87
✓	28	28.3	3.1	5	459 420	87
✓	35	35.4	3.25	5	459 437	87
✓	42	42.4	4.13	5	459 444	87
✓	54	54.4	4.13	1	459 451	87

VdS = VdS certification

**Sealing element****FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

Note

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

Model 2386XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	64.0	66.25	5	1	614 461	98

VdS = VdS certification

**Sealing element****FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes, Sanpress XL

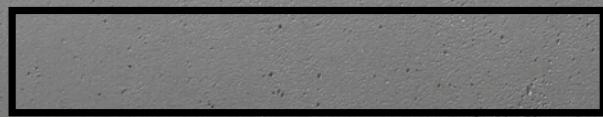
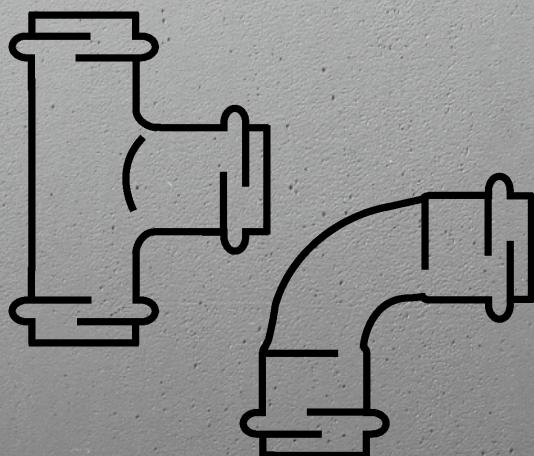
Note

Use in any other area of application requires consultation with our Technical Consulting!

Model 2286XL

for d	internal-Ø	s	PU	Article	DG
76.1	77	5	1	459 468	88
88.9	90	5	1	459 475	88
108.0	109	5	1	459 482	88

Prestabo with SC-Contur Piping technology



Flow-optimised press connector system with press connectors made of non-alloy steel 1.0308. Galvanised (blue chromated) on the outside. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

System pipe made of non-alloy steel 1.0308 (E235)

Galvanised (blue chromated) on the outside.
Suitable for heating, solar and cooling systems.

System pipe made of non-alloy steel 1.0308 (E235)

Galvanised (blue chromated) on the outside.
Covered on the outside with a polypropylene (PP) plastic coating in white (RAL 9001).
Suitable for heating, solar and cooling systems.

System pipe made of non-alloy steel 1.0215 (E220)

Hot dip galvanised on the outside and inside.
Suitable for sprinkler and compressed air systems.

Marking

Manufacturer, pipe dimension, batch, red dot on press end, symbol »Not approved for potable water installations«, red line on the pipes, red pipe plug, white pipe plug (hot dip galvanised), detachable orange label as press indicator from d64.0



Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 1 bar / 14.5 PSI
Max. water pressure: 0.65 MPa / 6.5 bar / 94.3 PSI
Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI
Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

Dimensions

d12–108.0, size availability in accordance with the national regulations

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Heating systems

Industrial and plant engineering

Sprinkler systems (hot dip galvanised pipe)

Compressed air systems (hot dip galvanised pipe)

Solar installations with flat collectors

Solar installations with vacuum collectors (only with FKM sealing element)

Cooling water pipelines

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connector system with press connectors and pipes in accordance with DIN EN 10305-3.
For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

Operating conditions with EPDM sealing element

Operating temperature max. 110 °C / 230 °F
Operating pressure max. 1.6 MPa (PN16) / 16 bar / 232 PSI

Press connector material

Steel 1.0308

Note – Storage and transport

To ensure the impeccable quality of Prestabo pipes, observe the following points during transport and storage:
Packing and protective foil (on with PP coated pipes) should not be removed until immediately before use.
The pipe ends must be closed with protective caps when delivered.
Do not store the pipes directly on the bare floor.
Do not stick any protective foils or plastics to the pipe surfaces.
When loading and unloading, do not pull the pipes over the truck sill.

Protection against external corrosion

Prestabo pipes and press connectors are protected by external galvanisation.

In case of contact with dampness (condensation, precipitation during the construction phase, plaster and splash water etc.) or corrosive building materials (surfacers, levelling screed etc.), however this layer of zinc cannot provide permanent protection against external corrosion. the following protective measures are recommended:

Use of closed-cell insulating tubes with professional sealing of all abutting and cut edges using a suitable filler.
Damp-proofing of the laid pipe through separating foil in the floor construction.

Installing pipes outside areas at risk of moisture.

Visible radiator connections rising from the floors should be avoided if floors will be frequently cleaned with water and/or cleaning agents/disinfectants, for example in retirement homes and care facilities, as well as hospitals. Wall connections make cleaning easier and also exclude any additional risk of corrosion.

If the radiator connections do come from the floor, professional corrosion protection and professional sealing of the joints are ensured. If not, there is a possibility that the cleaning water will penetrate, which will moisten the insulation and present the risk of corrosion.

If the measures in the examples above fail to provide permanent protection against dampness or the areas of use have to meet special requirements, e.g. in cooling circuits, complete external corrosion protection, which reliably prevents influences that lead to corrosion, must be applied.

Subject to change without prior notice!

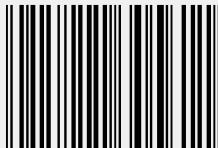
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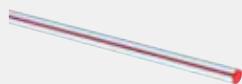
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PIPES

**Prestabo Pipe**

- non-alloyed steel, externally galvanised
Model 1103

	d	s	L [m]	LB	SB	PU	Article	DG
	12	1.2	6	✓		600	650 339	68
	15	1.2	6	✓		600	559 441	68
	18	1.2	6	✓		240	559 458	68
	22	1.5	6	✓		420	559 465	68
	28	1.5	6	✓		240	559 472	68
	35	1.5	6	✓		180	559 496	68
	42	1.5	6	✓		120	559 489	68
	54	1.5	6	✓		60	559 502	68
NEW	12	1.2	6		✓	60	806 408	68
NEW	15	1.2	6		✓	120	806 415	68
NEW	18	1.2	6		✓	60	806 422	68
NEW	22	1.5	6		✓	60	806 439	68
NEW	28	1.5	6		✓	60	806 446	68
NEW	35	1.5	6		✓	30	806 859	68
NEW	42	1.5	6		✓	30	806 866	68
NEW	54	1.5	6		✓	30	806 873	68

LB = large bundle

SB = small bundle

**Prestabo XL Pipe**

- non-alloyed steel, externally galvanised
Model 1103XL

	d	s	L [m]	LB	SB	PU	Article	DG
	64.0	2	6	✓		60	598 327	68
	76.1	2	6	✓		30	598 334	68
	88.9	2	6	✓		30	598 341	68
	108.0	2	6	✓		30	598 358	68
NEW	64.0	2	6		✓	6	806 897	68
NEW	76.1	2	6		✓	6	806 903	68
NEW	88.9	2	6		✓	6	806 910	68
NEW	108.0	2	6		✓	6	806 880	68

LB = large bundle

SB = small bundle

**Prestabo Pipe**

- non-alloyed steel, externally galvanised

Components

plastic coating (PP)

Model 1104

	d	s	L [m]	LB	SB	PU	Article	DG
	15	1.2	6	✓		600	577 117	68
	18	1.2	6	✓		240	577 124	68
	22	1.5	6	✓		420	577 131	68
	28	1.5	6	✓		240	577 148	68
	35	1.5	6	✓		180	577 551	68
	42	1.5	6	✓		120	577 568	68
	54	1.5	6	✓		60	577 575	68
NEW	15	1.2	6		✓	120	806 927	68
NEW	18	1.2	6		✓	60	806 934	68
NEW	22	1.5	6		✓	60	806 941	68
NEW	28	1.5	6		✓	60	806 958	68
NEW	35	1.5	6		✓	30	806 965	68
NEW	42	1.5	6		✓	30	806 972	68
NEW	54	1.5	6		✓	30	806 989	68

LB = large bundle

SB = small bundle

Prestabo with SC-Contur F1

**Prestabo Pipe****for special application**

- for sprinkler system, compressed air system
- non-alloyed steel, hot dip galvanised on the inside and outside

Note

Not suitable for heating and cooling systems!

Model 1106

	VdS	d	s	L [m]	LB	SB	PU	Article	DG
		15	1.5	6	✓		600	656 188	68
		18	1.5	6	✓		240	656 195	68
	✓	22	1.5	6	✓		420	656 201	68
	✓	28	1.5	6	✓		240	656 218	68
	✓	35	1.5	6	✓		180	656 225	68
	✓	42	1.5	6	✓		120	656 232	68
	✓	54	1.5	6	✓		60	656 249	68
NEW		15	1.5	6		✓	120	806 996	68
NEW		18	1.5	6		✓	60	807 009	68
NEW	✓	22	1.5	6		✓	60	807 016	68
NEW	✓	28	1.5	6		✓	60	807 023	68
NEW	✓	35	1.5	6		✓	30	807 030	68
NEW	✓	42	1.5	6		✓	30	807 047	68
NEW	✓	54	1.5	6		✓	30	807 054	68

VdS = VdS certification

LB = large bundle

SB = small bundle

**Prestabo XL Pipe****for special application**

- for sprinkler system, compressed air system
- non-alloyed steel, hot dip galvanised on the inside and outside

Note

Not suitable for heating and cooling systems!

Model 1106XL

	VdS	d	s	L [m]	LB	SB	PU	Article	DG
	✓	64.0	2	6	✓		30	656 287	68
	✓	76.1	2	6	✓		30	656 256	68
	✓	88.9	2	6	✓		30	656 263	68
	✓	108.0	2	6	✓		30	656 270	68
NEW	✓	64.0	2	6		✓	6	807 078	68
NEW	✓	76.1	2	6		✓	6	807 085	68
NEW	✓	88.9	2	6		✓	6	807 092	68
NEW	✓	108.0	2	6		✓	6	807 061	68

VdS = VdS certification

LB = large bundle

SB = small bundle

**Prestabo Welded piece**

- non-alloyed steel, non-galvanised
- plug-in end, weld-on end

Model 1105

d	DN	PU	Article	DG
12	10	5	641 856	69
15	10	5	641 863	69
18	15	5	641 870	69
22	20	5	641 887	69
28	25	5	641 894	69

ELBOWS**Prestabo Elbow 90° with SC-Contur**

- non-alloyed steel, galvanised
- press connections

Components

EPDM sealing elements

Model 1116

VdS	d	PU	Article	DG
	12	10	605 162	69
	15	10	558 123	69
	18	10	558 130	69
✓	22	10	558 147	69
✓	28	5	558 154	69
✓	35	5	558 161	69
✓	42	1	558 178	69
✓	54	1	558 185	69

VdS = VdS certification



**Prestabo XL Elbow 90°
with SC-Contur**

- non-alloyed steel, galvanised
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 1116XL

VdS	d	PU	Article	DG
✓	64.0	1	597 573	46
✓	76.1	1	597 566	46
✓	88.9	1	597 580	46
✓	108.0	1	597 597	46

VdS = VdS certification



**Prestabo Elbow 90°
with SC-Contur**

- non-alloyed steel, galvanised
- plug-in end, press connection

Components

EPDM sealing element

Model 1116.1

VdS	d	PU	Article	DG
	12	10	605 179	69
	15	10	558 192	69
	18	10	558 208	69
✓	22	10	558 215	69
✓	28	5	558 222	69
✓	35	5	558 239	69
✓	42	1	558 246	69
✓	54	1	558 253	69

VdS = VdS certification



**Prestabo XL Elbow 90°
with SC-Contur**

- non-alloyed steel, galvanised
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 1116.1XL

VdS	d	PU	Article	DG
✓	64.0	1	597 641	46
✓	76.1	1	597 658	46
✓	88.9	1	597 665	46
✓	108.0	1	597 672	46

VdS = VdS certification



**Prestabo Elbow 45°
with SC-Contur**

- non-alloyed steel, galvanised
- press connections

Components

EPDM sealing elements

Model 1126

VdS	d	PU	Article	DG
	12	10	604 448	69
	15	10	558 260	69
	18	10	558 277	69
✓	22	10	558 284	69
✓	28	5	558 291	69
✓	35	5	558 307	69
✓	42	1	558 314	69
✓	54	1	558 321	69

VdS = VdS certification



**Prestabo XL Elbow 45°
with SC-Contur**

- non-alloyed steel, galvanised
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 1126XL

VdS	d	PU	Article	DG
✓	64.0	1	597 603	46
✓	76.1	1	597 610	46
✓	88.9	1	597 627	46
✓	108.0	1	597 634	46

VdS = VdS certification



**Prestabo Elbow 45°
with SC-Contur**

- non-alloyed steel, galvanised
- plug-in end, press connection

Components

EPDM sealing element

Model 1126.1

VdS	d	PU	Article	DG
	12	10	605 155	69
	15	10	558 338	69
	18	10	558 345	69
✓	22	10	558 352	69
✓	28	5	558 369	69
✓	35	5	558 376	69
✓	42	1	558 383	69
✓	54	1	558 390	69

VdS = VdS certification

Prestabo with SC-Contur F1

**Prestabo XL Elbow 45° with SC-Contur**

- non-alloyed steel, galvanised
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring
Model 1126.1XL

VdS	d	PU	Article	DG
✓	64.0	1	597 689	46
✓	76.1	1	597 696	46
✓	88.9	1	597 702	46
✓	108.0	1	597 719	46

VdS = VdS certification

**Prestabo Crossover**

- non-alloyed steel, galvanised
- plug-in ends

Model 1109.3

VdS	d	PU	Article	DG
	12	10	605 186	69
	15	10	601 232	69
	18	10	601 249	69
✓	22	10	601 256	69

VdS = VdS certification

T-PIECES

**Prestabo T-piece with SC-Contur**

- non-alloyed steel, galvanised
- press connections

Components

EPDM sealing elements
Model 1118

VdS	d1	d2	d3	PU	Article	DG
12	12	12	10	605 193	69	
12	15	12	10	605 216	69	
15	12	15	5	605 209	69	
15	15	15	10	558 611	69	
15	18	15	5	642 549	69	
15	22	15	10	558 857	69	
18	12	18	10	648 596	69	
18	15	18	10	558 680	69	
18	18	15	10	704 681	69	
18	18	18	10	558 628	69	
18	22	18	10	558 864	69	
22	12	22	10	648 602	69	
22	15	15	5	642 617	69	
22	15	22	10	558 697	69	
22	18	18	5	642 648	69	
22	18	22	10	558 703	69	
22	22	15	5	642 655	69	
✓	22	22	22	10	558 635	69
✓	22	28	22	10	558 871	69
28	15	28	5	558 710	69	
28	18	28	5	558 727	69	
✓	28	22	22	5	642 693	69
✓	28	22	28	5	558 734	69
✓	28	28	28	5	558 642	69
35	15	35	5	558 741	69	
35	18	35	5	558 758	69	
✓	35	22	35	5	558 765	69
✓	35	28	35	5	558 772	69
✓	35	35	35	5	558 659	69
42	15	42	1	642 556	69	
42	18	42	1	704 698	69	
✓	42	22	42	1	558 789	69
✓	42	28	42	1	558 796	69
✓	42	35	42	1	558 802	69
✓	42	42	42	1	558 666	69
54	15	54	1	642 570	69	
54	18	54	1	723 682	69	
✓	54	22	54	1	558 819	69
✓	54	28	54	1	558 826	69
✓	54	35	54	1	558 833	69
✓	54	42	54	1	558 840	69
✓	54	54	54	1	558 673	69

VdS = VdS certification



**Prestabo XL T-piece****with SC-Contur**

- non-alloyed steel, galvanised
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 1118XL

VdS	d1	d2	d3	PU	Article	DG
✓	64.0	28	64.0	1	597 849	46
✓	64.0	35	64.0	1	597 856	46
✓	64.0	42	64.0	1	597 863	46
✓	64.0	54	64.0	1	597 870	46
✓	64.0	64.0	64.0	1	597 801	46
✓	76.1	28	76.1	1	597 887	46
✓	76.1	35	76.1	1	597 894	46
✓	76.1	42	76.1	1	597 900	46
✓	76.1	54	76.1	1	597 917	46
✓	76.1	64.0	76.1	1	597 924	46
✓	76.1	76.1	76.1	1	597 818	46
✓	88.9	28	88.9	1	597 931	46
✓	88.9	35	88.9	1	597 948	46
✓	88.9	42	88.9	1	597 955	46
✓	88.9	54	88.9	1	597 962	46
✓	88.9	64.0	88.9	1	597 979	46
✓	88.9	76.1	88.9	1	597 986	46
✓	88.9	88.9	88.9	1	597 825	46
✓	108.0	28	108.0	1	597 993	46
✓	108.0	35	108.0	1	598 006	46
✓	108.0	42	108.0	1	598 013	46
✓	108.0	54	108.0	1	598 020	46
✓	108.0	64.0	108.0	1	598 037	46
✓	108.0	76.1	108.0	1	598 044	46
✓	108.0	88.9	108.0	1	598 051	46
✓	108.0	108.0	108.0	1	597 832	46

VdS = VdS certification

**Prestabo T-piece****with SC-Contur**

- non-alloyed steel, galvanised
- press connections, Rp-thread

Components

EPDM sealing elements, polygon

Model 1117.2

VdS	d1	Rp	d2	PU	Article	DG
	12	1/2	12	5	605 230	69
	15	1/2	15	5	558 888	69
	18	1/2	18	5	558 895	69
✓	22	1/2	22	5	558 901	69
✓	22	3/4	22	5	641 962	69
✓	28	1/2	28	5	558 918	69
✓	28	3/4	28	5	558 925	69
✓	28	1	28	5	688 134	69
✓	35	1/2	35	5	558 932	69
✓	35	3/4	35	5	558 949	69
✓	42	1/2	42	1	558 956	69
✓	42	3/4	42	1	558 963	69
✓	54	1/2	54	1	558 970	69
✓	54	3/4	54	1	558 987	69
✓	54	1	54	1	704 704	69

VdS = VdS certification

**Prestabo XL T-piece****with SC-Contur**

- non-alloyed steel, galvanised
- press connections, Rp-thread

Components

EPDM sealing elements, cutting

rings, separator rings, polygon

Model 1117.2XL

VdS	d1	Rp	d2	PU	Article	DG
✓	64.0	3/4	64.0	1	598 068	46
✓	76.1	3/4	76.1	1	598 075	46
✓	88.9	3/4	88.9	1	598 082	46
✓	108.0	3/4	108.0	1	598 099	46

VdS = VdS certification

Prestabo with SC-Contur F1

ADAPTERS/ELBOWS

**Prestabo Adapter with SC-Contur**

- non-alloyed steel, galvanised
- press connection, R-thread

Components

EPDM sealing element, polygon

Model 1111

VdS	d	R	PU	Article	DG
	12	¾	5	605 247	69
	12	½	5	648 626	69
	15	¾	5	558 994	69
	15	½	5	559 007	69
	15	¾	5	641 979	69
	18	½	5	559 014	69
	18	¾	5	559 021	69
✓	22	½	5	641 986	69
✓	22	¾	10	559 038	69
✓	22	1	10	704 797	69
✓	28	½	5	721 428	69
✓	28	¾	5	641 993	69
✓	28	1	10	559 045	69
✓	28	1¼	5	642 006	69
✓	35	1	5	704 803	69
✓	35	1¼	5	559 052	69
✓	35	1½	5	642 013	69
✓	42	1¼	1	704 810	69
✓	42	1½	1	559 069	69
✓	54	2	1	588 663	69

VdS = VdS certification

**Prestabo XL Adapter with SC-Contur**

- non-alloyed steel, galvanised
- press connection, R-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Model 1111XL

VdS	d	R	PU	Article	DG
✓	64.0	2	1	629 953	46
✓	64.0	2½	1	629 960	46
✓	76.1	2½	1	629 977	46
✓	88.9	3	1	629 984	46
✓	108.0	4	1	629 991	46

VdS = VdS certification

**Prestabo Adapter with SC-Contur**

- non-alloyed steel, galvanised
- press connection, Rp-thread

Components

EPDM sealing element, polygon

Model 1112

VdS	d	Rp	PU	Article	DG
	12	¾	5	648 633	69
	12	½	5	605 254	69
	15	¾	5	642 136	69
	15	½	5	559 557	69
	15	¾	5	642 143	69
	18	½	5	559 090	69
	18	¾	5	559 106	69
✓	22	½	5	642 150	69
✓	22	¾	5	559 113	69
✓	22	1	5	642 167	69
✓	28	½	5	704 759	69
✓	28	¾	5	642 181	69
✓	28	1	5	559 120	69
✓	35	¾	5	642 198	69
✓	35	1	5	704 766	69
✓	35	1¼	5	642 204	69
✓	42	1¼	1	704 773	69
✓	42	1½	1	642 211	69
✓	54	2	1	642 228	69

VdS = VdS certification

**Prestabo XL Adapter with SC-Contur**

- non-alloyed steel, galvanised
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Model 1112XL

VdS	d	Rp	PU	Article	DG
✓	64.0	2	1	630 003	46
✓	64.0	2½	1	630 010	46
✓	76.1	2½	1	630 034	46
✓	88.9	3	1	630 041	46
✓	108.0	4	1	630 027	46

VdS = VdS certification



**Prestabo Plug-in piece**

- non-alloyed steel, galvanised
 - plug-in end, R-thread
- Components**
polygon
Model 1111.1

VdS	d	R	PU	Article	DG
	12	¾	5	605 261	69
	12	½	5	605 278	69
	15	½	5	642 044	69
	18	½	5	642 051	69
✓	22	¾	5	642 082	69
✓	28	1	5	642 099	69

VdS = VdS certification

**Prestabo Plug-in piece**

- non-alloyed steel, galvanised
 - plug-in end, Rp-thread
- Components**
polygon
Model 1112.1

VdS	d	Rp	PU	Article	DG
	15	½	5	559 137	69
	18	½	5	559 144	69
	18	¾	5	559 151	69
✓	22	½	5	559 168	69
✓	22	¾	5	559 175	69
✓	28	1	5	704 780	69

VdS = VdS certification

**Megapress Adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255, Prestabo
 - non-alloyed steel, zinc-nickel coating
 - press connections
- Components**
EPDM sealing elements, cutting ring, separator ring
Model 4213

VdS	DN	D	d	PU	Article	DG
	10	¾	15	5	740 207	55
	15	½	15	5	718 787	55
	15	½	18	5	767 600	55
	20	¾	15	5	734 121	55
✓	20	¾	22	5	718 794	55
	25	1	15	5	734 138	55
✓	25	1	28	5	718 800	55
✓	32	1¼	35	1	718 817	55
✓	40	1½	42	1	718 824	55
✓	50	2	54	1	718 831	55

VdS = VdS certification

**Megapress S XL Adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255, Prestabo
 - non-alloyed steel, zinc-nickel coating
 - press connections
- Components**
FKM sealing elements, cutting rings, separator rings

Note

For each of the press connections the press tool of the corresponding system (Megapress S XL / Prestabo XL) must be used!

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4213XL

VdS	DN	D	d	PU	Article	DG
✓	65	2½	76.1	1	793 739	56
✓	80	3	88.9	1	793 746	56
✓	100	4	108.0	1	794 057	56

VdS = VdS certification

Prestabo with SC-Contur F1

**Sanpress Adapter union with SC-Contur**

- for steel pipe to Viega press connector systems
- gunmetal or silicon bronze
- compression fitting, press connection

Components

seal, separator ring, clamping ring, union nut screw fitting, EPDM sealing element, polygon

Model 2215.6

DN	d	PU	Article	DG
25	28	1	588 564	87
32	35	1	588 328	87

**Prestabo Adapter elbow 90° with SC-Contur**

- non-alloyed steel, galvanised
- press connection, R-thread

Components

EPDM sealing element, polygon

Model 1114

VdS	d	R	PU	Article	DG
	12	¾	5	605 346	69
	12	½	5	648 640	69
	15	¾	5	558 406	69
	15	½	5	558 413	69
	18	½	5	558 420	69
✓	22	½	5	704 643	69
✓	22	¾	5	558 437	69
✓	28	1	5	558 444	69
✓	35	1¼	5	558 451	69
✓	42	1½	1	558 468	69
✓	54	2	1	558 475	69

VdS = VdS certification

**Prestabo Adapter elbow 90° with SC-Contur**

- non-alloyed steel, galvanised
- press connection, R-thread

Components

EPDM sealing element

Model 1114.1

VdS	d	R	PU	Article	DG
	12	¾	5	605 360	69
	12	½	5	649 951	69
	15	¾	5	559 519	69
	15	½	5	559 526	69
	18	½	5	559 533	69
✓	22	¾	5	559 540	69
✓	28	1	5	704 667	69

VdS = VdS certification

**Prestabo Adapter elbow 90° with SC-Contur**

- non-alloyed steel, galvanised
- press connection, Rp-thread

Components

EPDM sealing element, polygon

Model 1114.5

VdS	d	Rp	PU	Article	DG
	12	¾	5	605 353	69
	12	½	5	651 398	69
	15	½	5	601 300	69
	18	½	5	601 317	69
✓	22	½	5	704 650	69
✓	22	¾	5	601 324	69
✓	28	1	5	601 331	69

VdS = VdS certification

**Prestabo Adapter elbow 90° with SC-Contur**

- non-alloyed steel, galvanised
- press connection, Rp-thread

Components

EPDM sealing element

Model 1114.2

VdS	d	Rp	PU	Article	DG
	12	½	5	651 404	69
	15	½	5	656 478	69
✓	22	½	5	601 263	69
✓	22	¾	5	601 270	69
✓	28	½	5	601 287	69
✓	28	¾	5	601 294	69
✓	28	1	5	642 310	69

VdS = VdS certification

SLEEVES

**Prestabo Sleeve
with SC-Contur**

- non-alloyed steel, galvanised
 - press connections
- Components**
EPDM sealing elements
Model 1115

VdS	d	PU	Article	DG
	12	10	604 424	69
	15	10	557 980	69
	18	10	557 997	69
✓	22	10	558 000	69
✓	28	5	558 017	69
✓	35	5	558 024	69
✓	42	5	558 031	69
✓	54	1	558 048	69

VdS = VdS certification

**Prestabo XL Sleeve
with SC-Contur**

- non-alloyed steel, galvanised
 - press connections
- Components**
EPDM sealing elements, cutting rings, separator rings
Model 1115XL

VdS	d	PU	Article	DG
✓	64.0	1	597 726	46
✓	76.1	1	597 733	46
✓	88.9	1	597 740	46
✓	108.0	1	597 757	46

VdS = VdS certification

**Prestabo Sliding sleeve
with SC-Contur**

- non-alloyed steel, galvanised
 - press connections
- Components**
EPDM sealing elements
Model 1115.5

VdS	d	PU	Article	DG
	12	5	604 431	69
	15	5	558 055	69
	18	5	558 062	69
✓	22	5	558 079	69
✓	28	5	558 086	69
✓	35	5	558 093	69
✓	42	1	558 109	69
✓	54	1	558 116	69

VdS = VdS certification

**Prestabo XL Sliding sleeve
with SC-Contur**

- non-alloyed steel, galvanised
 - press connections
- Components**
EPDM sealing elements, cutting rings, separator rings
Model 1115.5XL

VdS	d	PU	Article	DG
✓	64.0	1	597 764	46
✓	76.1	1	597 771	46
✓	88.9	1	597 788	46
✓	108.0	1	597 795	46

VdS = VdS certification

REDUCTIONS

**Prestabo Reducer
with SC-Contur**

- non-alloyed steel, galvanised
 - plug-in end, press connection
- Components**
EPDM sealing element
Model 1115.1

VdS	d1	d2	PU	Article	DG
	15	12	10	605 315	69
	18	12	10	605 322	69
	18	15	10	558 499	69
	22	12	10	605 339	69
	22	15	10	558 505	69
	22	18	10	558 512	69
	28	15	5	558 529	69
	28	18	10	558 536	69
✓	28	22	10	558 543	69
	35	15	5	642 730	69
✓	35	22	5	558 550	69
✓	35	28	5	558 567	69
✓	42	22	5	642 761	69
✓	42	28	5	642 778	69
✓	42	35	5	558 574	69
	54	18	1	704 728	69
✓	54	22	1	558 581	69
✓	54	28	1	558 598	69
✓	54	35	1	642 792	69
✓	54	42	1	558 604	69

VdS = VdS certification

Prestabo with SC-Contur F1

**Prestabo XL Reducer with SC-Contur**

- non-alloyed steel, galvanised
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 1115.1XL

VdS	d1	d2	PU	Article	DG
✓	64.0	54	1	598 105	46
✓	76.1	35	1	704 742	46
✓	76.1	42	1	704 735	46
✓	76.1	54	1	598 129	46
✓	76.1	64.0	1	598 112	46
✓	88.9	54	1	598 136	46
✓	88.9	64.0	1	598 143	46
✓	88.9	76.1	1	598 150	46
✓	108.0	54	1	598 167	46
✓	108.0	64.0	1	598 174	46
✓	108.0	76.1	1	598 181	46
✓	108.0	88.9	1	598 198	46

VdS = VdS certification

SCREW FITTINGS

**Prestabo Screw fitting with SC-Contur**

- non-alloyed steel, galvanised
- press connections
- flat sealing

Components

EPDM flat seal, EPDM sealing elements, polygon

Model 1160

VdS	d	PU	Article	DG
	12	5	642 358	69
	15	5	559 304	69
	18	5	559 311	69
✓	22	5	559 328	69
✓	28	5	559 335	69
✓	35	5	559 342	69
✓	42	1	559 359	69
✓	54	1	559 366	69

VdS = VdS certification

**Prestabo Adapter union with SC-Contur**

- non-alloyed steel, galvanised
- press connection, R-thread
- flat sealing

Components

EPDM flat seal, EPDM sealing element, polygon

Model 1165

VdS	d	R	PU	Article	DG
	15	½	5	559 243	69
	18	¾	5	752 637	69
✓	22	¾	5	559 250	69
✓	22	1	5	642 341	69
✓	28	1	5	559 267	69
✓	35	1¼	5	559 274	69
✓	42	1½	1	559 281	69
✓	54	2	1	559 298	69

VdS = VdS certification

**Prestabo Adapter union with SC-Contur**

- non-alloyed steel, galvanised
- press connection, Rp-thread
- flat sealing

Components

EPDM flat seal, EPDM sealing element, polygon

Model 1162

VdS	d	Rp	PU	Article	DG
	15	½	5	641 849	69
	18	½	5	643 454	69
✓	22	¾	5	643 461	69
✓	22	1	5	643 478	69
✓	28	1	5	643 485	69
✓	35	1¼	1	643 492	69
✓	42	1½	1	643 508	69
✓	54	2	1	643 515	69

VdS = VdS certification

**Prestabo Connection screw fitting****with SC-Contur**

- non-alloyed steel, galvanised
- press connection, G-thread
- flat sealing

Components

EPDM flat seal, EPDM sealing element, polygon

Model 1163

VdS	d	G	PU	Article	DG
	15	1/2	5	752 613	69
	15	3/4	5	559 182	69
	15	1	5	601 058	69
	18	3/4	5	704 827	69
	18	1	5	601 065	69
✓	22	3/4	5	693 091	69
✓	22	1	5	559 199	69
✓	22	1 1/4	5	601 072	69
✓	22	1 1/2	5	601 089	69
✓	28	1 1/4	5	559 205	69
✓	28	1	5	752 620	69
✓	28	1 1/2	5	601 102	69
✓	35	1 1/2	5	559 212	69
✓	35	2	5	601 119	69
✓	42	1 3/4	1	559 229	69
✓	42	2	1	601 126	69
✓	54	2 3/8	1	559 236	69
✓	54	2 1/2	1	601 133	69

VdS = VdS certification

CAPS, PLUGS

**Prestabo Cap**
with SC-Contur

- non-alloyed steel, galvanised
- press connection

Components

EPDM sealing element

Model 1156

VdS	d	PU	Article	DG
	12	5	643 577	69
	15	5	643 584	69
	18	5	643 591	69
✓	22	5	643 607	69
✓	28	5	643 614	69
✓	35	5	643 621	69
✓	42	1	643 638	69
✓	54	1	643 645	69

VdS = VdS certification

**Prestabo XL Cap**
with SC-Contur

- non-alloyed steel, galvanised
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring

Model 1156XL

VdS	d	Rp	PU	Article	DG
✓	64.0	3/4	1	598 242	46
✓	76.1	3/4	1	598 259	46
✓	88.9	3/4	1	598 266	46
✓	108.0	3/4	1	598 273	46

VdS = VdS certification

**Prestabo Long plug**

- non-alloyed steel, galvanised
- plug-in end

Model 1157.1

VdS	d	PU	Article	DG
	12	10	605 308	69
	15	10	559 373	69
	18	10	559 380	69
✓	22	5	559 397	69
✓	28	5	559 403	69
✓	35	5	559 410	69
✓	42	1	559 427	69
✓	54	1	559 434	69

VdS = VdS certification

Prestabo with SC-Contur F1

**Prestabo XL Long plug**

- non-alloyed steel, galvanised
 - plug-in end
- Model 1157.1XL**

VdS	d	PU	Article	DG
✓	64.0	1	598 280	46
✓	76.1	1	598 297	46
✓	88.9	1	598 303	46
✓	108.0	1	598 310	46

VdS = VdS certification

**Protective cap**

- for pipe end
 - not suitable for leakage and pressure test
 - plastic
- Model 2259.1**

d	PU	Article	DG
15	10	611 149	76
18	10	612 054	76
22	10	612 061	76
28	10	612 078	76
35	10	612 085	76
42	10	612 092	76
54	10	612 108	76

**Protective cap**

- for pipe end
 - not suitable for leakage and pressure test
 - plastic
- Model 2259.1XL**

d	PU	Article	DG
64.0	10	612 115	76
76.1	10	612 122	76
88.9	10	612 139	76
108.0	10	612 146	76

FLANGES

**Prestabo Flange adapter with SC-Contur**

- non-alloyed steel, galvanised
- flange adapter, press connection

Components

fixed flange PN 6, EPDM sealing element
Model 1159.1

DN	d	n	k [mm]	PU	Article	DG
32	35	4	90	1	642 389	69
40	42	4	100	1	642 396	69
50	54	4	110	1	642 402	69

n = number of holes

k = bolt circle diameter

**Prestabo XL Flange adapter with SC-Contur**

- non-alloyed steel, galvanised
- flange adapter, press connection

Components

fixed flange PN 6, EPDM sealing element, cutting ring, separator ring
Model 1159.1XL

DN	d	n	k [mm]	PU	Article	DG
50	64.0	4	110	1	630 058	46
65	64.0	4	130	1	629 939	46
65	76.1	4	130	1	629 946	46
80	88.9	4	150	1	629 915	46
100	108.0	4	170	1	629 922	46

n = number of holes

k = bolt circle diameter

**Prestabo Flange adapter with SC-Contur**

- non-alloyed steel, galvanised
- flange adapter, press connection

Components

fixed flange PN 10/16, EPDM sealing element
Model 1159

VdS	DN	d	n	k [mm]	PU	Article	DG
✓	32	35	4	100	1	643 546	69
✓	40	42	4	110	1	643 553	69
✓	50	54	4	125	1	643 560	69

VdS = VdS certification

n = number of holes

k = bolt circle diameter

**Prestabo XL Flange adapter****with SC-Contur**

- non-alloyed steel, galvanised
- flange adapter, press connection

Components

fixed flange PN 10/16, EPDM sealing element, cutting ring, separator ring

Model 1159XL

VdS	DN	d	n	k [mm]	PU	Article	DG
✓	65	64.0	8	145	1	598 204	46
✓	65	76.1	8	145	1	598 211	46
✓	80	88.9	8	160	1	598 228	46
✓	100	108.0	8	180	1	598 235	46

VdS = VdS certification

n = number of holes

k = bolt circle diameter

**Mounting set**

- for flange connection
- galvanised steel

Components

4 screws, 8 washers, 4 nuts

Model 2259.7

DN	PN	M	L	PU	Article	DG
20/25	16	12	65	1	494 056	87
32/50	16	16	70	1	494 063	87
32/65	6	12	50	1	651 251	87

**Mounting set**

- for flange connection
- galvanised steel

Model 2259.7XL

for DN	PN	M	L	PU	Article	DG
65/100	16	16	70	1	494 087 ¹	87
80/100	6	16	60	1	651 268 ²	87

¹⁾ with 8 screws, 16 washers and 8 nuts

²⁾ with 4 screws, 8 washers and 4 nuts

**Seal**

- AFM 34/2

Model 2259.9

DN	PN	PU	Article	DG
10	16	1	611 286	87
15	16	1	611 293	87
20	16	10	611 309	87
25	16	10	409 128	87
32	6	5	650 131	87
32	16	10	409 135	87
40	6	5	650 148	87
40	16	10	409 142	87
50	6	5	650 551	87
50	16	10	409 258	87

**Seal**

- AFM 34/2

Model 2259.9XL

DN	PN	PU	Article	DG
65	6	5	650 575	88
65	16	10	356 293	88
80	6	5	650 582	88
80	16	10	356 309	88
100	6	5	650 599	88
100	16	10	356 316	88

LINE MANIFOLD, CROSS PIECES**Prestabo Line manifold****with SC-Contur**

- plug-in ends, press connections

Components

EPDM sealing elements

Model 1149.7

d1	d2	PU	Article	DG
15	12	1	664 084*	69
15	15	1	664 091*	69
18	12	1	664 107*	69
22	12	1	664 176*	69
28	12	1	664 183*	69

* = Discontinued, limited availability

Prestabo with SC-Contur F1

**Prestabo Cross piece****with SC-Contur**

- non-alloyed steel, galvanised

- press connections

Components

EPDM sealing elements

Model 1148

d1	d2	PU	Article	DG
18	15	2	601 157	69
22	15	2	601 164	69
28	15	2	601 171	69



ACCESSORIES
TOOLS


Marking pen
 - for Viega press connector systems
Model 2490.1

		PU	Article	DG
		1	606 121	74

ACCESSORIES
SEALING ELEMENTS


Sealing element
EPDM
 - for potable water installation, heating installation
 - temperature resistant to 110 °C
Model 2289

VdS	for d	internal-Ø	s	PU	Article	DG
	12	12.1	2.35	10	288 600	87
	15	15.1	2.6	10	183 400	87
	18	18.2	2.6	10	281 595	87
✓	22	22.2	3.1	10	183 523	87
✓	28	28.3	3.1	10	184 452	87
✓	35	35.4	3.25	10	181 208	87
✓	42	42.4	4.13	10	184 940	87
✓	54	54.4	4.13	10	191 153	87

VdS = VdS certification



Sealing element
EPDM
 - for Sanpress Inox XL, Profipress XL, Prestabo XL, potable water installation, heating installation
 - temperature resistant to 110 °C
Model 2389XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	64.0	66.25	5	1	594 312	98
✓	76.1	77.85	5	1	583 705	98
✓	88.9	90.7	5	1	583 712	98
✓	108.0	110.4	5	1	583 699	98

VdS = VdS certification



Sealing element
FKM
 - for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

Note

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

Model 2286

VdS	for d	internal-Ø	s	PU	Article	DG
	12	12.1	2.35	5	459 376	87
	15	15.1	2.6	5	459 390	87
	18	18.2	2.6	5	459 406	87
✓	22	22.2	3.1	5	459 413	87
✓	28	28.3	3.1	5	459 420	87
✓	35	35.4	3.25	5	459 437	87
✓	42	42.4	4.13	5	459 444	87
✓	54	54.4	4.13	1	459 451	87

VdS = VdS certification

**Sealing element****FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

Note

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

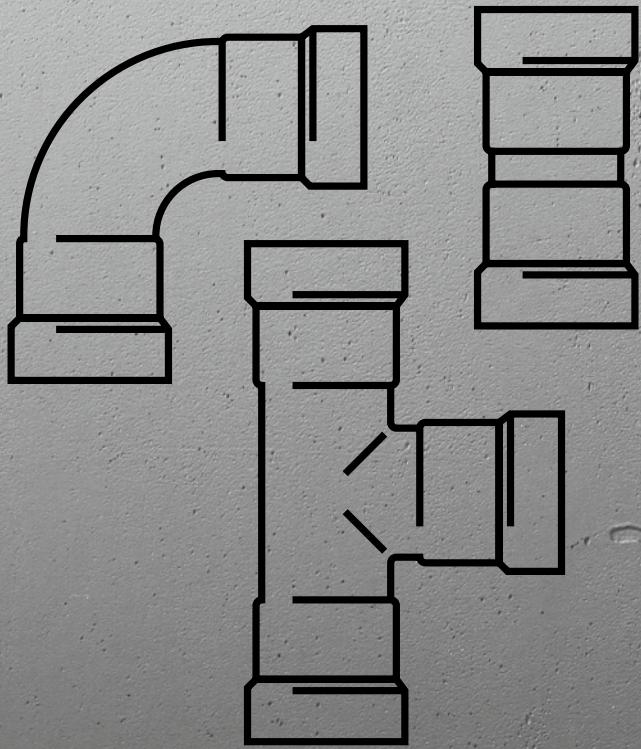
Model 2386XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	64.0	66.25	5	1	614 461	98
✓	76.1	77.85	5	1	614 485	98
✓	88.9	90.7	5	1	614 478	98
✓	108.0	110.4	5	1	614 492	98

VdS = VdS certification



Megapress with SC-Contur Piping technology



viega

Flow-optimised press connector system made of non-alloy steel 1.0308 with an externally galvanised zinc-nickel coating for black, galvanised, industrially painted and powder-coated steel pipes. Press connectors with stainless steel cutting ring to ensure the mechanical strength of the connection. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, black dot on press end, black rectangle with symbol »Not approved for potable water installations«, orange/black detachable label as press indicator



Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with water, compressed air or inert gases:

Min. water pressure: 0.1 MPa / 1 bar / 14.5 PSI
Max. water pressure: 0.65 MPa / 6.5 bar / 94.3 PSI
Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI
Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), profile sealing element , black, pre-assembled

Dimensions

D $\frac{5}{8}$ -2, external Ø 38.0(DN32), external Ø 44.5 (DN40), external Ø 57.0 (DN50), size availability in accordance with the national regulations

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Industrial and plant engineering
Closed cooling and heating systems
Compressed air systems
Fire extinguishing and sprinkler systems (the required minimum and maximum wall thickness have to be observed)
Systems for technical gases (request required)

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega!
Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Suitable for steel pipes in accordance with EN 10255, EN 10220 / EN 10216-1, EN 10220 / EN 10217-1.
For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.
Not suitable for fuel gases in accordance with DVGW Worksheet G 260 and potable water installations, as well as other open systems (exception model 4213.2 approved for potable water).

Operating conditions

Operating temperature max. 110 °C / 230 °F
Operating pressure max. 1.6 MPa (PN16) / 16 bar / 232 PSI

Press connector material

Steel 1.0308
Silicon bronze: CC246E / CuSi4Zn9MnP

Protection against external corrosion

Thanks to a zinc-nickel coating the press connectors are optimally protected against corrosion – e.g. when condensation forms in cooling systems.

The pipe being used should be protected with suitable corrosion prevention – observe manufacturer's information. Pipes and pipe connectors should be insulated in the same way in accordance with the general rules of engineering.

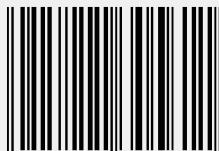
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

ELBOWS

**Megapress Elbow 90°
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 4216

VdS	DN	D	PU	Article	DG
	10	¾	10	739 362	55
	15	½	10	694 517	55
✓	20	¾	10	694 524	55
✓	25	1	5	694 531	55
✓	32	1¼	1	694 548	55
✓	40	1½	1	694 555	55
✓	50	2	1	694 562	55

VdS = VdS certification

**Megapress Elbow 90°
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 4216.1

VdS	DN	D	PU	Article	DG
	10	¾	10	739 386	55
	15	½	10	694 630	55
✓	20	¾	10	694 647	55
✓	25	1	5	694 654	55
✓	32	1¼	1	694 661	55
✓	40	1½	1	694 678	55
✓	50	2	1	694 685	55

VdS = VdS certification

**Megapress Elbow 45°
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 4226

VdS	DN	D	PU	Article	DG
	10	¾	10	739 379	55
	15	½	10	694 579	55
✓	20	¾	10	694 586	55
✓	25	1	5	694 593	55
✓	32	1¼	1	694 609	55
✓	40	1½	1	694 616	55
✓	50	2	1	694 623	55

VdS = VdS certification

Megapress with SC-Contur F2

**Megapress Elbow 45°****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 4226.1

VdS	DN	D	PU	Article	DG
	10	¾	10	739 393	55
	15	½	10	694 692	55
✓	20	¾	10	694 708	55
✓	25	1	5	694 715	55
✓	32	1¼	1	694 722	55
✓	40	1½	1	694 739	55
✓	50	2	1	694 746	55

VdS = VdS certification

T-PIECES

**Megapress T-piece****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 4218

VdS	DN	D1	D2	D3	PU	Article	DG
	10	¾	¾	¾	5	739 423	55
	15	½	½	½	5	694 968	55
	20	¾	½	¾	5	695 026	55
✓	20	¾	¾	¾	5	694 975	55
	25	1	½	1	5	695 033	55
✓	25	1	¾	1	5	695 040	55
✓	25	1	1	1	5	699 024	55
	32	1¼	½	1¼	1	747 794	55
✓	32	1¼	¾	1¼	1	695 057	55
✓	32	1¼	1	1¼	1	695 095	55
✓	32	1¼	1¼	1¼	1	694 999	55
	40	1½	½	1½	1	695 064	55
✓	40	1½	¾	1½	1	695 071	55
✓	40	1½	1	1½	1	695 101	55
✓	40	1½	1¼	1½	1	695 088	55
✓	40	1½	1½	1½	1	695 002	55
	50	2	½	2	1	695 118	55
✓	50	2	¾	2	1	695 125	55
✓	50	2	1	2	1	695 132	55
✓	50	2	1¼	2	1	695 149	55
✓	50	2	1½	2	1	695 156	55
✓	50	2	2	2	1	695 019	55

VdS = VdS certification



**Megapress T-piece****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections, Rp-thread

Components

EPDM sealing elements, cutting rings, separator rings, polygon

Model 4217.2

VdS	DN	D1	Rp	D2	PU	Article	DG
	15	1/2	1/2	1/2	5	695 163	55
✓	20	3/4	1/2	3/4	5	695 170	55
✓	25	1	1/2	1	5	695 187	55
✓	25	1	3/4	1	5	695 194	55
✓	32	1 1/4	1/2	1 1/4	1	695 200	55
✓	32	1 1/4	3/4	1 1/4	1	755 843	55
✓	32	1 1/4	1	1 1/4	1	755 959	55
✓	40	1 1/2	1/2	1 1/2	1	695 217	55
✓	40	1 1/2	3/4	1 1/2	1	695 224	55
✓	40	1 1/2	1	1 1/2	1	695 231	55
✓	50	2	1/2	2	1	695 248	55
✓	50	2	3/4	2	1	695 255	55
✓	50	2	1	2	1	695 262	55

VdS = VdS certification

ADAPTERS/ELBOWS**Megapress Adapter****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Model 4211

VdS	DN	D	R	PU	Article	DG
	10	3/8	3/8	10	740 177	55
	10	3/8	1/2	10	740 160	55
	15	1/2	1/2	10	695 279	55
✓	20	3/4	3/4	10	695 286	55
✓	25	1	1	5	695 293	55
✓	32	1 1/4	1 1/4	1	695 309	55
✓	40	1 1/2	1 1/2	1	695 316	55
✓	50	2	2	1	695 323	55

VdS = VdS certification

Megapress with SC-Contur F2

**Megapress Adapter****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Model 4211.3

DN1	external-Ø	DN2	R	PU	Article	DG
32	38	20	¾	1	793 401 ^{1,2}	55
32	38	25	1	1	793 395 ^{1,2}	55
32	38	32	1¼	1	793 418 ^{1,2}	55
40	44.5	25	1	1	754 860 ^{3,4}	55
40	44.5	32	¾	1	783 112 ^{3,4}	55
40	44.5	40	½	1	783 129 ^{3,4}	55
50	57	32	¾	1	754 877 ^{1,5}	55
50	57	40	½	1	783 136 ^{1,5}	55
50	57	50	2	1	783 143 ^{1,5}	55

¹⁾ for steel pipes in pipe series 2 boiler pipe quality²⁾ use with press ring article 639 457³⁾ for steel pipes in pipe series 3 boiler pipe quality⁴⁾ use with press ring article 639 471⁵⁾ use with press ring article 639 488**Megapress Adapter****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon

Model 4212

VdS	DN	D	Rp	PU	Article	DG
	10	¾	¾	10	740 184	55
	10	¾	½	10	740 191	55
	15	½	½	10	695 330	55
✓	20	¾	¾	10	695 347	55
✓	25	1	1	5	695 354	55
✓	32	1¼	1¼	5	695 361	55
✓	40	1½	1½	1	695 378	55
✓	50	2	2	1	695 385	55

VdS = VdS certification

**Megapress Adapter****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255, Prestabo
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting ring, separator ring

Model 4213

VdS	DN	D	d	PU	Article	DG
	10	¾	15	5	740 207	55
	15	½	15	5	718 787	55
	15	½	18	5	767 600	55
	20	¾	15	5	734 121	55
✓	20	¾	22	5	718 794	55
	25	1	15	5	734 138	55
✓	25	1	28	5	718 800	55
✓	32	1¼	35	1	718 817	55
✓	40	1½	42	1	718 824	55
✓	50	2	54	1	718 831	55

VdS = VdS certification

**Megapress Adapter****with SC-Contur****potable water installation**

- for steel pipes in accordance with EN 10220/10255 with galvanizing in accordance with EN 10240
- silicon bronze
- press connections

Components

EPDM sealing elements, cutting ring, separator ring
Model 4213.2

DN	D	d	PU	Article	DG
15	½	15	5	736 255	55
15	½	18	5	754 679	55
20	¾	22	5	736 279	55
25	1	28	5	736 293	55
32	1¼	35	1	736 309	55
40	1½	42	1	736 316	55
50	2	54	1	736 323	55

**Megapress Adapter****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255, groove system
- non-alloyed steel, zinc-nickel coating
- press connection, plug-in end for groove system

VdS	DN	D	d	PU	Article	DG
✓	25	1	33.7	1	718 343	55
✓	32	1¼	42.4	1	718 756	55
✓	40	1½	48.3	1	718 763	55
✓	50	2	60.3	1	718 770	55

VdS = VdS certification

Components

EPDM sealing element, cutting ring, separator ring
Model 4213.1

**Megapress Plug-in piece**

- non-alloyed steel, zinc-nickel coating
- plug-in end, Rp-thread

Components

polygon

Model 4212.5

VdS	DN	D	Rp	PU	Article	DG
✓	25	1	½	5	758 578	55
✓	25	1	¾	5	758 585	55
✓	32	1¼	½	1	758 592	55
✓	32	1¼	¾	1	758 608	55
✓	32	1¼	1	1	758 615	55

VdS = VdS certification

PRESS-IN BRANCH CONNECTORS**Megapress Press-in branch connector**

- for steel pipes in accordance with EN 10220/10255
- suitable for tool set press-in branch connector PT2 model 4278.5
- non-alloyed steel, zinc-nickel coating
- press-in branch connector, Rp-thread

Components

EPDM sealing element, polygon

Note

Tools: see system press tools product group!

Model 4212.2

	for D	Rp	PU	Article	DG
	1½	¾	1	731 168	55
	2	¾	1	731 175	55
	2½	¾	1	731 182	55
	3	¾	1	731 199	55
	4	¾	1	731 205	55
	5	¾	1	731 212	55
	6	¾	1	731 229	55

**Reducer**

- suitable for Megapress press-in branch connector model 4212.2
- gunmetal
- G-thread, Rp-thread

Components

EPDM seal ring, polygon

Model 3241.1

G	Rp	PU	Article	DG
¾	½	1	731 236	55

SLEEVES

**Megapress Sleeve
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 4215

VdS	DN	D	PU	Article	DG
	10	3/8	10	739 409	55
	15	1/2	10	694 753	55
✓	20	3/4	10	694 760	55
✓	25	1	5	694 777	55
✓	32	1 1/4	1	694 784	55
✓	40	1 1/2	1	694 791	55
✓	50	2	1	694 807	55

VdS = VdS certification

**Megapress Sliding sleeve
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 4215.5

VdS	DN	D	PU	Article	DG
	10	3/8	10	739 416	55
	15	1/2	10	694 814	55
✓	20	3/4	10	694 821	55
✓	25	1	5	694 838	55
✓	32	1 1/4	1	694 845	55
✓	40	1 1/2	1	694 852	55
✓	50	2	1	694 869	55

VdS = VdS certification

**Megapress Sliding sleeve
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating

Components

EPDM sealing element, cutting ring, separator ring

Model 4215.4

DN	D	PU	Article	DG
10	3/8	5	754 211	55
15	1/2	5	754 228	55
20	3/4	5	754 235	55
25	1	5	754 242	55

REDUCTIONS

**Megapress Reducer
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 4215.1

VdS	DN1	D1	DN2	D2	PU	Article	DG
	15	½	10	¾	5	739 430	55
	20	¾	10	¾	5	739 447	55
	20	¾	15	½	5	695 392	55
	25	1	15	½	5	695 408	55
✓	25	1	20	¾	5	695 415	55
	32	1¼	15	½	1	695 422	55
✓	32	1¼	20	¾	1	695 439	55
✓	32	1¼	25	1	1	695 446	55
	40	1½	15	½	1	695 453	55
✓	40	1½	20	¾	1	695 460	55
✓	40	1½	25	1	1	695 477	55
✓	40	1½	32	1¼	1	695 484	55
	50	2	15	½	1	695 491	55
✓	50	2	20	¾	1	695 507	55
✓	50	2	25	1	1	695 514	55
✓	50	2	32	1¼	1	695 521	55
✓	50	2	40	1½	1	695 538	55

VdS = VdS certification

**Megapress Reducing sleeve
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, separator rings, cutting rings

Model 4215.2

DN1	D1	DN2	D2	PU	Article	DG
20	¾	15	½	5	734 145	55
25	1	15	½	5	734 152	55

**Megapress Reducing sleeve
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 4215.7

DN1	D	DN2	external-Ø	PU	Article	DG
32	1¼	32	38	1	793 425^{1,2}	55
40	1½	40	44.5	1	754 853^{3,4}	55
50	2	50	57	1	754 648^{1,5}	55

¹⁾ for steel pipes in pipe series 2 boiler pipe quality²⁾ use with press ring article 639 457³⁾ for steel pipes in pipe series 3 boiler pipe quality⁴⁾ use with press ring article 639 471⁵⁾ use with press ring article 639 488

SCREW FITTINGS

**Megapress Adapter union
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread
- flat sealing

Components

EPDM flat seal, EPDM sealing element, cutting ring, separator ring

Model 4265

VdS	DN	D	R	PU	Article	DG
	15	1/2	1/2	5	718 923	55
✓	20	3/4	3/4	5	718 909	55
✓	25	1	1	5	718 893	55
✓	32	1 1/4	1 1/4	1	718 916	55
✓	40	1 1/2	1 1/2	1	747 800	55
✓	50	2	2	1	747 817	55

VdS = VdS certification

**Megapress Connection screw fitting
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, G-thread
- flat sealing

Components

EPDM flat seal, EPDM sealing element, cutting ring, separator ring

Model 4263

	VdS	DN	D	G	PU	Article	DG
		15	1/2	3/4	5	718 886	55
✓		20	3/4	1	5	718 855	55
✓		25	1	1 1/4	5	718 848	55
✓		25	1	1 1/2	5	718 879	55
✓		32	1 1/4	1 1/2	5	718 862	55
✓		32	1 1/4	2	5	725 860	55
✓		40	1 1/2	1 1/2	1	747 824	55
✓		50	2	2	1	747 831	55
NEW	✓	50	2	2 1/2	1	806 514	55

VdS = VdS certification

CAPS

**Megapress Cap
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 4256

VdS	DN	D	PU	Article	DG
	10	3/8	10	740 153	55
	15	1/2	10	694 906	55
✓	20	3/4	10	694 913	55
✓	25	1	5	694 920	55
✓	32	1 1/4	1	694 937	55
✓	40	1 1/2	1	694 944	55
✓	50	2	1	694 951	55

VdS = VdS certification

FLANGES

**Megapress Flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
 - non-alloyed steel, zinc-nickel coating
 - flange adapter, press connection
- Components**
fixed flange PN 6, EPDM sealing element, cutting ring, separator ring
Model 4259.1

DN	D	n	PU	Article	DG
32	1 1/4	4	1	721 978	55
40	1 1/2	4	1	721 985	55
50	2	4	1	721 992	55

n = number of holes

**Megapress Flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
 - non-alloyed steel, zinc-nickel coating
 - flange adapter, press connection
- Components**
fixed flange PN 10/16, EPDM sealing element, cutting ring, separator ring
Model 4259

VdS	DN	D	n	PU	Article	DG
✓	32	1 1/4	4	1	694 876	55
✓	40	1 1/2	4	1	694 883	55
✓	50	2	4	1	694 890	55

VdS = VdS certification

n = number of holes

**Mounting set**

- for flange connection
 - galvanised steel
- Components**
4 screws, 8 washers, 4 nuts
Model 2259.7

DN	PN	M	L	PU	Article	DG
32/50	16	16	70	1	494 063	87
32/65	6	12	50	1	651 251	87

**Seal**

- AFM 34/2

Model 2259.9

DN	PN	PU	Article	DG
32	6	5	650 131	87
32	16	10	409 135	87
40	6	5	650 148	87
40	16	10	409 142	87
50	6	5	650 551	87
50	16	10	409 258	87

STAINLESS STEEL BALL VALVES

**Easytop Ball valve****Megapress press connections****3-part****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, EPDM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

Model 4275.8

DN	D	PU	Article	DG
15	½	1	787 165	95
20	¾	1	787 172	95
25	1	1	787 189	95
32	1¼	1	787 196	95
40	1½	1	787 202	95
50	2	1	787 219	95



REPAIR SETS FOR STAINLESS STEEL BALL VALVES

**NEW****Repair set**

- not suitable for Easytop ball valve model 2375.8
- suitable for Easytop ball valve model 4275.8, 4375.8
- PTFE

Components

each one sealing for selector shaft and stuffing box, 2 sealings for shut-off ball

Model 4275.98

for D	PU	Article	DG
½	1	787 738	95
¾	1	787 745	95
1	1	787 752	95
1¼	1	787 769	95
1½, 2	1	787 776	95

ACCESSORIES TOOLS

**NEW****Megapress Insertion depth template**

- for marking the insertion depth of steel pipes according to DIN EN 10220/10255

Model 4294

for D	for external-Ø	PU	Article	DG
%-4	38/44.5/57	1	799 298	74

**Marking pen**

- for Viega press connector systems

Model 2490.1

PU	Article	DG
1	606 121	74

**Megapress Marking pen**

- for steel pipe

Note

Not suitable for permanent marking!

Model 4290.1

PU	Article	DG
5	750 091	74

ACCESSORIES SEALING ELEMENTS

**Megapress Sealing element**

- for heating installation

- EPDM

- temperature resistant to 110 °C

Note

Use in any other area of application requires consultation with our Technical Consulting!

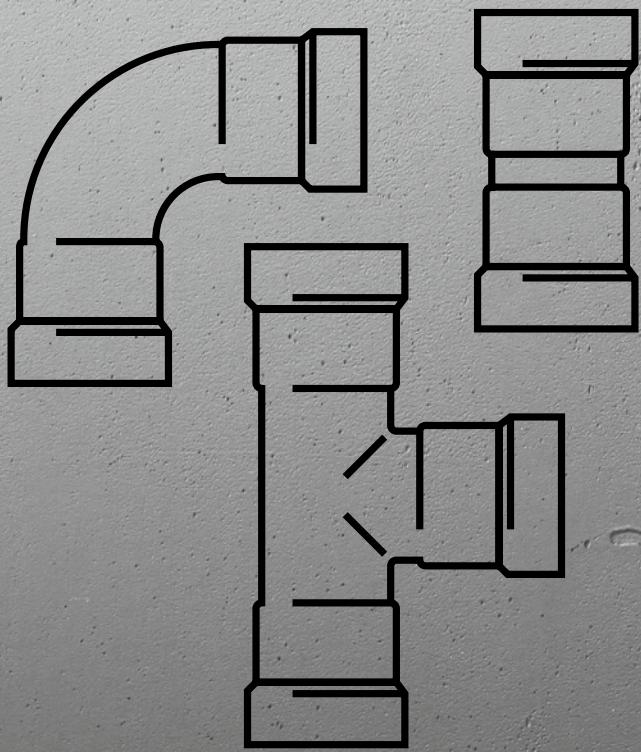
Only for exchange of Megapress sealing elements from EPDM!

Model 4289

VdS	for D	DN	internal-Ø	s	PU	Article	DG
	%	10	18.0	3	10	740 214	55
	½	15	22.3	3.5	10	719 098	55
✓	¾	20	27.9	3.5	10	719 104	55
✓	1	25	34.7	3.5	10	719 111	55
✓	1¼	32	43.4	4.5	10	719 128	55
✓	1½	40	49.3	4.5	10	719 135	55
✓	2	50	61.4	4.7	10	719 142	55

VdS = VdS certification

Megapress S with SC-Contur Piping technology



viega

Flow-optimised press connector system made of non-alloy steel 1.0308 with an externally galvanised zinc-nickel coating for black, galvanised, industrially painted and powder-coated steel pipes. Press connectors with stainless steel cutting ring to ensure the mechanical strength of the connection. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, white dot on press end, black rectangle with symbol »Not approved for potable water installations«, detachable white label as press indicator



Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with water, compressed air or inert gases:

Min. water pressure: 0.1 MPa / 1 bar / 14.5 PSI
Max. water pressure: 0.65 MPa / 6.5 bar / 94.3 PSI
Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI
Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Sealing elements

FKM (fluorocarbon rubber), matt black, pre-assembled

Dimensions

D $\frac{3}{4}$ –4, size availability in accordance with the national regulations

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. The Pressgun Press Booster is required for manufacturing Megapress S XL press connections. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Industrial and plant engineering
Local and district heat systems as per AGFW FW 524 (after entry into the building, \leq DN50)
Closed cooling and heating systems
Compressed air systems
Fire extinguishing and sprinkler systems (the required minimum and maximum wall thickness have to be observed)
Systems for technical gases (request required)

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega!
Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Suitable for steel pipes in accordance with EN 10255, EN 10220 / EN 10216-1, EN 10220 / EN 10217-1.
For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.
Not suitable for fuel gases in accordance with DVGW Worksheet G 260 and potable water installations, as well as other open systems.

Operating conditions

Operating temperature -5 °C to +140 °C (23 °F to 284 °F)
Operating pressure max. 1.6 MPa (PN16) / 16 bar / 232 PSI

Press connector material

Steel 1.0308

Protection against external corrosion

Thanks to a zinc-nickel coating the press connectors are optimally protected against corrosion – e.g. when condensation forms in cooling systems.

The pipe being used should be protected with suitable corrosion prevention – observe manufacturer's information. Pipes and pipe connectors should be insulated in the same way in accordance with the general rules of engineering.

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

OVERVIEW OF MEGAPRESS S PIPE DIMENSIONS

Pipes according to EN 10255, EN 10220/EN 10216-1, EN 10220/EN 10217-1						
dimension D	nominal width DN	external Ø	external Ø incl. coating min.	external Ø incl. coating max.	wall thickness min.	wall thickness max.
¾	10	17.2	16.7	17.7	1.4	4.5
½	15	21.3	20.8	21.8	1.4	5.0
¾	20	26.9	26.4	27.4	1.4	8.0
1	25	33.7	33.2	34.2	1.4	8.8
1¼	32	42.4	41.9	42.9	1.4	10.0
1½	40	48.3	47.8	48.8	1.4	12.5
2	50	60.3	59.6	60.9	1.4	16.0
2½	65	76.1	75.2	76.9	1.4	20.0
3	80	88.9	87.9	89.8	1.4	25.0
4	100	114.3	113.0	115.4	1.4	32.0

ELBOWS

**Megapress S Elbow 90° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Model 4316

VdS	dh	DN	D	PU	Article	DG
✓	10	¾	10	769 819	55	
✓	15	½	10	769 826	55	
✓	20	¾	10	769 833	55	
✓	25	1	5	769 840	55	
✓	32	1¼	1	769 857	55	
✓	40	1½	1	769 864	55	
✓	50	2	1	769 871	55	

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

**Megapress S XL Elbow 90° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4216XL

VdS	DN	D	PU	Article	DG
✓	65	2½	1	751 616	56
✓	80	3	1	751 623	56
✓	100	4	1	751 630	56

VdS = VdS certification

Megapress S with SC-Contur F3

**Megapress S Elbow 90° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Model 4316.1

VdS	dh	DN	D	PU	Article	DG
✓	10	¾	10	10	769 956	55
✓	15	½	10	10	769 963	55
✓	20	¾	10	769 970	55	
✓	25	1	5	769 987	55	
✓	32	1¼	1	769 994	55	
✓	40	1½	1	770 006	55	
✓	50	2	1	770 013	55	

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

**Megapress S XL Elbow 90° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4216.1XL

VdS	DN	D	PU	Article	DG
✓	65	2½	1	751 678	56
✓	80	3	1	751 685	56
✓	100	4	1	751 692	56

VdS = VdS certification

**Megapress S Elbow 45° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Model 4326

VdS	dh	DN	D	PU	Article	DG
✓	10	¾	10	10	769 888	55
✓	15	½	10	769 895	55	
✓	20	¾	10	769 901	55	
✓	25	1	5	769 918	55	
✓	32	1¼	1	769 925	55	
✓	40	1½	1	769 932	55	
✓	50	2	1	769 949	55	

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

**Megapress S XL Elbow 45° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4226XL

VdS	DN	D	PU	Article	DG
✓	65	2½	1	751 647	56
✓	80	3	1	751 654	56
✓	100	4	1	751 661	56

VdS = VdS certification


**Megapress S Elbow 45°
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Model 4326.1

VdS	dh	DN	D	PU	Article	DG
✓	✓	10	¾	10	770 020	55
✓	✓	15	½	10	770 037	55
✓	✓	20	¾	10	770 044	55
✓	✓	25	1	5	770 051	55
✓	✓	32	1¼	1	770 068	55
✓	✓	40	1½	1	770 075	55
✓	✓	50	2	1	770 082	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524


**Megapress S XL Elbow 45°
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4226.1XL

VdS	DN	D	PU	Article	DG
✓	65	2½	1	751 708	56
✓	80	3	1	751 715	56
✓	100	4	1	751 722	56

VdS = VdS certification

T-PIECES

**Megapress S T-piece
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Model 4318

VdS	dh	DN	D1	D2	D3	PU	Article	DG
✓	✓	10	¾	¾	¾	5	770 150	55
✓	✓	15	½	½	½	5	770 167	55
✓	✓	20	¾	¾	¾	5	770 174	55
✓	✓	25	1	½	1	5	770 228	55
✓	✓	25	1	1	1	5	770 181	55
✓	✓	32	1¼	¾	1¼	1	770 235	55
✓	✓	32	1¼	1¼	1¼	1	770 198	55
✓	✓	40	1½	½	1½	1	770 242	55
✓	✓	40	1½	1	1½	1	770 259	55
✓	✓	40	1½	1½	1½	1	770 204	55
✓	✓	50	2	¾	2	1	770 266	55
✓	✓	50	2	1¼	2	1	770 273	55
✓	✓	50	2	2	2	1	770 211	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

**Megapress S XL T-piece****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4218XL

VdS	DN	D1	D2	D3	PU	Article	DG
✓	65	2½	1	2½	1	751 944	56
✓	65	2½	1¼	2½	1	751 968	56
✓	65	2½	1½	2½	1	751 975	56
✓	65	2½	2	2½	1	751 982	56
✓	65	2½	2½	2½	1	751 524	56
✓	80	3	1	3	1	751 999	56
✓	80	3	1¼	3	1	752 002	56
✓	80	3	1½	3	1	752 019	56
✓	80	3	2	3	1	752 026	56
✓	80	3	2½	3	1	752 033	56
✓	80	3	3	3	1	751 548	56
✓	100	4	1	4	1	752 040	56
✓	100	4	1¼	4	1	752 057	56
✓	100	4	1½	4	1	752 064	56
✓	100	4	2	4	1	752 071	56
✓	100	4	2½	4	1	752 088	56
✓	100	4	3	4	1	752 095	56
✓	100	4	4	4	1	751 531	56

VdS = VdS certification

**Megapress S T-piece****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections, Rp-threads

Components

FKM sealing elements, cutting rings, separator rings, polygon

Model 4317.2

VdS	dh	DN	D1	Rp	D2	PU	Article	DG
	✓	15	½	½	½	5	770 280	55
✓	✓	20	¾	½	¾	5	770 297	55
✓	✓	25	1	¾	1	5	770 303	55
✓	✓	32	1¼	¾	1¼	1	770 310	55
✓	✓	40	1½	¾	1½	1	770 327	55
✓	✓	50	2	¾	2	1	770 334	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

**Megapress S XL T-piece****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections, Rp-thread

Components

FKM sealing elements, cutting rings, separator rings, polygon

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4217.2XL

VdS	DN	D1	Rp	D2	PU	Article	DG
✓	65	2½	¾	2½	1	752 101	56
✓	80	3	¾	3	1	752 118	56
✓	80	3	2	3	1	789 657	56
✓	80	3	2½	3	1	792 459	56
✓	100	4	¾	4	1	752 125	56

VdS = VdS certification

ADAPTERS/ELBOWS**Megapress S Adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

Components

FKM sealing element, cutting ring, separator ring, polygon

Model 4311

VdS	dh	DN	D	R	PU	Article	DG
✓	10	¾	¾	10	769 574	55	
✓	15	½	½	10	769 581	55	
✓	20	¾	¾	10	769 598	55	
✓	25	1	1	5	769 604	55	
✓	32	1¼	1¼	1	769 611	55	
✓	40	1½	1½	1	769 628	55	
✓	50	2	2	1	769 635	55	

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

**Megapress S XL Adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

Components

FKM sealing element, cutting ring, separator ring, polygon

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4211XL

VdS	DN	D	R	PU	Article	DG
✓	65	2½	2½	1	751 555	56
✓	80	3	3	1	751 562	56
✓	100	4	4	1	751 579	56

VdS = VdS certification



Megapress S XL Adapter elbow 90° with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

Components

FKM sealing element, cutting ring, separator ring, polygon

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4214XL

VdS	DN	D	R	PU	Article	DG
✓	80	3	3	1	792 466	56

VdS = VdS certification



Megapress S Adapter with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-threads

Components

FKM sealing element, cutting ring, separator ring, polygon

Model 4312

VdS	dh	DN	D	Rp	PU	Article	DG
✓	10	¾	¾	10	769 642	55	
✓	15	½	½	10	769 758	55	
✓	20	¾	¾	10	769 765	55	
✓	25	1	1	5	769 772	55	
✓	32	1¼	1¼	1	769 789	55	
✓	40	1½	1½	1	769 796	55	
✓	50	2	2	1	769 802	55	

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524



Megapress S XL Adapter with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-thread

Components

FKM sealing element, cutting ring, separator ring, polygon

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4212XL

VdS	DN	D	Rp	PU	Article	DG
✓	65	2½	2½	1	751 586	56
✓	80	3	2	1	789 664	56
✓	80	3	3	1	751 593	56
✓	100	4	4	1	751 609	56

VdS = VdS certification



Megapress S Plug-in piece

- non-alloyed steel, zinc-nickel coating
- plug-in end, Rp-threads
- flat sealing

Components

copper seal, polygon

Model 4312.7

dh	DN	D	Rp	PU	Article	DG
✓	20	¾	½	1	777 722	55
✓	25	1	½	1	777 739	55

dh = district heating in accordance with AGFW FW 524

**Megapress S XL Adapter****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255, Prestabo
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Note

For each of the press connections the press tool of the corresponding system (Megapress S XL / Prestabo XL) must be used!

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4213XL

VdS	DN	D	d	PU	Article	DG
✓	65	2½	76.1	1	793 739	56
✓	80	3	88.9	1	793 746	56
✓	100	4	108.0	1	794 057	56

VdS = VdS certification

PRESS-IN BRANCH CONNECTORS**Megapress S Press-in branch connector**

- for steel pipes in accordance with EN 10220/10255
- suitable for tool set press-in branch connector PT2 model 4278.5
- non-alloyed steel, zinc-nickel coating
- press-in branch connector, Rp-threads

Components

FKM sealing element, polygon

Note

Tools: see system press tools product group!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4312.2

for D	Rp	PU	Article	DG
1½	¾	1	780 470	55
2	¾	1	780 487	55
2½	¾	1	780 494	55
3	¾	1	780 500	55
4	¾	1	780 517	55
5	¾	1	780 524	55
6	¾	1	780 531	55

SLEEVES**Megapress S Sleeve with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Model 4315

VdS	dh	DN	D	PU	Article	DG
✓		10	¾	10	767 617	55
✓		15	½	10	767 624	55
✓	✓	20	¾	10	767 631	55
✓	✓	25	1	5	767 648	55
✓	✓	32	1¼	1	769 659	55
✓	✓	40	1½	1	769 666	55
✓	✓	50	2	1	769 673	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

**Megapress S XL Sleeve****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4215XL

VdS	DN	D	PU	Article	DG
✓	65	2½	1	751 739	56
✓	80	3	1	751 746	56
✓	100	4	1	751 753	56

VdS = VdS certification

**Megapress S Sliding sleeve****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Model 4315.5

VdS	dh	DN	D	PU	Article	DG
	✓	10	¾	10	769 680	55
	✓	15	½	10	769 697	55
✓	✓	20	¾	10	769 703	55
✓	✓	25	1	5	769 710	55
✓	✓	32	1¼	1	769 727	55
✓	✓	40	1½	1	769 734	55
✓	✓	50	2	1	769 741	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

**Megapress S XL Sliding sleeve****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

FKM sealing elements, cutting rings, separator rings

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4215.5XL

VdS	DN	D	PU	Article	DG
✓	65	2½	1	751 760	56
✓	80	3	1	751 777	56
✓	100	4	1	751 784	56

VdS = VdS certification

REDUCTIONS

**Megapress S Reducer
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Model 4315.1

VdS	dh	DN1	D1	DN2	D2	PU	Article	DG
✓	15	1/2	10	3/8	5	5	770 341	55
✓	20	3/4	10	3/8	5	5	770 655	55
✓	20	3/4	15	1/2	5	5	770 662	55
✓	25	1	10	3/8	5	5	770 679	55
✓	25	1	15	1/2	5	5	770 686	55
✓	✓	25	1	20	3/4	5	770 693	55
✓	✓	32	1 1/4	25	1	1	770 709	55
✓	✓	40	1 1/2	25	1	1	799 304	55
✓	✓	40	1 1/2	32	1 1/4	1	770 716	55
✓	✓	50	2	25	1	1	799 311	55
✓	✓	50	2	32	1 1/4	1	799 328	55
✓	✓	50	2	40	1 1/2	1	770 723	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

**Megapress S XL Reducer
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

FKM sealing element, cutting ring, separator ring

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4215.1XL

VdS	DN1	D1	DN2	D2	PU	Article	DG
✓	65	2 1/2	50	2	1	752 156	56
✓	80	3	50	2	1	752 163	56
✓	80	3	65	2 1/2	1	752 170	56
✓	100	4	50	2	1	752 187	56
✓	100	4	65	2 1/2	1	752 194	56
✓	100	4	80	3	1	752 200	56

VdS = VdS certification

SCREW FITTINGS

**Megapress S Adapter union
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread
- flat sealing

Components

flat seal AFM 34/2, FKM sealing element, cutting ring, separator ring

Model 4365

VdS	dh	DN	D	R	PU	Article	DG
✓	15	1/2	1/2	1	1	770 952	55
✓	20	3/4	3/4	1	1	770 969	55
✓	✓	25	1	1	1	770 976	55
✓	✓	32	1 1/4	1 1/4	1	770 983	55
✓	✓	40	1 1/2	1 1/2	1	770 990	55
✓	✓	50	2	2	1	771 003	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

Megapress S with SC-Contur F3

**Megapress S Connection screw fitting with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
 - non-alloyed steel, zinc-nickel coating
 - press connection, G-thread
 - flat sealing
- Components**
flat seal AFM 34/2, FKM sealing element, cutting ring, separator ring
Model 4363

VdS	dh	DN	D	G	PU	Article	DG
✓	15	½	¾	1	1	777 678	55
✓	20	¾	1	1	1	777 685	55
✓	25	1	1¼	1	1	777 692	55
✓	32	1¼	1½	1	1	777 708	55
✓	40	1½	2	1	1	777 746	55
✓	50	2	2¾	1	1	777 715	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

CAPS

**Megapress S Cap with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection

Components
FKM sealing element, cutting ring, separator ring
Model 4356

VdS	dh	DN	D	PU	Article	DG
✓	10	⅜	10	10	770 730	55
✓	15	½	10	10	770 747	55
✓	20	¾	10	10	770 754	55
✓	25	1	5	5	770 761	55
✓	32	1¼	1	1	770 778	55
✓	40	1½	1	1	770 785	55
✓	50	2	1	1	770 792	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

**Megapress S XL Cap with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-thread

Components
FKM sealing element, cutting ring, separator ring
Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!
Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4256XL

VdS	DN	D	Rp	PU	Article	DG
✓	65	2½	¾	1	751 920	56
✓	80	3	¾	1	751 937	56
✓	100	4	¾	1	751 951	56

VdS = VdS certification

FLANGES

**Megapress S Flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

Components
fixed flange PN 6, FKM sealing element, cutting ring, separator ring
Model 4359.1

dh	DN	D	n	k [mm]	PU	Article	DG
✓	20	¾	4	65	1	777 647	55
✓	25	1	4	75	1	770 808	55
✓	32	1¼	4	90	1	770 815	55
✓	40	1½	4	100	1	770 822	55
✓	50	2	4	110	1	770 839	55

dh = district heating in accordance with AGFW FW 524

n = number of holes

k = bolt circle diameter


Megapress S XL Flange adapter
with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

Components

fixed flange PN 6, FKM sealing element, cutting ring, separator ring

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4259.1XL

DN	D	n	k [mm]	PU	Article	DG
65	2½	4	130	1	751 890	56
80	3	4	150	1	751 906	56
100	4	4	170	1	751 913	56

n = number of holes

k = bolt circle diameter


Megapress S Flange adapter
with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

Components

fixed flange PN 10/16, FKM sealing element, cutting ring, separator ring

Model 4359

VdS	dh	DN	D	n	k [mm]	PU	Article	DG
✓	✓	20	¾	4	75	1	777 654	55
✓	✓	25	1	4	85	1	770 846	55
✓	✓	32	1¼	4	100	1	770 853	55
✓	✓	40	1½	4	110	1	770 860	55
✓	✓	50	2	4	125	1	770 877	55

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

n = number of holes

k = bolt circle diameter


Megapress S XL Flange adapter
with SC-Contur

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

Components

fixed flange PN 10/16, FKM sealing element, cutting ring, separator ring

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4259XL

VdS	DN	D	n	k [mm]	PU	Article	DG
✓	65	2½	8	145	1	751 869	56
✓	80	3	8	160	1	751 876	56
✓	100	4	8	180	1	751 883	56

VdS = VdS certification

n = number of holes

k = bolt circle diameter

Megapress S with SC-Contur F3

**Megapress S Flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

Components

fixed flange PN 25/40, FKM sealing element, cutting ring, separator ring

Model 4359.6

dh	DN	D	n	k [mm]	PU	Article	DG
✓	20	¾	4	75	1	777 661 ¹	55
✓	25	1	4	85	1	770 884 ¹	55
✓	32	1¼	4	100	1	770 891 ²	55
✓	40	1½	4	110	1	770 907 ²	55
✓	50	2	4	125	1	770 914 ²	55

dh = district heating in accordance with AGFW FW 524

n = number of holes

k = bolt circle diameter

¹⁾ use with mounting set article 494 056²⁾ use with mounting set article 494 063**Megapress S XL Flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

Components

fixed flange PN 25/40, FKM sealing element, cutting ring, separator ring

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4259.6XL

DN	D	n	k [mm]	PU	Article	DG
65	2½	8	145	1	770 921 ¹	56
80	3	8	160	1	770 938 ¹	56
100	4	8	190	1	770 945	56

n = number of holes

k = bolt circle diameter

¹⁾ use with mounting set article 494 087**Mounting set**

- for flange connection
- galvanised steel

Components

4 screws, 8 washers, 4 nuts

Model 2259.7

DN	PN	M	L	PU	Article	DG
20/25	16	12	65	1	494 056	87
32/50	16	16	70	1	494 063	87
32/65	6	12	50	1	651 251	87

**Mounting set**

- for flange connection
- galvanised steel

Model 2259.7XL

for DN	PN	M	L	PU	Article	DG
65/100	16	16	70	1	494 087 ¹	87
80/100	6	16	60	1	651 268 ²	87

¹⁾ with 8 screws, 16 washers and 8 nuts²⁾ with 4 screws, 8 washers and 4 nuts**Seal**

- AFM 34/2

Model 2259.9

DN	PN	PU	Article	DG
20	16	10	611 309	87
25	16	10	409 128	87
32	6	5	650 131	87
32	16	10	409 135	87
40	6	5	650 148	87
40	16	10	409 142	87
50	6	5	650 551	87
50	16	10	409 258	87

**Seal**

- AFM 34/2

Model 2259.9XL

DN	PN	PU	Article	DG
65	6	5	650 575	88
65	16	10	356 293	88
80	6	5	650 582	88
80	16	10	356 309	88
100	6	5	650 599	88
100	16	10	356 316	88

STAINLESS STEEL BALL VALVES

**Easytop Ball valve****Megapress S press connections****3-part
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 140 °C

Note

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4375.8

DN	D	PU	Article	DG
15	½	1	787 226	95
20	¾	1	787 233	95
25	1	1	787 240	95
32	1¼	1	787 653	95
40	1½	1	787 660	95
50	2	1	787 677	95



NEW

Easytop XL Ball valve**Megapress S XL press connections****3-part
with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 140 °C

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4275.8XL

DN	D	PU	Article	DG
65	2½	1	802 349	95
80	3	1	802 554	95
100	4	1	802 561	95

REPAIR SETS FOR STAINLESS STEEL BALL VALVES



NEW

Repair set

- not suitable for Easytop ball valve model 2375.8
- suitable for Easytop ball valve model 4275.8, 4375.8
- PTFE

Components

each one sealing for selector shaft and stuffing box, 2 sealings for shut-off ball

Model 4275.98

for D	PU	Article	DG
½	1	787 738	95
¾	1	787 745	95
1	1	787 752	95
1¼	1	787 769	95
1½, 2	1	787 776	95

ACCESSORIES
TOOLS

**Megapress Insertion depth template**

- for marking the insertion depth of steel pipes according to DIN EN 10220/10255

Model 4294**NEW**

for D	for external-Ø	PU	Article	DG
¾-4	38/44.5/57	1	799 298	74

**Marking pen**

- for Viega press connector systems

Model 2490.1

PU	Article	DG
1	606 121	74

**Megapress Marking pen**

- for steel pipe

Note

Not suitable for permanent marking!

Model 4290.1

PU	Article	DG
5	750 091	74

ACCESSORIES
SEALING ELEMENTS

**Megapress S Sealing element**

- FKM
- temperature resistant to 140 °C

Note

Use in any other area of application requires consultation with our Technical Consulting!

Only for exchange of Megapress S sealing elements from FKM!

Model 4386

VdS	dh	DN	for D	internal-Ø	s	PU	Article	DG
✓	10	¾	18.0	3	10	771 010	55	
✓	15	½	22.3	3.5	10	771 027	55	
✓	20	¾	27.9	3.5	10	771 034	55	
✓	25	1	34.7	3.5	10	771 041	55	
✓	32	1¼	43.4	4.5	10	771 058	55	
✓	40	1½	49.3	4.5	10	771 065	55	
✓	50	2	61.4	4.7	10	771 072	55	

VdS = VdS certification

dh = district heating in accordance with AGFW FW 524

**Megapress S XL Sealing element**

- FKM
- temperature resistant to 140 °C

Note

Use in any other area of application requires consultation with our Technical Consulting!

Only for exchange of Megapress S XL sealing elements from FKM!

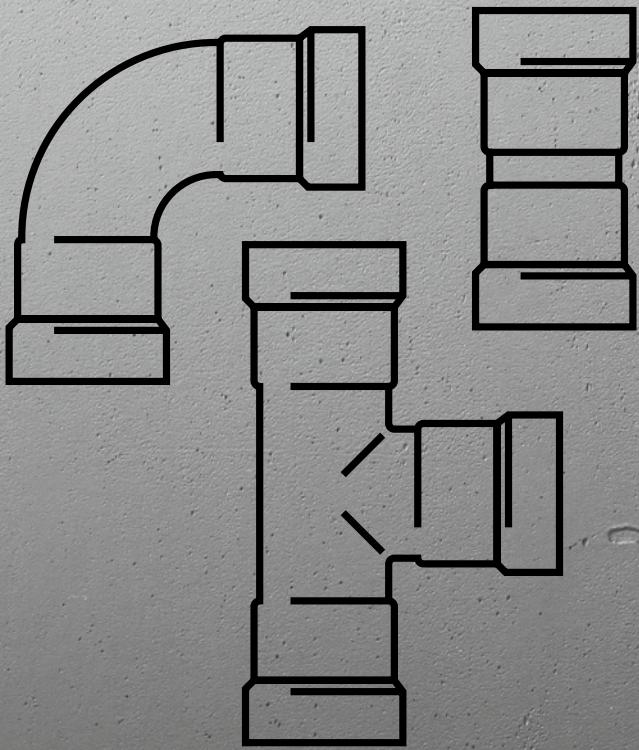
Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4286XL

VdS	DN	for D	internal-Ø	s	PU	Article	DG
✓	65	2½	77.4	6.5	1	758 653	56
✓	80	3	90.7	6.5	1	758 660	56
✓	100	4	116.5	6.5	1	758 677	56

VdS = VdS certification

Megapress G with SC-Contur Piping technology



viega

Flow-optimised press connector system made of non-alloy steel 1.0308 with an externally galvanised zinc-nickel coating for black and galvanised steel pipes. Press connectors with stainless steel cutting ring to ensure the mechanical strength of the connection. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, yellow dot on press end, yellow rectangle with inscription »Gas MOP 5 / GT5«, detachable yellow label as press indicator

Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with compressed air or inert gases:
Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI
Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Sealing elements

HNBR (hydrogenated acrylonitrile butadiene rubber), profile sealing element, yellow, pre-assembled

Dimensions

D $\frac{1}{2}$ – 2, size availability in accordance with the national regulations

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Natural gas/liquid gas
Compressed air systems
Heating oil
Diesel fuel

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega!
Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Suitable for steel pipes in accordance with EN 10255, EN 10220 / EN 10216-1, EN 10220 / EN 10217-1.

Gases in accordance with DVGW G 260 in gas installations in accordance with DVGW-TRGI 2018 (DVGW Worksheet G 600) / DVFG-TRF 2012.

Natural gas/liquid gases in the gas phase for domestic and commercial applications, tested in accordance with DVGW Worksheet G 5614-B1.

Press connector approval in accordance with DVGW Reg. No. DG-4550CQ0400.

Operating conditions gas and liquid gas installations

Operating temperature -20 °C to +70 °C (-4 °F to +158 °F)
Operating pressure max. 0.5 MPa / 5 bar / 72.5 PSI
Operating pressure at HTB requirements 650°C (1202 °F)/30 minutes max. 0.5 MPa (5 bar; 72.5 PSI)

Operating conditions heating oil and diesel fuel installation

Operating temperature max. 40 °C / 104 °F
Operating pressure -0.05 to +0.5 MPa (-0.5 to +5 bar / -7.25 to +72.5 PSI)

Press connector material

Steel 1.0308

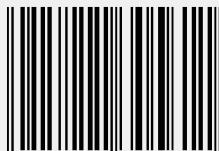
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GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

OVERVIEW OF MEGAPRESS G PIPE DIMENSIONS

Pipes according to EN 10255						
dimension D	nominal width DN	external Ø	external Ø incl. coating min.	external Ø incl. coating max.	wall thickness heavy series H	wall thickness medium series M
½	15	21.3	21.0	21.8	3.2	2.6
¾	20	26.9	26.5	27.3	3.2	2.6
1	25	33.7	33.3	34.2	4.0	3.2
1¼	32	42.4	42.0	42.9	4.0	3.2
1½	40	48.3	47.9	48.8	4.0	3.2
2	50	60.3	59.7	60.8	4.5	3.6

Pipes (Pipes Series 1) according to EN 10220/EN 10216-1, EN 10220/EN 10217-1						
dimension D	nominal width DN	external Ø	external Ø incl. coating min.	external Ø incl. coating max.	wall thickness EN 10220/EN 10216-1	wall thickness EN 10220/EN 10217-1
½	15	21.3	20.8	21.8	2.0–3.2	2.0–3.2
¾	20	26.9	26.4	27.4	2.3–3.2	2.0–3.2
1	25	33.7	33.2	34.2	2.6–4.0	2.0–4.0
1¼	32	42.4	41.9	42.9	2.6–4.0	2.3–4.0
1½	40	48.3	47.8	48.8	2.6–4.0	2.3–4.0
2	50	60.3	59.7	60.9	2.9–4.5	2.3–4.5

ELBOWS

**Megapress G Elbow 90° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 4616

DN	D	PU	Article	DG
15	½	10	739 072	57
20	¾	10	739 089	57
25	1	5	739 096	57
32	1¼	1	739 102	57
40	1½	1	739 119	57
50	2	1	739 126	57

**Megapress G Elbow 90° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 4616.1

DN	D	PU	Article	DG
15	½	10	739 492	57
20	¾	10	739 508	57
25	1	5	739 515	57
32	1¼	1	739 522	57
40	1½	1	739 539	57
50	2	1	739 546	57

Megapress G with SC-Contur F4

**Megapress G Elbow 45° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 4626

DN	D	PU	Article	DG
15	½	10	739 133	57
20	¾	10	739 140	57
25	1	5	739 454	57
32	1¼	1	739 461	57
40	1½	1	739 478	57
50	2	1	739 485	57

**Megapress G Elbow 45° with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 4626.1

DN	D	PU	Article	DG
15	½	10	739 553	57
20	¾	10	739 560	57
25	1	5	739 577	57
32	1¼	1	739 584	57
40	1½	1	739 591	57
50	2	1	739 607	57

T-PIECES

**Megapress G T-piece with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 4618

DN	D1	D2	D3	PU	Article	DG
15	½	½	½	5	739 614	57
20	¾	½	¾	5	739 676	57
20	¾	¾	¾	5	739 621	57
25	1	½	1	5	739 683	57
25	1	¾	1	5	739 690	57
25	1	1	1	5	739 638	57
32	1¼	¾	1¼	1	784 058	57
32	1¼	1	1¼	1	739 706	57
32	1¼	1¼	1¼	1	739 645	57
40	1½	¾	1½	1	784 065	57
40	1½	1	1½	1	739 713	57
40	1½	1¼	1½	1	784 089	57
40	1½	1½	1½	1	739 652	57
50	2	¾	2	1	784 072	57
50	2	1	2	1	739 720	57
50	2	1¼	2	1	739 737	57
50	2	1½	2	1	739 744	57
50	2	2	2	1	739 669	57

**Megapress G T-piece****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections, Rp-thread

Components

HNBR sealing elements, cutting rings, separator rings, polygon

Model 4617.2

DN	D1	Rp	D2	PU	Article	DG
20	¾	½	¾	5	739 751	57
20	¾	¾	¾	5	739 768	57
25	1	½	1	5	739 775	57
25	1	¾	1	5	739 782	57
25	1	1	1	5	762 872	57
32	1¼	½	1¼	1	739 799	57
32	1¼	¾	1¼	1	762 889	57
32	1¼	1	1¼	1	762 896	57
40	1½	½	1½	1	739 805	57
40	1½	¾	1½	1	762 902	57
40	1½	1	1½	1	762 919	57
50	2	½	2	1	739 812	57
50	2	¾	2	1	762 926	57
50	2	1	2	1	762 933	57

ADAPTERS/ELBOWS**Megapress G Adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, R-thread

Components

HNBR sealing element, cutting ring, separator ring, polygon

Model 4611

DN	D	R	PU	Article	DG
15	½	½	10	738 730	57
20	¾	¾	10	738 747	57
25	1	1	5	738 853	57
32	1¼	1¼	1	738 860	57
40	1½	1½	1	738 877	57
50	2	2	1	738 884	57

**Megapress G Adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, Rp-thread

Components

HNBR sealing element, cutting ring, separator ring, polygon

Model 4612

DN	D	Rp	PU	Article	DG
15	½	½	10	738 891	57
20	¾	½	5	738 907	57
20	¾	¾	10	738 914	57
25	1	¾	5	738 921	57
25	1	1	5	738 938	57
32	1¼	1¼	1	738 945	57
40	1½	1½	1	739 058	57
50	2	2	1	739 065	57

SLEEVES**Megapress G Sleeve with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 4615

DN	D	PU	Article	DG
15	½	10	738 617	57
20	¾	10	738 624	57
25	1	5	738 631	57
32	1¼	1	738 648	57
40	1½	1	738 655	57
50	2	1	738 662	57

Megapress G with SC-Contur F4

**Megapress G Sliding sleeve with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 4615.5

DN	D	PU	Article	DG
15	½	10	738 679	57
20	¾	10	738 686	57
25	1	5	738 693	57
32	1¼	1	738 709	57
40	1½	1	738 716	57
50	2	1	738 723	57

REDUCTIONS

**Megapress G Reducer with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- plug-in end, press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 4615.1

DN1	D1	DN2	D2	PU	Article	DG
25	1	15	½	5	739 850	57
25	1	20	¾	5	739 867	57
32	1¼	20	¾	1	739 874	57
32	1¼	25	1	1	739 881	57
40	1½	20	¾	1	739 898	57
40	1½	25	1	1	739 911	57
40	1½	32	1¼	1	739 904	57
50	2	32	1¼	1	739 928	57
50	2	40	1½	1	739 935	57

SCREW FITTINGS

**Megapress G Connection screw fitting with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection, G-thread
- conical sealing

Components

HNBR sealing element, cutting ring, separator ring

Model 4661



DN	D	G	PU	Article	DG
20	¾	1⅓	5	739 829	57
25	1	1⅓	5	739 836	57

CAPS

**Megapress G Cap with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 4656

DN	D	PU	Article	DG
15	½	10	739 942	57
20	¾	10	739 959	57
25	1	5	739 966	57
32	1¼	1	739 973	57
40	1½	1	739 980	57
50	2	1	739 997	57

FLANGES

**Megapress G Flange adapter with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- flange adapter, press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 4659.5

DN	D	n	PU	Article	DG
15	½	4	1	740 009 ¹	57
20	¾	4	1	740 016 ¹	57
25	1	4	1	740 023 ¹	57
32	1¼	4	1	740 030 ¹	57
40	1½	4	1	740 047 ¹	57
50	2	4	1	740 054 ²	57

n = number of holes

¹⁾ use with mounting set article 494 056

²⁾ use with mounting set article 494 063

**Mounting set**

- for flange connection
 - galvanised steel
- Components**
4 screws, 8 washers, 4 nuts
Model 2259.7

DN	PN	M	L	PU	Article	DG
20/25	16	12	65	1	494 056	87
32/50	16	16	70	1	494 063	87

**Seal**

- AFM 34/2

Model 2259.9

DN	PN	PU	Article	DG
15	16	1	611 293	87
20	16	10	611 309	87
25	16	10	409 128	87
32	16	10	409 135	87
40	16	10	409 142	87
50	16	10	409 258	87

ACCESSORIES
TOOLS**Megapress Insertion depth template**

- for marking the insertion depth of steel pipes according to DIN EN 10220/10255

Model 4294**NEW**

for D	for external-Ø	PU	Article	DG
%-4	38/44.5/57	1	799 298	74

**Marking pen**

- for Viega press connector systems

Model 2490.1

PU	Article	DG
1	606 121	74

**Megapress Marking pen**

- for steel pipe

Note

Not suitable for permanent marking!

Model 4290.1

PU	Article	DG
5	750 091	74

ACCESSORIES
SEALING ELEMENTS**Megapress G Sealing element**

- for gas supply line, heating oil pipe, diesel fuel pipe

- HNBR

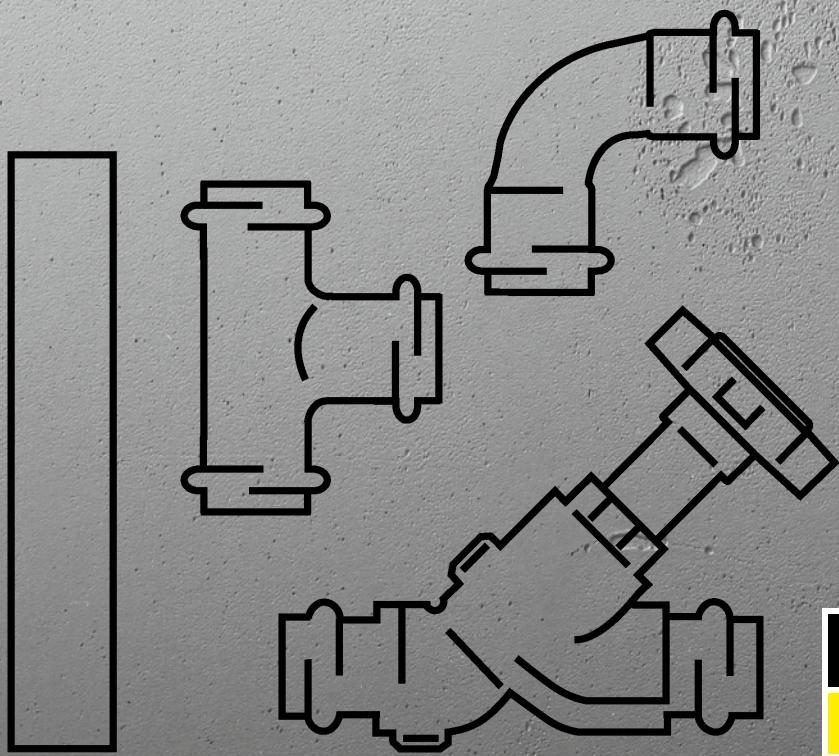
Note

Only for exchange of Megapress G sealing elements from HNBR!

Model 4687

for D	DN	internal-Ø	s	PU	Article	DG
½	15	22.3	3.5	10	740 061	57
¾	20	27.9	3.5	10	740 078	57
1	25	34.7	3.5	10	740 085	57
1¼	32	43.4	4.5	10	740 092	57
1½	40	49.3	4.5	10	740 108	57
2	50	61.4	4.7	10	740 115	57

Sanpress Inox with SC-Contur Piping technology



viega

Flow-optimised press connector system with press connectors made of stainless steel 1.4401 and pipes from stainless steel 1.4401 and 1.4521. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, green dot on press end, yellow pipe plug for 1.4401, green pipe plug for 1.4521, detachable orange label as press indicator from d64.0

Press connector with SC-Contur

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 1 bar / 14.5 PSI
 Max. water pressure: 0.65 MPa / 6.5 bar / 94.3 PSI
 Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI
 Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

Dimensions

d15–108.0

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water
 Heating/radiator connection
 Rainwater
 Compressed air systems
 Agriculture
 Industrial applications

Note

The press connector system Sanpress Inox is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and DIN 50930-6. When used for other areas of use and when in doubt about the right selection of material, please contact Viega. The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connector system with press connectors and pipes in accordance with DIN EN 10088, DIN EN 10312, DVGW Worksheet GW 541 and W 534.
 Pipe approval for 1.4521 (d12–108.0) according to DW-7301BS0375.
 Pipe approval for 1.4401 (d12–108.0) according to DV-7301BS0411.
 System approval for 1.4401 (d15–108.0) in accordance with DW-8501BL0551.
 System approval for 1.4521 (d15–108.0) in accordance with DW-8501BS0376.
 For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.
 Approved for d12-54 in accordance with WRAS approval number 1906088.

Special applications

Shipbuilding
 Fire extinguishing systems

Operating conditions for potable water installations

Operating temperature max. 85 °C / 185 °F
 Operating pressure max. 1.6 MPa / 16 bar / 232 PSI

Operating conditions heating installations

Operating temperature max. 110 °C / 230 °F
 Operating pressure max. 1.6 MPa / 16 bar / 232 PSI
 Irrelevant of the flow direction, mixed installations are permitted.

Press connector material

Stainless steel 1.4401

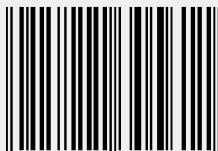
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PIPES

**Sanpress Pipe****1.4521 (AISI 444)**

- for potable water installation
 - non-corroding steel
 - laser welded
- Model 2205**

	VdS	d	s	L [m]	LB	SB	PU	Article	DG
		15	1	6	✓		600	615 994	70
		18	1	6	✓		240	616 007	70
	✓	22	1.2	6	✓		420	616 014	70
	✓	28	1.2	6	✓		240	616 021	70
	✓	35	1.5	6	✓		180	616 038	70
	✓	42	1.5	6	✓		120	616 045	70
	✓	54	1.5	6	✓		60	616 557	70
NEW		15	1	6		✓	120	807 351	70
NEW		18	1	6		✓	60	807 368	70
NEW	✓	22	1.2	6		✓	60	807 375	70
NEW	✓	28	1.2	6		✓	60	807 382	70
NEW	✓	35	1.5	6		✓	30	807 399	70
NEW	✓	42	1.5	6		✓	30	807 405	70
NEW	✓	54	1.5	6		✓	30	807 412	70

VdS = VdS certification

LB = large bundle

SB = small bundle

**Sanpress XL Pipe****1.4521 (AISI 444)**

- for potable water installation
 - non-corroding steel
 - laser welded
- Model 2205XL**

	VdS	d	s	L [m]	LB	SB	PU	Article	DG
		64.0	2	6	✓		60	616 564	70
	✓	76.1	2	6	✓		30	616 571	70
	✓	88.9	2	6	✓		30	616 588	70
	✓	108.0	2	6	✓		30	616 595	70
NEW		64.0	2	6		✓	6	807 436	70
NEW	✓	76.1	2	6		✓	6	807 443	70
NEW	✓	88.9	2	6		✓	6	807 450	70
NEW	✓	108.0	2	6		✓	6	807 429	70

VdS = VdS certification

LB = large bundle

SB = small bundle

Sanpress Inox with SC-Contur G1

**Sanpress Pipe****1.4401 (AISI 316L)**

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203

	d	s	L [m]	LB	SB	PU	Article	DG	
	15	1	6	✓		600	102 036	70	
	18	1	6	✓		240	289 034	70	
	22	1.2	6	✓		420	102 708	70	
	28	1.2	6	✓		240	104 924	70	
	35	1.5	6	✓		180	108 588	70	
	42	1.5	6	✓		120	113 001	70	
	54	1.5	6	✓		60	193 676	70	
NEW	15	1	6		✓	120	807 115	70	
NEW	18	1	6		✓	60	807 122	70	
NEW	22	1.2	6		✓	60	807 139	70	
NEW	28	1.2	6		✓	60	807 146	70	
NEW	35	1.5	6		✓	30	807 153	70	
NEW	42	1.5	6		✓	30	807 160	70	
NEW	54	1.5	6		✓	30	807 177	70	

LB = large bundle

SB = small bundle

**Sanpress XL Pipe****1.4401 (AISI 316L)**

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203XL

	d	s	L [m]	LB	SB	PU	Article	DG	
	64.0	2	6	✓		60	578 626	70	
	76.1	2	6	✓		30	354 862	70	
	88.9	2	6	✓		30	354 855	70	
	108.0	2	6	✓		30	354 848	70	
NEW	64.0	2	6		✓	6	807 191	70	
NEW	76.1	2	6		✓	6	807 207	70	
NEW	88.9	2	6		✓	6	807 214	70	
NEW	108.0	2	6		✓	6	807 184	70	

LB = large bundle

SB = small bundle

**Sanpress Pipe elbow 15°**

- non-corroding steel
- plug-in end

Model 2209.4

d	PU	Article	DG
15	5	594 459*	82
18	5	594 466*	82
22	5	594 473*	82
28	5	594 480*	82
42	1	594 503*	82

* = Discontinued, limited availability

**Sanpress XL Pipe elbow 15°**

- non-corroding steel
- plug-in end

Model 2209.4XL

d	PU	Article	DG
108.0	1	594 558*	82

* = Discontinued, limited availability



Sanpress Pipe elbow 30°
 - non-corroding steel
 - plug-in end
Model 2209.5

d	PU	Article	DG
15	5	594 565*	82
18	5	594 572*	82
22	5	594 589*	82
28	5	594 596*	82
35	5	594 602*	82
42	1	594 619*	82
54	1	594 626*	82

* = Discontinued, limited availability



Sanpress XL Pipe elbow 30°
 - non-corroding steel
 - plug-in end
Model 2209.5XL

d	PU	Article	DG
64.0	1	594 633*	82
108.0	1	594 664*	82

* = Discontinued, limited availability



Sanpress Pipe elbow 45°
 - non-corroding steel
 - plug-in end
Model 2209.1

d	PU	Article	DG
42	1	164 140*	82

* = Discontinued, limited availability



Sanpress XL Pipe elbow 45°
 - non-corroding steel
 - plug-in end
Model 2209.1XL

d	PU	Article	DG
64.0	1	594 671*	82
76.1	1	594 688*	82
88.9	1	594 695*	82
108.0	1	594 701*	82

* = Discontinued, limited availability



Sanpress Pipe elbow 60°
 - non-corroding steel
 - plug-in end
Model 2209.6

d	PU	Article	DG
15	5	594 718*	82
18	5	594 725*	82
22	5	594 732*	82
28	5	594 749*	82
35	5	594 756*	82
42	1	594 763*	82
54	1	594 770*	82

* = Discontinued, limited availability



Sanpress XL Pipe elbow 60°
 - non-corroding steel
 - plug-in end
Model 2209.6XL

d	PU	Article	DG
64.0	1	594 787*	82
76.1	1	594 794*	82
88.9	1	594 800*	82
108.0	1	594 817*	82

* = Discontinued, limited availability



Sanpress Pipe elbow 75°
 - non-corroding steel
 - plug-in end
Model 2209.7

d	PU	Article	DG
15	5	594 824*	82
18	5	594 831*	82
22	5	594 848*	82
28	5	594 855*	82
35	5	594 862*	82
42	1	594 879*	82
54	1	594 886*	82

* = Discontinued, limited availability

Sanpress Inox with SC-Contur G1

**Sanpress XL Pipe elbow 75°**

- non-corroding steel
 - plug-in end
- Model 2209.7XL**

d	PU	Article	DG
64.0	1	594 893*	82
76.1	1	594 909*	82
88.9	1	594 916*	82
108.0	1	594 923*	82

* = Discontinued, limited availability

**Sanpress XL Pipe elbow 90°**

- non-corroding steel
 - plug-in end
- Model 2209XL**

d	PU	Article	DG
64.0	1	594 930*	82
76.1	1	594 947*	82
88.9	1	594 954*	82
108.0	1	594 961*	82

* = Discontinued, limited availability

ELBOWS

**Sanpress Inox Elbow 90° with SC-Contur**

- non-corroding steel
 - press connections
- Components**

EPDM sealing elements

Model 2316

VdS	d	PU	Article	DG
	15	10	435 639	82
	18	10	435 646	82
✓	22	10	435 653	82
✓	28	5	435 660	82
✓	35	5	435 677	82
✓	42	1/15	435 684	82
✓	54	1	435 691	82

VdS = VdS certification

**Sanpress Inox XL Elbow 90° with SC-Contur**

- non-corroding steel
 - press connections
- Components**

EPDM sealing elements, cutting rings, separator rings

Model 2316XL

VdS	d	PU	Article	DG
	64.0	1	577 988	98
✓	76.1	1	482 596	98
✓	88.9	1	482 602	98
✓	108.0	1	482 619	98

VdS = VdS certification

**Sanpress Inox Elbow 90° with SC-Contur**

- non-corroding steel
 - plug-in end, press connection
- Components**

EPDM sealing element

Model 2316.1

VdS	d	PU	Article	DG
	15	10	435 707	82
	18	10	435 714	82
✓	22	10	435 721	82
✓	28	5	435 738	82
✓	35	5	435 745	82
✓	42	1	435 752	82
✓	54	1	435 769	82

VdS = VdS certification

**Sanpress Inox XL Elbow 90° with SC-Contur**

- non-corroding steel
 - plug-in end, press connection
- Components**

EPDM sealing element, cutting ring, separator ring

Model 2316.1XL

VdS	d	PU	Article	DG
	64.0	1	577 995	98
✓	76.1	1	482 626	98
✓	88.9	1	482 633	98
✓	108.0	1	482 640	98

VdS = VdS certification


Sanpress Inox Elbow 45° with SC-Contur

- non-corroding steel
- press connections

Components

EPDM sealing elements

Model 2326

VdS	d	PU	Article	DG
	15	10	435 776	82
	18	10	435 783	82
✓	22	10	435 790	82
✓	28	5	435 806	82
✓	35	5	435 813	82
✓	42	1	435 363	82
✓	54	1	435 370	82

VdS = VdS certification


Sanpress Inox XL Elbow 45° with SC-Contur

- non-corroding steel
- press connection, press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 2326XL

VdS	d	PU	Article	DG
	64.0	1	578 008	98
✓	76.1	1	482 657	98
✓	88.9	1	482 664	98
✓	108.0	1	482 671	98

VdS = VdS certification


Sanpress Inox Elbow 45° with SC-Contur

- non-corroding steel
- plug-in end, press connection

Components

EPDM sealing element

Model 2326.1

VdS	d	PU	Article	DG
	15	10	435 387	82
	18	10	435 394	82
✓	22	10	435 400	82
✓	28	5	435 417	82
✓	35	5	435 424	82
✓	42	1	435 431	82
✓	54	1	435 448	82

VdS = VdS certification


Sanpress Inox XL Elbow 45° with SC-Contur

- non-corroding steel
- plug-in end, press connection

Components

EPDM sealing element, cutting ring, separator ring

Model 2326.1XL

VdS	d	PU	Article	DG
	64.0	1	578 015	98
✓	76.1	1	482 688	98
✓	88.9	1	482 695	98
✓	108.0	1	482 701	98

VdS = VdS certification


Sanpress Inox Crossover with SC-Contur

- non-corroding steel
- plug-in end, press connection

Components

EPDM sealing element

Model 2327

VdS	d	PU	Article	DG
	15	10	452 926	82
	18	10	452 933	82
✓	22	10	452 940	82

VdS = VdS certification


Sanpress Crossover

- non-corroding steel
- plug-in ends

Model 2209.3

d	PU	Article	DG
15	5	193 324	82
18	5	289 010	82
22	5	193 331	82
28	5	193 294	82

T-PIECES

**Sanpress Inox T-piece
with SC-Contur**

- non-corroding steel
- press connections

Components

EPDM sealing elements

Model 2318

VdS	d1	d2	d3	PU	Article	DG
	15	15	15	10	435 851	82
	18	15	18	10	435 929	82
	18	18	18	10	435 868	82
	22	15	22	10	435 936	82
	22	18	22	10	435 943	82
✓	22	22	22	10	435 875	82
	28	15	28	5	435 950	82
	28	18	28	5	435 967	82
✓	28	22	22	5	452 506	82
✓	28	22	28	5	435 974	82
✓	28	28	28	5	435 882	82
	35	15	35	5	435 981	82
	35	18	35	1	435 998	82
✓	35	22	35	5	436 001	82
✓	35	28	35	1	436 018	82
✓	35	35	35	5	435 899	82
	42	18	42	1	436 025	82
✓	42	22	42	1	436 032	82
✓	42	28	42	1	436 049	82
✓	42	35	42	1	435 837	82
✓	42	42	42	1	435 905	82
✓	54	22	54	1	435 844	82
✓	54	28	54	1	436 056	82
✓	54	35	54	1	436 063	82
✓	54	42	54	1	436 070	82
✓	54	54	54	1	435 912	82

VdS = VdS certification

**Sanpress Inox XL T-piece
with SC-Contur**

- non-corroding steel
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 2318XL

VdS	d1	d2	d3	PU	Article	DG
	64.0	22	64.0	1	578 077	98
	64.0	28	64.0	1	578 060	98
	64.0	35	64.0	1	578 053	98
	64.0	42	64.0	1	578 046	98
	64.0	54	64.0	1	578 039	98
	64.0	64.0	64.0	1	578 022	98
✓	76.1	22	76.1	1	483 005	98
✓	76.1	28	76.1	1	483 012	98
✓	76.1	42	76.1	1	483 036	98
✓	76.1	54	76.1	1	482 725	98
	76.1	64.0	76.1	1	593 360	98
✓	76.1	76.1	76.1	1	482 718	98
✓	88.9	22	88.9	1	483 043	98
✓	88.9	28	88.9	1	483 050	98
✓	88.9	35	88.9	1	483 067	98
✓	88.9	42	88.9	1	483 074	98
✓	88.9	54	88.9	1	482 749	98
	88.9	64.0	88.9	1	593 377	98
✓	88.9	76.1	88.9	1	482 756	98
✓	88.9	88.9	88.9	1	482 732	98
✓	108.0	22	108.0	1	483 081	98
✓	108.0	28	108.0	1	483 098	98
✓	108.0	35	108.0	1	483 104	98
✓	108.0	42	108.0	1	483 111	98
✓	108.0	54	108.0	1	482 770	98
	108.0	64.0	108.0	1	593 384	98
✓	108.0	76.1	108.0	1	482 787	98
✓	108.0	88.9	108.0	1	482 794	98
✓	108.0	108.0	108.0	1	482 763	98

VdS = VdS certification



**Sanpress Inox T-piece
with SC-Contur**
 - non-corroding steel
 - press connections, Rp-thread
Components
 EPDM sealing elements, polygon
Model 2317.2

VdS	d1	Rp	d2	PU	Article	DG
	15	1/2	15	5	437 145	82
	18	1/2	18	5	437 152	82
	18	3/4	18	5	437 169	82
✓	22	1/2	22	5	437 176	82
✓	22	3/4	22	5	437 183	82
✓	28	1/2	28	5	437 190	82
✓	28	3/4	28	5	437 206	82
✓	28	1	28	5	449 506	82
✓	35	1/2	35	5	437 213	82
✓	42	1/2	42	1	437 220	82
✓	54	1/2	54	1	437 237	82

VdS = VdS certification



**Sanpress Inox T-piece
with SC-Contur**
 - non-corroding steel
 - press connections, R-thread
Components
 EPDM sealing elements, polygon
Model 2317.1

VdS	d1	R	d2	PU	Article	DG
	18	3/4	18	5	445 973*	82
✓	22	3/4	22	5	445 980	82
✓	28	3/4	28	5	445 997	82
✓	35	3/4	35	5	446 000	82
✓	42	3/4	42	1	446 017	82
✓	54	3/4	54	1	446 024	82
✓	54	1	54	1	446 031	82

VdS = VdS certification

* = Discontinued, limited availability



**Sanpress Inox XL T-piece
with SC-Contur**
 - non-corroding steel
 - press connections, Rp-thread, polygon
Components
 EPDM sealing elements, cutting rings, separator rings
Model 2317.2XL

VdS	d1	Rp	d2	PU	Article	DG
	64.0	3/4	64.0	1	578 145	98
	64.0	2	64.0	1	578 152	98
✓	76.1	3/4	76.1	1	482 862	98
✓	76.1	2	76.1	1	482 879	98
✓	88.9	3/4	88.9	1	482 886	98
✓	88.9	2	88.9	1	482 893	98
✓	108.0	3/4	108.0	1	482 909	98
✓	108.0	2	108.0	1	482 916	98

VdS = VdS certification

ADAPTERS/ELBOWS



**Sanpress Inox Adapter
with SC-Contur**
 - non-corroding steel
 - press connection, R-thread
Components
 EPDM sealing element, polygon
Model 2311

VdS	d	R	PU	Article	DG
	15	1/2	5	436 445	82
	18	1/2	5	436 469	82
✓	22	1/2	5	436 483	82
✓	22	3/4	5	436 490	82
✓	22	1	5	436 506	82
✓	28	3/4	5	436 513	82
✓	28	1	5	436 520	82
✓	35	1	5	436 537	82
✓	35	1 1/4	5	436 544	82
✓	42	1 1/2	1	436 551	82
✓	54	2	1	436 568	82

VdS = VdS certification

Sanpress Inox with SC-Contur G1

**Sanpress Inox XL Adapter with SC-Contur**

- non-corroding steel
- press connection, R-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon
Model 2311XL

VdS	d	R	PU	Article	DG
	64.0	2½	1	619 985	98
✓	76.1	2½	1	482 923	98
✓	88.9	3	1	483 128	98
✓	108.0	4	1	482 930	98

VdS = VdS certification

**Sanpress Inox Adapter with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, polygon
Model 2312

VdS	d	Rp	PU	Article	DG
	15	½	5	436 575	82
	15	¾	5	436 582	82
	18	½	5	436 599	82
	18	¾	5	436 605	82
✓	22	½	5	436 612	82
✓	22	¾	5	436 629	82
✓	22	1	5	436 636	82
✓	28	¾	5	436 643	82
✓	28	1	5	436 650	82
✓	35	1¼	5	436 667	82
✓	42	1½	1	436 674	82
✓	54	2	1	436 681	82

VdS = VdS certification

**Sanpress Inox XL Adapter with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring, polygon
Model 2312XL

d	Rp	PU	Article	DG
64.0	2½	1	619 954	98
76.1	2½	1	619 961	98
88.9	3	1	619 978	98

**Sanpress Adapter union with SC-Contur**

- for steel pipe to Viega press connector systems
- gunmetal or silicon bronze
- compression fitting, press connection

Components

seal, separator ring, clamping ring, union nut screw fitting, EPDM sealing element, polygon
Model 2215.6

DN	d	PU	Article	DG
25	28	1	588 564	87
32	35	1	588 328	87

**Megapress Adapter with SC-Contur****potable water installation**

- for steel pipes in accordance with EN 10220/10255 with galvanizing in accordance with EN 10240
- silicon bronze
- press connections

Components

EPDM sealing elements, cutting ring, separator ring
Model 4213.2

DN	D	d	PU	Article	DG
15	½	15	5	736 255	55
15	½	18	5	754 679	55
20	¾	22	5	736 279	55
25	1	28	5	736 293	55
32	1¼	35	1	736 309	55
40	1½	42	1	736 316	55
50	2	54	1	736 323	55

**Sanpress Inox Plug-in piece**

- non-corroding steel
 - plug-in end, R-thread
- Components**
polygon
Model 2311.1

d	R	PU	Article	DG
15	1/2	5	436 704	82
18	1/2	5	436 711	82
18	3/4	5	436 728	82
22	1/2	5	436 735	82
22	3/4	5	436 742	82
28	1	5	436 759	82
35	1 1/4	5	436 766	82
42	1 1/2	1	436 773	82
54	2	1	436 780	82

**Plug-in piece**

- non-corroding steel
 - plug-in end, Rp-thread
- Components**
polygon
Model 2312.1

d	Rp	PU	Article	DG
15	1/2	5	436 797	82
18	1/2	5	436 803	82
18	3/4	5	436 810	82
22	1/2	5	436 827	82
22	3/4	5	436 834	82
28	3/4	5	436 841	82
28	1	5	436 858	82
35	1 1/4	5	436 865	82
42	1 1/2	1	436 872	82
54	2	1	436 889	82

**Sanpress Inox Adapter elbow 90° with SC-Contur**

- non-corroding steel
 - press connection, R-thread
- Components**
EPDM sealing element, polygon
Model 2314

VdS	d	R	PU	Article	DG
	15	1/2	5	436 896	82
	18	1/2	5	436 902	82
	18	3/4	5	436 919	82
✓	22	3/4	5	436 926	82
✓	28	1	5	436 933	82
✓	35	1 1/4	5	436 940	82
✓	42	1 1/2	1	436 957	82
✓	54	2	1	436 964	82

VdS = VdS certification

**Sanpress Inox Adapter elbow 90° with SC-Contur**

- non-corroding steel
 - press connection, Rp-thread
- Components**
EPDM sealing element
Model 2314.2

VdS	d	Rp	PU	Article	DG
	15	1/2	5	436 971	82
	15	3/4	5	436 988	82
	18	1/2	5	436 995	82
	18	3/4	5	437 008	82
✓	22	1/2	5	437 015	82
✓	22	3/4	5	437 022	82
✓	22	1	5	437 039	82
✓	28	1	5	437 046	82
✓	35	1 1/4	5	437 053	82
✓	42	1 1/2	1	437 060	82
✓	54	2	1	437 077	82

VdS = VdS certification

**Sanpress Inox Adapter elbow 90° with SC-Contur**

- non-corroding steel
 - press connection, Rp-thread,
 - polygon
- Components**
EPDM sealing element
Model 2314.5

VdS	d	Rp	PU	Article	DG
	15	1/2	5	437 091	82
	18	3/4	5	437 107	82
✓	22	3/4	5	437 114	82
✓	28	1	5	437 121	82
✓	35	1 1/4	5	437 138	82

VdS = VdS certification

SLEEVES

**Sanpress Inox Sleeve with SC-Contur**

- non-corroding steel
 - press connections
- Components**
EPDM sealing elements
Model 2315

VdS	d	PU	Article	DG
	15	10	436 155	82
	18	10	436 162	82
✓	22	10	436 179	82
✓	28	5	436 186	82
✓	35	5	436 193	82
✓	42	5	436 209	82
✓	54	1	436 216	82

VdS = VdS certification

**Sanpress Inox XL Sleeve with SC-Contur**

- non-corroding steel
 - press connections
- Components**
EPDM sealing elements, cutting rings, separator rings
Model 2315XL

VdS	d	PU	Article	DG
	64.0	1	578 084	98
✓	76.1	1	482 800	98
✓	88.9	1	482 817	98
✓	108.0	1	482 824	98

VdS = VdS certification

**Sanpress Inox Sliding sleeve with SC-Contur**

- non-corroding steel
 - press connections
- Components**
EPDM sealing elements
Model 2315.5

VdS	d	PU	Article	DG
	15	10	436 377	82
	18	10	436 384	82
✓	22	10	436 391	82
✓	28	5	436 407	82
✓	35	5	436 414	82
✓	42	5	436 421	82
✓	54	1	436 438	82

VdS = VdS certification

**Sanpress Inox XL Sliding sleeve with SC-Contur**

- non-corroding steel
 - press connections
- Components**
EPDM sealing elements, cutting rings, separator rings
Model 2315.5XL

VdS	d	PU	Article	DG
	64.0	1	578 091	98
✓	76.1	1	482 831	98
✓	88.9	1	482 848	98
✓	108.0	1	482 855	98

VdS = VdS certification

REDUCTIONS

**Sanpress Inox Reducer with SC-Contur**

- non-corroding steel
 - plug-in end, press connection
- Components**
EPDM sealing element
Model 2315.1

VdS	d1	d2	PU	Article	DG
	18	15	10	436 223	82
	22	15	10	436 230	82
	22	18	10	436 247	82
	28	15	5	436 254	82
	28	18	10	436 261	82
✓	28	22	10	436 278	82
	35	18	5	436 285	82
✓	35	22	5	436 292	82
✓	35	28	5	436 308	82
✓	42	22	5	436 315	82
✓	42	28	5	436 322	82
✓	42	35	5	436 339	82
✓	54	28	1	436 346	82
✓	54	35	1	436 353	82
✓	54	42	1	436 360	82

VdS = VdS certification




**Sanpress Inox XL Reducer
with SC-Contur**

- non-corroding steel
 - plug-in end, press connection
- Components**
EPDM sealing element, cutting ring, separator ring
Model 2315.1XL

VdS	d1	d2	PU	Article	DG
	64.0	54	1	578 107	98
✓	76.1	54	1	483 135	98
	76.1	64.0	1	578 114	98
✓	88.9	54	1	483 142	98
	88.9	64.0	1	578 121	98
✓	88.9	76.1	1	483 159	98
✓	108.0	54	1	483 166	98
	108.0	64.0	1	578 138	98
✓	108.0	76.1	1	483 173	98
✓	108.0	88.9	1	483 180	98

VdS = VdS certification

SCREW FITTINGS
**Sanpress Inox Screw fitting
with SC-Contur**

- non-corroding steel
 - press connections
 - flat sealing
- Components**
EPDM sealing elements, EPDM flat seal, union nut screw fitting, polygon

Note
Material data relate to water contacting components! The union nut consists of nickel-plated brass!
Model 2360

VdS	d	PU	Article	DG
	15	5	437 381	82
	18	5	437 398	82
✓	22	5	437 404	82
✓	28	5	437 411	82
✓	35	5	437 428	82
✓	42	1	437 435	82
✓	54	1	437 442	82

VdS = VdS certification


**Sanpress Inox Adapter union
with SC-Contur**

- non-corroding steel
 - press connection, Rp-thread
 - flat sealing
- Components**
EPDM sealing element, EPDM flat seal, union nut screw fitting, polygon

Note
Material data relate to water contacting components! The union nut consists of nickel-plated brass!
Model 2362

VdS	d	Rp	PU	Article	DG
	15	1/2	5	437 459	82
	15	3/4	5	437 466	82
	18	1/2	5	437 473	82
	18	3/4	5	437 480	82
✓	22	1/2	5	437 497	82
✓	22	3/4	5	437 503	82
✓	22	1	5	437 510	82
✓	28	3/4	5	437 527	82
✓	28	1	5	437 534	82
✓	35	1 1/4	5	437 541	82
✓	42	1 1/2	1	437 558	82
✓	54	2	1	437 565	82

VdS = VdS certification


**Sanpress Inox Adapter union
with SC-Contur**

- non-corroding steel
 - press connection, R-thread
 - flat sealing
- Components**
EPDM sealing element, EPDM flat seal, union nut screw fitting, polygon

Note
Material data relate to water contacting components! The union nut consists of nickel-plated brass!
Model 2365

VdS	d	R	PU	Article	DG
	15	1/2	5	438 258	82
	15	3/4	5	438 265	82
	18	1/2	5	438 272	82
	18	3/4	5	438 289	82
✓	22	1/2	5	438 296	82
✓	22	3/4	5	438 302	82
✓	22	1	5	438 319	82
✓	28	3/4	5	438 326	82
✓	28	1	5	438 333	82
✓	35	1 1/4	5	438 340	82
✓	42	1 1/2	1	438 357	82
✓	54	2	1	438 364	82

VdS = VdS certification

Sanpress Inox with SC-Contur G1

**Sanpress Inox Adapter union 90° with SC-Contur**

- non-corroding steel
- press connection, Rp-thread
- flat sealing, angled

Components

EPDM sealing element, EPDM flat seal, union nut screw fitting, polygon

Note

Material data relate to water contacting components! The union nut consists of nickel-plated brass!

Model 2355

VdS	d	Rp	PU	Article	DG
	15	½	5	437 299	82
	18	½	5	437 305	82
	18	¾	5	437 312	82
✓	22	¾	5	437 329	82
✓	22	1	5	437 336	82
✓	28	1	5	437 343	82
✓	35	1¼	5	437 350	82
✓	42	1½	1	437 367	82
✓	54	2	1	437 374	82

VdS = VdS certification

**Sanpress Inox Connection screw fitting with SC-Contur**

- non-corroding steel
- press connection, G-thread
- flat sealing

Components

EPDM sealing element, EPDM flat seal, union nut screw fitting

Note

Material data relate to water contacting components! The union nut consists of nickel-plated brass!

Model 2363

VdS	d	G	PU	Article	DG
	15	½	5	437 572	82
	15	¾	5	437 589	82
	18	½	5	437 596	82
	18	¾	5	437 602	82
✓	22	¾	5	437 619	82
✓	22	1	5	437 626	82
✓	28	1	5	437 633	82
✓	28	1¼	5	437 640	82
✓	35	1½	5	437 862	82
✓	42	1¾	1	437 893	82
✓	42	2	1	437 923	82
✓	54	2¾	1	437 947	82
✓	54	2½	1	437 992	82

VdS = VdS certification

**Sanpress Inox Connection screw fitting**

- non-corroding steel
- plug-in end, G-thread
- flat sealing

Components

EPDM flat seal, union nut screw fitting

Note

Material data relate to water contacting components! The union nut consists of nickel-plated brass!

Model 2364

d	G	PU	Article	DG
15	¾	5	438 180	82
18	¾	5	438 197	82
22	1	5	438 203	82
28	1¼	5	438 210	82
35	1½	5	438 227	82
42	1¾	1	438 234	82
54	2¾	1	438 241	82



CAPS, PLUGS

**Sanpress Inox Cap with SC-Contur**

- non-corroding steel
- press connection

Components

EPDM sealing element

Model 2356

VdS	d	PU	Article	DG
	15	10	452 858	82
	18	10	452 865	82
✓	22	10	452 872	82
✓	28	5	452 889	82
✓	35	5	452 896	82
✓	42	1	452 902	82
✓	54	1	452 919	82

VdS = VdS certification

**Sanpress Inox XL Cap with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, cutting ring, separator ring

Model 2356XL

VdS	d	Rp	PU	Article	DG
	64.0	¾	1	557 183	98
✓	76.1	¾	1	557 874	98
✓	88.9	¾	1	557 898	98
✓	108.0	¾	1	557 911	98

VdS = VdS certification


**Sanpress Inox XL Cap
with SC-Contur**

- non-corroding steel
- press connection

Components

EPDM sealing element, cutting ring, VdS = VdS certification
separator ring

Model 2356.1XL

VdS	d	PU	Article	DG
✓	76.1	1	557 881	98
✓	88.9	1	557 904	98
✓	108.0	1	557 928	98


Sanpress Inox XL Long plug

- non-corroding steel
- plug-in end

Model 2357.1XL

VdS	d	PU	Article	DG
✓	88.9	1	482 954*	98

VdS = VdS certification

* = Discontinued, limited availability


Forcing plug

- for leakage test, temporarily closed pipeline section
- brass
- compression fitting, hose connection for filling hose

Components

KFE tap, union nut screw fitting

Model 2269

d	PU	Article	DG
12	1	290 801	87
15	1	141 523	87
18	1	289 423	87
22	1	140 557	87
28	1	142 568	87
35	1	144 111	87
42	1	144 999	87
54	1	187 798	87


Sealing element
EPDM

- suitable for forcing plug model 2269

Model 2269.9

for d	internal-Ø	s	PU	Article	DG
35	32,15	3,2	5	754 150	87
42	38,5	3,7	5	754 167	87
54	51,2	4,13	5	754 174	87


Protective cap

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1

d	PU	Article	DG
15	10	611 149	76
18	10	612 054	76
22	10	612 061	76
28	10	612 078	76
35	10	612 085	76
42	10	612 092	76
54	10	612 108	76


Protective cap

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1XL

d	PU	Article	DG
64.0	10	612 115	76
76.1	10	612 122	76
88.9	10	612 139	76
108.0	10	612 146	76

FLANGES

**Sanpress Inox Flange adapter
with SC-Contur**

- non-corroding steel
- flange adapter, press connection

Components

fixed flange PN 10/16, EPDM sealing element

Model 2359

DN	d	n	k [mm]	PU	Article	DG
20	22	4	75	1	593 315	82
25	28	4	85	1	593 322	82
32	35	4	100	1	593 339	82
40	42	4	110	1	593 346	82
50	54	4	125	1	593 353	82

n = number of holes

k = bolt circle diameter

Sanpress Inox with SC-Contur G1

**Sanpress Inox XL Flange adapter
with SC-Contur**

- non-corroding steel
- flange adapter, press connection

Components

fixed flange PN 10/16, EPDM sealing element, cutting ring, separator ring

Model 2359XL

VdS	DN	d	n	k [mm]	PU	Article	DG
	50	64.0	4	125	1	616 809	98
✓	65	76.1	8	145	1	482 978	98
✓	80	88.9	8	160	1	482 985	98
✓	100	108.0	8	180	1	482 992	98

VdS = VdS certification

n = number of holes

k = bolt circle diameter

**Sanpress Inox Mounting set**

- for flange connection
- stainless steel

Components

4 screws, 8 washers, 4 nuts

Model 2359.7

DN	PN	M	L	PU	Article	DG
20/25	10/16	12	60	1	611 262	82
32/50	10/16	16	70	1	611 279	82

**Sanpress Inox XL Mounting set**

- for flange connection
- stainless steel

Components

8 screws, 16 washers, 8 nuts

Model 2359.7XL

for DN	PN	M	L	PU	Article	DG
65/100	10/16	16	70	1	583 682	98

**Seal**

- AFM 34/2

Model 2259.9

DN	PN	PU	Article	DG
10	16	1	611 286	87
15	16	1	611 293	87
20	16	10	611 309	87
25	16	10	409 128	87
32	16	10	409 135	87
40	16	10	409 142	87
50	16	10	409 258	87

**Seal**

- AFM 34/2

Model 2259.9XL

DN	PN	PU	Article	DG
65	16	10	356 293	88
80	16	10	356 309	88
100	16	10	356 316	88

WALL PLATES

**Sanpress Inox Wall plate
with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

Components

EPDM sealing element, fixing flange

Model 2325.5

d	Rp	PU	Article	DG
15	½	5	437 244	82
18	½	5	437 251	82
22	½	5	437 268	82
22	¾	5	437 275	82
28	1	5	437 282	82


Sanpress Inox Double wall plate with SC-Contur

- non-corroding steel
- press connections, Rp-thread

Components

EPDM sealing elements, fixing flange

Model 2325.7

d1	Rp	d2	PU	Article	DG
15	1/2	15	1	693 718	82


Sanpress Inox Wall plate T-piece with SC-Contur

- non-corroding steel
- press connections, Rp-threads

Components

EPDM sealing elements, fixing flange

Model 2317.3

d1	Rp	d2	PU	Article	DG
15	1/2	15	1	744 083	82
22	1/2	22	1	744 090	82


Protective collar

- for wall plate d16xRp1½
- plastic

Model 2125.59

		PU	Article	DG
		10	351 496	78


Sound absorber

- for all Viega wall plates DN12 and DN15
- rubber

Model 2141.5

		PU	Article	DG
		1/100	586 713	31


Sound absorber

- suitable for Sanpress double wall plate model 2228.7, Sanpress Inox double wall plate model 2325.7, Viega Smartpress double wall plate model 6725.7
- rubber

Model 5325.75

d	for d	PU	Article	DG
16	15/18	5	657 116	31
20	22	5	660 383	31


Mounting bracket

- for masonry installation, pre-wall installation, different actual dimensions
- galvanised steel
- sound decoupling

Model 2021.7

DG	PU	Article	DG
70/100/150	1	651 350	78

DG = depth gauge


Mounting bracket

- for wall plate fixing
- galvanised steel
- sound decoupling, variable dimensions

Components

rubber panel set

Model 2141.3

DG	PU	Article	DG
80-150	1	581 701	78

DG = depth gauge


Mounting bracket

- for lateral fixing
- galvanised steel

Model 2141.4

	PU	Article	DG
	1	586 706	78

**Drain elbow 90°**

- for fixing with fitting holder or Viega Mono wall-mounted fitting pre-wall block
- plastic

Components

mounting bracket, WB pre-wall clip, rubber nipple DN40/30, plug

Model 2125.9

DN	PU	Article	DG
40/50	1	329 730	78

SMARTLOOP LINER TECHNOLOGY: INTERNAL CIRCULATION PIPES**Smartloop Connection set**

- for hot water riser pipe with internal circulation pipe, hot water riser pipe from d28, circulation pipe d12
- gunmetal or silicon bronze

Components

plug, connection socket

Model 2276.1

d1	d2	PU	Article	DG
28	12	1	470 289	78
35	12	1	470 272	78
28/35	12	1	632 229	78

**Smartloop Pipe
PB**

- for internal circulation pipe

Model 2007.3

d	s	L [m]	PU	Article	DG
12	1	75	75	650 032	78

**Smartloop Tension coupling**

- for installation of the internal circulation pipe

Model 2276.9

for d	PU	Article	DG
12	1	632 236	78

**Smartloop Coupling**

- for repair of the internal circulation pipe

Model 2276.8

for d	PU	Article	DG
12	1	643 188	78

**Pipe shear**

- for Viega plastic pipe

Model 2040

for d	PU	Article	DG
12–25	1	117 047	74

**Mounting pliers**

Model 1077.2

for d	PU	Article	DG
12–16	1	264 604	74

**Hand press tool**

- for solid plastic pipe system, PB-system

Model 2782

for d	SI	PU	Article	DG
12	12	1	401 436	74

SI = for Smartloop



**Press jaw****PT2****for plastic piping systems**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- phosphatised steel

Model 2799.7

F	SI	PU	Article	DG
12	12	1	425 302	74

F = for Fonterra

SI = for Smartloop

COMPENSATORS**Compensator
with SC-Contur**

- for expansion equalisation in cellar or riser pipe, storey connection pipe in heating and sanitary technology
- press connections

Components

EPDM sealing elements, gunmetal or silicon bronze press connector, stainless steel bellows

Model 2251

d	PU	Article	DG
15	1	690 250	87
18	1	690 267	87
22	1	690 274	87
28	1	690 281	87
35	1	690 298	87
42	1	690 304	87
54	1	690 311	87

STAINLESS STEEL SHUT-OFF VALVES, FROM 2017**Easytop Inox Slanted seat valve
(free-flow valve)****with SC-Contur**

- non-corroding steel
- press connections

Components

spindle transmission, stainless steel upper part and valve plate unit, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)
operating temperature max. 90 °C
with DVGW-test mark

Model 2337.5

DN	d	PU	Article	DG
15	15	5	757 854	95
15	18	5	757 861	95
20	22	5	757 878	95
25	28	5	757 885	95
32	35	1	757 892	95
40	42	1	757 908	95
50	54	1	757 915	95

Sanpress Inox with SC-Contur G1



**Easytop Inox KRV slanted seat valve
(combined free-flow valve with backflow preventer)**

with SC-Contur

- non-corroding steel
- press connections

Components

spindle transmission, stainless steel upper part and valve plate unit, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2338.5

DN	d	PU	Article	DG
15	15	5	757 922	95
15	18	5	757 939	95
20	22	5	757 946	95
25	28	5	757 953	95
32	35	1	757 960	95
40	42	1	757 977	95
50	54	1	757 984	95



Easytop Inox Backflow preventer with SC-Contur

- non-corroding steel
- press connections

Components

stainless steel upper part and valve plate unit, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2339.4

DN	d	PU	Article	DG
15	15	5	757 991	95
15	18	5	758 004	95
20	22	5	758 011	95
25	28	5	758 028	95
32	35	1	758 035	95
40	42	1	758 042	95
50	54	1	758 059	95



CONCEALED FREE-FLOW VALVES, CONCEALED STRAIGHT SEAT VALVES, FROM 2017



Easytop Concealed free-flow valve with SC-Contur

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, upper part, site protection, EPDM sealing elements (press connections) with DVGW-test mark

Model 2278.5

d	ID	PU	Article	DG
15	45-130	1	747 343	95
18	45-130	1	747 350	95
22	45-130	1	747 367	95

ID = installation depth



Easytop Concealed straight seat valve with SC-Contur

- press connections

Components

gunmetal or silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, upper part, stainless steel valve seat and valve plate unit, site protection, EPDM sealing elements with DVGW-test mark

Model 2235.2

DN	d	ID	PU	Article	DG
15	15	45-130	1/5	755 591	95
15	18	45-130	1/5	755 607	95
20	22	45-130	5	755 614	95
25	28	45-130	1/5	755 621	95

ID = installation depth

**Easytop Equipment set****Visign for More 104**

- for installation depth 45–130 mm
- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

rosette, wall sealing, turning handle, red and blue marking rings

Model 2236.10

Version	PU	Article	DG
chrome-plated	1	596 835	95

**Easytop Equipment set**

- for installation depth 20–80 mm

- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

rosette, wall sealing, turning handle

Model 2236

Version	PU	Article	DG
chrome-plated/red	1	275 068	95
chrome-plated/blue	1	275 075	95

FREE-FLOW VALVES, FROM 2017

**Easytop Free-flow valve with SC-Contur**

- press connections

Components

gunmetal or silicon bronze valve
casing in accordance with
DIN 50930-6 / DIN EN 1982, plastic
turning handle, EPDM sealing
elements (press connections)

Technical data

operating pressure max. 1.6 MPa
(PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2278

d	PU	Article	DG
15	1	747 312	95
18	1	747 329	95
22	1	747 336	95

ACCESSORIES
TOOLS**Press ring**

- for Sanpress Inox XL,
 - Sanpress Inox G XL, Prestabo XL,
 - Profipress XL (copper)
 - not suitable for Sanpress XL (gunmetal), Megapress XL
 - suitable for hinged adapter jaw PT2 article 472 740
 - phosphatised steel
- Model 2497.2XL**

HAJ	for d	PU	Article	DG
Z2	64.0	1	578 671 ¹	74
Z2	66.7	1	650 629	74
Z2	76.1	1	562 878	74
Z2	88.9	1	562 885	74
Z2	108.0	1	562 892	74

HAJ = for hinged adapter jaw

¹⁾ also for Profipress G XL**Hinged adapter jaw****PT2****for Viega system press rings**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- not suitable for Sanpress XL (gunmetal)
- phosphatised steel

Note

Work in the ground should be carried out using the adapted battery-powered press machine!

Model 2296.2

type	PMP	MP	PU	Article	DG
Z1	12–35	½–¾	1	472 733	74
Z2	42–108.0	1¼–2	1	472 740	74

PMP = for press connectors of the metallic press systems

MP = for Megapress

**Deburrer**

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.2

for d	PU	Article	DG
12–54	1	343 019	74

**Deburrer**

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.4XL

for d	PU	Article	DG
64.0–108.0	1	556 310	74

**Cutting wheel**

- steel

Components
bolt, safety ring

Model	PRi	PRe	PU	Article	DG
2291.2		✓	1	312 497	74
2291.1	✓		1	140 410	74

PRi = to the pipe cutter (Ridgid) (grey)

PRe = to the pipe cutter (Rems) (yellow)

**Marking pen**

- for Viega press connector systems

Model 2490.1

for	PU	Article	DG
	1	606 121	74

ACCESSORIES SEALING ELEMENTS



Sealing element EPDM

- for potable water installation, heating installation
- temperature resistant to 110 °C

Model 2289

VdS	for d	internal-Ø	s	PU	Article	DG
	15	15.1	2.6	10	183 400	87
	18	18.2	2.6	10	281 595	87
✓	22	22.2	3.1	10	183 523	87
✓	28	28.3	3.1	10	184 452	87
✓	35	35.4	3.25	10	181 208	87
✓	42	42.4	4.13	10	184 940	87
✓	54	54.4	4.13	10	191 153	87

VdS = VdS certification



Sealing element EPDM

- for Sanpress Inox XL, Profipress XL, Prestabo XL, potable water installation, heating installation
- temperature resistant to 110 °C

Model 2389XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	64.0	66.25	5	1	594 312	98
✓	76.1	77.85	5	1	583 705	98
✓	88.9	90.7	5	1	583 712	98
✓	108.0	110.4	5	1	583 699	98

VdS = VdS certification



Sealing element FKM

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

Note

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

Model 2286

VdS	for d	internal-Ø	s	PU	Article	DG
	15	15.1	2.6	5	459 390	87
	18	18.2	2.6	5	459 406	87
✓	22	22.2	3.1	5	459 413	87
✓	28	28.3	3.1	5	459 420	87
✓	35	35.4	3.25	5	459 437	87
✓	42	42.4	4.13	5	459 444	87
✓	54	54.4	4.13	1	459 451	87

VdS = VdS certification



Sealing element FKM

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

Note

The Prestabo system is not suitable for low-pressure steam systems!

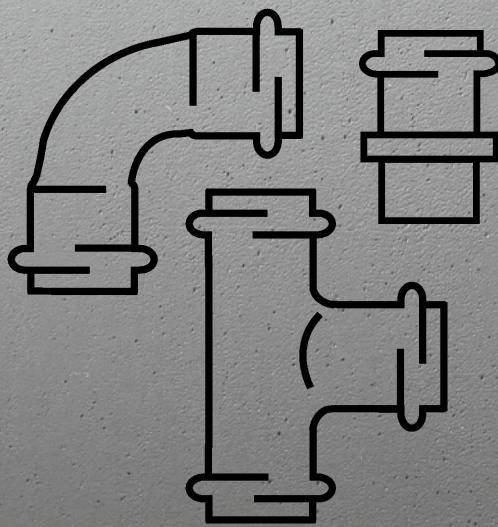
Use in any other area of application requires consultation with our Technical Consulting!

Model 2386XL

VdS	for d	internal-Ø	s	PU	Article	DG
✓	64.0	66.25	5	1	614 461	98
✓	76.1	77.85	5	1	614 485	98
✓	88.9	90.7	5	1	614 478	98
✓	108.0	110.4	5	1	614 492	98

VdS = VdS certification

Sanpress Inox G with SC-Contur Piping technology



viega

Flow-optimised press connector system with press connectors and pipes made of stainless steel 1.4401. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, yellow dot on press end, yellow rectangle with inscription »Gas MOP 5 / GT5« for Sanpress Inox G connectors, yellow rectangle with inscription »Gas MOP 5 / GT1« for Profipress G connectors made of gunmetal, yellow pipe plug, detachable orange label as press indicator from d64.0

Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges with compressed air or inert gases:
Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI
Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Sealing elements

HNBR (hydrogenated acrylonitrile butadiene rubber), yellow, pre-assembled

Dimensions

d15–108.0

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Natural gas/liquid gas
Heating oil
Diesel fuel

Note

The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connector system with press connectors and pipes in accordance with DIN EN 10088, DVGW Worksheet GW 541.
Press connector approval for stainless steel in accordance with DG-8531BR0333.
Press connector approval for gunmetal in accordance with DG-8531BP0069.
Gases in accordance with DVGW G 260 in gas installations in accordance with DVGW-TRGI 2018 (DVGW Worksheet G 600) / DVFG-TRF 2012.
Liquid gases in the gas phase for domestic and commercial applications, tested in accordance with DVGW Worksheet G 5614.
Pipelines for heating oil in accordance with DIN 51603 and pipelines for diesel fuel as suction and pressure pipelines in accordance with DIN EN 590 in consideration of the General Building Approval Z-38.4-1.

Operating conditions gas and liquid gas installations

Operating temperature -20 °C to +70 °C (-4 °F to +158 °F)
Operating pressure max. 0.5 MPa / 5 bar / 72.5 PSI
Operating pressure at HTB requirements 650°C (1202 °F)/30 minutes max. 0.5 MPa (5 bar; 72.5 PSI)

Operating conditions heating oil and diesel fuel installation

Operating temperature max. 40 °C / 104 °F
Operating pressure -0.05 to +0.5 MPa (-0.5 to +5 bar / -7.25 to +72.5 PSI)

Press connector material

Stainless steel 1.4401

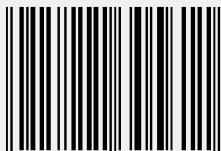
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

PIPES

**Sanpress Pipe****1.4401 (AISI 316L)**

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203

	d	s	L [m]	LB	SB	PU	Article	DG
	15	1	6	✓		600	102 036	70
	18	1	6	✓		240	289 034	70
	22	1.2	6	✓		420	102 708	70
	28	1.2	6	✓		240	104 924	70
	35	1.5	6	✓		180	108 588	70
	42	1.5	6	✓		120	113 001	70
	54	1.5	6	✓		60	193 676	70
NEW	15	1	6		✓	120	807 115	70
NEW	18	1	6		✓	60	807 122	70
NEW	22	1.2	6		✓	60	807 139	70
NEW	28	1.2	6		✓	60	807 146	70
NEW	35	1.5	6		✓	30	807 153	70
NEW	42	1.5	6		✓	30	807 160	70
NEW	54	1.5	6		✓	30	807 177	70

LB = large bundle

SB = small bundle

**Sanpress XL Pipe****1.4401 (AISI 316L)**

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203XL

	d	s	L [m]	LB	SB	PU	Article	DG
	64.0	2	6	✓		60	578 626	70
	76.1	2	6	✓		30	354 862	70
	88.9	2	6	✓		30	354 855	70
	108.0	2	6	✓		30	354 848	70
NEW	64.0	2	6		✓	6	807 191	70
NEW	76.1	2	6		✓	6	807 207	70
NEW	88.9	2	6		✓	6	807 214	70
NEW	108.0	2	6		✓	6	807 184	70

LB = large bundle

SB = small bundle

**Sanpress Pipe elbow 15°**

- non-corroding steel
- plug-in end

Model 2209.4

d	PU	Article	DG
15	5	594 459*	82
18	5	594 466*	82
22	5	594 473*	82
28	5	594 480*	82
42	1	594 503*	82

* = Discontinued, limited availability

**Sanpress XL Pipe elbow 15°**

- non-corroding steel
- plug-in end

Model 2209.4XL

d	PU	Article	DG
108.0	1	594 558*	82

* = Discontinued, limited availability

Sanpress Inox G with SC-Contur G2

**Sanpress Pipe elbow 30°**

- non-corroding steel
 - plug-in end
- Model 2209.5**

d	PU	Article	DG
15	5	594 565*	82
18	5	594 572*	82
22	5	594 589*	82
28	5	594 596*	82
35	5	594 602*	82
42	1	594 619*	82
54	1	594 626*	82

* = Discontinued, limited availability

**Sanpress XL Pipe elbow 30°**

- non-corroding steel
 - plug-in end
- Model 2209.5XL**

d	PU	Article	DG
64.0	1	594 633*	82
108.0	1	594 664*	82

* = Discontinued, limited availability

**Sanpress Pipe elbow 45°**

- non-corroding steel
 - plug-in end
- Model 2209.1**

d	PU	Article	DG
42	1	164 140*	82

* = Discontinued, limited availability

**Sanpress XL Pipe elbow 45°**

- non-corroding steel
 - plug-in end
- Model 2209.1XL**

d	PU	Article	DG
64.0	1	594 671*	82
76.1	1	594 688*	82
88.9	1	594 695*	82
108.0	1	594 701*	82

* = Discontinued, limited availability

**Sanpress Pipe elbow 60°**

- non-corroding steel
 - plug-in end
- Model 2209.6**

d	PU	Article	DG
15	5	594 718*	82
18	5	594 725*	82
22	5	594 732*	82
28	5	594 749*	82
35	5	594 756*	82
42	1	594 763*	82
54	1	594 770*	82

* = Discontinued, limited availability

**Sanpress XL Pipe elbow 60°**

- non-corroding steel
 - plug-in end
- Model 2209.6XL**

d	PU	Article	DG
64.0	1	594 787*	82
76.1	1	594 794*	82
88.9	1	594 800*	82
108.0	1	594 817*	82

* = Discontinued, limited availability

**Sanpress Pipe elbow 75°**

- non-corroding steel
 - plug-in end
- Model 2209.7**

d	PU	Article	DG
15	5	594 824*	82
18	5	594 831*	82
22	5	594 848*	82
28	5	594 855*	82
35	5	594 862*	82
42	1	594 879*	82
54	1	594 886*	82

* = Discontinued, limited availability



**Sanpress XL Pipe elbow 75°**

- non-corroding steel
 - plug-in end
- Model 2209.7XL**

d	PU	Article	DG
64.0	1	594 893*	82
76.1	1	594 909*	82
88.9	1	594 916*	82
108.0	1	594 923*	82

* = Discontinued, limited availability

**Sanpress XL Pipe elbow 90°**

- non-corroding steel
 - plug-in end
- Model 2209XL**

d	PU	Article	DG
64.0	1	594 930*	82
76.1	1	594 947*	82
88.9	1	594 954*	82
108.0	1	594 961*	82

* = Discontinued, limited availability

ELBOWS**Sanpress Inox G Elbow 90°**

- with SC-Contur**
- non-corroding steel
 - press connections
- Components**
HNBR sealing elements
Model 0216

d	PU	Article	DG
15	5	485 788	96
18	5	485 795	96
22	5	485 801	96
28	5	485 818	96
35	1	485 825	96
42	1	485 832	96
54	1	485 849	96

**Sanpress Inox G XL Elbow 90°**

- with SC-Contur**
- non-corroding steel
 - press connections
- Components**
HNBR sealing elements, cutting rings, separator rings
Model 0216XL

d	PU	Article	DG
64.0	1	577 476	96
76.1	1	577 483	96
88.9	1	577 490	96
108.0	1	577 506	96

**Sanpress Inox G Elbow 90°**

- with SC-Contur**
- non-corroding steel
 - plug-in end, press connection
- Components**
HNBR sealing element
Model 0216.1

d	PU	Article	DG
15	5	486 051	96
18	5	486 068	96
22	5	486 075	96
28	5	486 082	96
35	1	486 099	96
42	1	486 105	96
54	1	486 112	96

**Sanpress Inox G XL Elbow 90°**

- with SC-Contur**
- non-corroding steel
 - plug-in end, press connection
- Components**
HNBR sealing element, cutting ring, separator ring
Model 0216.1XL

d	PU	Article	DG
64.0	1	577 513	96
76.1	1	577 520	96
88.9	1	577 537	96
108.0	1	577 544	96

**Sanpress Inox G Elbow 45°**

- with SC-Contur**
- non-corroding steel
 - press connections
- Components**
HNBR sealing elements
Model 0226

d	PU	Article	DG
15	5	486 129	96
18	5	486 136	96
22	5	486 143	96
28	5	486 150	96
35	1	486 167	96
42	1	486 174	96
54	1	486 181	96

Sanpress Inox G with SC-Contur G2

**Sanpress Inox G XL Elbow 45° with SC-Contur**

- non-corroding steel
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 0226XL

d	PU	Article	DG
64.0	1	578 251	96
76.1	1	578 268	96
88.9	1	578 275	96
108.0	1	578 282	96

**Sanpress Inox G Elbow 45° with SC-Contur**

- non-corroding steel
- plug-in end, press connection

Components

HNBR sealing element

Model 0226.1

d	PU	Article	DG
15	5	486 198	96
18	5	486 204	96
22	5	486 211	96
28	5	486 228	96
35	1	486 235	96
42	1	486 242	96
54	1	486 259	96

**Sanpress Inox G XL Elbow 45° with SC-Contur**

- non-corroding steel
- plug-in end, press connection
- !

Components

HNBR sealing element, cutting ring, separator ring

Note

Not tested for gas installation!

Model 0226.1XL

d	PU	Article	DG
64.0	1	578 299	96
76.1	1	578 305	96
88.9	1	578 312	96
108.0	1	578 329	96

**Sanpress Crossover**

- non-corroding steel
- plug-in ends

Model 2209.3

d	PU	Article	DG
15	5	193 324	82
18	5	289 010	82
22	5	193 331	82
28	5	193 294	82

T-PIECES

**Sanpress Inox G T-piece with SC-Contur**

- non-corroding steel
- press connections

Components

HNBR sealing elements

Model 0218

d1	d2	d3	PU	Article	DG
15	15	15	5	486 457	96
18	18	18	5	486 464	96
22	22	22	5	486 488	96
28	22	28	5	486 532	96
28	28	28	5	486 518	96
35	15	35	1	486 587*	96
35	28	35	1	486 570	96
35	35	35	1	486 556	96
42	28	42	1	486 600	96
42	42	42	1	486 594	96
54	28	54	1	570 477	96
54	42	54	1	486 631	96
54	54	54	1	486 624	96

* = Discontinued, limited availability




**Sanpress Inox G XL T-piece
with SC-Contur**

- non-corroding steel
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 0218XL

d1	d2	d3	PU	Article	DG
64.0	64.0	64.0	1	578 206	96
76.1	22	76.1	1	632 465*	96
76.1	76.1	76.1	1	578 213	96
88.9	88.9	88.9	1	578 220	96
108.0	108.0	108.0	1	578 237	96

* = Discontinued, limited availability


**Sanpress Inox G T-piece
with SC-Contur**

- non-corroding steel
- press connections, Rp-thread, polygon

Components

HNBR sealing elements

Model 0217.2

d1	Rp	d2	PU	Article	DG
15	½	15	5	486 655	96
18	½	18	5	486 662	96
22	½	22	5	486 679	96
22	¾	22	5	486 686	96
28	½	28	5	486 693	96
28	¾	28	5	486 709	96
35	½	35	1	486 716	96
42	½	42	1	486 723	96
54	½	54	1	486 730	96


**Sanpress Inox G XL T-piece
with SC-Contur**

- non-corroding steel
- press connections, Rp-thread, polygon

Components

HNBR sealing elements, cutting rings, separator rings

Model 0217.2XL

d1	Rp	d2	PU	Article	DG
64.0	¾	64.0	1	578 435	96
76.1	¾	76.1	1	578 466	96
76.1	2	76.1	1	578 459	96
88.9	¾	88.9	1	578 473	96
88.9	2	88.9	1	578 480	96
108.0	¾	108.0	1	578 497	96
108.0	2	108.0	1	578 503	96

ADAPTERS/ELBOWS

**Sanpress Inox G Adapter
with SC-Contur**

- non-corroding steel
- press connection, R-thread

Components

HNBR sealing element, polygon

Model 0211

d	R	PU	Article	DG
15	½	5	486 266	96
15	¾	5	486 273	96
18	½	5	486 280	96
18	¾	5	486 297	96
22	½	5	486 747	96
22	¾	5	486 754	96
22	1	5	486 761	96
28	¾	5	486 778	96
28	1	5	486 785	96
35	1	1	486 792	96
35	1¼	1	486 808	96
42	1½	1	486 815	96
54	2	1	486 822	96

Sanpress Inox G with SC-Contur G2

**Sanpress Inox G XL Adapter with SC-Contur**

- non-corroding steel
- press connection, R-thread

Components

HNBR sealing element, cutting ring, separator ring, polygon

Model 0211XL

d	R	PU	Article	DG
76.1	2½	1	632 526	96
88.9	3	1	632 533	96

**Sanpress Inox G Adapter with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

Components

HNBR sealing element, polygon

Model 0212

d	Rp	PU	Article	DG
15	½	5	486 839	96
15	¾	5	486 846	96
18	½	5	486 853	96
18	¾	5	486 860	96
22	½	5	486 877	96
22	¾	5	486 884	96
22	1	5	486 891	96
28	¾	5	486 907	96
28	1	5	486 914	96
35	1¼	1	486 921	96
42	1½	1	486 938	96
54	2	1	486 945	96

**Sanpress Inox Plug-in piece**

- non-corroding steel
- plug-in end, R-thread

Components

polygon

Model 2311.1

d	R	PU	Article	DG
15	½	5	436 704	82
18	½	5	436 711	82
18	¾	5	436 728	82
22	½	5	436 735	82
22	¾	5	436 742	82
28	1	5	436 759	82
35	1¼	5	436 766	82
42	1½	1	436 773	82
54	2	1	436 780	82

**Plug-in piece**

- non-corroding steel
- plug-in end, Rp-thread

Components

polygon

Model 2312.1

d	Rp	PU	Article	DG
15	½	5	436 797	82
18	½	5	436 803	82
18	¾	5	436 810	82
22	½	5	436 827	82
22	¾	5	436 834	82
28	¾	5	436 841	82
28	1	5	436 858	82
35	1¼	5	436 865	82
42	1½	1	436 872	82
54	2	1	436 889	82

**Sanpress Inox G Adapter elbow 90° with SC-Contur**

- non-corroding steel
- press connection, R-thread

Components

HNBR sealing element, polygon

Model 0214

d	R	PU	Article	DG
15	½	5	485 993	96
18	½	5	486 006	96
18	¾	5	486 013	96
22	¾	5	486 020	96
28	1	5	486 037	96
35	1¼	1	486 044	96
42	1½	1	486 358	96
54	2	1	486 365	96

**Sanpress Inox G Adapter elbow 90° with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

Components

HNBR sealing element

Model 0214.2

d	Rp	PU	Article	DG
18	½	5	486 389	96
22	¾	5	486 402	96
28	1	5	486 419	96
35	1¼	1	486 426	96
42	1½	1	486 433	96
54	2	1	486 440	96



SLEEVES

**Sanpress Inox G Sleeve
with SC-Contur**

- non-corroding steel
- press connections

Components

HNBR sealing elements

Model 0215

d	PU	Article	DG
15	10	486 969	96
18	10	486 976	96
22	10	486 983	96
28	5	486 990	96
35	5	487 003	96
42	1	487 010	96
54	1	487 027	96

**Sanpress Inox G XL Sleeve
with SC-Contur**

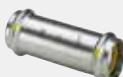
- non-corroding steel
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 0215XL

d	PU	Article	DG
64.0	1	578 244	96
76.1	1	578 558	96
88.9	1	578 565	96
108.0	1	578 572	96

**Sanpress Inox G Sliding sleeve
with SC-Contur**

- non-corroding steel
- press connections

Components

HNBR sealing elements

Model 0215.5

d	PU	Article	DG
15	10	487 034	96
18	10	487 041	96
22	10	487 058	96
28	5	487 065	96
35	1	487 072	96
42	1	487 089	96
54	1	487 096	96

**Sanpress Inox G XL Sliding sleeve
with SC-Contur**

- non-corroding steel
- press connections

Components

HNBR sealing elements, cutting rings, separator rings

Model 0215.XL

d	PU	Article	DG
64.0	1	578 589	96
76.1	1	578 596	96
88.9	1	578 602	96
108.0	1	578 619	96

REDUCTIONS

**Sanpress Inox G Reducer
with SC-Contur**

- non-corroding steel
- plug-in end, press connection

Components

HNBR sealing element

Model 0215.1

d1	d2	PU	Article	DG
18	15	10	487 102	96
22	15	10	487 119	96
22	18	10	487 126	96
28	15	5	487 133	96
28	18	5	487 140	96
28	22	5	487 157	96
35	22	5	487 164	96
35	28	5	487 171	96
42	22	1	487 188	96
42	28	1	487 195	96
42	35	1	487 201	96
54	35	1	487 218	96
54	42	1	487 225	96

**Sanpress Inox G XL Reducer
with SC-Contur**

- non-corroding steel
- plug-in end, press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 0215.1XL

d1	d2	PU	Article	DG
64.0	54	1	578 336	96
76.1	54	1	578 350	96
76.1	64.0	1	578 343	96
88.9	54	1	578 367	96
88.9	64.0	1	578 374	96
88.9	76.1	1	578 381	96
108.0	54	1	578 398	96
108.0	76.1	1	578 411	96
108.0	88.9	1	578 428	96

SCREW FITTINGS

**Profipress G Screw fitting with SC-Contur**

- gunmetal
- press connections, polygon
- conical sealing

Components

HNBR sealing elements

Model 2650

d	PU	Article	DG
15	1	379 254	83
22	1	379 278	83
28	1	379 285	83

**Profipress G Adapter union with SC-Contur**

- gunmetal
- press connection, Rp-thread, polygon
- conical sealing

Components

HNBR sealing element

Model 2652

d	Rp	PU	Article	DG
15	½	1	379 322	83
22	¾	1	379 346	83
28	1	1	379 353	83

**Profipress G Adapter union with SC-Contur**

- gunmetal
- press connection, R-thread, polygon
- conical sealing

Components

HNBR sealing element

Model 2654

d	R	PU	Article	DG
15	½	1	379 391	83
15	¾	1	390 662	83
22	¾	1	379 414	83
22	1	1	390 686	83
28	¾	1	477 981	83
28	1	1	379 421	83

**Profipress G Connection screw fitting with SC-Contur**

- for gas ball valve, gas valve
- gunmetal
- press connection, G-thread
- conical sealing

Components

HNBR sealing element

Model 2661



d	G	PU	Article	DG
15	⅛	1	351 113	83
22	1⅛	1	351 120	83
22	1⅓	1	408 237	83
28	1⅓	1	351 137	83

**Profipress G Connection screw fitting with SC-Contur**

- for pressure regulating valve
- gunmetal
- press connection, G-thread
- flat sealing

Components

HNBR sealing element

Model 2666



d	G	PU	Article	DG
28	1¼	1	477 455	83
28	1½	1	490 829	83

**Sanpress Inox G Connection screw fitting with SC-Contur**

- non-corroding steel
- press connection, G-thread
- flat sealing

Components

HNBR sealing element, flat seal, union nut screw fitting

Model 0263.1

d	G	PU	Article	DG
18	¾	1	735 821	96
22	1	1	735 838	96
28	1¼	1	735 845	96
35	1½	1	735 852	96
42	2	1	735 869	96
54	2⅔	1	735 876	96

CAPS

**Sanpress Inox G Cap with SC-Contur**

- non-corroding steel
- press connection

Components

HNBR sealing element

Model 0256

d	PU	Article	DG
15	10	487 232	96
18	10	487 249	96
22	10	487 256	96
28	5	487 263	96
35	1	487 270	96
42	1	487 287	96
54	1	487 294	96

**Sanpress Inox G XL Cap with SC-Contur**

- non-corroding steel
- press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 0256.1XL

d	PU	Article	DG
64.0	1	578 640	96
76.1	1	578 633	96
88.9	1	578 657	96
108.0	1	578 664	96

**Protective cap**

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1

d	PU	Article	DG
15	10	611 149	76
18	10	612 054	76
22	10	612 061	76
28	10	612 078	76
35	10	612 085	76
42	10	612 092	76
54	10	612 108	76

**Protective cap**

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1XL

d	PU	Article	DG
64.0	10	612 115	76
76.1	10	612 122	76
88.9	10	612 139	76
108.0	10	612 146	76

FLANGES

**Profipress G Flange adapter with SC-Contur**

- gunmetal
- flange adapter, press connection

Components

black powder-coated steel loose flange PN 10/16, HNBR sealing element

Model 2659.5

DN	d	n	k [mm]	PU	Article	DG
25	28	4	85	1	490 669	83

n = number of holes

k = bolt circle diameter

**Sanpress Inox G Flange adapter with SC-Contur**

- non-corroding steel
- press connection, flange adapter

Components

HNBR sealing element, flat seal

Model 0259

DN	d	n	k [mm]	PU	Article	DG
20	22	4	75	1	735 777	96
25	28	4	85	1	735 784	96
32	35	4	100	1	735 791	96
40	42	4	110	1	735 807	96
50	54	4	125	1	735 814	96

n = number of holes

k = bolt circle diameter

**Sanpress Inox G XL Flange adapter with SC-Contur**

- flange adapter, press connection

Components

HNBR sealing element, cutting ring, separator ring

Model 0259XL

DN	d	n	k [mm]	PU	Article	DG
50	64.0	4	125	1	641 757	96
65	76.1	8	145	1	578 534	96
80	88.9	8	160	1	578 541	96
100	108.0	8	180	1	578 510	96

n = number of holes

k = bolt circle diameter

Sanpress Inox G with SC-Contur G2

**Mounting set**

- for flange connection
- galvanised steel

Components

4 screws, 8 washers, 4 nuts

Model 2259.7

DN	PN	M	L	PU	Article	DG
20/25	16	12	65	1	494 056	87
32/50	10/16	16	70	1	611 262	82

**Sanpress Inox Mounting set**

- for flange connection
- stainless steel

Components

4 screws, 8 washers, 4 nuts

Model 2359.7

DN	PN	M	L	PU	Article	DG
20/25	10/16	12	60	1	611 262	82
32/50	10/16	16	70	1	611 279	82

**Sanpress Inox XL Mounting set**

- for flange connection
- stainless steel

Components

8 screws, 16 washers, 8 nuts

Model 2359.7XL

for DN	PN	M	L	PU	Article	DG
65/100	10/16	16	70	1	583 682	98

**Seal**

- AFM 34/2

Model 2259.9

DN	PN	PU	Article	DG
25	16	10	409 128	87
50	16	10	409 258	87

**Seal**

- AFM 34/2

Model 2259.9XL

DN	PN	PU	Article	DG
65	16	10	356 293	88
80	16	10	356 309	88
100	16	10	356 316	88

WALL PLATES

**Sanpress Inox G Wall plate with SC-Contur**

- non-corroding steel
- press connection, Rp-thread

Components

HNBR sealing element, fixing flange

Model 0225.5

d	Rp	PU	Article	DG
15	½	5	487 300	96
18	½	5	487 317	96
22	½	5	487 324	96
22	¾	5	493 974	96



ACCESSORIES
TOOLS

Marking pen
- for Viega press connector systems
Model 2490.1

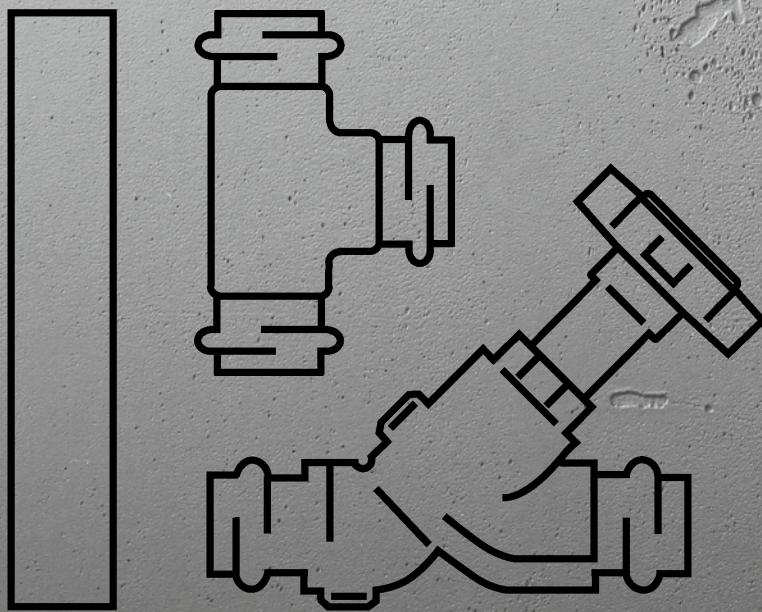
	PU	Article	DG
1	606 121	74	

ACCESSORIES
SEALING ELEMENTS

Profipress G Sealing element
HNBR
Model 2687

for d	internal-Ø	s	PU	Article	DG
15	15.1	2.6	5	348 588	83
22	22.2	3.1	5	348 601	83
28	28.3	3.1	5	348 618	83
35	35.4	3.25	5	348 625	83
42	42.4	4.13	5	348 632	83
54	54.4	4.13	5	348 649	83

Sanpress with SC-Contur Piping technology



viega



Flow-optimised press connector system with press connectors made of gunmetal or silicon bronze (change of material due to the current switch of production from gunmetal to the Viega worldwide uniform silicon bronze alloy) and pipes made of stainless steel 1.4401 and 1.4521. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, green dot on press end, yellow pipe plug for 1.4401, green pipe plug for 1.4521, detachable orange label as press indicator from d64.0

Press connector with SC-Contur

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 1 bar / 14.5 PSI
Max. water pressure: 0.65 MPa / 6.5 bar / 94.3 PSI
Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI
Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

Dimensions

d12–108.0

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water
Rainwater
Compressed air systems
Agriculture
Industrial applications

Note

The press connector system Sanpress is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and DIN 50930-6. When used for other areas of use and when in doubt about the right selection of material, please contact Viega. The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Press connection system with press connectors made of gunmetal or silicon bronze (change of material due to the current switch of production from gunmetal to the Viega worldwide uniform silicon bronze alloy), pipes according to DIN EN 10088, DIN EN 10312, DVGW Worksheet GW 541 and W 534.

Pipe approval for 1.4521 (d12–108.0) according to DW-7301BS0375.

Pipe approval for 1.4401 (d12–108.0) according to DV-7301BS0411.

System approval for 1.4521 (d12–108.0) in accordance with DW-8501BS0377.

System approval for 1.4401 (d12–108.0) in accordance with DW-8501AP3032.

For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

Approved for d12-54 in accordance with WRAS approval number 1906080.

Special applications

Shipbuilding

Operating conditions for potable water installations

Operating temperature max. 85 °C / 185 °F

Operating pressure max. 1.6 MPa / 16 bar / 232 PSI

Operating conditions heating installations

Operating temperature max. 110 °C / 230 °F

Operating pressure max. 1.6 MPa / 16 bar / 232 PSI

Irrelevant of the flow direction, mixed installations are permitted.

Press connector material

Copper: 99.9 % Cu-DHP

Gunmetal: CC499K

Silicon bronze: CC246E / CuSi4Zn9MnP

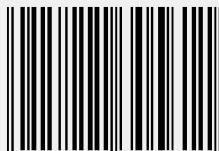
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

PIPES

**Sanpress Pipe****1.4521 (AISI 444)**

- for potable water installation
- non-corroding steel
- laser welded

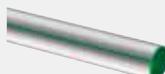
Model 2205

	VdS	d	s	L [m]	LB	SB	PU	Article	DG
		12	1	6	✓		60	615 987	70
		15	1	6	✓		600	615 994	70
		18	1	6	✓		240	616 007	70
✓		22	1.2	6	✓		420	616 014	70
✓		28	1.2	6	✓		240	616 021	70
✓		35	1.5	6	✓		180	616 038	70
✓		42	1.5	6	✓		120	616 045	70
✓		54	1.5	6	✓		60	616 557	70
NEW		15	1	6		✓	120	807 351	70
NEW		18	1	6		✓	60	807 368	70
NEW	✓	22	1.2	6		✓	60	807 375	70
NEW	✓	28	1.2	6		✓	60	807 382	70
NEW	✓	35	1.5	6		✓	30	807 399	70
NEW	✓	42	1.5	6		✓	30	807 405	70
NEW	✓	54	1.5	6		✓	30	807 412	70

VdS = VdS certification

LB = large bundle

SB = small bundle

**Sanpress XL Pipe****1.4521 (AISI 444)**

- for potable water installation
- non-corroding steel
- laser welded

Model 2205XL

	VdS	d	s	L [m]	LB	SB	PU	Article	DG
✓		76.1	2	6	✓		30	616 571	70
✓		88.9	2	6	✓		30	616 588	70
✓		108.0	2	6	✓		30	616 595	70
NEW	✓	76.1	2	6		✓	6	807 443	70
NEW	✓	88.9	2	6		✓	6	807 450	70
NEW	✓	108.0	2	6		✓	6	807 429	70

VdS = VdS certification

LB = large bundle

SB = small bundle

Sanpress with SC-Contur G3

**Sanpress Pipe****1.4401 (AISI 316L)**

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203

	d	s	L [m]	LB	SB	PU	Article	DG	
	12	1	6	✓		60	297 824	70	
	15	1	6	✓		600	102 036	70	
	18	1	6	✓		240	289 034	70	
	22	1.2	6	✓		420	102 708	70	
	28	1.2	6	✓		240	104 924	70	
	35	1.5	6	✓		180	108 588	70	
	42	1.5	6	✓		120	113 001	70	
	54	1.5	6	✓		60	193 676	70	
NEW	15	1	6		✓	120	807 115	70	
NEW	18	1	6		✓	60	807 122	70	
NEW	22	1.2	6		✓	60	807 139	70	
NEW	28	1.2	6		✓	60	807 146	70	
NEW	35	1.5	6		✓	30	807 153	70	
NEW	42	1.5	6		✓	30	807 160	70	
NEW	54	1.5	6		✓	30	807 177	70	

LB = large bundle

SB = small bundle

**Sanpress XL Pipe****1.4401 (AISI 316L)**

- for potable water installation, gas installation
- non-corroding steel
- laser welded

Model 2203XL

	d	s	L [m]	LB	SB	PU	Article	DG	
	76.1	2	6	✓		30	354 862	70	
	88.9	2	6	✓		30	354 855	70	
	108.0	2	6	✓		30	354 848	70	
NEW	76.1	2	6		✓	6	807 207	70	
NEW	88.9	2	6		✓	6	807 214	70	
NEW	108.0	2	6		✓	6	807 184	70	

LB = large bundle

SB = small bundle

**Sanpress Pipe elbow 15°**

- non-corroding steel
- plug-in end

Model 2209.4

d	PU	Article	DG
15	5	594 459*	82
18	5	594 466*	82
22	5	594 473*	82
28	5	594 480*	82
42	1	594 503*	82

* = Discontinued, limited availability

**Sanpress XL Pipe elbow 15°**

- non-corroding steel
- plug-in end

Model 2209.4XL

d	PU	Article	DG
108.0	1	594 558*	82

* = Discontinued, limited availability



**Sanpress Pipe elbow 30°**

- non-corroding steel
 - plug-in end
- Model 2209.5**

d	PU	Article	DG
15	5	594 565*	82
18	5	594 572*	82
22	5	594 589*	82
28	5	594 596*	82
35	5	594 602*	82
42	1	594 619*	82
54	1	594 626*	82

* = Discontinued, limited availability

**Sanpress XL Pipe elbow 30°**

- non-corroding steel
 - plug-in end
- Model 2209.5XL**

d	PU	Article	DG
108.0	1	594 664*	82

* = Discontinued, limited availability

**Sanpress Pipe elbow 45°**

- non-corroding steel
 - plug-in end
- Model 2209.1**

d	PU	Article	DG
42	1	164 140*	82

* = Discontinued, limited availability

**Sanpress XL Pipe elbow 45°**

- non-corroding steel
 - plug-in end
- Model 2209.1XL**

d	PU	Article	DG
76.1	1	594 688*	82
88.9	1	594 695*	82
108.0	1	594 701*	82

* = Discontinued, limited availability

**Sanpress Pipe elbow 60°**

- non-corroding steel
 - plug-in end
- Model 2209.6**

d	PU	Article	DG
15	5	594 718*	82
18	5	594 725*	82
22	5	594 732*	82
28	5	594 749*	82
35	5	594 756*	82
42	1	594 763*	82
54	1	594 770*	82

* = Discontinued, limited availability

**Sanpress XL Pipe elbow 60°**

- non-corroding steel
 - plug-in end
- Model 2209.6XL**

d	PU	Article	DG
76.1	1	594 794*	82
88.9	1	594 800*	82
108.0	1	594 817*	82

* = Discontinued, limited availability

**Sanpress Pipe elbow 75°**

- non-corroding steel
 - plug-in end
- Model 2209.7**

d	PU	Article	DG
15	5	594 824*	82
18	5	594 831*	82
22	5	594 848*	82
28	5	594 855*	82
35	5	594 862*	82
42	1	594 879*	82
54	1	594 886*	82

* = Discontinued, limited availability

Sanpress with SC-Contur G3

**Sanpress XL Pipe elbow 75°**

- non-corroding steel

- plug-in end

Model 2209.7XL

d	PU	Article	DG
76.1	1	594 909*	82
88.9	1	594 916*	82
108.0	1	594 923*	82

* = Discontinued, limited availability

**Sanpress XL Pipe elbow 90°**

- non-corroding steel

- plug-in end

Model 2209XL

d	PU	Article	DG
76.1	1	594 947*	82
88.9	1	594 954*	82
108.0	1	594 961*	82

* = Discontinued, limited availability

ELBOWS

**Sanpress Elbow 90° with SC-Contur**

- gunmetal or silicon bronze

- press connections

Model 2216

d	PU	Article	DG
12	5	298 340	76
15	5/100	103 750	76
18	5	281 267	76
22	5	104 818	76
28	5/50	106 348	76
35	5	111 953	76
42	1	119 560	76
54	1	199 395	76

**Sanpress Elbow 90° with SC-Contur**

- gunmetal or silicon bronze

- press connection, plug-in end

Components

EPDM sealing element

Model 2216.1

d	PU	Article	DG
15	5	107 932	76
18	5	281 298	76
22	5	108 120	76
28	5	115 159	76
35	5	117 603	76
42	1	130 497	76
54	1	191 221	76

**Sanpress Elbow 45° with SC-Contur**

- gunmetal or silicon bronze

- press connections

Components

EPDM sealing elements

Model 2226

d	PU	Article	DG
15	5	113 186	76
18	5	281 533	76
22	5/50	112 004	76
28	5	111 670	76
35	5	116 156	76
42	1	128 531	76
54	1	197 506	76

**Sanpress Elbow 45° with SC-Contur**

- gunmetal or silicon bronze

- press connection, plug-in end

Components

EPDM sealing element

Model 2226.1

d	PU	Article	DG
15	5	109 332	76
18	5	281 564	76
22	5	110 949	76
28	5	113 346	76
35	5	121 594	76
42	1	134 471	76
54	1	191 825	76

**Sanpress Crossover**

- non-corroding steel

- plug-in ends

Model 2209.3

d	PU	Article	DG
15	5	193 324	82
18	5	289 010	82
22	5	193 331	82
28	5	193 294	82



T-PIECES



**Sanpress T-piece
with SC-Contur**
 - gunmetal or silicon bronze
 - press connections
Components
 EPDM sealing elements
Model 2218

VdS	d1	d2	d3	PU	Article	DG
12	15	12	5	313 630	76	
15	12	15	5	298 371	76	
15	15	15	5	106 614	76	
15	18	15	5	313 647	76	
15	22	15	5	298 388	76	
18	12	18	5	314 040	76	
18	15	15	5	281 397	76	
18	15	18	5	281 403	76	
18	18	18	5	281 410	76	
18	22	18	5	298 395	76	
22	12	22	5	314 071	76	
22	15	15	5	121 600	76	
22	15	18	5	298 432	76	
22	15	22	5	109 165	76	
22	18	18	5	298 401	76	
22	18	22	5	281 380	76	
22	22	15	5	298 418	76	
22	22	22	5/50	109 257	76	
22	28	22	5	313 623	76	
28	15	28	5	283 513	76	
28	18	22	5	314 101	76	
28	18	28	5	298 425	76	
28	22	22	5	135 102	76	
28	22	28	5	111 625	76	
28	28	15	5	314 132	87	
28	28	18	5	314 163	87	
28	28	28	5	111 915	76	
35	15	35	5	283 520	76	
35	18	35	5	313 616	76	
35	22	28	5	314 194	76	
35	22	35	5	113 469	76	
35	28	28	5	121 754	76	
35	28	35	5	118 341	76	
35	35	35	5	115 265	76	
42	15	42	1	314 224	87	
42	22	42	1	283 537	76	
42	28	42	1	283 544	76	
✓	42	35	35	1	283 551	87
42	35	42	1	120 672	76	
42	42	42	1	121 259	76	
54	22	54	1	195 991	76	
54	28	54	1	283 568	76	
54	35	54	1	197 469	76	
✓	54	42	42	1	187 279	87
54	42	54	1	198 541	76	
54	54	54	1	199 364	76	

VdS = VdS certification



**Sanpress T-piece
with SC-Contur**
 - gunmetal or silicon bronze
 - press connections, R-thread
Components
 EPDM sealing elements
Model 2217.1

d1	R	d2	PU	Article	DG
22	¾	22	5	194 123	87
28	¾	28	5	194 130	87
35	¾	35	5	194 147	87
42	¾	42	1	273 231	87
54	¾	54	1	197 858	87
54	1	54	1	310 929	87
54	1¼	54	1	310 936	87

**Sanpress T-piece with SC-Contur**

- gunmetal or silicon bronze
- press connections, Rp-thread

Components

EPDM sealing elements, polygon
Model 2217.2

VdS	d1	Rp	d2	PU	Article	DG	
	12	1/2	12	5	290 986	87	
	15	3/8	15	5	313 951	87	
	15	1/2	15	5	115 630	87	
	18	1/2	18	5	281 359	87	
✓	22	1/2	22	5	115 944	87	
✓	22	3/4	22	5	313 975	87	
✓	28	1/2	28	5	119 768	87	
✓	28	3/4	28	5	313 968	87	
✓	35	1/2	35	5	121 945	87	
✓	35	1	35	1	361 204	87	
✓	42	1/2	42	1	126 230	87	
✓	42	1	42	1	361 211	87	
✓	54	1/2	54	1	197 353	87	
✓	54	1	54	1	361 228	87	

VdS = VdS certification

**Sanpress T-piece****G1/4, with plug-in end with SC-Contur**

- for extraction valve, drainage valve, sampling point for retrofitted installation in pipeline, connection of drainage valve with access to ball valve
- gunmetal or silicon bronze
- press connection, plug-in end, G-thread

Components

EPDM sealing element

Note

In pipelines that use Sanpress sliding sleeve model 2215.5!

Model 2217.4

d1	G	d2	PU	Article	DG	
15	1/4	15	1	705 596	87	
18	1/4	18	1	705 602	87	
22	1/4	22	1	705 619	87	
28	1/4	28	1	705 626	87	
35	1/4	35	1	705 633	87	
42	1/4	42	1	705 640	87	
54	1/4	54	1	705 855	87	

ADAPTERS/ELBOWS

**Sanpress Adapter with SC-Contur**

- gunmetal or silicon bronze
- press connection, R-thread

Components

EPDM sealing element, polygon
Model 2211

VdS	d	R	PU	Article	DG	
	12	3/8	5	290 771	87	
	12	1/2	5	290 764	87	
	15	3/8	5	297 985	87	
	15	1/2	5/100	105 044	87	
	15	3/4	5	287 764	87	
✓	22	1/2	5	297 961	87	
✓	22	3/4	5	104 306	87	
✓	22	1	5	287 771	87	
✓	28	3/4	5	297 954	87	
✓	28	1	5	106 508	87	
✓	28	1 1/4	5	297 978	87	
✓	35	1	5	297 947	87	
✓	35	1 1/4	5	110 352	87	
✓	35	1 1/2	5	314 651	87	
✓	42	1 1/4	5	297 930	87	
✓	42	1 1/2	1	115 340	87	
✓	54	1 1/2	1	314 668	87	
✓	54	2	1	195 267	87	



VdS = VdS certification


**Sanpress Adapter
with SC-Contur**

- for connection screw fitting
- gunmetal or silicon bronze
- press connection, G-thread

Components

EPDM sealing element, polygon
Model 2211.4

d	G	PU	Article	DG
15	1/2	5	660 222	87


**Sanpress Adapter
with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, polygon
Model 2212

VdS	d	Rp	PU	Article	DG
	12	3/8	5	291 075	87
	12	1/2	5	291 068	87
	15	3/8	5	298 074	87
	15	1/2	5	107 543	87
	15	5/8	5	298 098	87
✓	22	1/2	5	298 067	87
✓	22	5/8	5	108 465	87
✓	22	1	5	298 128	87
✓	28	1/2	5	428 174	87
✓	28	5/8	5	298 081	87
✓	28	1	5	114 329	87
✓	28	1 1/4	5	298 104	87
✓	35	1	5	298 111	87
✓	35	1 1/4	5	116 774	87
✓	42	1 1/4	1	298 050	87
✓	42	1 1/2	1	124 236	87
✓	54	1 1/2	1	365 097	87
✓	54	2	1	195 304	87

VdS = VdS certification


Sanpress Adapter

- gunmetal or silicon bronze
- press connection, NPT male pipe thread

Components

EPDM sealing element, polygon
Model 2212.2

d	NPT	PU	Article	DG
15	1/2	5	493 912*	87
42	1 1/2	1	493 950*	87

* = Discontinued, limited availability


**Sanpress Adapter
with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread

Components

EPDM sealing element, anti-twist protection
Model 2212.3

d	Rp	PU	Article	DG
15	1/2	5	287 016	87
18	1/2	5	298 913	87
22	1/2	5	287 009	87


**Sanpress Adapter union
with SC-Contur**

- for steel pipe to Viega press connector systems
- gunmetal or silicon bronze
- compression fitting, press connection

Components

seal, separator ring, clamping ring, union nut screw fitting, EPDM sealing element, polygon
Model 2215.6

DN	d	PU	Article	DG
25	28	1	588 564	87
32	35	1	588 328	87

Sanpress with SC-Contur G3



**Megapress Adapter with SC-Contur
potable water installation**
 - for steel pipes in accordance with EN 10220/10255 with galvanizing in accordance with EN 10240
 - silicon bronze
 - press connections

Components

EPDM sealing elements, cutting

ring, separator ring

Model 4213.2

DN	D	d	PU	Article	DG
15	½	15	5	736 255	55
15	½	18	5	754 679	55
20	¾	22	5	736 279	55
25	1	28	5	736 293	55
32	1¼	35	1	736 309	55
40	1½	42	1	736 316	55
50	2	54	1	736 323	55

**Sanpress Plug-in piece**

- gunmetal or silicon bronze
- plug-in end, R-thread

Components

polygon

Model 2211.1

d	R	PU	Article	DG
12	½	5	291 310	87
15	½	5	115 418	87
18	½	5	285 081	87
18	¾	5	285 104	87
22	½	5	119 676	87
22	¾	5	116 767	87
28	1	5	122 034	87
35	1¼	5	125 288	87
42	1½	1	132 231	87

**Sanpress Adapter**

- press connection, NPT male pipe thread

Components

EPDM sealing element, polygon

Model 2211.2

d	NPT	PU	Article	DG
15	½	5	493 851	87
22	¾	5	493 868	87
28	1	5	493 875	87
35	1¼	5	493 882	87
42	1½	1	493 899	87
54	2	1	493 905	87

**Sanpress Plug-in piece**

- gunmetal or silicon bronze
- plug-in end, Rp-thread

Components

polygon

Model 2212.1

d	Rp	PU	Article	DG
12	½	5	291 341	87
15	½	5	117 733	87
18	½	5	287 085	87
18	¾	5	287 108	87
22	½	5	120 917	87
22	¾	5	117 481	87
28	¾	5	130 954	87
28	1	5	122 942	87
35	1	5	134 730	87
35	1¼	5	130 589	87
42	1½	1	135 430	87
54	2	1	199 104	87

**Sanpress Plug-in elbow 90°**

- gunmetal or silicon bronze
- plug-in end, Rp-thread

Model 2214.3

d	Rp	PU	Article	DG
15	½	5	308 001	87

**Sanpress Adapter elbow 90° with SC-Contur**

- gunmetal or silicon bronze
- press connection, R-thread

Components

EPDM sealing element, polygon

Model 2214

d	R	PU	Article	DG
12	¾	5	290 863	87
12	½	5	290 870	87
15	¾	5	314 361	87
15	½	5	112 950	87
15	¾	5	443 030	87
22	¾	5	115 623	87
28	1	5	118 730	87
35	1¼	5	127 329	87
42	1½	1	128 500	87
54	2	1	197 988	87



Sanpress Adapter elbow 90° with SC-Contur
 - gunmetal or silicon bronze
 - press connection, R-thread
Components
 EPDM sealing element
Model 2214.1

d	R	PU	Article	DG
15	½	5	335 281	87



Sanpress Adapter elbow 90° with SC-Contur
 - gunmetal or silicon bronze
 - press connection, Rp-thread
Components
 EPDM sealing element
Model 2214.2

d	Rp	PU	Article	DG
12	⅜	5	290 924	87
12	½	5	290 931	87
15	⅜	5	298 241	87
15	½	5	108 441	87
15	¾	5	314 385	87
22	½	5	298 234	87
22	¾	5	283 711	87
22	1	5	314 378	87
28	¾	5	446 611	87
28	1	5	283 728	87
35	1¼	5	283 704	87
42	1½	1	299 415	87
54	2	1	299 422	87

SLEEVES



Sanpress Sleeve with SC-Contur
 - gunmetal or silicon bronze
 - press connections
Components
 EPDM sealing elements
Model 2215

d	PU	Article	DG
12	5	308 636	76
15	5	107 727	76
18	5	282 660	76
22	5	108 090	76
28	5	108 618	76
35	5	114 930	76
42	1	116 835	76
54	1	215 835	76



Sanpress Sliding sleeve with SC-Contur
 - gunmetal or silicon bronze
 - press connections
Components
 EPDM sealing elements
Model 2215.5

VdS	d	PU	Article	DG
	15	5	119 485	87
	18	5	287 061	87
✓	22	5	119 041	87
✓	28	5	122 133	87
✓	35	5	124 335	87
✓	42	1	131 494	87
✓	54	1	216 153	87

VdS = VdS certification



Sanpress Sliding sleeve with SC-Contur
 - gunmetal or silicon bronze
 - plug-in end, press connection
Components
 EPDM sealing element
Model 2215.4

d	PU	Article	DG
22	5	588 533	87
28	5	588 540	87
35	5	588 557	87

REDUCTIONS



Sanpress Reducer with SC-Contur
 - gunmetal or silicon bronze
 - plug-in end, press connection
Components
 EPDM sealing element
Model 2215.1

d1	d2	PU	Article	DG
15	12	5	298 302	76
18	12	5	287 344	76
18	15	5	287 375	76
22	12	5	366 865	76
22	15	5	108 250	76
22	18	5	287 337	76
28	15	5	288 228	76
28	18	5	298 319	76
28	22	5	109 974	76
35	22	5	115 753	76
35	28	5	116 934	76
42	22	5	287 368	76
42	28	1	124 489	76
42	35	1	122 775	76
54	22	5	287 351	76
54	28	1	194 239	76
54	35	1	194 222	76
54	42	1	198 879	76

SCREW FITTINGS



Sanpress Screw fitting with SC-Contur
 - gunmetal or silicon bronze
 - press connections
 - flat sealing
Components
 EPDM sealing elements, EPDM flat seal, union nut screw fitting, polygon
Note
 The union nut consists of brass!
Model 2260

d	PU	Article	DG
12	5	293 017	87
15	1	126 148	87
18	1	287 436	87
22	1	126 124	87
28	1	124 311	87
35	1	130 947	87
42	1	132 446	87
54	1	226 329	87



Sanpress Adapter union with SC-Contur
 - gunmetal or silicon bronze
 - press connection, Rp-thread
 - flat sealing
Components
 EPDM sealing element, EPDM flat seal, union nut screw fitting, polygon
Note
 The union nut consists of brass!
Model 2262

d	Rp	PU	Article	DG
12	½	5	293 024	87
15	½	1	131 937	87
15	¾	1	133 160	87
18	½	1	283 384	87
18	¾	1	314 910	87
22	¾	1	125 318	87
22	1	1	133 900	87
28	1	1	128 975	87
35	1¼	1	138 875	87
42	1½	1	141 745	87
54	2	1	222 017	87



Sanpress Adapter union with SC-Contur
 - gunmetal or silicon bronze
 - press connection, R-thread
 - flat sealing
Components
 EPDM sealing element, EPDM flat seal, union nut screw fitting, polygon
Note
 The union nut consists of brass!
Model 2265

d	R	PU	Article	DG
12	⅜	5	291 372	87
12	½	5	291 389	87
15	½	1	120 108	87
15	¾	1	140 878	87
18	½	1	283 360	87
18	¾	1	283 377	87
22	½	1	142 674	87
22	¾	1	119 133	87
22	1	1	148 492	87
28	¾	1	365 110	87
28	1	1	120 047	87
35	1¼	1	128 425	87
42	1½	1	135 966	87
54	2	1	221 997	87




Sanpress Adapter union 90° with SC-Contur

- gunmetal or silicon bronze
- press connection, Rp-thread
- flat sealing, angled

Components

EPDM sealing element, EPDM flat seal, union nut screw fitting, polygon

Note

The union nut consists of brass!

Model 2255

d	Rp	PU	Article	DG
12	1/2	5	292 980	87
15	1/2	5	125 660	87
18	1/2	5	283 469	87
18	3/4	5	283 452	87
22	3/4	5	122 614	87
22	1	5	132 637	87
28	1	5	128 159	87
35	1 1/4	5	132 729	87
42	1 1/2	1	139 872	87
54	2	1	221 676	87


Connection screw fitting with SC-Contur

- gunmetal or silicon bronze
- press connection, G-thread
- flat sealing

Components

EPDM sealing element, EPDM flat seal, union nut screw fitting

Model 2263

VdS	d	G	PU	Article	DG
	12	3/8	1	475 956	87
	12	1/2	1	380 878	87
	12	3/4	1	293 611	87
	15	3/8	1	475 963	87
	15	1/2	1	380 885	87
	15	3/4	1	265 663	87
	15	1	1	305 000	87
	15	1 1/4	1	424 534	87
	22	3/4	1	351 502	87
✓	22	1	1	265 687	87
✓	22	1 1/4	1	367 015	87
✓	22	1 1/2	1	305 260	87
	28	1	1	692 629	87
✓	28	1 1/4	1	265 700	87
✓	28	1 1/2	1	305 048	87
✓	35	1 1/2	1	265 731	87
✓	35	2	1	305 024	87
✓	42	1 1/4	1	265 304	87
✓	42	2	1	305 031	87
✓	54	2 1/4	1	426 743	87
✓	54	2 3/8	1	265 328	87
✓	54	2 1/2	1	341 961	87
✓	54	2 3/4	1	426 750	87

VdS = VdS certification


Sanpress Connection screw fitting

- gunmetal or silicon bronze
- plug-in end, G-thread
- flat sealing

Components

EPDM flat seal, union nut screw fitting

Note

The union nut consists of brass!

Model 2264

d	G	PU	Article	DG
15	3/4	1	338 503	87
18	3/4	1	338 510	87
22	1	1	338 527	87
28	1 1/4	1	338 534	87
35	1 1/2	1	338 541	87
42	1 1/4	1	338 558	87
54	2 1/4	1	338 565	87


Sanpress Insulating union with SC-Contur

- gunmetal or silicon bronze
- Rp-thread, press connection
- flat sealing

Components

EPDM sealing element, EPDM flat seal, union nut screw fitting, separator ring, polygon

Note

The union nut consists of brass!

Model 2267

Rp	d	PU	Article	DG
1/2	15	1	469 450	87
3/4	15	1	469 467	87
1/2	18	1	469 474	87
3/4	18	1	469 481	87
3/4	22	1	469 498	87
1	22	1	469 504	87
1	28	1	469 511	87
1 1/4	35	1	469 528	87
1 1/2	42	1	469 535	87
2	54	1	469 542	87

CAPS, PLUGS

**Forcing plug**

- for leakage test, temporarily closed pipeline section
- brass
- compression fitting, hose connection for filling hose

Components

KFE tap, union nut screw fitting

Model 2269

d	PU	Article	DG
15	1	141 523	87
18	1	289 423	87
22	1	140 557	87
28	1	142 568	87
35	1	144 111	87
42	1	144 999	87
54	1	187 798	87

**Sealing element****EPDM**

- suitable for forcing plug model 2269

Model 2269.9

for d	internal-Ø	s	PU	Article	DG
35	32,15	3,2	5	754 150	87
42	38,5	3,7	5	754 167	87
54	51,2	4,13	5	754 174	87

**Protective cap**

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1

d	PU	Article	DG
15	10	611 149	76
18	10	612 054	76
22	10	612 061	76
28	10	612 078	76
35	10	612 085	76
42	10	612 092	76
54	10	612 108	76

**Protective cap**

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 2259.1XL

d	PU	Article	DG
76,1	10	612 122	76
88,9	10	612 139	76
108,0	10	612 146	76

FLANGES

**Sanpress Flange adapter with SC-Contur**

- gunmetal or silicon bronze
- flange adapter, press connection

Components

black powder-coated steel loose flange PN 10/16, EPDM sealing element, mounting bracket

Model 2259.5

DN	d	n	k [mm]	PU	Article	DG
25	28	4	85	1	479 855	87
32	35	4	100	1	479 879	87
40	42	4	110	1	479 886	87
50	54	4	125	1	479 893	87

n = number of holes

k = bolt circle diameter

**Sanpress XL Flange PN 16**

- gunmetal
- Rp-thread

Model 2259.2XL

DN	Rp	PU	Article	DG
65	2½	1	641 597	88
80	3	1	641 603	88
100	4	1	641 610	88

**Mounting set**

- for flange connection
- galvanised steel

Components

4 screws, 8 washers, 4 nuts

Model 2259.7

DN	PN	M	L	PU	Article	DG
20/25	16	12	65	1	494 056	87
32/50	16	16	70	1	494 063	87

**Mounting set**

- for flange connection
 - galvanised steel
- Model 2259.7XL**

for DN	PN	M	L	PU	Article	DG
65/100	16	16	70	1	494 087¹	87
80/100	6	16	60	1	651 268²	87

¹⁾ with 8 screws, 16 washers and 8 nuts²⁾ with 4 screws, 8 washers and 4 nuts**Seal**

- AFM 34/2
- Model 2259.9**

DN	PN	PU	Article	DG
25	16	10	409 128	87
32	16	10	409 135	87
40	16	10	409 142	87
50	16	10	409 258	87

**Seal**

- AFM 34/2
- Model 2259.9XL**

DN	PN	PU	Article	DG
65	16	10	356 293	88
80	16	10	356 309	88
100	16	10	356 316	88

WALL PLATES**Sanpress Wall plate****with SC-Contur**

- gunmetal or silicon bronze

- press connection, Rp-thread

Components

EPDM sealing element, cuttable connection elbow, fixing flange

Model 2225

d	Rp	L	PU	Article	DG
15	1/2	45	5/25	116 552	87

**Sanpress Wall plate****with SC-Contur**

- gunmetal or silicon bronze

- press connection, Rp-thread

Components

EPDM sealing element, fixing flange

Model 2225.5

d	Rp	PU	Article	DG
12	1/2	5	291 013	87
15	1/2	5/100	107 345	87
22	1/2	5	335 229	87
22	3/4	5	116 057	87

**Sanpress Wall plate****with SC-Contur**

- gunmetal or silicon bronze

- press connection, Rp-thread

Components

EPDM sealing element, spacer, fixing flange

Model 2225.6

d	Rp	PU	Article	DG
15	1/2	5	347 307	87

**Sanpress Double wall plate****with SC-Contur**

- gunmetal or silicon bronze

- press connections, Rp-thread

Components

EPDM sealing elements, fixing flange

Model 2228.7

d1	Rp	d2	PU	Article	DG
15	1/2	15	1	687 892	87
18	1/2	18	1	692 797	87
22	1/2	22	1	687 908	87

**Sanpress Wall plate T-piece****with SC-Contur**

- gunmetal or silicon bronze

- press connections, Rp-thread

Components

EPDM sealing elements, fixing flange

Model 2217.3

d1	Rp	d2	PU	Article	DG
15	1/2	15	1	644 864	87
22	1/2	22	1	625 726	87

**Press-in nozzle**

- for T-piece of Profipress, Sanpress, and Sanpress Inox systems with branch d15 in customised dimensioned supply lines
- gunmetal or silicon bronze
- plug-in end
- acc. to the Venturi principle

Note

For the water exchange in branched ring systems to rarely used draw-off points up to a length of 15 m (guide value).

Model 2211.5

d	PU	Article	DG
22	1	695 835	87
28	1	695 842	87
35	1	696 252	87
42	1	696 269	87
54	1	696 276	87
64	1	696 283	87

**Protective collar**

- for wall plate d16xRp½
- plastic

Model 2125.59

	PU	Article	DG
	10	351 496	78

**Silenta Sound absorber**

- for wall plate
- rubber

Components

mounting bracket for wall mounting

Model 1412.891

for d	Rp	PU	Article	DG
15/18	½	5	104 801	31
22	¾	5	126 384	31

**Sound absorber**

- for all Viega wall plates DN12 and DN15
- rubber

Model 2141.5

	PU	Article	DG
	1/100	586 713	31

**Sound absorber**

- suitable for Sanpress double wall plate model 2228.7, Sanpress Inox double wall plate model 2325.7, Viega Smartpress double wall plate model 6725.7
- rubber

Model 5325.75

d	for d	PU	Article	DG
16	15/18	5	657 116	31
20	22	5	660 383	31

**Mounting bracket**

- for masonry installation, pre-wall installation, different actual dimensions
- galvanised steel
- sound decoupling

Model 2021.7

DG	PU	Article	DG
70/100/150	1	651 350	78

DG = depth gauge

**Mounting bracket**

- for wall plate fixing
- galvanised steel
- sound decoupling, variable dimensions

Components

rubber panel set

Model 2141.3

DG	PU	Article	DG
80-150	1	581 701	78

DG = depth gauge

**Mounting bracket**

- for lateral fixing
- galvanised steel

Model 2141.4

	PU	Article	DG
1	586 706	78	

**Silenta Sound absorber**

- rubber

Components

mounting bracket for wall mounting DG = depth gauge

Model 1415

DG	PU	Article	DG
150/200	5	123 345	31

**Drain elbow 90°**

- for fixing with fitting holder or Viega Mono wall-mounted fitting pre-wall block
- plastic

Components

mounting bracket, WB pre-wall clip, rubber nipple DN40/30, plug

Model 2125.9

DN	PU	Article	DG
40/50	1	329 730	78

MOUNTING UNITS**Sanpress Mounting unit with SC-Contur**

- press connections, Rp-threads
- long on one side

Components

EPDM sealing element, galvanised steel (flat) mounting bracket, long gunmetal or silicon bronze elbow (cuttable)

Model	d	Rp	L	DG	PU	Article	DG
2221	15	½	45	150/200	1	124 502	87
2221.1	15	½	45	80/100	1	135 119	87

DG = depth gauge

**Sanpress Mounting unit with SC-Contur**

- press connections, Rp-threads

Components

EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (offset) mounting bracket

Model 2222.6EX

d	Rp	DG	PU	Article	DG
12	¾	120	1	357 351	87

DG = depth gauge

**Sanpress Mounting unit with SC-Contur**

- press connections, Rp-threads

Components

EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (flat) mounting bracket

Model 2222.05

d	Rp	DG	PU	Article	DG
15	½	150	1	308 681	87

DG = depth gauge

Sanpress with SC-Contur G3

**Sanpress Mounting unit with SC-Contur**

- press connections, Rp-threads

Components

EPDM sealing element, short gunmetal or silicon bronze elbow, galvanised steel (flat) mounting bracket

Model 2222.2

d	Rp	DG	PU	Article	DG
15	1/2	100	1	308 674	87

DG = depth gauge

**Mounting unit**

- for Junkers gas combination boilers
- press connections, Rp-threads

Components

gas connection elbow with threaded connection – all other elbows with press connection, short gunmetal or silicon bronze elbow, EPDM sealing elements, leaking water connection, galvanised steel (offset) mounting bracket

Note

When gas connection Rp3/4 or Rp1 is required, please replace the Rp1/2 elbow!

Model 2229

Rp	PU	Article	DG
1/2	1	309 398	87

**Connection elbow 90°**

- Rp-thread

Model 94477.0-713

Rp	PU	Article	DG
1/2	1	374 570 ¹	31
3/4	1	489 298 ¹	31
1	1	138 066 ²	31

¹⁾ gunmetal

²⁾ brass

WALL LEAD-INS

**Sanpress Wall lead-in with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread, G-thread
- angled

Components

EPDM sealing element

Model 2232.1

d	Rp	G	L	PU	Article	DG
15	1/2	3/4	25	5	279 301	87
15	1/2	3/4	35	5	279 318	87
15	1/2	3/4	55	5	279 288	87
15	1/2	3/4	65	5	279 295	87

**Sanpress Wall lead-in with SC-Contur**

- gunmetal or silicon bronze
- press connection, Rp-thread, G-thread

Components

EPDM sealing element

Model 2232.3

d	Rp	G	L	PU	Article	DG
15	1/2	3/4	30	5	325 060	87

**Anti-twist protection**

- for wall lead-in
- galvanised steel

Model 2132

PU	Article	DG
25	344 931	78

**Mounting set**

- for wall lead-in
- G-thread

Model 1526.414-897

G	SS	PU	Article	DG
3/4	29	10	104 887	24

SS = spanner size

SMARTLOOP INLINER TECHNOLOGY: INTERNAL CIRCULATION PIPES

**Smartloop Connection set**

- for hot water riser pipe with internal circulation pipe, hot water riser pipe from d28, circulation pipe d12
- gunmetal or silicon bronze

Components

plug, connection socket

Model 2276.1

d1	d2	PU	Article	DG
28	12	1	470 289	78
35	12	1	470 272	78
28/35	12	1	632 229	78

**Smartloop Pipe****PB**

- for internal circulation pipe

Model 2007.3

d	s	L [m]	PU	Article	DG
12	1	75	75	650 032	78

**Smartloop Tension coupling**

- for installation of the internal circulation pipe

Model 2276.9

for d	PU	Article	DG
12	1	632 236	78

**Smartloop Coupling**

- for repair of the internal circulation pipe

Model 2276.8

for d	PU	Article	DG
12	1	643 188	78

**Pipe shear**

- for Viega plastic pipe

Model 2040

for d	PU	Article	DG
12-25	1	117 047	74

**Mounting pliers****Model 1077.2**

for d	PU	Article	DG
12-16	1	264 604	74

**Hand press tool**

- for solid plastic pipe system, PB-system

Model 2782

for d	SI	PU	Article	DG
12	12	1	401 436	74

SI = for Smartloop

**Press jaw****PT2****for plastic piping systems**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- phosphatised steel

Model 2799.7

F	SI	PU	Article	DG
12	12	1	425 302	74

F = for Fonterra

SI = for Smartloop

COMPENSATORS

**Compensator with SC-Contur**

- for expansion equalisation in cellar or riser pipe, storey connection pipe in heating and sanitary technology

- press connections

Components

EPDM sealing elements, gunmetal or silicon bronze press connector, stainless steel bellows

Model 2251

d	PU	Article	DG
15	1	690 250	87
18	1	690 267	87
22	1	690 274	87
28	1	690 281	87
35	1	690 298	87
42	1	690 304	87
54	1	690 311	87

GUNMETAL SHUT-OFF VALVES, FROM 2017

**Easytop Slanted seat valve (free-flow valve) with SC-Contur**

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2237.5

DN	d	PU	Article	DG
15	15	5	756 864	95
15	18	5	756 871	95
20	22	5	756 888	95
25	28	5	756 895	95
32	35	1	756 901	95
40	42	1	756 918	95
50	54	1	756 925	95

**Easytop KRV slanted seat valve (combined free-flow valve with backflow preventer) with SC-Contur**

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2238.5

DN	d	PU	Article	DG
15	15	5	757 199	95
15	18	5	757 205	95
20	22	5	757 212	95
25	28	5	757 229	95
32	35	1	757 236	95
40	42	1	757 243	95
50	54	1	757 250	95



**Easytop Backflow preventer
with SC-Contur**

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2239.4

DN	d	PU	Article	DG
15	15	5	757 526	95
15	18	5	757 533	95
20	22	5	757 540	95
25	28	5	757 557	95
32	35	1	757 564	95
40	42	1	757 571	95
50	54	1	757 588	95

GUNMETAL BALL VALVES, FROM 2017



**Easytop Ball valve
with SC-Contur**

- press connections

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C
with DVGW-test mark

Model 2275

DN	d	PU	Article	DG
15	15	1	746 377	95
15	18	1	746 384	95
20	22	1	746 391	95
25	28	1	746 407	95
32	35	1	746 414	95
40	42	1	746 421	95
50	54	1	746 438	95



**Easytop Ball valve
with SC-Contur**

- not suitable for Easytop insulating shell model 2275.90

- silicon bronze

- press connections

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, actuating lever L shape, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

with DVGW-test mark

Model 2275.10

DN	d	PU	Article	DG
15	18	1	774 868	95
20	22	1	774 875	95
25	28	1	774 882	95
32	35	1	774 899	95
40	42	1	774 905	95
50	54	1	774 912	95

Sanpress with SC-Contur G3

**Easytop Ball valve with SC-Contur**

- press connections

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections), drain plugs G $\frac{1}{4}$ on both sides with draining valve G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C
with DVGW-test mark

Model 2275.3

DN	d	PU	Article	DG
15	15	1	746 681	95
15	18	1	746 698	95
20	22	1	746 704	95
25	28	1	746 711	95
32	35	1	746 728	95
40	42	1	746 735	95
50	54	1	746 742	95

**Easytop Ball valve with SC-Contur**

- press connection, Rp-threads

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, stainless steel ball, actuating lever T-form with medium marking green/red exchangeable, EPDM sealing element (press connection)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C
with DVGW-test mark

Model 2275.4

DN	d	Rp	PU	Article	DG
15	15	$\frac{1}{2}$	1	746 759	95
15	18	$\frac{1}{2}$	1	746 766	95
20	22	$\frac{3}{4}$	1	746 773	95
25	28	1	1	746 780	95
32	35	$1\frac{1}{4}$	1	746 797	95
40	42	$1\frac{1}{2}$	1	746 803	95
50	54	2	1	746 810	95

CONCEALED FREE-FLOW VALVES, CONCEALED STRAIGHT SEAT VALVES, FROM 2017

**Easytop Concealed free-flow valve with SC-Contur**

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, upper part, site protection, EPDM sealing elements (press connections)
with DVGW-test mark

Model 2278.5

d	ID	PU	Article	DG
15	45-130	1	747 343	95
18	45-130	1	747 350	95
22	45-130	1	747 367	95

ID = installation depth

**Easytop Concealed straight seat valve with SC-Contur**

- press connections

Components

gunmetal or silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, upper part, stainless steel valve seat and valve plate unit, site protection, EPDM sealing elements
with DVGW-test mark

Model 2235.2

DN	d	ID	PU	Article	DG
15	15	45-130	1/5	755 591	95
15	18	45-130	1/5	755 607	95
20	22	45-130	5	755 614	95
25	28	45-130	1/5	755 621	95

ID = installation depth

**Easytop Equipment set****Visign for More 104**

- for installation depth 45–130 mm
- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

rosette, wall sealing, turning handle, red and blue marking rings

Model 2236.10

Version	PU	Article	DG
chrome-plated	1	596 835	95

**Easytop Equipment set**

- for installation depth 20–80 mm

- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

rosette, wall sealing, turning handle

Model 2236

Version	PU	Article	DG
chrome-plated/red	1	275 068	95
chrome-plated/blue	1	275 075	95

FREE-FLOW VALVES, FROM 2017

**Easytop Free-flow valve with SC-Contur**

- press connections

Components

gunmetal or silicon bronze valve
casing in accordance with
DIN 50930-6 / DIN EN 1982, plastic
turning handle, EPDM sealing
elements (press connections)

Technical data

operating pressure max. 1.6 MPa
(PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2278

d	PU	Article	DG
15	1	747 312	95
18	1	747 329	95
22	1	747 336	95

ACCESSORIES TOOLS

**Deburrer**

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.2

for d	PU	Article	DG
12–54	1	343 019	74

**Deburrer**

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.4XL

for d	PU	Article	DG
64.0–108.0	1	556 310	74

**Cutting wheel**

- steel

Components

bolt, safety ring

Model	PRi	PRe	PU	Article	DG
2291.1	✓		1	140 410	74
2291.2		✓	1	312 497	74

PRi = to the pipe cutter (Ridgid) (grey)

PRe = to the pipe cutter (Rems) (yellow)

**Marking pen**

- for Viega press connector systems

Model 2490.1

	PU	Article	DG
	1	606 121	74

ACCESSORIES SEALING ELEMENTS

**Sealing element****FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes

Note

The Prestabo system is not suitable for low-pressure steam systems!

Use in any other area of application requires consultation with our Technical Consulting!

Model 2286

VdS	for d	internal-Ø	s	PU	Article	DG
	12	12.1	2.35	5	459 376	87
	15	15.1	2.6	5	459 390	87
	18	18.2	2.6	5	459 406	87
✓	22	22.2	3.1	5	459 413	87
✓	28	28.3	3.1	5	459 420	87
✓	35	35.4	3.25	5	459 437	87
✓	42	42.4	4.13	5	459 444	87
✓	54	54.4	4.13	1	459 451	87

VdS = VdS certification

Sealing element**FKM**

- for areas of application with high temperatures e.g. district heat supply systems up to 140 °C and 1.6 MPa, low-pressure steam systems ≤ 120 °C and < 0.1 MPa, solar installations/vacuum pipes, Sanpress XL

Note

Use in any other area of application requires consultation with our Technical Consulting!

Model 2286XL

for d	internal-Ø	s	PU	Article	DG
76.1	77	5	1	459 468	88
88.9	90	5	1	459 475	88
108.0	109	5	1	459 482	88

Sealing element**EPDM**

- for potable water installation, heating installation
- temperature resistant to 110 °C

Model 2289

VdS	for d	internal-Ø	s	PU	Article	DG
	15	15.1	2.6	10	183 400	87
	18	18.2	2.6	10	281 595	87
✓	22	22.2	3.1	10	183 523	87
✓	28	28.3	3.1	10	184 452	87
✓	35	35.4	3.25	10	181 208	87
✓	42	42.4	4.13	10	184 940	87
✓	54	54.4	4.13	10	191 153	87

VdS = VdS certification

Sealing element**EPDM**

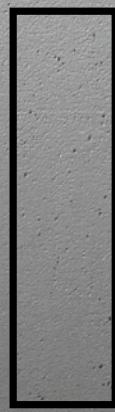
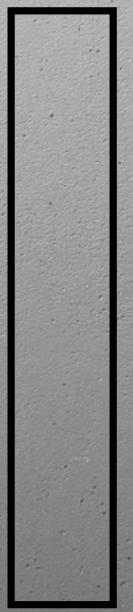
- for Sanpress XL, potable water installation, heating installation
- temperature resistant to 110 °C

Model 2289XL

for d	internal-Ø	s	PU	Article	DG
76.1	77	5	10	364 816	88
88.9	90	5	10	364 823	88
108.0	109	5	10	364 830	88

Viega stainless steel pipe 1.4520

Piping technology



System pipes made of stainless steel 1.4520 for industrial applications. In combination with Profipress, Sanpress, Sanpress XL, Sanpress Inox and Sanpress Inox XL press connectors. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, symbol »Not approved for potable water installations«, copper-coloured pipe plug



Press connector with SC-Contur

Inadvertently unpressed connections are noticed immediately during a leakage test.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 1 bar / 14.5 PSI
Max. water pressure: 0.65 MPa / 6.5 bar / 94.3 PSI
Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI
Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Dimensions

d15–108.0

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Industrial applications
Closed cooling and heating systems
Compressed air systems
Heating/radiator connection
Solar installations

Note

The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Pipes in accordance with DIN EN 10088-2.
For use in heating systems, observe VDI Regulation 2035 and DIN EN 12828.

Press connector material

Copper: 99.9 % Cu-DHP
Gunmetal: CC499K
Silicon bronze: CC246E / CuSi4Zn9MnP
Stainless steel 1.4401

Protection against external corrosion

In areas of use where condensation cannot be excluded, such as in close cooling circuits or in humid environments, the use of Sanpress and Sanpress Inox press connectors is recommended.

When using Profipress press connectors made of copper in above mentioned areas of use, the connection points between the stainless steel pipe 1.4520 and the Profipress press connectors made of copper have to be protected with an additional corrosion prevention agent.

The use of closed-cell insulating hoses with a careful sealing of all abutting edges and cut edges with suitable adhesive should also be observed.

When used for other areas of use and when in doubt about the right selection of material, please contact Viega.

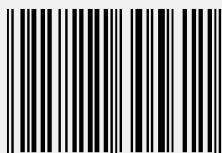
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

PIPES

**Industrial Pipe Inox****1.4520 (AISI 430Ti)**

- for heating, industrial and compressed air systems
- stainless steel 1.4520

Note

Not suitable for potable water installations!

Model 2204

	d	s	L [m]	LB	SB	PU	Article	DG
	15	1	6	✓		600	591 175	70
	18	1	6	✓		240	591 182	70
	22	1.2	6	✓		420	591 199	70
	28	1.2	6	✓		240	591 205	70
	35	1.5	6	✓		180	591 212	70
	42	1.5	6	✓		120	591 229	70
	54	1.5	6	✓		60	591 236	70
NEW	15	1	6		✓	120	807 221	70
NEW	18	1	6		✓	60	807 238	70
NEW	22	1.2	6		✓	60	807 245	70
NEW	28	1.2	6		✓	60	807 252	70
NEW	35	1.5	6		✓	30	807 269	70
NEW	42	1.5	6		✓	30	807 276	70
NEW	54	1.5	6		✓	30	807 283	70

LB = large bundle

SB = small bundle

**Industrial Pipe Inox XL****1.4520 (AISI 430Ti)**

- for heating, industrial and compressed air systems
- stainless steel 1.4520

Note

Not suitable for potable water installations!

Model 2204XL

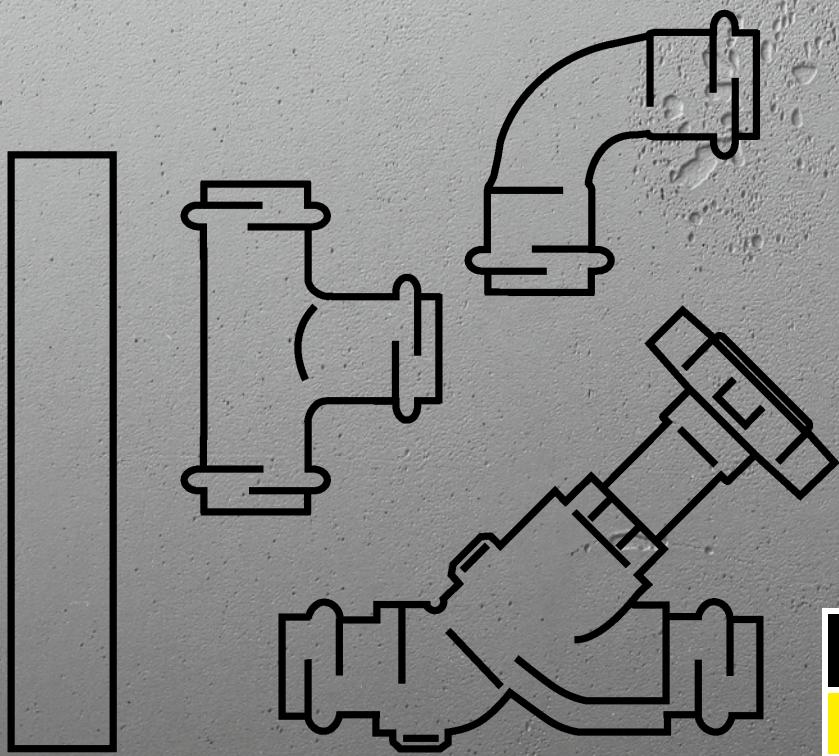
	d	s	L [m]	LB	SB	PU	Article	DG
	64.0	1.5	6	✓		60	792 381	70
	76.1	1.5	6	✓		30	792 398	70
	88.9	1.5	6	✓		30	792 404	70
	108.0	1.5	6	✓		30	792 411	70
NEW	64.0	1.5	6		✓	6	807 306	70
NEW	76.1	1.5	6		✓	6	807 313	70
NEW	88.9	1.5	6		✓	6	807 337	70
NEW	108.0	1.5	6		✓	6	807 290	70

LB = large bundle

SB = small bundle

Sanpress Inox LF with SC-Contur, labs-free

Piping technology



viega

Flow-optimised press connector system with press connectors made of stainless steel 1.4401 and pipes from stainless steel 1.4401 and 1.4521. Free of substances (labs-free) that might impair surface wetting in the coating process, such as silicone, grease or oil. Especially suitable for the use of pipeline installations in paint shops. Press connectors for protecting the sealing element equipped with cylindrical pipe guide. Press connectors from d64.0 with stainless steel cutting ring to ensure the mechanical strength of the connection. For protection pipes are equipped with pipe plugs. The pressing force is located before and behind the sealing element seat. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Marking

Manufacturer, pipe dimension, batch, blue dot on the press end, yellow pipe plug for 1.4401, green pipe plug for 1.4521, detachable orange label as press indicator from d64.0

Press connector with SC-Contur

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 1 bar / 14.5 PSI

Max. water pressure: 0.65 MPa / 6.5 bar / 94.3 PSI

Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

Dimensions

d15–108.0

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water

Rainwater

Compressed air systems

Agriculture

Industrial applications

Note

The press connector system Sanpress Inox LF is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and DIN 50930-6. When used for other areas of use and when in doubt about the right selection of material, please contact Viega. The system components should be protected against high concentrations of chloride generated by both the medium and by external factors. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Pipe approval for 1.4521 (d12–108.0) according to DW-7301BS0375.

Pipe approval for 1.4401 (d12–108.0) according to DV-7301BS0411.

System approval for 1.4401 (d15–108.0) in accordance with DW-8501BL0551.

System approval for 1.4521 (d15–108.0) in accordance with DW-8501BS0376.

Special applications

Shipbuilding

Fire extinguishing systems

Operating conditions for potable water installations

Operating temperature max. 85 °C / 185 °F

Operating pressure max. 1.6 MPa / 16 bar / 232 PSI

Irrelevant of the flow direction, mixed installations are permitted.

Press connector material

Stainless steel 1.4401

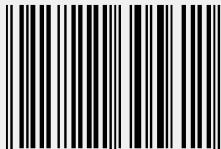
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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

PIPES

**Sanpress Pipe
1.4401 (AISI 316L)**

- for potable water installation, gas installation
 - non-corroding steel
 - laser welded
- Model 2203**

	d	s	L [m]	LB	SB	PU	Article	DG
	15	1	6	✓		600	102 036	70
	18	1	6	✓		240	289 034	70
	22	1.2	6	✓		420	102 708	70
	28	1.2	6	✓		240	104 924	70
	35	1.5	6	✓		180	108 588	70
	42	1.5	6	✓		120	113 001	70
	54	1.5	6	✓		60	193 676	70
NEW	15	1	6		✓	120	807 115	70
NEW	18	1	6		✓	60	807 122	70
NEW	22	1.2	6		✓	60	807 139	70
NEW	28	1.2	6		✓	60	807 146	70
NEW	35	1.5	6		✓	30	807 153	70
NEW	42	1.5	6		✓	30	807 160	70
NEW	54	1.5	6		✓	30	807 177	70

LB = large bundle

SB = small bundle

**Sanpress XL Pipe
1.4401 (AISI 316L)**

- for potable water installation, gas installation
 - non-corroding steel
 - laser welded
- Model 2203XL**

	d	s	L [m]	LB	SB	PU	Article	DG
	64.0	2	6	✓		60	578 626	70
	76.1	2	6	✓		30	354 862	70
	88.9	2	6	✓		30	354 855	70
	108.0	2	6	✓		30	354 848	70
NEW	64.0	2	6		✓	6	807 191	70
NEW	76.1	2	6		✓	6	807 207	70
NEW	88.9	2	6		✓	6	807 214	70
NEW	108.0	2	6		✓	6	807 184	70

LB = large bundle

SB = small bundle

Sanpress Inox LF with SC-Contur, labs-free G6

**Sanpress Pipe****1.4521 (AISI 444)**

- for potable water installation
- non-corroding steel
- laser welded

Model 2205

	VdS	d	s	L [m]	LB	SB	PU	Article	DG	
		15	1	6	✓		600	615 994	70	
		18	1	6	✓		240	616 007	70	
	✓	22	1.2	6	✓		420	616 014	70	
	✓	28	1.2	6	✓		240	616 021	70	
	✓	35	1.5	6	✓		180	616 038	70	
	✓	42	1.5	6	✓		120	616 045	70	
	✓	54	1.5	6	✓		60	616 557	70	
NEW		15	1	6		✓	120	807 351	70	
NEW		18	1	6		✓	60	807 368	70	
NEW	✓	22	1.2	6		✓	60	807 375	70	
NEW	✓	28	1.2	6		✓	60	807 382	70	
NEW	✓	35	1.5	6		✓	30	807 399	70	
NEW	✓	42	1.5	6		✓	30	807 405	70	
NEW	✓	54	1.5	6		✓	30	807 412	70	

VdS = VdS certification

LB = large bundle

SB = small bundle

**Sanpress XL Pipe****1.4521 (AISI 444)**

- for potable water installation
- non-corroding steel
- laser welded

Model 2205XL

	VdS	d	s	L [m]	LB	SB	PU	Article	DG	
		64.0	2	6	✓		60	616 564	70	
	✓	76.1	2	6	✓		30	616 571	70	
	✓	88.9	2	6	✓		30	616 588	70	
	✓	108.0	2	6	✓		30	616 595	70	
NEW		64.0	2	6		✓	6	807 436	70	
NEW	✓	76.1	2	6		✓	6	807 443	70	
NEW	✓	88.9	2	6		✓	6	807 450	70	
NEW	✓	108.0	2	6		✓	6	807 429	70	

VdS = VdS certification

LB = large bundle

SB = small bundle

ELBOWS**Sanpress Inox LF Elbow 90° with SC-Contur****labs-free (individually packed)**

- non-corroding steel
- press connections

Components

EPDM sealing elements

Model 2316LF

d	PU	Article	DG
15	1	664 664	93
18	1	664 671	93
22	1	664 756	93
28	1	664 046	93
35	1	664 695	93
42	1	664 701	93
54	1	664 688	93

**Sanpress Inox XL LF Elbow 90° with SC-Contur****labs-free (individually packed)**

- non-corroding steel
- press connections

Components

EPDM sealing elements, cutting rings, separator rings

Model 2316XLLF

d	PU	Article	DG
64.0	1	664 749	93
76.1	1	664 718	93
88.9	1	664 725	93
108.0	1	664 732	93



Sanpress Inox LF Elbow 90° with SC-Contur
labs-free (individually packed)
 - non-corroding steel
 - plug-in end, press connection
Components
 EPDM sealing element
Model 2316.1LF

d	PU	Article	DG
15	1	664 770	93
18	1	664 794	93
22	1	664 763	93
28	1	664 787	93
35	1	664 800	93
42	1	664 824	93
54	1	664 817	93



Sanpress Inox XL LF Elbow 90° with SC-Contur
labs-free (individually packed)
 - non-corroding steel
 - plug-in end, press connection
Components
 EPDM sealing element, cutting ring, separator ring
Model 2316.1XLLF

d	PU	Article	DG
64.0	1	664 862	93
76.1	1	664 831	93
88.9	1	664 848	93
108.0	1	664 855	93



Sanpress Inox XL LF Elbow 45° with SC-Contur
labs-free (individually packed)
 - non-corroding steel
 - press connections
Components
 EPDM sealing elements, cutting rings, separator rings
Model 2326XLLF

d	PU	Article	DG
64.0	1	664 961	93
76.1	1	664 930	93
88.9	1	664 954	93
108.0	1	664 947	93



Sanpress Inox LF Elbow 45° with SC-Contur
labs-free (individually packed)
 - non-corroding steel
 - plug-in end, press connection
Components
 EPDM sealing element
Model 2326.1LF

d	PU	Article	DG
15	1	664 978	93
18	1	665 005	93
22	1	664 985	93
28	1	664 992	93
35	1	665 012	93
42	1	665 036	93
54	1	665 029	93



Sanpress Inox XL LF Elbow 45° with SC-Contur
labs-free (individually packed)
 - non-corroding steel
 - plug-in end, press connection
Components
 EPDM sealing element, cutting ring, separator ring
Model 2326.1XLLF

d	PU	Article	DG
64.0	1	665 074	93
76.1	1	665 043	93
88.9	1	665 050	93
108.0	1	665 067	93

T-PIECES


**Sanpress Inox LF T-piece
with SC-Contur
labs-free (individually packed)**

- non-corroding steel
 - press connections
- Components**
EPDM sealing elements
Model 2318LF

d1	d2	d3	PU	Article	DG
15	15	15	1	665 104	93
18	15	15	1	771 782	93
18	15	18	1	665 159	93
18	18	18	1	665 142	93
22	15	22	1	665 135	93
22	18	22	1	665 166	93
22	22	22	1	665 111	93
28	15	28	1	665 173	93
28	18	18	1	771 836	93
28	18	28	1	665 180	93
28	22	22	1	665 197	93
28	22	28	1	752 132	93
28	28	28	1	665 128	93
35	15	35	1	771 805	93
35	18	35	1	665 319	93
35	22	35	1	665 227	93
35	28	28	1	771 812	93
35	28	35	1	665 241	93
35	35	35	1	665 203	93
42	15	42	1	771 829	93
42	18	42	1	665 333	93
42	22	42	1	665 289	93
42	28	42	1	665 258	93
42	35	42	1	665 302	93
42	42	42	1	665 234	93
54	15	54	1	771 843	93
54	18	54	1	772 154	93
54	22	54	1	665 272	93
54	28	54	1	665 265	93
54	35	54	1	665 296	93
54	42	54	1	665 326	93
54	54	54	1	665 210	93


**Sanpress Inox XL LF T-piece
with SC-Contur
labs-free (individually packed)**

- non-corroding steel
 - press connections
- Components**
EPDM sealing elements, cutting rings, separator rings
Model 2318XLLF

d1	d2	d3	PU	Article	DG
64.0	22	64.0	1	665 630	93
64.0	28	64.0	1	665 586	93
64.0	35	64.0	1	665 555	93
64.0	42	64.0	1	665 579	93
64.0	54	64.0	1	665 593	93
64.0	64.0	64.0	1	665 487	93
76.1	22	76.1	1	665 425	93
76.1	28	76.1	1	665 418	93
76.1	35	76.1	1	665 395	93
76.1	42	76.1	1	665 449	93
76.1	54	76.1	1	665 371	93
76.1	64.0	76.1	1	665 609	93
76.1	76.1	76.1	1	665 340	93
88.9	22	88.9	1	665 517	93
88.9	28	88.9	1	665 456	93
88.9	35	88.9	1	665 470	93
88.9	42	88.9	1	665 432	93
88.9	54	88.9	1	665 364	93
88.9	64.0	88.9	1	665 623	93
88.9	76.1	88.9	1	665 463	93
88.9	88.9	88.9	1	665 357	93
108.0	22	108.0	1	665 548	93
108.0	28	108.0	1	665 524	93
108.0	35	108.0	1	665 562	93
108.0	42	108.0	1	665 531	93
108.0	54	108.0	1	665 401	93
108.0	64.0	108.0	1	665 616	93
108.0	76.1	108.0	1	665 500	93
108.0	88.9	108.0	1	665 494	93
108.0	108.0	108.0	1	665 388	93





**Sanpress Inox LF T-piece
with SC-Contur**
labs-free (individually packed)
- non-corroding steel
- press connections, Rp-thread
Components
EPDM sealing elements, polygon
Model 2317.2LF

d1	Rp	d2	PU	Article	DG
15	1/2	15	1	665 661	93
18	1/2	18	1	665 678	93
18	3/4	18	1	665 692	93
22	1/2	22	1	665 647	93
28	1/2	28	1	665 654	93
28	1	28	1	665 685	93
35	1/2	35	1	665 708	93
42	1/2	42	1	665 715	93
54	1/2	54	1	665 722	93



**Sanpress Inox XL LF T-piece
with SC-Contur**
labs-free (individually packed)
- non-corroding steel
- press connections, Rp-thread
Components
EPDM sealing elements, cutting rings, separator rings
Model 2317.2XLLF

d1	Rp	d2	PU	Article	DG
64.0	3/4	64.0	1	665 760	93
76.1	3/4	76.1	1	665 739	93
88.9	3/4	88.9	1	665 746	93
108.0	3/4	108.0	1	665 753	93

ADAPTERS/ELBOWS



**Sanpress Inox LF Adapter
with SC-Contur**
labs-free (individually packed)
- non-corroding steel
- press connection, R-thread
Components
EPDM sealing element, polygon
Model 2311LF

d	R	PU	Article	DG
15	1/2	1	665 777	93
18	1/2	1	665 807	93
18	3/4	1	665 838	93
22	1/2	1	665 814	93
22	3/4	1	665 784	93
22	1	1	665 845	93
28	3/4	1	665 821	93
28	1	1	665 791	93
35	1	1	665 883	93
35	1 1/4	1	665 852	93
42	1 1/2	1	665 869	93
54	2	1	665 876	93



**Sanpress Inox XL LF Adapter
with SC-Contur**
labs-free (individually packed)
- non-corroding steel
- press connection, R-thread
Components
EPDM sealing element, cutting ring, separator ring, polygon
Model 2311XLLF

d	R	PU	Article	DG
64.0	2 1/2	1	665 920	93
76.1	2 1/2	1	665 890	93
88.9	3	1	665 906	93
108.0	4	1	665 913	93



**Sanpress Inox LF Adapter
with SC-Contur**
labs-free (individually packed)
- non-corroding steel
- press connection, Rp-thread
Components
EPDM sealing element, polygon
Model 2312LF

d	Rp	PU	Article	DG
15	1/2	1	665 937	93
18	1/2	1	665 968	93
18	3/4	1	665 999	93
22	1/2	1	665 975	93
22	3/4	1	665 944	93
28	3/4	1	665 982	93
28	1	1	665 951	93
35	1 1/4	1	666 002	93
42	1 1/2	1	666 019	93
54	2	1	666 026	93

Sanpress Inox LF with SC-Contur, labs-free G6

SLEEVES



**Sanpress Inox LF Sleeve
with SC-Contur
labs-free (individually packed)**
 - non-corroding steel
 - press connections
Components
 EPDM sealing elements
Model 2315LF

d	PU	Article	DG
15	1	666 040	93
18	1	666 064	93
22	1	666 033	93
28	1	666 057	93
35	1	666 071	93
42	1	666 095	93
54	1	666 088	93



**Sanpress Inox XL LF Sleeve
with SC-Contur
labs-free (individually packed)**
 - non-corroding steel
 - press connections
Components
 EPDM sealing elements, cutting rings, separator rings
Model 2315XLLF

d	PU	Article	DG
64.0	1	666 132	93
76.1	1	666 101	93
88.9	1	666 118	93
108.0	1	666 125	93



**Sanpress Inox LF Sliding sleeve
with SC-Contur
labs-free (individually packed)**
 - non-corroding steel
 - press connections
Components
 EPDM sealing elements
Model 2315.5LF

d	PU	Article	DG
15	1	666 163	93
18	1	666 170	93
22	1	666 156	93
28	1	666 149	93
35	1	666 187	93
42	1	666 194	93
54	1	666 200	93



**Sanpress Inox XL LF Sliding sleeve
with SC-Contur
labs-free (individually packed)**
 - non-corroding steel
 - press connections
Components
 EPDM sealing elements, cutting rings, separator rings
Model 2315.5XLLF

d	PU	Article	DG
64.0	1	666 248	93
76.1	1	666 217	93
88.9	1	666 231	93
108.0	1	666 224	93

REDUCTIONS



**Sanpress Inox LF Reducer
with SC-Contur
labs-free (individually packed)**
 - non-corroding steel
 - plug-in end, press connection
Components
 EPDM sealing element
Model 2315.1LF

d1	d2	PU	Article	DG
18	15	1	666 279	93
22	15	1	666 286	93
22	18	1	666 262	93
28	15	1	666 309	93
28	18	1	666 293	93
28	22	1	666 255	93
35	18	1	666 385	93
35	22	1	666 392	93
35	28	1	666 316	93
42	22	1	666 378	93
42	28	1	666 323	93
42	35	1	666 354	93
54	28	1	666 361	93
54	35	1	666 330	93
54	42	1	666 347	93





Sanpress Inox XL LF Reducer with SC-Contur
labs-free (individually packed)
 - non-corroding steel
 - plug-in end, press connection
Components
 EPDM sealing element, cutting ring, separator ring
Model 2315.1XLLF

d1	d2	PU	Article	DG
64.0	54	1	666 446	93
76.1	54	1	666 408	93
76.1	64.0	1	666 477	93
88.9	54	1	666 415	93
88.9	64.0	1	666 484	93
88.9	76.1	1	666 422	93
108.0	54	1	666 453	93
108.0	64.0	1	666 491	93
108.0	76.1	1	666 460	93
108.0	88.9	1	666 439	93

SCREW FITTINGS



Sanpress Inox LF Screw fitting with SC-Contur
labs-free (individually packed)
 - non-corroding steel
 - press connections
 - flat sealing
Components
 EPDM sealing elements, EPDM flat seal, union nut screw fitting, polygon
Note
 Material data relate to water contacting components! The union nut consists of nickel-plated brass!
Model 2360LF

d	PU	Article	DG
15	1	666 538	93
18	1	666 521	93
22	1	666 507	93
28	1	666 514	93
35	1	666 545	93
42	1	666 552	93
54	1	666 569	93



Sanpress Inox LF Adapter union with SC-Contur
labs-free (individually packed)
 - non-corroding steel
 - press connection, R-thread
 - flat sealing
Components
 EPDM sealing element, EPDM flat seal, union nut screw fitting, polygon
Note
 Material data relate to water contacting components! The union nut consists of nickel-plated brass!
Model 2365LF

d	R	PU	Article	DG
15	1/2	1	666 590	93
15	3/4	1	666 668	93
18	1/2	1	666 606	93
22	1/2	1	666 613	93
22	3/4	1	666 583	93
28	3/4	1	666 620	93
28	1	1	666 576	93
35	1 1/4	1	666 637	93
42	1 1/2	1	666 644	93
54	2	1	666 651	93

CAPS



Sanpress Inox LF Cap with SC-Contur
labs-free (individually packed)
 - non-corroding steel
 - press connection
Components
 EPDM sealing element
Model 2356LF

d	PU	Article	DG
15	1	666 811	93
18	1	666 835	93
22	1	666 804	93
28	1	666 828	93
35	1	666 866	93
42	1	666 842	93
54	1	666 859	93



Sanpress Inox XL LF Cap with SC-Contur
labs-free (individually packed)
 - non-corroding steel
 - press connection, Rp-thread
Components
 EPDM sealing element, cutting ring, separator ring
Model 2356XLLF

d	Rp	PU	Article	DG
64.0	3/4	1	666 897	93
76.1	3/4	1	666 873	93
88.9	3/4	1	666 880	93
108.0	3/4	1	666 903	93

Sanpress Inox LF with SC-Contur, labs-free G6

FLANGES

**Sanpress Inox LF Flange adapter with SC-Contur
labs-free (individually packed)**

- non-corroding steel
 - flange adapter, press connection
- Components**
fixed flange PN 10/16, EPDM
sealing element
Model 2359LF

DN	d	n	k [mm]	PU	Article	DG
20	22	4	75	1	666 965	93
25	28	4	85	1	666 958	93
32	35	4	100	1	667 016	93
40	42	4	110	1	667 009	93
50	54	4	125	1	666 996	93

n = number of holes

k = bolt circle diameter

**Sanpress Inox XL LF Flange adapter with SC-Contur**

- labs-free (individually packed)**
- non-corroding steel
 - flange adapter, press connection
- Components**
fixed flange PN 10/16, EPDM
sealing element, cutting ring,
separator ring
Model 2359XLFF

DN	d	n	k [mm]	PU	Article	DG
50	64.0	4	125	1	667 054	93
65	76.1	8	145	1	667 047	93
80	88.9	8	160	1	667 023	93
100	108.0	8	180	1	667 030	93

n = number of holes

k = bolt circle diameter

**Sanpress Inox Mounting set**

- for flange connection
- stainless steel

Components

4 screws, 8 washers, 4 nuts

Model 2359.7

DN	PN	M	L	PU	Article	DG
20/25	10/16	12	60	1	611 262	82
32/50	10/16	16	70	1	611 279	82

**Sanpress Inox XL Mounting set**

- for flange connection
- stainless steel

Components

8 screws, 16 washers, 8 nuts

Model 2359.7XL

for DN	PN	M	L	PU	Article	DG
65/100	10/16	16	70	1	583 682	98

**Seal****labs-free (individually packed)**

- AFM 34/2

Model 2259.9LF

DN	PN	PU	Article	DG
20	16	1	667 139	93
25	16	1	667 146	93
32	16	1	667 153	93
40	16	1	667 160	93
50	16	1	667 177	93

**Seal****labs-free (individually packed)**

- AFM 34/2

Model 2259.9XLLF

DN	PN	PU	Article	DG
65	16	1	667 184	93
80	16	1	667 191	93
100	16	1	667 207	93



WALL PLATES



**Sanpress Inox LF Wall plate
with SC-Contur**
labs-free (individually packed)
- non-corroding steel
- press connection, Rp-thread
Components
EPDM sealing element, fixing flange
Model 2325.5LF

d	Rp	PU	Article	DG
15	½	1	667 061	93
18	½	1	667 078	93
22	½	1	667 092	93
22	¾	1	667 085	93
28	1	1	667 108	93

ACCESSORIES TOOLS

**Deburrer**

- for internal or external deburring,
copper pipe, stainless steel pipe,
Prestabo pipe
- steel

Model 2292.2

for d	PU	Article	DG
12–54	1	343 019	74

**Deburrer**

- for internal or external deburring,
copper pipe, stainless steel pipe,
Prestabo pipe
- steel

Model 2292.4XL

for d	PU	Article	DG
64.0–108.0	1	556 310	74

**Marking pen**

- for Viega press connector systems

Model 2490.1

	PU	Article	DG
	1	606 121	74

ACCESSORIES SEALING ELEMENTS

**Sealing element****EPDM****labs-free**

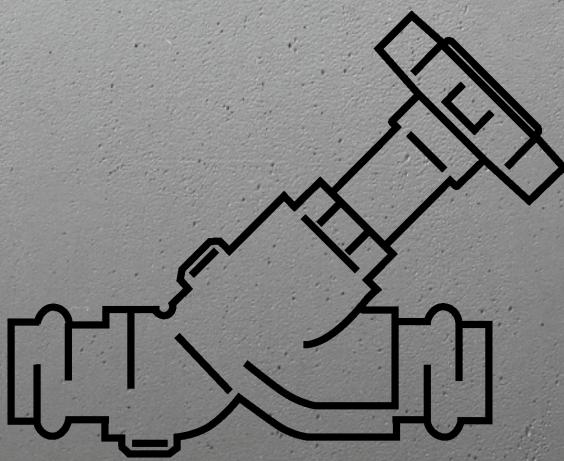
- temperature resistant to 110 °C

Model 2289LF

for d	internal-Ø	s	PU	Article	DG
15	15.1	2.6	10	443 054	89
18	18.2	2.6	10	443 061	89
22	22.2	3.1	10	443 078	89
28	28.3	3.1	10	443 085	89
35	35.4	3.25	10	443 092	89
42	42.4	4.13	10	443 108	89
54	54.4	4.13	10	443 115	89



Easytop system fittings Piping technology



viega



System fittings made of stainless steel, gunmetal or silicon bronze and accessories for potable water and heating installations. Can be combined directly with numerous Viega press connector systems. Other combinations with connections to G and Rp thread, as well as flange adapters.

Slanted seat valves (free flow valves)

Valve casing and top made of stainless steel, gunmetal or silicon bronze, valve seat made of stainless steel, with spindle transmission and open/closed position display, handwheel with green/red interchangeable media marking, with drain plug.

KRV valves (combined free flow valves with backflow preventer)

Valve casing and top made of stainless steel, gunmetal or silicon bronze, valve seat made of stainless steel, with spindle transmission and open/closed position display, handwheel with green/red interchangeable media marking, with test connection, with drain plug.

Backflow preventers

Valve casing and top made of stainless steel, gunmetal or silicon bronze, valve seat made of stainless steel, with test connection, with drain plug.

Extraction valves

For sampling cold potable water (PWC) and hot potable water (PWH/PWH-C).

2-piece model consisting of: gunmetal actuation unit, stainless steel extraction valve, stainless steel outlet pipe, rotatable/flammable, base unit rotatable through 360°, removable handle with protective cap.

1-piece model consisting of: gunmetal extraction valve, stainless steel outlet pipe, rotatable/flammable, base unit rotatable through 360°, removable handle.

Circulation regulation valves

Thermostatic regulation valves for the hydraulic line or storey calibration, casing and water contacting parts made of gunmetal or silicon bronze, control range 40 to 65 °C, lockable, with drain plug.

Static regulation valve for the hydraulic circuit balancing, casing and water contacting parts made of gunmetal.

Electronic circulation regulation valve for hydraulic line calibration, Cuphin water path, for potable water cold circulation pipes and potable water hot circulation pipes, lockable, with drain plugs.

Ball valves

Valve casing made of stainless steel, gunmetal or silicon bronze, ball made of stainless steel, maintenance-free selector shaft, actuating lever with green/red interchangeable media marking, with drain plug.

Free-flow valves

Valve casing and top made of gunmetal or silicon bronze.

Concealed straight seat valves

Valve casing and top made of gunmetal or silicon bronze, with bare brickwork protection.

Concealed domestic water meter units

Valve casing and top made of gunmetal or silicon bronze, with upper part, valve seat and valve plate unit made of stainless steel, with site protection, with connection for Coax G2 measuring capsule (not included in scope of delivery), with blind flange.

Models optionally sound and heat-insulated or as a 1-piece and 2-piece version.

Water meter mounting units

Valve casing and parts in contact with water from gunmetal or silicon bronze, mounting panel made of stainless steel (depth/length adjustable, can be set for horizontal and vertical water meter installation), input side: sealable water meter screw fitting, output side: length-adjustable water meter screw fitting, with fixing material.

Models optionally with directly mounted slanted seat valve (free flow valve) on input side and KRV slanted seat valve on output side.

Marking

Manufacturer, pipe dimension, batch, green dot on press end, interchangeable green, red or blue media marking

Press connector with SC-Contur

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 1 bar / 14.5 PSI

Max. water pressure: 0.65 MPa / 6.5 bar / 94.3 PSI

Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Sealing elements

EPDM (ethylene propylene diene rubber), black, pre-assembled

FKM (fluorocarbon rubber), matt black, pre-assembled

The use of FKM sealing elements in potable water and gas installations is not permitted!

Dimensions

DN15–100

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water

Heating systems

Compressed air systems

Industrial applications

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Operating conditions

The permitted operating temperatures and pressures of the products can be found in the instructions for use.

Observe flow direction!

Components made of copper may not be installed upstream of galvanised ferrous materials.

Press connector material

Gunmetal: CC499K

Silicon bronze: CC246E / CuSi4Zn9MnP

Stainless steel 1.4401

Subject to change without prior notice!

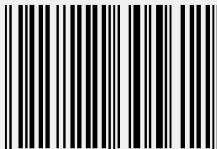
Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in

Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

GUNMETAL SHUT-OFF VALVES, FROM 2017

**Easytop Slanted seat valve
(free-flow valve)****with SC-Contur**

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2237.5

DN	d	PU	Article	DG
15	15	5	756 864	95
15	18	5	756 871	95
20	22	5	756 888	95
25	28	5	756 895	95
32	35	1	756 901	95
40	42	1	756 918	95
50	54	1	756 925	95

**Easytop Slanted seat valve
(free-flow valve)****- G-thread****Components**

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, drain plug G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2237.3

DN	G	PU	Article	DG
15	$\frac{3}{4}$	5	756 932	95
20	1	5	756 949	95
25	$1\frac{1}{4}$	5	756 956	95
32	$1\frac{1}{2}$	1	756 963	95
40	$1\frac{3}{4}$	1	756 970	95
50	$2\frac{1}{2}$	1	756 987	95

**Easytop KRV slanted seat valve
(combined free-flow valve with
backflow preventer)****with SC-Contur**

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2238.5

DN	d	PU	Article	DG
15	15	5	757 199	95
15	18	5	757 205	95
20	22	5	757 212	95
25	28	5	757 229	95
32	35	1	757 236	95
40	42	1	757 243	95
50	54	1	757 250	95



**Easytop KRV slanted seat valve
(combined free-flow valve with
backflow preventer)**

- G-thread

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable, test connection, drain plug G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2238.3

DN	G	PU	Article	DG
15	$\frac{3}{4}$	5	757 267	95
20	1	5	757 274	95
25	$1\frac{1}{4}$	5	757 281	95
32	$1\frac{1}{2}$	1/5	757 298	95
40	$1\frac{1}{4}$	1	757 304	95
50	$2\frac{1}{2}$	1	757 311	95



**Easytop Backflow preventer
with SC-Contur**

- press connections

Components

valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2239.4

DN	d	PU	Article	DG
15	15	5	757 526	95
15	18	5	757 533	95
20	22	5	757 540	95
25	28	5	757 557	95
32	35	1	757 564	95
40	42	1	757 571	95
50	54	1	757 588	95



Easytop Backflow preventer

- G-thread

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, test connection, drain plug G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2239.3

DN	G	PU	Article	DG
15	$\frac{3}{4}$	5	757 595	95
20	1	5	757 601	95
25	$1\frac{1}{4}$	1	757 618	95
32	$1\frac{1}{2}$	1	757 625	95
40	$1\frac{1}{4}$	1	757 632	95
50	$2\frac{1}{2}$	1	757 649	95



GUNMETAL XL SHUT-OFF VALVES, FROM 2017

**Easytop XL Slanted seat valve (free-flow valve)****Components**

flange adapter in accordance with DIN EN 1092-1, valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red, drain plug G

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2237.5XL

DN	G	n	PU	Article	DG
50	1/4	4	1	757 052	95
65	3/8	8	1	757 069	95
80	3/8	8	1	757 076	95
100	3/8	8	1	757 083	95

n = number of holes

**Easytop XL KRV slanted seat valve****Components**

flange adapter in accordance with DIN EN 1092-1, valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red, test connection, drain plug G

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2238.5XL

DN	G	n	PU	Article	DG
50	1/4	4	1	757 380	95
65	3/8	8	1	757 397	95
80	3/8	8	1	757 403	95
100	3/8	8	1	757 410	95

n = number of holes

**Easytop XL Backflow preventer****Components**

flange adapter in accordance with DIN EN 1092-1, valve casing and top made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, test connection, drain plug G

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C with DVGW-test mark

Model 2239.4XL

DN	G	n	PU	Article	DG
50	1/4	4	1	757 717	95
65	3/8	8	1	757 724	95
80	3/8	8	1	757 731	95
100	3/8	8	1	757 748	95

n = number of holes

STAINLESS STEEL SHUT-OFF VALVES, FROM 2017

**Easytop Inox Slanted seat valve
(free-flow valve)
with SC-Contur**

- non-corroding steel
 - press connections
- Components**
spindle transmission, stainless steel
upper part and valve plate unit,
position display open/closed,
ergonomic handwheel and closed
with medium marking green/red
exchangeable, drain plug G $\frac{1}{4}$,
EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa
(PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2337.5

DN	d	PU	Article	DG
15	15	5	757 854	95
15	18	5	757 861	95
20	22	5	757 878	95
25	28	5	757 885	95
32	35	1	757 892	95
40	42	1	757 908	95
50	54	1	757 915	95

**Easytop Inox KRV slanted seat
valve
(combined free-flow valve with
backflow preventer)
with SC-Contur**

- non-corroding steel
 - press connections
- Components**
spindle transmission, stainless steel
upper part and valve plate unit,
position display open/closed,
ergonomic handwheel and closed
with medium marking green/red
exchangeable, test connection,
drain plug G $\frac{1}{4}$, EPDM sealing
elements

Technical data

operating pressure max. 1.6 MPa
(PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2338.5

DN	d	PU	Article	DG
15	15	5	757 922	95
15	18	5	757 939	95
20	22	5	757 946	95
25	28	5	757 953	95
32	35	1	757 960	95
40	42	1	757 977	95
50	54	1	757 984	95

**Easytop Inox Backflow preventer
with SC-Contur**

- non-corroding steel
 - press connections
- Components**
stainless steel upper part and valve
plate unit, test connection, drain
plug G $\frac{1}{4}$, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa
(PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2339.4

DN	d	PU	Article	DG
15	15	5	757 991	95
15	18	5	758 004	95
20	22	5	758 011	95
25	28	5	758 028	95
32	35	1	758 035	95
40	42	1	758 042	95
50	54	1	758 059	95



ACCESSORIES FOR EXTRACTION VALVES

**Sanpress T-piece
G 1/4, with plug-in end
with SC-Contur**

- for extraction valve, drainage valve, sampling point for retrofitted installation in pipeline, connection of drainage valve with access to ball valve
- gunmetal or silicon bronze
- press connection, plug-in end, G-thread

Components

EPDM sealing element

Note

In pipelines that use Sanpress sliding sleeve model 2215.5!

Model 2217.4

d1	G	d2	PU	Article	DG
15	1/4	15	1	705 596	87
18	1/4	18	1	705 602	87
22	1/4	22	1	705 619	87
28	1/4	28	1	705 626	87
35	1/4	35	1	705 633	87
42	1/4	42	1	705 640	87
54	1/4	54	1	705 855	87

CIRCULATION REGULATION VALVES

**Easytop Circulation regulation valve S/E
thermostatic regulation valve
with SC-Contur**

- for line or floor installation
- press connections
- blockable

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, stainless steel ball, drain plug, EPDM sealing elements

Technical data

operating pressure max. 1 MPa (PN 10)

operating temperature max. 80 °C

control range 40–65 °C

with DVGW-test mark

Model 2281.7

DN	d	PU	Article	DG
15	15	1	778 804	95
15	18	1	778 811	95
20	22	1	778 828	95

**Easytop Circulation regulation valve S/E
thermostatic regulation valve**

- for line or floor installation
- silicon bronze
- G-thread
- blockable

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, stainless steel ball, drain plug

Technical data

operating pressure max. 1 MPa (PN 10)

operating temperature max. 80 °C

control range 40–65 °C

with DVGW-test mark

Model 2281.3

DN	G	PU	Article	DG
15	3/4	1	778 873	95
20	1	1	778 880	95

**Easytop Insulating shell****self-adhesive**

- suitable for Easytop circulation regulation valve S/E model 2281.15, 2281.3, 2281.5, 2281.7

Components

insulating layer thickness according to EnEV

Model 2210.50

for DN	PU	Article	DG
15/20	1	785 475	95

**Easytop Actuator set**

- suitable for Easytop circulation regulation valve S/E model 2281.15, 2281.3, 2281.5, 2281.7
- currentless closed

Components

actuator, valve insert, drainage valve, temperature sensor

Model 1013.8

V [V]	PU	Article	DG
24	1	785 468	95

V = Voltage (V)

**Easytop Thermometer**

- suitable for Easytop drainage valve model 2278.8

Components

display 0–80 °C or 32–176 °F

Model 1026.6

Temp. [°C]	PU	Article	DG
0–80	1	686 116	95

Temp. = Temperature

**Easytop Drainage valve**

- suitable for Easytop actuator set model 1013.8, Easytop thermometer model 1026.6, Easytop ball valve model 2275.3, 2275.5, 2275.6, Easytop circulation regulation valve S/E model 2281.15, 2281.3, 2281.5, 2281.7
- gunmetal
- G-thread

Model 2278.8

G	PU	Article	DG
1/4	1	790 752	95

**Easytop Circulation regulation valve****static regulation valve with SC-Contur**

- for hydraulic circuit balancing
- press connections
- blockable without changes to the presets

Components

casing and water contacting parts made of gunmetal in accordance with DIN 50930-6, drain plug, EPDM sealing elements

Technical data

operating pressure max. 1 MPa (PN 10)

operating temperature max. 90 °C with DVGW-test mark

Model 2282

DN	d	PU	Article	DG
15	15	1	677 084	95
15	18	1	677 091	95
20	22	1	677 107	95
25	28	1	677 114	95





Easytop Circulation regulation valve
static regulation valve

- for hydraulic circuit balancing
- G-thread
- blockable without changes to the presets

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, casing and water contacting parts made of gunmetal in accordance with DIN 50930-6, drain plug

Technical data

operating pressure max. 1 MPa (PN 10)

operating temperature max. 90 °C

with DVGW-test mark

Model 2282.1

DN	G	PU	Article	DG
15	¾	1	677 121	95
20	1	1	677 138	95
25	1¼	1	677 145	95



Easytop Insulating shell

Components

insulating layer thickness according to EnEV

Model 2210.35

DN	PU	Article	DG
15	1	688 141	95
20	1	688 653	95
25	1	688 660	95



Easytop Backflow preventer with SC-Contur
Components

- for circulation system
- press connections

Components

opening pressure ≥ 10 mbar, valve casing and top made of gunmetal in accordance with DIN 50930-6, test connection, drain plug G ¼, EPDM sealing elements

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C

with DVGW-test mark

Model 2239.5

DN	d	PU	Article	DG
15	18	1	570 286*	95

* = Discontinued, limited availability

GUNMETAL BALL VALVES, FROM 2017



Easytop Ball valve with SC-Contur
Components

- press connections
- silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

with DVGW-test mark

Model 2275

DN	d	PU	Article	DG
15	15	1	746 377	95
15	18	1	746 384	95
20	22	1	746 391	95
25	28	1	746 407	95
32	35	1	746 414	95
40	42	1	746 421	95
50	54	1	746 438	95

**Easytop Ball valve with SC-Contur**

- press connections

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing elements (press connections), drain plugs G $\frac{1}{4}$ on both sides with draining valve G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C
with DVGW-test mark

Model 2275.3

DN	d	PU	Article	DG
15	15	1	746 681	95
15	18	1	746 698	95
20	22	1	746 704	95
25	28	1	746 711	95
32	35	1	746 728	95
40	42	1	746 735	95
50	54	1	746 742	95

**Easytop Ball valve with SC-Contur**

- press connection, Rp-threads

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, stainless steel ball, actuating lever T-form with medium marking green/red exchangeable, EPDM sealing element (press connection)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C
with DVGW-test mark

Model 2275.4

DN	d	Rp	PU	Article	DG
15	15	$\frac{1}{2}$	1	746 759	95
15	18	$\frac{1}{2}$	1	746 766	95
20	22	$\frac{3}{4}$	1	746 773	95
25	28	1	1	746 780	95
32	35	$\frac{1}{4}$	1	746 797	95
40	42	$\frac{1}{2}$	1	746 803	95
50	54	2	1	746 810	95

**Easytop Ball valve**

- inlet/outlet: Rp-thread

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, stainless steel ball, actuating lever T-form with medium marking green/red exchangeable

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C
with DVGW-test mark

Model 2275.2

DN	Rp	PU	Article	DG
15	$\frac{1}{2}$	1	746 827	95
20	$\frac{3}{4}$	1	746 834	95
25	1	1	746 841	95
32	$\frac{1}{4}$	1	746 858	95
40	$\frac{1}{2}$	1	746 865	95
50	2	1	746 872	95

**Easytop Ball valve**

- inlet/outlet: Rp-thread

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing element (drainage valve, drain plug), drain plugs G $\frac{1}{4}$ on both sides with draining valve G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C
with DVGW-test mark

Model 2275.5

DN	Rp	PU	Article	DG
15	$\frac{1}{2}$	1	746 889	95
20	$\frac{3}{4}$	1	746 896	95
25	1	1	746 902	95
32	$\frac{1}{4}$	1	746 919	95
40	$\frac{1}{2}$	1	746 926	95
50	2	1	746 933	95

**Easytop Ball valve**

- G-thread

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, actuating lever T-form with medium marking green/red exchangeable, stainless steel ball, EPDM sealing element (drainage valve, drain plug), drain plugs G $\frac{1}{4}$ on both sides with draining valve G $\frac{1}{4}$

Technical data

operating pressure max. 1.6 MPa
(PN 16)

operating temperature max. 110 °C
with DVGW-test mark

Model 2275.6

DN	G	PU	Article	DG
15	$\frac{3}{4}$	1	747 008	95
20	1	1	747 015	95
25	$1\frac{1}{4}$	1	747 022	95
32	$1\frac{1}{2}$	1	747 039	95
40	$1\frac{3}{4}$	1	747 046	95
50	$2\frac{1}{2}$	1	747 053	95

**Easytop Ball valve**

- G-thread

Components

cylindrical G-thread in accordance with ISO 228 for flat sealing screw fittings, silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, stainless steel ball, actuating lever T-form with medium marking green/red exchangeable

Technical data

operating pressure max. 1.6 MPa
(PN 16)

operating temperature max. 110 °C
with DVGW-test mark

Model 2275.1

DN	G	PU	Article	DG
15	$\frac{3}{4}$	1	746 940	95
20	1	1	746 957	95
25	$1\frac{1}{4}$	1	746 964	95
32	$1\frac{1}{2}$	1	746 971	95
40	$1\frac{3}{4}$	1	746 988	95
50	$2\frac{1}{2}$	1	746 995	95

**Easytop Ball valve****with SC-Contur**

- not suitable for Easytop insulating shell model 2275.90

- silicon bronze

- press connections

Components

silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, actuating lever L shape, stainless steel ball, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

with DVGW-test mark

Model 2275.10

DN	d	PU	Article	DG
15	18	1	774 868	95
20	22	1	774 875	95
25	28	1	774 882	95
32	35	1	774 899	95
40	42	1	774 905	95
50	54	1	774 912	95


**Easytop Ball valve
with SC-Contur**

- silicon bronze
 - press connections
- Components**
 silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, maintenance-free selector shaft, actuating lever T-form incl. insulation sleeve for preventing condensation formation, stainless steel ball, EPDM sealing elements (press connections)

Technical data

- operating pressure max. 1.6 MPa (PN 16)
- operating temperature max. 110 °C with DVGW-test mark

Model 2275CO

DN	d	PU	Article	DG
15	15	1	746 445	95
15	18	1	746 551	95
20	22	1	746 568	95
25	28	1	746 575	95
32	35	1	746 582	95
40	42	1	746 599	95
50	54	1	746 605	95


Easytop Insulating shell

- suitable for Easytop ball valve model 2275, 2275.1, 2275.2, 2275.3, 2275.4, 2275.5, 2275.6
- self-adhesive

Components

insulating layer thickness according to EnEV

Model 2275.90

for DN	d2 [mm]	d1 [mm]	L [mm]	W [mm]	PU	Article	DG
15	27.4	38.4	115.2	62	1	747 435	95
20	27.4	47.4	130	78	1	747 442	95
25	43	57.4	160	93	1	747 459	95
32	42.5	67.4	168	102	1	747 466	95
40	43.8	68	198	115	1	747 473	95
50	44	87	220	153	1	747 480	95

d2 = Pipe external diameter

d1 = Pipe external diameter

STAINLESS STEEL BALL VALVES

**Easytop Ball valve
Sanpress Inox press connections**
3-part
with SC-Contur

- not suitable for Easytop insulating shell model 2275.90
- non-corroding steel
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, EPDM sealing elements (press connections), actuating lever L shape

Technical data

- operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

Model 2375.8

DN	d	PU	Article	DG
15	15	1	766 764	95
15	18	1	766 771	95
20	22	1	766 788	95
25	28	1	766 795	95
32	35	1	766 801	95
40	42	1	766 818	95
50	54	1	766 825	95



**Easytop Ball valve****Megapress press connections****3-part****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, EPDM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 110 °C

Model 4275.8

DN	D	PU	Article	DG
15	½	1	787 165	95
20	¾	1	787 172	95
25	1	1	787 189	95
32	1¼	1	787 196	95
40	1½	1	787 202	95
50	2	1	787 219	95

**Easytop Ball valve****Megapress S press connections****3-part****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 140 °C

Note

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4375.8

DN	D	PU	Article	DG
15	½	1	787 226	95
20	¾	1	787 233	95
25	1	1	787 240	95
32	1¼	1	787 653	95
40	1½	1	787 660	95
50	2	1	787 677	95



NEW

Easytop XL Ball valve**Megapress S XL press connections****3-part****with SC-Contur**

- for steel pipes in accordance with EN 10220/10255
- non-alloyed steel, zinc-nickel coating
- press connections
- lockable

Components

non-corroding steel valve casing, stainless steel selector shaft, stuffing box and ball, FKM sealing elements (press connections), cutting rings, separator rings, actuating lever L shape

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 140 °C

Note

For Megapress S XL press connections the Pressgun Press Booster is necessary!

Not suitable for primary side connection of district heating systems in accordance with AGFW FW 524!

Model 4275.8XL

DN	D	PU	Article	DG
65	2½	1	802 349	95
80	3	1	802 554	95
100	4	1	802 561	95

REPAIR SETS FOR STAINLESS STEEL BALL VALVES



NEW

Repair set

- not suitable for Easytop ball valve model 2375.8
- suitable for Easytop ball valve model 4275.8, 4375.8
- PTFE

Components

each one sealing for selector shaft and stuffing box, 2 sealings for shut-off ball

Model 4275.98

for D	PU	Article	DG
½	1	787 738	95
¾	1	787 745	95
1	1	787 752	95
1¼	1	787 769	95
1½, 2	1	787 776	95

FREE-FLOW VALVES, FROM 2017

**Easytop Free-flow valve****with SC-Contur**

- press connections

Components

gunmetal or silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, plastic turning handle, EPDM sealing elements (press connections)

Technical data

operating pressure max. 1.6 MPa (PN 16)

operating temperature max. 90 °C
with DVGW-test mark

Model 2278

d	PU	Article	DG
15	1	747 312	95
18	1	747 329	95
22	1	747 336	95



**Easytop Free-flow valve**

- inlet/outlet: Rp-thread
Components
 gunmetal or silicon bronze valve
 casing in accordance with
 DIN 50930-6 / DIN EN 1982, plastic
 turning handle

Technical data

operating pressure max. 1.6 MPa
 (PN 16)
 operating temperature max. 90 °C
with DVGW-test mark

Model 2278.1

Rp	PU	Article	DG
1/2	1	747 299	95
3/4	1	747 305	95

CONCEALED FREE-FLOW VALVES, CONCEALED STRAIGHT SEAT VALVES, FROM 2017

**Easytop Concealed free-flow****valve with SC-Contur**

- press connections

Components

valve casing and top made of
 gunmetal or silicon bronze in
 accordance with DIN 50930-6 /
 DIN EN 1982, upper part, site
 protection, EPDM sealing elements
 (press connections)
with DVGW-test mark

Model 2278.5

d	ID	PU	Article	DG
15	45-130	1	747 343	95
18	45-130	1	747 350	95
22	45-130	1	747 367	95

ID = installation depth

**Easytop Concealed free-flow****valve**

- Rp-threads

Components

valve casing and top made of
 gunmetal or silicon bronze in
 accordance with DIN 50930-6 /
 DIN EN 1982, site protection
with DVGW-test mark

Model 2278.6

Rp	ID	PU	Article	DG
1/2	45-130	1	747 374	95
3/4	45-130	1	747 381	95

ID = installation depth

**Easytop Concealed straight seat****valve with SC-Contur**

- press connections

Components

gunmetal or silicon bronze valve
 casing in accordance with
 DIN 50930-6 / DIN EN 1982, upper
 part, stainless steel valve seat and
 valve plate unit, site protection,
 EPDM sealing elements
with DVGW-test mark

Model 2235.2

DN	d	ID	PU	Article	DG
15	15	45-130	1/5	755 591	95
15	18	45-130	1/5	755 607	95
20	22	45-130	5	755 614	95
25	28	45-130	1/5	755 621	95

ID = installation depth

**Easytop Concealed straight seat****valve**

- Rp-threads

Components

gunmetal or silicon bronze valve
 casing in accordance with
 DIN 50930-6 / DIN EN 1982, upper
 part, stainless steel valve seat and
 valve plate unit, site protection
with DVGW-test mark

Model 2235.3

DN	Rp	ID	PU	Article	DG
15	1/2	45-130	1/5	755 638	95
20	3/4	45-130	1/5	755 645	95
25	1	45-130	1/5	755 857	95

ID = installation depth

CONCEALED DOMESTIC WATER METER UNITS

**Easytop Equipment set****Vision for More 104**

- for installation depth 45–130 mm
- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

rosette, wall sealing, turning handle, red and blue marking rings

Model 2236.10

Version	PU	Article	DG
chrome-plated	1	596 835	95

**Easytop Equipment set**

- for installation depth 20–80 mm
- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

rosette, wall sealing, turning handle

Model 2236

Version	PU	Article	DG
chrome-plated/red	1	275 068	95
chrome-plated/blue	1	275 075	95

**Easytop Cap****public building model**

- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Model 2236.50

Version	PU	Article	DG
chrome-plated	1	596 828	95

**Easytop Mounting set**

- for fixing at the front
- suitable for Easytop concealed domestic water meter unit model 2231.03, 2231.04, 2231.13, 2231.14, 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, 2235.3, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

fixing nuts, seals, self-adhesive sealing flange

Model 2235.90

	PU	Article	DG
	1	596 811	95

**Easytop Mounting set**

- for fixing at the back
- suitable for Easytop concealed domestic water meter unit model 2231.3, 2231.4, Easytop concealed straight seat valve model 2235.2, Easytop concealed free-flow valve model 2278.5, 2278.6

Components

sound decoupling holding panel, fixing screws, self-adhesive sealing flange

Model 2235.95

	PU	Article	DG
	1	609 078	95



CONCEALED DOMESTIC WATER METER UNITS, FROM 2017

**Easytop Concealed domestic water meter unit with SC-Contur**

- press connections
- without: measuring capsule

Components

concealed straight seat valve, gunmetal or silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, upper part, stainless steel valve seat and valve plate unit, site protection, connection for Coax G2 measuring capsule, blind flange, EPDM sealing elements

Technical data

operating temperature max. 90 °C

with DVGW-test mark

Model 2231.3

d	ID	PU	Article	DG
22	45-77	1/5	756 819	95

ID = installation depth

**Easytop Concealed domestic water meter unit**

- inlet/outlet: Rp-thread
- without: measuring capsule

Components

concealed straight seat valve, gunmetal or silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, upper part, stainless steel valve seat and valve plate unit, site protection, connection for Coax G2 measuring capsule, blind flange

Technical data

operating temperature max. 90 °C

with DVGW-test mark

Model 2231.4

Rp	ID	PU	Article	DG
¾	45-77	1/5	755 584	95

ID = installation depth

**Easytop Concealed domestic water meter unit with SC-Contur**

- press connections
- sound and heat-insulated
- without: measuring capsule

Components

concealed straight seat valve, gunmetal or silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, upper part, stainless steel valve seat and valve plate unit, site protection, connection for Coax G2 measuring capsule, blind flange, insulating box, EPDM sealing elements

Technical data

operating temperature max. 90 °C

with DVGW-test mark

Model 2231.03

d	ID	PU	Article	DG
22	45-77	1	758 318	95

ID = installation depth

**Easytop Concealed domestic water meter unit**

- inlet/outlet: Rp-thread
- sound and heat-insulated
- without: measuring capsule

Components

concealed straight seat valve, gunmetal or silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, upper part, stainless steel valve seat and valve plate unit, site protection, connection for Coax G2 measuring capsule, blind flange, insulating box

with DVGW-test mark

Model 2231.13

Rp	ID	PU	Article	DG
¾	45-77	1	758 325	95

ID = installation depth



Easytop Concealed domestic water meter unit with SC-Contur

- press connections
- sound and heat-insulated
- without: measuring capsule

Components

2 concealed straight seat valves, gunmetal or silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, upper parts, stainless steel valve seat and valve plate unit, site protection, connection for 2 Coax G2 measuring capsules, blind flanges, insulating box, EPDM sealing elements

Technical data

operating temperature max. 90 °C
with DVGW-test mark

Model 2231.04

d	ID	PU	Article	DG
22	45-77	1	758 332	95

ID = installation depth



Easytop Concealed domestic water meter unit

- inlet/outlet: Rp-thread
- sound and heat-insulated
- without: measuring capsule

Components

2 concealed straight seat valves, gunmetal or silicon bronze valve casing in accordance with DIN 50930-6 / DIN EN 1982, upper parts, stainless steel valve seat and valve plate unit, site protection, connection for 2 Coax G2 measuring capsules, blind flanges, insulating box

Technical data

operating temperature max. 90 °C
with DVGW-test mark

Model 2231.14

Rp	ID	PU	Article	DG
¾	45-77	1	758 349	95

ID = installation depth

WATER METER MOUNTING UNITS, FROM 2017



Easytop Mounting unit

- for water meter
- inlet: Easytop slanted seat valve (free-flow valve), outlet: Easytop slanted seat valve (free flow valve) with draining
- depth-adjustable, length-adjustable, adjustable for horizontal and vertical water meter installation

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN 50930-6, stainless steel mounting panel, inlet side: sealable water meter screw fitting, outlet side: length-adjustable water meter screw fitting, fixing material

Technical data

operating pressure max. 1.6 MPa (PN 16)
with DVGW-test mark

Model 2230.10

Q3	Qn	Rp1	Rp2	PU	Article	DG
4	2.5	1	1	1	746 216	95

Q3 = permanent flowrate

Qn = nominal flow rate



**Easytop Slanted seat valve****with SC-Contur**

- inlet: Sanpress connection, outlet: Rp-thread in accordance with DIN EN 10226-1

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, spindle transmission, position display open/closed, ergonomic handwheel and closed, stainless steel valve seat and valve plate unit, EPDM sealing element

Technical data

operating pressure max. 1.6 MPa (PN 16)

with DVGW-test mark

Model 2230.52

DN	d	Rp	PU	Article	DG
25	28	1	1/5	756 697	95
32	35	1 1/4	1/5	756 703	95
40	42	1 1/2	1/5	756 710	95
50	54	2	1/5	756 727	95

**Easytop Slanted seat valve**

- inlet/outlet: Rp-thread in accordance with DIN EN 10226-1

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed

Technical data

operating pressure max. 1.6 MPa (PN 16)

with DVGW-test mark

Model 2230.53

DN	Rp	PU	Article	DG
25	1	1/5	756 734	95
32	1 1/4	1/5	756 741	95
40	1 1/2	1/5	756 758	95
50	2	1/5	756 765	95

**Easytop KRV slanted seat valve**

- inlet/outlet: Rp-thread in accordance with DIN EN 10226-1

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed, test connection, drain plug

Technical data

operating pressure max. 1.6 MPa (PN 16)

with DVGW-test mark

Model 2230.92

DN	Rp	PU	Article	DG
25	1	1/5	756 772	95
32	1 1/4	1/5	756 789	95
40	1 1/2	1/5	756 796	95
50	2	1/5	756 802	95

ACCESSORIES FOR SHUT-OFF VALVES AND BALL VALVES**Connection screw fitting
with SC-Contur**

- gunmetal or silicon bronze
- press connection, G-thread
- flat sealing

Components

EPDM sealing element, EPDM flat seal, union nut screw fitting

Model 2263

VdS	d	G	PU	Article	DG
	15	3/4	1	265 663	87
✓	22	1	1	265 687	87
✓	28	1 1/4	1	265 700	87
✓	35	1 1/2	1	265 731	87
✓	42	1 3/4	1	265 304	87
✓	54	2 5/8	1	265 328	87

VdS = VdS certification

ACCESSORIES FOR SHUT-OFF VALVES AND BALL VALVES, FROM 2017

**Easytop Drainage valve**

- for Easytop ball valves with drain plugs
- gunmetal
- G-thread

Model 2278.7

G	PU	Article	DG
1/4	1	747 398	95

**Easytop Drainage valve**

- suitable for Easytop actuator set model 1013.8, Easytop thermometer model 1026.6, Easytop ball valve model 2275.3, 2275.5, 2275.6, Easytop circulation regulation valve S/E model 2281.15, 2281.3, 2281.5, 2281.7

- gunmetal
- G-thread

Model 2278.8

G	PU	Article	DG
1/4	1	790 752	95

**Easytop Insulating shell**

- suitable for Easytop slanted seat valve model 2237.3, 2237.5, Easytop KRV slanted seat valve model 2238.3, 2238.5, Easytop Inox slanted seat valve model 2337.5, Easytop Inox KRV slanted seat valve model 2338.5
- self-adhesive

Components

insulating layer thickness according to EnEV

Model 2210.12

for DN	PU	Article	DG
15	1	758 356	95
20	1	758 363	95
25	1	758 370	95
32	1	758 387	95
40	1	758 394	95
50	1	758 400	95

**Easytop Slanted seat valve****with SC-Contur**

- inlet: Sanpress connection, outlet: Rp-thread in accordance with DIN EN 10226-1

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, spindle transmission, position display open/closed, ergonomic handwheel and closed, stainless steel valve seat and valve plate unit, EPDM sealing element

Technical data

operating pressure max. 1.6 MPa (PN 16)

with DVGW-test mark

Model 2230.52

DN	d	Rp	PU	Article	DG
25	28	1	1/5	756 697	95
32	35	1 1/4	1/5	756 703	95
40	42	1 1/2	1/5	756 710	95
50	54	2	1/5	756 727	95



**Easytop Slanted seat valve**

- inlet/outlet: Rp-thread in accordance with DIN EN 10226-1

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed

Technical data

operating pressure max. 1.6 MPa (PN 16)
with DVGW-test mark

Model 2230.53

DN	Rp	PU	Article	DG
25	1	1/5	756 734	95
32	1½	1/5	756 741	95
40	1½	1/5	756 758	95
50	2	1/5	756 765	95

**Easytop KRV slanted seat valve**

- inlet/outlet: Rp-thread in accordance with DIN EN 10226-1

Components

valve casing and water contacting parts made of gunmetal or silicon bronze in accordance with DIN 50930-6 / DIN EN 1982, stainless steel valve seat and valve plate unit, spindle transmission, position display open/closed, ergonomic handwheel and closed, test connection, drain plug

Technical data

operating pressure max. 1.6 MPa (PN 16)
with DVGW-test mark

Model 2230.92

DN	Rp	PU	Article	DG
25	1	1/5	756 772	95
32	1½	1/5	756 789	95
40	1½	1/5	756 796	95
50	2	1/5	756 802	95

ACCESSORIES FOR SLANTED SEAT VALVES, FROM 2017**Easytop Slanted seat valve top**

- suitable for Easytop slanted seat valve model 2230.52, 2230.53, 2237.3, 2237.5, Easytop XL slanted seat valve model 2237.5XL

Components

gunmetal or silicon bronze valve top in accordance with DIN 50930-6 / DIN EN 1982, valve plate unit stainless steel, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable

Model 2237.22

for DN	PU	Article	DG
15	1/5	756 994	95
20	1/5	757 007	95
25	1/5	757 014	95
32	1/5	757 021	95
40	1/5	757 038	95
50	1/5	757 045	95

**Easytop KRV slanted seat valve top**

- suitable for Easytop KRV slanted seat valve model 2230.92, 2238.3, 2238.5, Easytop XL KRV slanted seat valve model 2238.5XL

Components

gunmetal or silicon bronze valve top in accordance with DIN 50930-6 / DIN EN 1982, valve plate unit stainless steel, spindle transmission, position display open/closed, ergonomic handwheel and closed with medium marking green/red exchangeable

Model 2238.22

for DN	PU	Article	DG
15	1/5	757 328	95
20	1/5	757 335	95
25	1/5	757 342	95
32	1/5	757 359	95
40	1/5	757 366	95
50	1/5	757 373	95

**Easytop**

- suitable for Easytop backflow preventer model 2239.3, 2239.4, Easytop XL backflow preventer model 2239.4XL

Components

gunmetal or silicon bronze valve top
in accordance with DIN 50930-6 /
DIN EN 1982, valve plate unit
stainless steel

Model 2239.22

for DN	PU	Article	DG
15	1/5	757 656	95
20	1/5	757 663	95
25	1/5	757 670	95
32	1/5	757 687	95
40	1/5	757 694	95
50	1/5	757 700	95

**Easytop Handwheel**

- suitable for Easytop slanted seat valve top model 2237.22, Easytop KRV slanted seat valve top model 2238.22

Model 2237.24

Ø	for DN	PU	Article	DG
60	15/20	1/100	758 431	95
73	25/32	1	758 448	95
98	40/50	1/40	758 455	95

**Easytop Media marking**

- suitable for Easytop handwheel model 2237.24
- plastic

Model 2237.25

Ø	for handle Ø	Version	PU	Article	DG
27.5	60	green	1/200	758 479	95
27.5	60	red	1/200	758 462	95
34	73	green	1/200	758 493	95
34	73	red	1/200	758 486	95
44.5	98	green	1/150	758 516	95
44.5	98	red	1/150	758 509	95

**Easytop Media marking****KRV**

- suitable for Easytop KRV slanted seat valve model 2230.92, Easytop handwheel model 2237.24, Easytop KRV slanted seat valve top model 2238.22, Easytop KRV slanted seat valve model 2238.3, 2238.5, Easytop Inox KRV slanted seat valve model 2338.5
- plastic

Model 2237.26

Ø	for handle Ø	Version	PU	Article	DG
27.5	60	green	1	761 141*	95
27.5	60	red	1	761 158*	95
34	73	green	1	761 172*	95
34	73	red	1	761 165*	95
44.5	98	green	1	761 189*	95
44.5	98	red	1	761 196*	95

* = Discontinued, limited availability

**Easytop Handwheel**

- plastic

Model 2234.22

Ø	Version	PU	Article	DG
30	black	1	758 424	95



**Easytop XL Slanted seat valve top**

- suitable for Easytop XL slanted seat valve model 2237.5XL

Components

gunmetal or silicon bronze valve top in accordance with DIN 50930-6 / DIN EN 1982, valve plate unit stainless steel, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red

Model 2237.6XL

for DN	PU	Article	DG
65	1/5	757 090	95
80	1/5	757 106	95
100	1/5	757 113	95

**Easytop XL Slanted seat valve top**

- suitable for Easytop XL KRV slanted seat valve model 2238.5XL

Components

gunmetal or silicon bronze valve top in accordance with DIN 50930-6 / DIN EN 1982, valve plate unit stainless steel, spindle transmission, position display open/closed, handwheel with interchangeable medium marking green/red

Model 2238.8XL

for DN	PU	Article	DG
65	1/5	757 427	95
80	1/5	757 434	95
100	1/5	757 441	95

**Easytop XL Backflow preventer top**

- suitable for Easytop XL KRV slanted seat valve model 2238.5XL

Components

gunmetal or silicon bronze valve top in accordance with DIN 50930-6 / DIN EN 1982, valve plate unit stainless steel

Model 2239.6XL

for DN	PU	Article	DG
65	1/5	757 755	95
80	1/5	757 762	95
100	1/5	757 779	95

ACCESSORIES FOR BALL VALVES, FROM 2017**Easytop Actuating lever****T-form**

- suitable for Easytop ball valve model 2275, 2275.1, 2275.2, 2275.3, 2275.4, 2275.5, 2275.6
- plastic

Model 2275.91

for DN	Version	PU	Article	DG
15/20	anthracite grey=RAL 7016	1	747 497	95
25/32	anthracite grey=RAL 7016	1	747 503	95
40/50	anthracite grey=RAL 7016	1	747 510	95

**Easytop Actuating lever**

- for requirement for non-combustible components
- not suitable for Easytop insulating shell model 2275.90
- suitable for Easytop ball valve model 2275, 2275.1, 2275.2, 2275.3, 2275.4, 2275.5, 2275.6
- metal

Model 2275.93

for DN	Version	PU	Article	DG
15/20	black	1	747 558	95
25/32	black	1	747 565	95
40/50	black	1	747 572	95

**Easytop Actuating lever**

- not suitable for Easytop insulating shell model 2275.90
- suitable for Easytop ball valve model 2275, 2275.1, 2275.2, 2275.3, 2275.4, 2275.5, 2275.6

Components

black powder-coated actuating lever

Model 2275.92

for DN	PU	Article	DG
15/20	1	747 527	95
25/32	1	747 534	95
40/50	1	747 541	95

**Easytop Thermometer**

- for Easytop ball valves with actuating lever in T-form
- suitable for Easytop actuating lever model 2275.91

Components

media marking red

Model 2275.94

	PU	Article	DG
	1	747 589	95

**Easytop Plug****with internal polygon**

- for Easytop ball valves with drain plugs

Model 2275.95

G	PU	Article	DG
1/4	1	747 602	95

**Easytop Media marking**

- for Easytop ball valves with actuating lever in T-form
- suitable for Easytop actuating lever model 2275.91, Easytop thermometer model 2275.94

Model 2275.97

Version	PU	Article	DG
red	1	747 732	95
green	1	747 749	95
blue	1	747 756	95

**Easytop Protective cap**

- suitable for Easytop actuating lever model 2275.91
- plastic

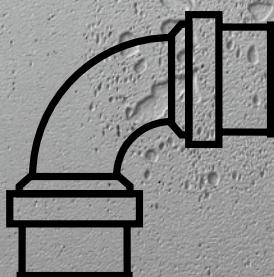
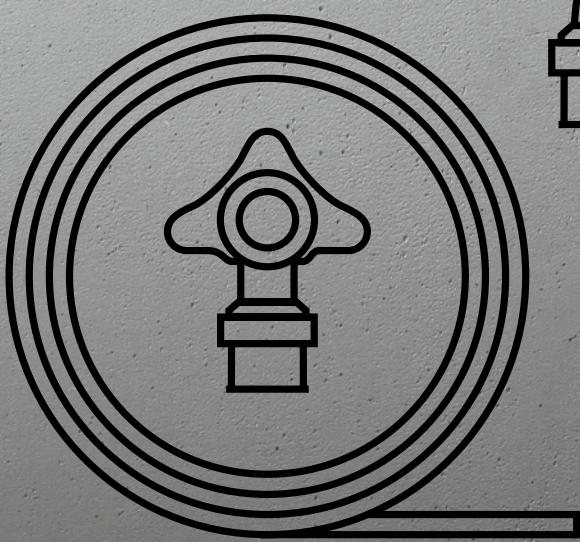
Model 2275.96

for DN	Version	PU	Article	DG
15/20	red	1	747 619	95
15/20	green	1	747 626	95
15/20	blue	1	747 633	95
25-50	red	1	747 640	95
25-50	green	1	747 657	95
25-50	blue	1	747 664	95



Viega Smartpress

Piping technology



viega



Flow-optimised press connector system with press connectors made of gunmetal and stainless steel and multi-layer pipes. Multi-layer pipe, dimensionally stable, oxygen seal, colour: white. Press connectors with PPSU support body to ensure the leak tightness and mechanical strength of the connection. Safe and fast connection without widening or calibration of the pipe ends through O-ring-free press technology in all pipe dimensions. For protection pipes are equipped with pipe plugs. Suitable for concealed and pre-wall installations of riser pipes and floor installations.

Multi-layer pipe

Exterior colour white

Suitable for potable water and heating installations

Multi-layer pipe

Exterior colour yellow

Suitable for natural gas and liquid gas installations

Marking

Manufacturer, pipe dimension, batch, green dot on press end, system approvals

Press connector with SC-Contur

Inadvertently unpressed connections become visibly leaky when the system is filled.

Viega guarantees the detection of unpressed connections in the following pressure ranges:

Min. water pressure: 0.1 MPa / 1 bar / 14.5 PSI

Max. water pressure: 0.65 MPa / 6.5 bar / 94.3 PSI

Min. air pressure: 22 hPa / 22 mbar / 0.3 PSI

Max. air pressure: 0.3 MPa / 3 bar / 43.5 PSI

Dimensions

d16-63

Tools

The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used. For the manufacture of press connections, Viega recommends the use of Viega press tools. Viega press tools have to be regularly maintained by authorised service partners.

Areas of application

Potable water

Heating systems

Note

The press connector system Smartpress is suitable for the creation of potable water installations according to DIN 1988-200 and EN 806-2 in consideration of the selection of material in accordance with DIN EN 12502-1 and DIN 50930-6. When used for other areas of use and when in doubt about the right selection of material, please contact Viega. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Note – Standards and approvals

Approved for d16-63 in accordance with WRAS approval number 1709382.

Operating conditions for potable water installations

Operating temperature max. 70 °C / 158 °F

Operating pressure max. 1.0 MPa / 10 bar / 145 PSI

Operating conditions heating installations

Operating temperature max. 80 °C / 176 °F

Operating pressure max. 1.0 MPa / 10 bar / 145 PSI

Operating conditions gas installations

Operating temperature -20 °C to +70 °C (-4 °F to +158 °F)

Operating pressure max. 0.5 MPa / 5 bar / 72.5 PSI

Irrelevant of the flow direction, mixed installations are permitted.

Press connector material

Gunmetal: CC499K

Stainless steel 1.4401

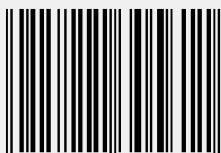
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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4 015211 305611



GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

SANITARY/HEATING INSTALLATION PIPES

**Viega Smartpress/Pexfit Pro Multi-layer pipe**

- for potable water installation, heating installation
- dimensionally stable
- without: protective pipe

Model 4703

d	s	V [l/m]	L [m]	Version	PU	Article	DG
16	2	0.113	5	white	100	607 258	63
20	2.3	0.186	5	white	50	607 272	63
25	2.8	0.296	5	white	40	607 289	63
32	3.2	0.522	5	white	25	586 935	63
40	3.5	0.855	5	white	20	586 942	63
50	4	1.385	5	white	15	588 052	63
63	4.5	2.255	5	white	5	588 069	63

**Viega Smartpress/Pexfit Pro Multi-layer pipe**

- for potable water installation, heating installation
- dimensionally stable
- without: protective pipe

Model	d	s	V [l/m]	L [m]	Version	PU	Article	DG
4705.01	16	2	0.113	25	white	425	751 425	63
4705.01	16	2	0.113	50	white	750	751 432	63
4705	16	2	0.113	100	white	100/2000	607 210	63
4705.1	16	2	0.113	200	white	200/2000	679 606	63
4705	20	2.3	0.186	100	white	100/1400	607 234	63
4705	25	2.8	0.296	50	white	50/800	607 241	63
4705	32	3.2	0.522	50	white	50/300	699 208	63

**Viega Smartpress/Pexfit Pro Multi-layer pipe**

- for potable water installation, heating installation
- dimensionally stable

Components

black PE protective pipe

Model 4704

d	d PP	s	V [l/m]	L [m]	Version	PU	Article	DG
16	25	2	0.113	75	black	75/1050	607 302	63
20	28	2.3	0.186	75	black	75/750	607 326	63
25	34	2.8	0.296	50	black	50/500	761 455	63

d PP = d protective pipe

**Viega Smartpress/Pexfit Pro Multi-layer pipe**

- for potable water installation, heating installation
- dimensionally stable

Components

protective pipe

Model 4704.1

d	d PP	s	V [l/m]	L [m]	Version	PU	Article	DG
16	25	2	0.113	75	blue	75/1050	691 455	63
16	25	2	0.113	75	red	75/1050	691 462	63
20	28	2.3	0.186	75	blue	75/750	691 479	63
20	28	2.3	0.186	75	red	75/750	691 486	63

d PP = d protective pipe

**Viega Smartpress/Pexfit Pro Multi-layer pipe**

- for potable water installation, heating installation
- dimensionally stable

Componentssurrounding insulation 6 mm ($\lambda=0.040 \text{ W/mK}$), PE protective foil**Model 4705.5**

d	s	V [l/m]	L [m]	Version	PU	Article	DG
16	2	0.113	75	blue	75/750	734 060	63
16	2	0.113	75	red	75/750	751 401	63
20	2.3	0.186	75	blue	75/600	734 077	63
20	2.3	0.186	75	red	75/600	751 418	63

**Viega Smartpress/Pexfit Pro Multi-layer pipe**

- for potable water installation, heating installation
- dimensionally stable

Componentssurrounding insulation 9 mm ($\lambda=0.040 \text{ W/mK}$), PE protective foil**Model 4705.6**

d	s	V [l/m]	L [m]	Version	PU	Article	DG
25	2.8	0.296	25	blue	25/350	607 388	63
25	2.8	0.296	25	red	25/350	784 805	63
32	3.2	0.522	25	blue	25/200	761 202	63
32	3.2	0.522	25	red	25/200	784 812	63

**Viega Smartpress/Pexfit Pro Multi-layer pipe**

- for potable water installation, heating installation
- dimensionally stable
- without: protective pipe

Model 4708

d	s	V [l/m]	L [m]	Version	PU	Article	DG
16	2	0.113	200	white	200/2000	662 585	63
20	2.3	0.186	100	white	100/1400	662 592	63

**Viega Smartpress/Pexfit Pro Multi-layer pipe**

- for potable water installation, heating installation
- dimensionally stable

Components

black PE protective pipe

Model 4708.1

d	s	V [l/m]	L [m]	Version	PU	Article	DG
16	2	0.113	75	black	75/1050	662 608	63

**Viega Smartpress/Pexfit Pro Multi-layer pipe**

- for potable water installation, heating installation
- dimensionally stable

Componentssurrounding insulation 6 mm ($\lambda=0.040 \text{ W/mK}$), PE protective foil**Model 4708.5**

d	s	V [l/m]	L [m]	Version	PU	Article	DG
16	2	0.113	75	blue	75/750	662 622	63
20	2.3	0.186	75	blue	75/600	662 639	63

**Protective pipe**

- PE black
- coiled bundle

Model 2004

for d	d	L [m]	PU	Article	DG
16	25	50	50/500	105 761	78
20	28	50	50/400	110 604	78
25	34	25	25/300	103 460	78



ELBOWS



Viega Smartpress Elbow 90° with SC-Contur
 - stainless steel
 - press connections
Model 6716

d	PU	Article	DG
16	10	729 844	16
20	10	729 851	16
25	5	729 868	16
32	5	729 875	16
40	1	731 922	17
50	1	731 939	17
63	1	731 946	17



Viega Smartpress Elbow 45° with SC-Contur
 - stainless steel
 - press connections
Model 6726

d	PU	Article	DG
25	5	730 154	16
32	5	730 161	16
40	1	733 995	17
50	1	734 008	17
63	1	734 015	17

T-PIECES



Viega Smartpress T-piece with SC-Contur
 - stainless steel
 - press connections
Model 6718

d1	d2	d3	PU	Article	DG
16	16	16	10	729 929	16
16	20	16	5	729 936	16
20	16	16	10	729 967	16
20	16	20	5	729 950	16
20	20	16	10	729 974	16
20	20	20	10	729 943	16
25	16	16	5	730 048	16
25	16	20	5	730 000	16
25	16	25	5	729 998	16
25	20	20	5	730 017	16
25	20	25	5	730 024	16
25	25	16	5	730 055	16
25	25	20	5	730 031	16
25	25	25	5	729 981	16
32	16	25	5	730 079	16
32	16	32	5	730 086	16
32	20	25	5	730 093	16
32	20	32	5	730 109	16
32	25	25	5	730 116	16
32	25	32	5	730 123	16
32	32	32	1	730 062	16
40	25	32	1	732 769	17
40	25	40	1	732 776	17
40	32	32	1	732 783	17
40	32	40	1	732 790	17
40	40	40	1	732 752	17
50	25	50	1	731 953	17
50	32	50	1	732 806	17
50	40	50	1	732 813	17
50	50	50	1	731 984	17
63	25	63	1	732 837	17
63	32	63	1	732 844	17
63	40	63	1	732 851	17
63	50	63	1	732 868	17
63	63	63	1	732 820	17



Viega Smartpress T-piece with SC-Contur
 - press connections, Rp-thread
Model 6717

d1	Rp	d2	PU	Article	DG
16	½	16	5	729 882 ¹	18
20	½	20	5	729 899 ¹	18
25	¾	25	5	729 905 ¹	18
32	¾	32	5	729 912 ¹	18
40	1	40	1	733 308 ²	17
50	1	50	1	733 315 ²	17
63	1	63	1	733 322 ²	17

¹⁾ gunmetal²⁾ stainless steel



Viega Smartpress T-piece with SC-Contur
 - gunmetal
 - press connections, R-thread
Model 6726.4

R	d1	d2	PU	Article	DG
½	16	16	5	730 444	18



Protective collar
 - for Raxofix and Sanfix P T-pieces
 - plastic
Note
 Only in connection with pipe in protective pipe!
Model 2118.5

for d	PU	Article	DG
16/20	10	374 525	78

ADAPTERS/ELBOWS



Viega Smartpress Plug-in piece with SC-Contur
 - for metallic press connector systems
 - gunmetal
 - press connection, plug-in end
Model 6713

VS	PMP	PU	Article	DG
16	15	5	729 660	18
20	22	5	729 677	18
25	22	5	729 684	18
32	28	5	729 691	18
40	35	1	733 421	19
50	42	1	733 438	19

VS = for Viega Smartpress

PMP = for press connectors of the metallic press systems



Viega Smartpress Adapter with SC-Contur
 - for metallic press connector systems
 - gunmetal
 - press connections
Components
 EPDM sealing element
Model 6713P

VS	PMP	PU	Article	DG
16	12	5	753 894	18
16	15	5	730 451	18
20	15	5	730 468	18
20	22	5	756 086	18
25	22	5	730 475	18

VS = for Viega Smartpress

PMP = for press connectors of the metallic press systems



Viega Smartpress Adapter with SC-Contur
 - gunmetal
 - press connection, Rp-thread
Model 6712

d	Rp	PU	Article	DG
16	½	5	729 608	18
16	¾	5	729 615	18
20	½	5	729 622	18
20	¾	5	729 639	18
25	¾	5	729 646	18
32	1	5	729 653	18
40	1¼	1	733 391	19
50	1½	1	733 407	19
63	2	1	733 414	19



Viega Smartpress Adapter with SC-Contur
 - gunmetal
 - press connection, R-thread
Model 6711

d	R	PU	Article	DG
16	⅜	5	729 523	18
16	½	5	729 530	18
16	¾	5	729 547	18
20	½	5	729 554	18
20	¾	5	729 561	18
25	¾	5	729 578	18
25	1	5	729 585	18
32	1	5	729 592	18
40	1¼	1	733 278	19
50	1½	1	733 285	19
63	2	1	733 292	19





**Viega Smartpress Adapter
elbow 90°
with SC-Contur**
- gunmetal
- press connection, R-thread
Model 6714

d	R	PU	Article	DG
16	½	5	729 707	18
20	½	5	729 714	18
20	¾	5	729 721	18
25	¾	5	729 738	18
32	1	5	729 745	18



**Viega Smartpress Adapter
elbow 90°
with SC-Contur**
- gunmetal
- press connection, Rp-thread
Model 6714.1

d	Rp	PU	Article	DG
16	⅜	5	730 345	18
16	½	5	730 352	18
20	½	5	730 369	18
20	¾	5	730 376	18
25	¾	5	730 383	18



**Viega Smartpress Plug-in
elbow 90°
with SC-Contur**
- for all metallic Viega systems
- gunmetal
- press connection, plug-in end
Model 6793

VS	PMP	PU	Article	DG
16	15	5	730 321	18
20	22	5	730 338	18

VS = for Viega Smartpress

PMP = for press connectors of the metallic press systems



**Viega Smartpress Connection
elbow
with SC-Contur**
- copper
- press connection
Model 6776

VS	PMP	H	PU	Article	DG
16	12	200	1	753 863	16
16	15	200	2	750 169	16
16	15	350	2	756 079	16

VS = for Viega Smartpress

PMP = for press connectors of the metallic press systems

COUPLINGS



**Viega Smartpress Coupling
with SC-Contur**
- stainless steel
- press connections
Model 6715

d	PU	Article	DG
16	10	729 752	16
20	10	729 769	16
25	5	729 783	16
32	5	729 813	16
40	1	733 339	17
50	1	733 353	17
63	1	733 377	17



**Viega Smartpress Reducing
coupling
with SC-Contur**
- gunmetal
- press connections
Model 6715.2

d1	d2	PU	Article	DG
20	16	10	729 776	18
25	16	5	729 790	18
25	20	5	729 806	18
32	20	1	729 820	18
32	25	5	729 837	18
40	32	1	733 346	19
50	40	1	733 360	19
63	50	1	733 384	19

SCREW FITTINGS

**Viega Smartpress Connection****screw fitting****with SC-Contur**

- gunmetal
- press connection, G-thread

Components

EPDM flat seal

Model 6763

d	G	PU	Article	DG
16	¾	1	774 929	18
16	½	1	730 208	18
16	¾	1	730 215	18
20	½	1	730 222	18
20	¾	1	730 239	18
25	¾	1	730 246	18
32	1¼	1	730 253	18
40	1½	1	733 445	19
40	1½	1	733 452	19
50	1¾	1	733 469	19
50	2¾	1	733 476	19
63	2¾	1	733 483	19

**Adapter nipple**

- gunmetal
- R-thread, G-thread

Components

roughened thread, polygon

Model 3246

R	G	WIC	PU	Article	DG
½	½	✓	1	449 339	25
½	¾	✓	10	441 524	25
¾	¾	✓	5	449 346	25

WIC = with internal cone

**Viega Smartpress Connection****screw fitting****with SC-Contur**

- gunmetal
- press connection, euro cone

Model 6735

d	G	PU	Article	DG
16	¾	5	730 598	18
20	¾	5	730 604	18
25	¾	5	730 611	18

**Viega Smartpress Connection****screw fitting****with SC-Contur**

- gunmetal
- press connection, metric thread

Components

EPDM sealing element

Model 6783

d	M	PU	Article	DG
16	22	5	730 307	18
16	24	5	730 314	18

CAPS, PLUGS

**Plug**

- for pipe end
- not suitable for leakage and pressure test
- plastic

Model 5359.1

for d	PU	Article	DG
16	10	678 234	49
20	10	678 241	49
25	10	678 753	49
32	5	678 760	49
40	5	678 777	49
50	5	678 784	49
63	5	678 791	49

**Forcing plug**

- for multi-layer pipe, Raxinox pipe
- not suitable for constant operation
- brass
- multiple use

Model 2169

d	Rp	PU	Article	DG
16	½	1	483 531	78
20	½	1	483 548	78
25	½	1	483 852	78
32	½	1	483 869	78

**Spare part set**

- spare part for forcing plug

model 2169

Components

10 spare sealing elements, fitting grease

Model 2169.21

for d	PU	Article	DG
16	1	775 865	78
20	1	775 872	78

**Forcing plug**

- for leakage test
- plastic
- G-thread
- hot water resistant

Components

seal, metal thread insert

Model 1516.113

G	PU	Article	DG
¾	10	116 644	24
½	10	100 766	24
⅝	10	107 666	24

**Forcing plug**

- plastic
- G-thread

Components

seal

Model 1516

G	PU	Article	DG
⅝	10	107 796	24
½	10/100	100 124	24
⅝	10	102 746	24

WALL PLATES**Viega Smartpress Wall plate with SC-Contur**

- gunmetal
- press connection, Rp-thread

Model 6725.5

d	Rp	PU	Article	DG
16	½	5	729 479	18
20	½	5	729 486	18
20	¾	5	729 493	18

**Viega Smartpress Wall plate with SC-Contur**

- gunmetal
- press connection, Rp-thread
- cuttable

Model 6725

d	Rp	L	PU	Article	DG
16	½	70	5	783 921	18

**Sound absorber**

- for all Viega wall plates DN12 and DN15
- rubber

Model 2141.5

d	Rp	PU	Article	DG
		1/100	586 713	31

**Viega Smartpress Double wall plate with SC-Contur**

- gunmetal
- press connections, Rp-thread

Model 6725.7

d	Rp	PU	Article	DG
16	½	5	730 413	18
20	½	1	730 420	18
25	½	1	730 437	18

**Sound absorber**

- suitable for Sanpress double wall plate model 2228.7, Sanpress Inox double wall plate model 2325.7, Viega Smartpress double wall plate model 6725.7
- rubber

Model 5325.75

d	for d	PU	Article	DG
16	15/18	5	657 116	31
20	22	5	660 383	31

**Viega Smartpress Wall plate T-piece with SC-Contur**

- gunmetal
- press connections, Rp-thread

Model 6724.3

d	Rp	PU	Article	DG
16	½	5	729 509	18
20	½	5	729 516	18



Sound absorber
- rubber
Model 2134.5

	PU	Article	DG
	2	591 311	31



Rubber panel set
- for M4 screws
Model 2141.6

QS	PU	Article	DG
2	1	684 211	31

QS = Quantity per set



Sound protection and fixing set
- for all Viega wall plates
Model 2141.7

	PU	Article	DG
	1	684 198	31

WALL LEAD-INS



Wall lead-in
- in combination with anti-twist protection model 2132
- use with countersinker model 94980
- gunmetal, galvanised steel
- G-thread
- cuttable
Model 2032.1

G1	G2	L	PU	Article	DG
1/2	3/4	35	1	764 067	78
1/2	3/4	47	1	764 074	78



Anti-twist protection
- for wall lead-in
- galvanised steel
Model 2132

	PU	Article	DG
	25	344 931	78

PREVISTA CONNECTORS



Viega Smartpress Adapter elbow 90° with SC-Contur
- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat
Note
Only for Prevista pre-wall elements and wall plate!
Model 6716.8

d	G	PU	Article	DG
16	1/2	1	776 992	18



Viega Smartpress Extension piece with SC-Contur
- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat
Note
Only for Prevista pre-wall elements and wall plate!
Model 6725.78

d1	G	d2	PU	Article	DG
16	1/2	16	1	796 754	18
20	1/2	20	1	796 761	18
25	1/2	25	1	796 778	18

NEW




Viega Smartpress Adapter T-piece with SC-Contur

- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6718.8

d1	G	d2	PU	Article	DG
16	1/2	16	1	777 005	18
20	1/2	20	1	777 012	18


Viega Smartpress Adapter with SC-Contur

- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6711.8

d	G	PU	Article	DG
16	1/2	1	776 985	18

MOUNTING UNITS

Viega Smartpress Mounting unit with SC-Contur

- galvanised steel
- press connection, Rp-threads

Components

mounting bracket, short gunmetal elbow

Model 6723

d	Rp	PU	Article	DG
16	1/2	1	750 152	18


Viega Smartpress Mounting unit with SC-Contur

- galvanised steel
- press connections, Rp-threads

Components

offset mounting bracket, short gunmetal elbow

Model 6724

d	Rp	DG	PU	Article	DG
16	3/8	120	1	730 130	18
16	1/2	150	1	730 147	18

DG = depth gauge


Viega Smartpress Mounting unit with SC-Contur

- galvanised steel
- press connections, Rp-threads

Components

mounting bracket, short gunmetal elbow

Model 6724.1

d	Rp	DG	PU	Article	DG
16	1/2	80/100/150	1	730 390	18

DG = depth gauge


Viega Smartpress Mounting unit with SC-Contur

- galvanised steel
- press connections, Rp-threads

Components

mounting bracket, short gunmetal elbow

Model 6724.2

d	Rp	DG	PU	Article	DG
16	1/2	80/100	1	730 406	18

DG = depth gauge


Viega Smartpress Mounting unit with SC-Contur

- galvanised steel
- press connections, Rp-threads
- sound decoupling, variable dimensions

Components

mounting bracket, gunmetal wall plates

Model 6741

d	Rp	PU	Article	DG
16	½	1	730 628	18


Viega Smartpress Mounting unit with SC-Contur

- for radiator connections
- galvanised steel
- press connections, Rp-threads

Components

offset mounting bracket, short gunmetal elbow

Model 6723.1

d	Rp	DG	PU	Article	DG
16	½	35/45/50	1	730 499	18

DG = depth gauge


Mounting bracket

- for wall plate fixing
- galvanised steel
- sound decoupling, variable dimensions

Components

rubber panel set

Model 2141.3

DG	PU	Article	DG
80–150	1	581 701	78

DG = depth gauge


Mounting bracket

- for lateral fixing
- galvanised steel

Model 2141.4

	PU	Article	DG
	1	586 706	78


Mounting bracket

- for masonry installation, pre-wall installation, different actual dimensions
- galvanised steel
- sound decoupling

Model 2021.7

DG	PU	Article	DG
70/100/150	1	651 350	78

DG = depth gauge

CONNECTION SOCKETS

Viega Smartpress Connection socket 90° with SC-Contur

- gunmetal
- press connection, Rp-thread

Components

long gunmetal elbow

Note

When using in dry construction, the wall plates should be secured on-site against rotating!

Model 6720.01



d	Rp	PU	Article	DG
16	½	1	730 581	18


Mounting template

- for connection socket fixing for masonry installation
- steel

Model 2021.8

DG	PU	Article	DG
80/100/120/150/200	1	117 344	78

DG = depth gauge

**Forcing plug**

- for mounting/disassembly of connection sockets
 - plastic
 - metal thread
 - hot water resistant
- Model 2021.85**

G	PU	Article	DG
1/2	10	294 380	78

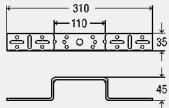
**Mounting bracket**

- for connection socket fixing for masonry installation
- galvanised steel

Model 2021.5

PU	Article	DG
1	274 467*	78

* = Discontinued, limited availability

**Mounting bracket**

- galvanised steel

Components

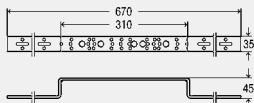
connection socket fixing for masonry installation

Model 2021.6

DG	PU	Article	DG
80/100/150/200	1	274 474*	78

DG = depth gauge

* = Discontinued, limited availability

**Mounting bracket**

- for wall plate fixing, connection socket fixing
- galvanised steel

Model 2021

DG	PU	Article	DG
80/100/150	1	321 956	78

DG = depth gauge

MANIFOLDS**Manifold**

- for heating installation
- stainless steel
- euro cone, flat sealing union nut G1

Components

connection on left- and right-hand side, galvanised steel mounting brackets, vent valve, preparation for measuring nozzle with R1/2 plug

Model 1078

n	PU	Article	DG
2	1	586 225	78
3	1	586 232	78
4	1	586 249	78
5	1	587 550	78
6	1	587 567	78
7	1	587 574	78
8	1	587 581	78
9	1	587 598	78
10	1	587 604	78
11	1	587 611	78
12	1	587 628	78

SANITARY/HEATING INSTALLATIONS, PPSU**Elbow 90°****with SC-Contur**

- for Viega Smartpress/Pexfit Pro
- PPSU
- press connections

Model 4716

d	PU	Article	DG
16	10	608 613	64
20	10	608 637	64
25	5	608 644	64

**T-piece****with SC-Contur**

- for Viega Smartpress/Pexfit Pro
 - PPSU
 - press connections
- Model 4718**

d1	d2	d3	PU	Article	DG
16	16	16	10	608 781	64
16	20	16	10	608 842	64
20	16	16	10	608 880	64
20	16	20	10	608 897	64
20	20	16	10	608 903	64
20	20	20	10	608 804	64
25	16	16	5	608 910	64
25	16	20	5	608 927	64
25	16	25	5	608 934	64
25	20	20	5	608 965	64
25	20	25	5	608 972	64
25	25	16	5	608 941	64
25	25	20	5	608 958	64
25	25	25	5	608 811	64

**Coupling****with SC-Contur**

- for Viega Smartpress/Pexfit Pro
 - PPSU
 - press connections
- Model 4715**

d1	d2	PU	Article	DG
16	16	10	608 668	64
20	16	10	608 729	64
20	20	10	608 682	64
25	16	5	608 743	64
25	20	5	608 736	64
25	25	5	608 699	64

**Cap****with SC-Contur**

- for Viega Smartpress/Pexfit Pro
 - PPSU
 - press connection
- Model 4756**

d	PU	Article	DG
16	10	608 569	64
20	10	608 583	64
25	5	608 590	64

**Manifold****with SC-Contur**

- for Viega Smartpress/Pexfit Pro
 - PPSU
 - press connection
- Model 4733**

d1	d2	n	PU	Article	DG
20	16	2	1	610 098	64
20	16	3	1	610 111	64
20	16	4	1	610 135	64

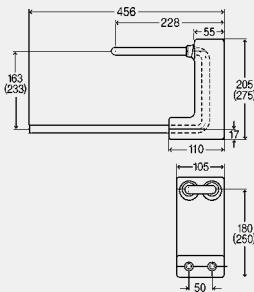
RADIATOR CONNECTIONS**Viega Smartpress Radiator connection block**

- for direct Viega Smartpress press connection
- multi-layer pipe

Components
insulating box

Model 6797.6

H	PU	Article	DG
250	1	730 512	16



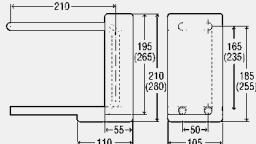
**Radiator connection block**

- for radiator connection out of the wall, radiator mounting after finishing all plastering, tiling, screed and painting work

Components

insulating box, stainless steel pipe d15

Model 1097.6

**Viega Smartpress Radiator connection block**

- for direct Viega Smartpress press connection, mounting in wall slot or on floor
- multi-layer pipe

Components

galvanised steel fixing, insulating box

Model 6797.7

**Viega Smartpress Radiator connection block**

- for mounting in wall slot or on floor
- stainless steel
- Viega Smartpress press connections

Components

galvanised steel fixing, insulating box

Model 6775.31

**Radiator connection block**

- for radiator mounting after finishing all plastering, tiling, screed and painting work, radiator connection out of the wall
- variable

Components

insulating box, stainless steel pipe d15

Model 1097.9

**Viega Smartpress Connection screw fitting with SC-Contur**

- gunmetal
- press connection, euro cone

Model 6735

d	H	PU	Article	DG
15	185	1	364 045	85
15	255	1	379 698	85

d	PU	Article	DG
16	1	730 529	16

d1	d2	PU	Article	DG
16	15	1	730 505	16

d	H	PU	Article	DG
15	150	1	586 379	85



**Viega Smartpress Radiator connection set
with SC-Contur**
 - stainless steel
 - press connection
Model 6777

QS	VS	PMP	T	H	PU	Article	DG
2	16	15	52	350	1	730 291	16

QS = Quantity per set

VS = for Viega Smartpress

PMP = for press connectors of the metallic press systems



Connection screw fitting
 - for copper pipe, steel pipe, euro cone
 - nickel-plated brass
 - euro cone
Model 94385.2

d	PU	Article	DG
15	10	636 050	77



Connection screw fitting
 - for Fonterra radiant heating and cooling, manifold DN25
 - nickel-plated brass
 - euro cone, clamping connection
Model 1037

d	PX	PU	Article	DG
16	16	10	614 522	77

PX = for Pexfit Pro



Clamping ring screw fitting
 - for third-party pipe
 - not suitable for Sanfix Fosta pipe
 - brass
 - Viega plug-in seat
Components
 nickel-plated union nut
Model 1019

d	s	PU	Article	DG
16	2	10	356 682	77



Pipe guide elbow 90°
 - for floor connection with Viegatherm pipe
Model 1072.3

for d	PU	Article	DG
14-16	10	309 855	77



Rosette
 - for radiator connection with radiator connection elbow/pipe or uncoated copper pipe, floor/wall covers
Model 1079.5

L	B	H	d	PU	Article	DG
60	45	10	15	10	132 781	78

B = width



Rosette
 - for radiator connection with pipe d16, floor/wall covers
Model 1079.1

L	B	H	d	PU	Article	DG
60	45	10	17	10	351 694	78

B = width

**Double rosette**

- for radiator connection with radiator connection elbow/pipe or uncoated copper pipe, floor/wall covers

Model	L	B	H	d	DG	PU	Article	DG
1079.6	110	60	10	15	50	10	135 959	78
1079.7	110	60	10	15	40	10	264 581	78

B = width

DG = depth gauge

**Double rosette**

- for radiator connection with pipe d16, floor/wall covers
- Model 1079.3**

L	B	H	d	DG	PU	Article	DG
110	60	10	17	50	10	351 748	78

B = width

DG = depth gauge

**Adapter set**

- for valve radiator connector to valve radiator with R1½
 - brass
 - self-sealing
- Model 1096.8**

G1	G2	QS	PU	Article	DG
½	¾	2	10	357 122	78

QS = Quantity per set

**Adapter set**

- for valve radiator connector to valve radiator with R¾
- Model 1096.9**

QS	PU	Article	DG
2	10	308 872	78

QS = Quantity per set

**Adapter set**

- for manifold, screw fitting with euro cone
 - brass
- Model 1022.7**

G1	G2	QS	PU	Article	DG
¾	¾	2	1	279 547	78

QS = Quantity per set

**Radiator connection piece**

- matt nickel-plated brass
- G-thread, Viega plug-in seat
- conversion from double-pipe to single-pipe system, blockable, straight way valve

Components

polygon

Model 1096.0

G	DG	PU	Article	DG
¾	50	5	359 096	78

DG = depth gauge

**Radiator connection piece**

- matt nickel-plated brass
- G-thread, Viega plug-in seat
- conversion from double-pipe to single-pipe system, blockable, angled

Components

polygon

Model 1097.0

G	DG	PU	Article	DG
¾	50	5	359 126	78

DG = depth gauge

**Radiator connection set**

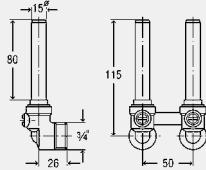
- matt nickel-plated brass
- blockable, angled

Components

screw fittings

Model 1097.7

d	G	PU	Article	DG
15	¾	5	364 052	85

**Radiator axial valve**

- nickel-plated brass
- R-thread

Components

thermostat head, screw fitting for riser pipe, polygon

Model 1075.96

d	R	PU	Article	DG
15	½	1	360 405	78

**Sanpress Return pipe screw fitting with SC-Contur**

- gunmetal
- press connection, R-thread
- blockable

Components

EPDM sealing element

Model 2272.1

d	R	PU	Article	DG
15	½	1	326 357	85

**Sanpress Return pipe screw fitting with SC-Contur**

- gunmetal
- press connection, R-thread
- blockable

Components

EPDM sealing element

Model 2272.2

d	R	PU	Article	DG
15	½	1	326 364	85

**Radiator connection set**

- nickel-plated brass
- blockable, angled

Components

screw fittings for adapter set models 1022.6 and 1022.5

Model 2272.5

d	G	L1	L2	QS	PU	Article	DG
15	¾	121	123	2	1	360 399	85

QS = Quantity per set



ACCESSORIES

MOUNTING ACCESSORIES



Pipe clip
 - for pipe in protective pipe
 - nylon
Model 2035.5

for d	Ø	L	PU	Article	DG
16/20	8	60	250	193 485	78
16/20	8	80	50	100 759	78
16/20	8	110	50	308 155	78



Pipe clip
 - for pipe in protective pipe
 - nylon
Model 2035.6

for d	Ø	L	DG	PU	Article	DG
16/20	8	60	50	100	193 492	78
16/20	8	80	50	50	101 886	78
16/20	8	110	50	50	308 131	78

DG = depth gauge



Pipe bow
 - for pipe in protective pipe
 - galvanised steel
Model 2035

for d	PU	Article	DG
16	25	100 315	78



Protective nozzle
 - plastic
Model 2036

d	Version	PU	Article	DG
16	blue	10	102 074	78
16	red	10	102 302	78
20	blue	10	109 448	78
20	red	10	110 796	78

ACCESSORIES

TOOLS



Press jaw
PT2
for plastic piping systems
 - recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
 - phosphatised steel
Model 2799.7

VS	F	SI	PX	PU	Article	DG
	12	12		1	425 302	74
16			16	1	425 319	74
20			20	1	425 326	74
25			25	1	446 192	74
32			32	1	591 052	74
40			40	1	590 925	74
50			50	1	590 932	74
63			63	1	590 949	74

VS = for Viega Smartpress

F = for Fonterra

SI = for Smartloop

PX = for Pexfit Pro

**Press jaw****Picco****for plastic piping systems**

- recommended for battery-powered press machines Picco, Pressgun Picco, Ridgid RP 210
- phosphatised steel

Model 2784.7

for d	VS	PX	PU	Article	DG
16	16	16	1	556 297	74
20	20	20	1	490 980	74
25	25	25	1	490 997	74
32	32	32	1	751 371	74

VS = for Viega Smartpress

PX = for Pexfit Pro

**Pexfit Pro Hand press tool**

- for press connectors, Viega Smartpress

Model 2782.5

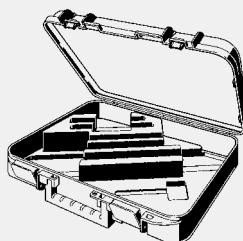
for d	PU	Article	DG
16	1	483 456	74
20	1	644 956	74
25	1	483 470	74

**Viega Smartpress/Pexfit Pro Tool set****Components**

hand press tool for d16, hand press tool for d20, pipe shear, space saver for d25, case

Model 4780.4

for d	PU	Article	DG
16/20	1	656 874	74

**Case Components**

space saver for hand press tools
d 16–25 and pipe shears

Model 4780.3

PU	Article	DG
1	726 034	74

**Bending tool**

- for multi-layer pipe
- steel

Model 5331

bending radius	for d	PU	Article	DG
2xd	16	1	586 393	74
2.3xd	20	1	692 919	74

**Pipe shear**

- for Viega plastic pipe
- protective pipe cutter

Model 5341

for d	PU	Article	DG
12–25	1	652 005	74



Blade
Model 5341.6

	PU	Article	DG
1	653 620	74	



Pipe shear
- for Viega plastic pipe
Model 2040

for d	PU	Article	DG
12-25	1	117 047	74



Blade
- suitable for pipe shear model 2040
Model 2040-404

	PU	Article	DG
1	139 230	74	

System press tools

Piping technology



viega



System press tools for all Viega press connector systems. System press tools consisting of: press machine, press jaw, press ring, press chain and (hinged) adapter jaw. These system press tools have been developed and tailored specifically for the installation of Viega press connector systems. If systems by other manufacturers are used, Viega cannot provide any warranties. The functional safety of Viega press connector systems depends primarily on the faultless condition of the press tools used.

Marking

Manufacturer, pipe dimension or system name

Note

The Viega system press tools have been developed and tailored specifically for the installation of Viega press connector systems. Viega does not check whether these system press tools can be used to press other manufacturers' systems. In particular, no statement can be made on whether it is possible to create permanently leakproof connections in this way. Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Maintenance instructions

Press machines generate a specified pressure for the pressing. To guarantee operational safety, a leakproof hydraulic system is required. Natural wear and tear on such heavily used components, however, is unavoidable.

To ensure the continuous operational safety and reliability of the system press machines, these have to be maintained regularly by authorized service partners.

For addresses see operating instructions, instructions for care of Viega system press tools or Viega website.

Usually, tools are sent for maintenance to the authorised service partners specified by Viega, or maintained during local promotions at service partners at the specialist wholesaler. We strongly recommend having press jaws, press rings, press chains and (hinged) adapter jaws checked during press machine maintenance.

This involves replacing consumables, reworking press jaw contours and checking the press jaws, rings, chains and (hinged) adapter jaws.

Please fulfil your duty of care and follow these maintenance instructions!

The general principle "safety through maintenance" applies! If the advice is not followed, no responsibility for personal injury can be accepted!

Since 2012, the press jaws and (hinged) adapter jaws have been provided with a maintenance label that indicates the next recommended maintenance date.

Yearly changing label colour for better distinction. A new label is placed after successful servicing by a Viega service partner.

viega NEXT SERVICE
X.Q YYYY

Service intervals

Pressgun 6 Plus and Pressgun Picco 6 Plus: available at any time via Viega Tool Services app or display after 40,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

Pressgun 6 and Picco 6: display after 30,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

Pressgun 6B: at least every 2 years.

Pressgun 5: Display after 40,000 pressings, safety shutdown after a further 2,000 pressings or after 4 years at the latest – whichever comes first.

Pressgun Picco and Pressgun 4E and 4B: Display after 30,000 pressings, safety shutdown after a further 2,000 pressings or 4 years at the latest, whichever comes first.

Type PT3-AH, Picco and Type PT3-H/EH: LED display after 20,000 pressings, safety shutdown after a further 2,000 pressings or 4 years at the latest, whichever occurs first.

Type 2: at least every 2 years.

Viega battery-powered press machine model 2478: At least once a year.

Viega battery-powered press machine model 2475: LED display after 20,000 pressings or after 4 years at the latest, depending on which occurs first.

Type 1: at least once a year.

Compatibility

Picco: press jaws and rings compatible with press machines

Picco and Pressgun Picco, Picco 6 and Picco 6 Plus

PT2: press jaws, rings and chains compatible with press machines type 2 (PT2), PT3-H, PT3-AH, PT3-EH and

Pressgun 4E, 4B and 5, 6B, 6 and 6 Plus hinged adapter jaw P1 (article 622 657) for Picco: up to and

including d32 or d35 and D% hinged adapter jaw Z1 (article 472 733) for PT2: up to and

including d32 or d35 and D% hinged adapter jaw Z2 (article 472 740) for PT2: all greater pipe dimensions up to and including d108.0 or D2

press Booster Z3 (article 753 924) for PT2: Megapress XL press rings D2½, D3 and D4

system overview of metal press connector systems (PMP) with mutually compatible press contours:

Profipress

Profipress G

Profipress S

Sanpress

Sanpress Inox

Sanpress Inox G

Prestab

Easystop

gas fittings

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

SYSTEM PRESS MACHINES PRESSGUN PICCO 6



NEW

Pressgun Picco 6 Plus Press machine

with rechargeable battery and Bluetooth interface

- for all Viega system press jaws, system press rings and hinged adapter jaws with Picco interface
- equipped with system case model 2202, case inlay Pressgun Picco 6 Plus model 2202.28, cover inlay model 2202.90, rechargeable battery article 798 475
- 180° rotatable press jaw fixture, electronic retaining pin

Components

rechargeable battery 12 V/3.0 Ah, battery charger 220–240 V/50–60 Hz with mains connection plug BS 1363

Technical data

Pressing force 24 kN

Note

Via the Viega Tool Service app various information can be called up, the operating mode can be changed or the usage lock can be activated!

Available from I. quarter 2021!

Service intervals

Available at any time via Viega Tool Services app or display after 40,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

Model 2489.60

V [V]	PU	Article	DG
12	1	802 929	74

V = Voltage (V)



NEW

Pressgun Picco 6 Press machine with rechargeable battery

- for all Viega system press jaws, system press rings and hinged adapter jaws with Picco interface
- equipped with system case model 2202, case inlay Pressgun 6 Pressgun Picco 6 model 2202.15, cover inlay model 2202.90, connection cable UK mains plug BS 1363 A / C7 model 2488.4, rechargeable battery model 2488.63, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65, connection cable 12 V car voltage connector SAE J563 model 2488.7
- 270° rotatable press jaw fixture, mechanical press jaw lock, notification of operating status and press cycle display on the display

Components

lithium ions battery technology (18 V/2.5 Ah)

Technical data

Pressing force 32 kN

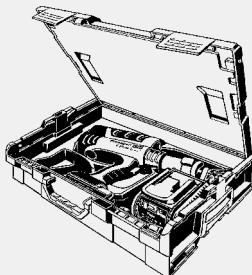
Service intervals

Display after 30,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

Model 2489.50

	PU	Article	DG
	1	802 882	74

SYSTEM PRESS MACHINES PRESSGUN 6



NEW

Pressgun 6 Plus Press machine with rechargeable battery and Bluetooth interface

- for all Viega system press jaws, rings, chains and (hinged) adapter jaws with PT2 interface incl. Pressgun Press Booster, connection to Viega Tool Service
- equipped with system case model 2202, case inlay Pressgun 6 Plus model 2202.16, cover inlay model 2202.90, connection cable UK mains plug BS 1363 A / C7 model 2488.4, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65, connection cable 12 V car voltage connector SAE J563 model 2488.7, rechargeable battery article 790 912
- 360° rotatable press jaw fixture

Components

rechargeable battery 18 V/2.5 Ah, battery charger 110–250 V/50–60 Hz/12 V

Technical data

Pressing force 32 kN

Note

Via the Viega Tool Services app various information can be called up, the operating mode can be changed or a usage lock can be configured!

Service intervals

Available at any time via Viega Tool Services app or display after 40,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

Model 2295.62

	PU	Article	DG
	1	797 751	74



NEW

Pressgun 6 Press machine with rechargeable battery

- for all Viega system press jaws, rings, chains and (hinged) adapter jaws with PT2 interface
- equipped with system case model 2202, case inlay Pressgun 6 Pressgun Picco 6 model 2202.15, cover inlay model 2202.90, connection cable UK mains plug BS 1363 A / C7 model 2488.4, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65, connection cable 12 V car voltage connector SAE J563 model 2488.7, rechargeable battery article 790 912
- 270° rotatable press jaw fixture, mechanical press jaw lock, notification of operating status and press cycle display on the display

Components

lithium ions battery technology (18 V/2.5 Ah)

Technical data

Pressing force 32 kN

Service intervals

Display after 30,000 pressings, safety shutdown after a further 2,000 pressings – but after 4 years at the latest – whichever occurs first.

Model 2295.72

	PU	Article	DG
	1	797 775	74



PICCO SYSTEM PRESS JAWS METALLIC PRESS CONNECTOR SYSTEMS



Press jaw
Picco
for metallic press connector systems
 - recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machines Picco, Ridgid RP 210
 - phosphatised steel
Model 2484.9

	for d	PU	Article	DG
12	1	485 504	74	
15	1	485 511	74	
18	1	485 528	74	
22	1	485 535	74	
28	1	485 542	74	
35	1	650 070	74	



Press jaw
Picco
with snap action
for metallic press connector systems
 - recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machines Picco, Ridgid RP 210
 - phosphatised steel
Note
 One-hand mounting due to independent closing of the press jaw during the pressing!
Model 2489.9

	for d	PU	Article	DG
12	1	735 371	74	
15	1	735 388	74	
18	1	735 395	74	
22	1	735 401	74	
28	1	735 418	74	
35	1	735 425	74	



Press jaw set
Picco
for metallic press connector systems
 - recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machines Picco, Ridgid RP 210
 - equipped with system case model 2202, case inlay Picco press jaws model 2202.2, cover inlay model 2202.90, press jaw Picco article 485 511, 485 535, 485 542
Model 2202.20



QS = Quantity per set

for d	QS	PU	Article	DG
15/22/28	3	1	792 534	74

NEW

PICCO SYSTEM PRESS JAWS MEGAPRESS



Press jaw
Picco
for Megapress
 - recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machines Picco, Ridgid RP 210
 - phosphatised steel
Model 4284.9

for D	PU	Article	DG
¾	1	740 238	74
½	1	718 305	74

PICCO SYSTEM PRESS JAWS
PLASTIC PIPING SYSTEMS**Press jaw****Picco****for plastic piping systems**

- recommended for battery-powered press machines Picco, Pressgun Picco, Ridgid RP 210
- phosphatised steel

Model 2784.7

for d	VS	PX	PU	Article	DG
16	16	16	1	556 297	74
20	20	20	1	490 980	74
25	25	25	1	490 997	74
32	32	32	1	751 371	74

VS = for Viega Smartpress

PX = for Pexfit Pro



SYSTEM PRESS JAWS PT2 METALLIC PRESS CONNECTOR SYSTEMS



Press jaw PT2

for metallic press connector systems

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- phosphatised steel

Model 2299.9

	for d	PU	Article	DG
	12	1	461 881	74
	15	1	461 898	74
	18	1	461 904	74
	22	1	461 911	74
	28	1	461 928	74
	35	1	461 935	74



NEW

Press jaw set PT2

for metallic press connector systems

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60, press jaw PT2 article 461 898, 461 911, 461 928

Model 2202.30

	for d	QS	PU	Article	DG
	15/22/28	3	1	793 470	74

QS = Quantity per set

SYSTEM PRESS JAWS PT2 MEGAPRESS



Press jaw PT2

for Megapress

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- phosphatised steel

Model 4299.9

	for D	PU	Article	DG
	¾	1	740 221	74
	½	1	638 221	74
	⅝	1	638 238	74
	1	1	638 245	74

**Press jaw set****PT2****for Megapress**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mapla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60, press jaw PT2 article 638 221, 638 238, 638 245

Model 2202.31**NEW**

for D	QS	PU	Article	DG
½-1	3	1	793 487	74

QS = Quantity per set

SYSTEM PRESS JAWS PT2
PLASTIC PIPING SYSTEMS**Press jaw****PT2****for plastic piping systems**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mapla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- phosphatised steel

Model 2799.7

VS	F	SI	PX	PU	Article	DG
	12	12		1	425 302	74
16			16	1	425 319	74
20			20	1	425 326	74
25			25	1	446 192	74
32			32	1	591 052	74
40			40	1	590 925	74
50			50	1	590 932	74
63			63	1	590 949	74

VS = for Viega Smartpress

F = for Fonterra

SI = for Smartloop

PX = for Pexfit Pro

**Press jaw set****PT2****for plastic piping systems**

- recommended for press machines type 2 (PT2), press machines PT3-H/EH, press machines PT3-AH, Pressgun 4E, Pressgun 4B, Pressgun 5, battery-powered press machine manufactured by Holger Clasen, Geberit/Mapla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60, press jaw PT2 article 425 319, 425 326, 446 192

Model 2202.34**NEW**

VS	PX	QS	PU	Article	DG
16-25	16-25	3	1	793 517	74

VS = for Viega Smartpress

PX = for Pexfit Pro

QS = Quantity per set



**NEW****Press jaw set****PT2****for plastic piping systems**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay PT2 press jaws model 2202.1, cover inlay model 2202.60

Model 2202.32

F	QS	PU	Article	DG
16-25	3	1	793 494	74

F = for Fonterra

QS = Quantity per set

SYSTEM PRESS RINGS, SYSTEM PRESS CHAINS HINGED ADAPTER JAWS



Hinged adapter jaw

P1, Picco

for Viega system press rings

- recommended for Pressgun Picco 6 Plus, Pressgun Picco 6, Pressgun Picco, battery-powered press machines Picco, Ridgid RP 210
- phosphatised steel

Model 2496.1

PMP	MP	PU	Article	DG
12-35	½-¾	1	622 657	74

PMP = for press connectors of the metallic press systems

MP = for Megapress



Hinged adapter jaw

PT2

for Viega system press rings

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- not suitable for Sanpress XL (gunmetal)
- phosphatised steel

Note

Work in the ground should be carried out using the adapted battery-powered press machine!

Model 2296.2

type	PMP	MP	PU	Article	DG
Z1	12-35	½-¾	1	472 733	74
Z2	42-108.0	1¼-2	1	472 740	74

PMP = for press connectors of the metallic press systems

MP = for Megapress

SYSTEM PRESS RINGS, SYSTEM PRESS CHAINS METALLIC PRESS CONNECTOR SYSTEMS



Press ring

for metallic press connector systems

- phosphatised steel

Model 2296.1

HAJ	for d	PU	Article	DG
P1/Z1	12	1	622 442¹	74
P1/Z1	15	1	472 665¹	74
P1/Z1	18	1	472 672¹	74
P1/Z1	22	1	472 689¹	74
P1/Z1	28	1	472 696¹	74
P1/Z1	35	1	472 702¹	74
Z2	42	1	472 719²	74
Z2	54	1	472 726²	74

HAJ = for hinged adapter jaw

¹⁾ suitable for hinged adapter jaw P1, Picco article 622 657, hinged adapter jaw PT2 article 472 733

²⁾ suitable for hinged adapter jaw PT2 article 472 740



**Press ring set****for metallic press connector systems**

- equipped with system case model 2202, case inlay press rings model 2202.4, cover inlay model 2202.90, press ring article 472 665, 472 672, 472 689, 472 696, 472 702, 622 442

Components

space saver for hinged adapter jaw article 622 657 (model 2496.1) and article 472 733 (model 2296.2)

Model 2202.50

HAJ	for d	QS	PU	Article	DG
P1/Z1	12-35	6	1	793 524	74

HAJ = for hinged adapter jaw

QS = Quantity per set

NEW

**Press ring**

- for Sanpress Inox XL, Sanpress Inox G XL, Prestabo XL, Profipress XL (copper)
- not suitable for Sanpress XL (gunmetal), Megapress XL
- suitable for hinged adapter jaw PT2 article 472 740
- phosphatised steel

Model 2497.2XL

HAJ	for d	PU	Article	DG
Z2	64.0	1	578 671¹⁾	74
Z2	66.7	1	650 629	74
Z2	76.1	1	562 878	74
Z2	88.9	1	562 885	74
Z2	108.0	1	562 892	74

HAJ = for hinged adapter jaw

¹⁾ also for Profipress G XL



NEW

Press ring set**PT2****for Sanpress Inox XL****Profipress XL****Prestabo XL**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- not suitable for Sanpress XL (gunmetal), Megapress XL
- equipped with system case model 2202, case inlay press rings model 2202.6, cover inlay model 2202.90, hinged adapter jaw PT2 article 472 740, press ring article 562 878

Components

space saver for press ring article 578 671 or 650 629

Model 2202.50

for d	QS	PU	Article	DG
76.1	2	1	793 562	74

QS = Quantity per set

**Press ring set****PT2**

for Sanpress Inox XL

Profipress XL

Prestabo XL

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mapla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- not suitable for Sanpress XL (gunmetal), Megapress XL
- equipped with system case model 2202, case inlay press rings model 2202.18, cover inlay model 2202.90, press ring article 562 885, 562 892

Components

space saver for hinged adapter jaw PT2 article 472 740

Model 2202.51**NEW**

for d	QS	PU	Article	DG
88.9–108	2	1	793 579	74

QS = Quantity per set

**Press ring set****PT2, Z2**

for metallic press connector systems

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4E, Pressgun 4B, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mapla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay press rings model 2202.5, cover inlay model 2202.90

- phosphatised steel

Components

case

Model 2296.4

HAJ	for d	QS	PU	Article	DG
Z2	42–54	3	1	472 764	74

HAJ = for hinged adapter jaw

QS = Quantity per set

**SYSTEM PRESS RINGS, SYSTEM PRESS CHAINS
MEGAPRESS****Press ring**

for Megapress

- phosphatised steel

Model 4296.1

HAJ	for D	PU	Article	DG
P1/Z1	1/2	1	639 426	74
P1/Z1	3/4	1	639 433¹	74
Z2	1 1/4	1	639 457²	74
Z2	1 1/2	1	639 471²	74
Z2	2	1	639 488²	74

HAJ = for hinged adapter jaw

¹⁾ suitable for hinged adapter jaw P1, Picco article 622 657, hinged adapter jaw PT2 article 472 733²⁾ suitable for hinged adapter jaw PT2 article 472 740

**Press ring set****PT2****for Megapress**

- recommended for Pressgun 6 Plus, Pressgun 6, Pressgun 6B, Pressgun 5, Pressgun 4B, Pressgun 4E, press machines PT3-H/EH, PT3-AH, press machines type 2 (PT2), battery-powered press machine manufactured by Holger Clasen, Geberit/Mepla press machines type PWH 75, type N 230 V and type N rechargeable battery, Geberit/Mapress press machines type EFP II, ACO 1, ECO 1, ACO 201, ECO 201, AFP 201, EFP 201, ACO 202 and ECO 202, Ridgid press machines RP 10-S, RP 10-B, RP 330C/330B, RP 340
- equipped with system case model 2202, case inlay press rings model 2202.27, cover inlay model 2202.90, hinged adapter jaw PT2 article 472 740, press ring article 639 457, 639 471, 639 488

Model 2202.42

for D	QS	PU	Article	DG
1 1/4–2	4	1	793 548	74

QS = Quantity per set

NEW

PRESSGUN PRESS BOOSTER PRESS SETS



Press set

PT2

for Megapress XL

- recommended for Pressgun 6 Plus, Pressgun 5, Pressgun 4E, Pressgun 4B, press machines type 2 (PT2), PT3-H, PT3-EH
 - equipped with basic case model 2201, Pressgun Press Booster PT2 model 4296.4XL, Megapress case inlay model 4296.8XL, shoulder belt model 4297.4XL, press ring article 753 870
 - phosphatised steel
- Model 4296.2XL**

for D	PU	Article	DG
2½	1	762 056	74



Press ring set

for Megapress XL

- equipped with Megapress case inlay model 4295.9XL, press ring article 753 887, 753 900
 - only in connection with Pressgun Press Booster PT2 model 4296.4XL
 - phosphatised steel
- Model 4296.5XL**

for D	PU	Article	DG
3-4	1	762 063	74

PRESSGUN PRESS BOOSTER SPARE PARTS



Pressgun Press Booster PT2

for Megapress XL

- recommended for Pressgun 6 Plus, Pressgun 5, Pressgun 4E, Pressgun 4B, press machines type 2 (PT2), PT3-H, PT3-EH
 - phosphatised steel
- Model 4296.4XL**

for D	PU	Article	DG
2½-4	1	753 924	74



Press ring

for Megapress XL

- only in connection with Pressgun Press Booster PT2 model 4296.4XL
 - phosphatised steel
- Model 4296.1XL**

for D	PU	Article	DG
2½	1	753 870	74
3	1	753 887	74
4	1	753 900	74



Shoulder belt

- suitable for press set PT2 model 4296.2XL, Pressgun Press Booster PT2 model 4296.4XL

Note

Suitable for carrying the Pressgun Press Booster separately or in connection with a appropriate system press machine (for this where necessary use the enclosed tension belt)!

Model 4297.4XL

PU	Article	DG
1	762 117	74



**Replacement handle****Press Booster**

- spare part for press set PT2
model 4296.2XL, Pressgun Press
Booster PT2 model 4296.4XL

Model 4298

	PU	Article	DG
1	797 287	74	

NEW

PRESS-IN BRANCH CONNECTOR TOOLS TOOL SET

**Tool set****press-in branch connector, PT2**

- for steel pipes in accordance with EN 10220/10255, creating threaded connections in pipelines
- equipped with drilling bit model 4278

Components

drilling device, drilling shaft, positioning aid, press-in tool, drilling bit, case, space saver for Megapress press-in branch connector

Model 4278.5

	PU	Article	DG
	1	731 243	74

PRESS-IN BRANCH CONNECTOR TOOLS SPARE PARTS

**Press-in tool****PT2**

- spare part for tool set press-in branch connector PT2 model 4278.5
- suitable for Megapress press-in branch connector model 4212.2

Model 4278.90

	PU	Article	DG
	1	771 089	74

**Bolt****press-in tool**

- spare part for tool set press-in branch connector PT2 model 4278.5, press-in tool PT2 model 4278.90

Model 4278.92

	PU	Article	DG
	1	771 102	74

**Drilling bit**

- spare part for tool set press-in branch connector PT2 model 4278.5
- steel

Model 4278

Ø	PU	Article	DG
27	1	731 151	74

**Centre drill**

- spare part for tool set press-in branch connector PT2 model 4278.5
- steel

Model 4279

Ø	PU	Article	DG
6	1	734 688	74

**Adapter****SDS-plus adapter**

- suitable for tool set press-in branch connector PT2 model 4278.5

Model 4278.91

	PU	Article	DG
	1	771 096	74

**Adapter****hexagonal drive**

- for use with chuck without SDS-plus adapter
- suitable for tool set press-in branch connector PT2 model 4278.5
- steel

Components

hexagonal for chuck

Model 4280

	PU	Article	DG
	1	735 753	74



**Positioning aid**

- spare part for tool set press-in branch connector PT2
 - model 4278.5
 - suitable for Megapress press-in branch connector model 4212.2
 - stainless steel
- Model 4278.6**

for D	PU	Article	DG
1½	1	746 353	74
2	1	746 025	74
2½	1	746 032	74
3	1	746 049	74
4	1	746 452	74
5	1	746 469	74
6	1	746 476	74

SYSTEM HAND PRESS TOOLS
PLASTIC PIPING SYSTEMS

Pexfit Pro Hand press tool
- for press connectors, Viega
Smartpress
Model 2782.5

for d	PU	Article	DG
16	1	483 456	74
20	1	644 956	74
25	1	483 470	74



Hand press tool
- for solid plastic pipe system,
PB-system
Model 2782

for d	SI	PU	Article	DG
12	12	1	401 436	74

SI = for Smartloop



Viega Smartpress/Pexfit Pro Tool set
Components
hand press tool for d16, hand press
tool for d20, pipe shear, space saver
for d25, case
Model 4780.4

for d	PU	Article	DG
16/20	1	656 874	74



SYSTEM CASE CASES



System case

- for all system case inlays (except XL)
- without cover inlay model 2202.90
- loading capacity max. 25 kg, in conjunction max. 40 kg, compatible with Sortimo vehicle equipment

Note

With the click system the cases can be combined or stacked!

Model 2202

L	B	H	PU	Article	DG
358	445	154	1	792 169	74

B = width

NEW



System case XL

- for all XL system case inlays
- without cover inlay model 2202.9XL
- loading capacity max. 25 kg, in conjunction max. 40 kg, compatible with Sortimo vehicle equipment

Model 2202XL

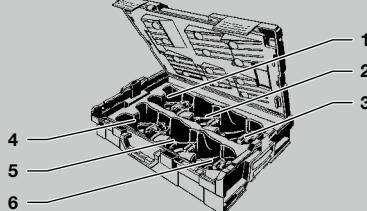
B	H	T	PU	Article	DG
607	395	179	1	792 176	74

B = width

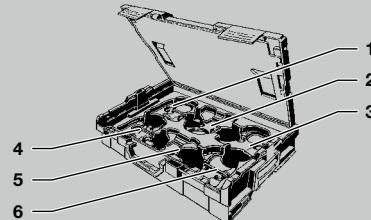
NEW

SYSTEM CASE CASE INLAYS

Overview of the arrangements within the system cases



2202.1

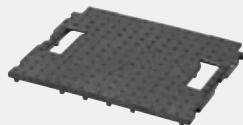


2202.2

	model	article	d	D	model	article	d	D
1	2799.7	425 326	20		2484.9	485 528	18	
	2299.9	461 881	12		2489.9	735 395	18	
	4299.9	638 245		1				
2	2799.7	591 052	32		2484.9	650 070	35	
	2299.9	461 928	28		4284.9	740 238		3/8
	4299.9	638 221		1/2				
3	2799.7	446 192	25		2489.9	735 371	12	
	2299.9	461 935	35		2484.9	485 504	12	
	4299.9	638 238		3/4	2484.9	490 119	14	
4	2799.7	590 925	40		4284.9	718 305		1/2
	2299.9	461 911	22		2484.9	485 542	28	
					2489.9	735 425	35	
5	2299.9	461 904	18		2489.9	735 388	15	
	4299.9	740 221		3/8	2484.9	490 126	16	
	2799.7	425 319	16					
6	2799.7	425 302	12		2489.9	735 395	18	
	2299.9	689 605	16		4284.9	718 312		3/4
	2299.9	689 599	14		2489.9	735 401	22	
	2299.9	461 898	15		2484.9	485 535	22	
					2489.9	735 418	28	

The assignment of the articles to the respective place in the system case inlay serves as a support. Other arrangements with geometrically similar articles are possible. Subject to change.





NEW

Cover inlay

- not suitable for case inlay PT2 press jaws model 2202.1, case inlay press-in branch connector model 2202.11
- use with system case model 2202

Model 2202.90

	PU	Article	DG
	1	792 190	74



NEW

Cover inlay

- use with system case XL model 2202XL

Model 2202.9XL

	PU	Article	DG
	1	792 183	74



NEW

Cover inlay

- only in connection with case inlay PT2 press jaws model 2202.1

Model 2202.60

	PU	Article	DG
	1	796 921	74



NEW

Case inlay**Pressgun Picco 6 Plus**

- suitable for rechargeable battery model 2488.9, battery charger model 2488.92, Pressgun Picco 6 Plus press machine model 2489.60
- use with system case model 2202, cover inlay model 2202.90

Model 2202.28

	PU	Article	DG
	1	801 113	74



NEW

Case inlay**Pressgun 6 Plus**

- suitable for Pressgun 6 Plus press machine model 2295.62, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65
- use with system case model 2202, cover inlay model 2202.90

Model 2202.16

	PU	Article	DG
	1	792 343	74



NEW

Case inlay**Pressgun 6, Pressgun Picco 6**

- suitable for Pressgun 6 press machine model 2295.72, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65, Pressgun Picco 6 press machine model 2489.50
- use with system case model 2202, cover inlay model 2202.90

Model 2202.15

	PU	Article	DG
	1	792 336	74



NEW

Case inlay**Pressgun 5, Pressgun Picco**

- for press machine Pressgun 5 with rechargeable battery, press machine Pressgun 5 with mains adapter, Pressgun Picco
- use with system case model 2202

Model 2202.13

	PU	Article	DG
	1	792 312	74



NEW

Case inlay**Pressgun 4B, Pressgun 4E**

- for press machine Pressgun 4B with rechargeable battery and battery charger as well as Pressgun 4E with power cord
- use with cover inlay model 2202.9XL, system case XL model 2202XL

Model 2202.5XL

	PU	Article	DG
	1	802 097	74



NEW

Case inlay**PT1-3**

- for press machines type 1, press machines type 2 (PT2), press machines PT3-H/EH
- use with cover inlay model 2202.9XL, system case XL model 2202XL

Model 2202.6XL

	PU	Article	DG
	1	802 080	74



NEW

Case inlay**Picco press jaws**

- use with system case model 2202

Components

6 space savers for different press jaws d12–40 and D%–1

Model 2202.2

	PU	Article	DG
	1	792 213	74



NEW

Case inlay**PT2 press jaws**

- use with system case model 2202, cover inlay model 2202.60

Components

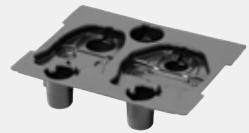
6 space savers for different press jaws d12–40 and D%–1

Note

The case inlay can store up to 6 different PT2 press jaws (e.g. metallic press connector systems d12–35)!

Model 2202.1

	PU	Article	DG
	1	792 206	74



NEW

Case inlay**PT2 press jaws**

- use with system case model 2202

Components

2 space savers for d42–63

Model 2202.3

	PU	Article	DG
	1	792 220	74



**Case inlay****press rings**

- use with system case model 2202

Components

space saver for hinged adapter jaws P1 and Z1 as well as for up to 12 different press rings d12–35 or D $\frac{3}{8}$ – $\frac{3}{4}$

Model 2202.4**NEW****Case inlay****press rings**

- use with system case model 2202

Components

space savers for hinged adapter jaw Z2 as well as for up to 5 different press rings d32–63 or press rings for metallic press connectors d42–54

Model 2202.5**NEW****Case inlay****press rings**

- suitable for hinged adapter jaw PT2 article 472 740, press ring article 562 878, 578 671, 650 629

- use with system case model 2202

Components

space saver for hinged adapter jaw Z2 as well as for up to 2 different press rings d64–76.1

Model 2202.6**NEW****Case inlay****press rings**

- suitable for hinged adapter jaw PT2 article 472 740, press ring article 562 885, 562 892

- use with system case model 2202

Components

space saver for hinged adapter jaw Z2 as well as for up to 2 different press rings d88.9–108.0

Model 2202.18**NEW****Case inlay XL****press chains**

- use with system case XL model 2202XL

Model 2202.7XL**NEW****Case inlay****press rings**

- suitable for hinged adapter jaw PT2 article 472 740, press ring article 639 457, 639 471, 639 488

- use with system case model 2202

Components

3 place holders for press rings D1 $\frac{1}{4}$ –2 and hinged adapter jaws Z2

Model 2202.27**NEW**

	PU	Article	DG
1	798 741	74	



NEW

Case inlay XL**Press Booster**

- suitable for Pressgun Press Booster PT2 model 4296.4XL, press ring article 753 870
- use with system case XL model 2202XL

Model 2202.8XL

	PU	Article	DG
	1	792 275	74



NEW

Case inlay**Megapress XL**

- suitable for press ring article 753 887, 753 900
- use with system case model 2202

Model 2202.9

	PU	Article	DG
	1	792 282	74



NEW

Case inlay**Geopress K**

- suitable for hinged adapter jaw PT2 article 472 740
- use with system case model 2202

Model 2202.7

	PU	Article	DG
	1	792 268	74



NEW

Case inlay**press-in branch connector**

- spare part for tool set press-in branch connector PT2 model 4278.5
- use with system case model 2202

Model 2202.11

	PU	Article	DG
	1	792 305	74



NEW

Case inlay**Viega Smartpress/Pexfit Pro**

- suitable for system case XL model 2202XL, Pexfit Pro hand press tool model 2782.5, pipe shear model 5341

Model 2202.10

	PU	Article	DG
	1	792 299	74

CASES, CASE INLAYS**Raxinox Case**

- suitable for marking pen model 2490.1
- plastic

Model 4499

	PU	Article	DG
	1	762 162*	74

* = Discontinued, limited availability



**Case**

- without: press rings, hinged adapter jaw

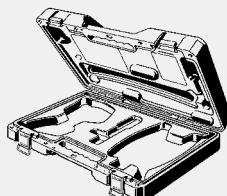
Components

space saver for d12-35

Model 2496.9

	PU	Article	DG
	1	629 410*	74

* = Discontinued, limited availability

**Case**

- suitable for press ring article 472 719, 472 726, hinged adapter jaw PT2 article 472 740
- without: press rings

Components

space saver for press rings for metallic press connector systems d42, d54 and hinged adapter jaw Z2

Model 2296.5

	PU	Article	DG
	1	781 460*	74

* = Discontinued, limited availability

**Case inlay**

- for Viega press jaw including Raxofix press jaw, press machines type 1, press machines type 2 (PT2), press machines PT3-EH
- without: press machine, press jaw

Model 5399.30

	PU	Article	DG
	1	679 057*	74

* = Discontinued, limited availability

**Case inlay**

- for Viega press jaw including Raxofix press jaw, PT3-AH battery-powered press machine
- without: press machine, press jaw

Model 5385.90

	PU	Article	DG
	1	679 064*	74

* = Discontinued, limited availability

**Case inlay**

- for Picco battery-powered press machine with Makita battery, Viega press jaw including Raxofix press jaw
- without: press machine, press jaw

Model 5383.40

	PU	Article	DG
	1	679 071*	74

* = Discontinued, limited availability

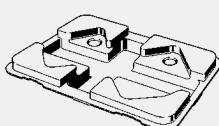
**Case inlay**

- for Viega press jaw including Raxofix press jaw, press machines Pressgun 4E and 4B
- without: press machine, press jaw

Model 5397.11

	PU	Article	DG
	1	679 088*	74

* = Discontinued, limited availability

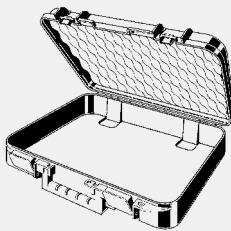
**Megapress Case inlay**

- suitable for press ring article 753 887, 753 900

Model 4295.9XL

	PU	Article	DG
	1	753 955*	74

* = Discontinued, limited availability

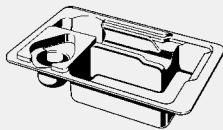
**Basic case****595x440**

- for different case inlays
- without: case inlay

Model 2201

	PU	Article	DG
	1	762 070*	74

* = Discontinued, limited availability

**Megapress Case inlay**

- suitable for Pressgun Press Booster PT2 model 4296.4XL, shoulder belt model 4297.4XL, press ring article 753 870
- use with basic case model 2201

Model 4296.8XL

	PU	Article	DG
	1	753 948*	74

* = Discontinued, limited availability



TOOLS FOR PIPE PREPARATION

PIPE CUTTER

**Pipe cutter**

- for copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2290

for d	PU	Article	DG
6-35	1	652 128	74
6-65	1	652 135	74

**Cutting wheel**

- steel

Model 2290.2

QS	PU	Article	DG
2	1	652 876	74

QS = Quantity per set

**Cutting wheel**

- steel

Components

bolt, safety ring

Model	PRi	PRe	PU	Article	DG
2291.1	✓		1	140 410	74
2291.2		✓	1	312 497	74

PRi = to the pipe cutter (Ridgid) (grey)
PRe = to the pipe cutter (Rems) (yellow)

TOOLS FOR PIPE PREPARATION

PIPE SHEARS

**Pipe shear**

- for Viega plastic pipe

Components

protective pipe cutter

Model 5341

for d	PU	Article	DG
12-25	1	652 005	74

**Blade****Model 5341.6**

	PU	Article	DG
	1	653 620	74

**Pipe shear**

- for Viega plastic pipe

Model 2040

for d	PU	Article	DG
12-25	1	117 047	74

**Blade**

- suitable for pipe shear model 2040

Model 2040-404

	PU	Article	DG
	1	139 230	74

TOOLS FOR PIPE PREPARATION

DEBURRER

**Deburrer**

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.2

for d	PU	Article	DG
12-54	1	343 019	74

**Deburrer**

- for internal or external deburring, copper pipe, stainless steel pipe, Prestabo pipe
- steel

Model 2292.4XL

for d	PU	Article	DG
64.0–108.0	1	556 310	74

TOOLS FOR PIPE PREPARATION

BENDING TOOLS

**Bending tool**

- for multi-layer pipe
- steel

Model 5331

bending radius	for d	PU	Article	DG
2xd	16	1	586 393	74
2.3xd	20	1	692 919	74



SPARE PARTS, ACCESSORIES RECHARGEABLE BATTERIES, BATTERY CHARGERS



NEW

**Rechargeable battery
lithium ions**

- suitable for battery charger model 2488.92, Pressgun Picco 6 Plus press machine model 2489.60
- Model 2488.9**

V [V]	C [Ah]	PU	Article	DG
12	3.0	1	798 475	74
12	6.0	1	798 482	74

V = Voltage (V)

C = capacity (Ah)



NEW

**Battery charger
for Viega 12 V lithium-ion
rechargeable battery**

Technical data
power supply voltage 220–240 V/50–60 Hz

Nominal output voltage 12 V DC

Note

With fixed integrated mains connection cable type BS 1363!

Model 2488.92

	PU	Article	DG
	1	802 936	74



NEW

**Rechargeable battery
lithium ions**

- for all Viega 18 V battery-powered press machines
- suitable for battery charger model 2488.3, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65

V = Voltage (V)
C = capacity (Ah)

Components

charge level display

Model 2488.63

V [V]	C [Ah]	PU	Article	DG
18	2.5	1	790 912	74
18	5	1	790 929	74



NEW

**Battery charger
for Viega 18 V lithium-ion rechargeable battery**

- suitable for rechargeable battery model 2488.1, 2488.63

Technical data

Input voltage range 110–250 V AC/50–60 Hz; 11.8–15.8 V DC

Nominal output voltage 18 V DC

Note

Mains connection cable has to be ordered separately!

Model 2488.65

	PU	Article	DG
	1	790 936	74



NEW

Connection cable**12 V car voltage connector SAE J563**

- use with battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65

Model 2488.7

	PU	Article	DG
	1	797 737	74

**NEW****Connection cable****type C (CEE7/16) / C7**

- suitable for battery charger model 2488.3, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65

Model 2488.67

	PU	Article	DG
1	796 884	74	

**Connection cable****UK mains plug BS 1363 A / C7**

- suitable for battery charger model 2488.3, battery charger for Viega 18 V lithium-ion rechargeable battery model 2488.65

Model 2488.4

V [V]	PU	Article	DG
230	1	727 567	74

V = Voltage (V)

**SPARE PARTS, ACCESSORIES
CARE PRODUCTS**
**Maintenance oil**

- for press machine, press jaw, press ring, press chain, hinged adapter jaw, Press Booster, press ring drive

Model 2499

contents [ml]	PU	Article	DG
120	1	667 924	74

**Cleaning fleece**

- for cleaning of the soldering points of copper pipes or soldered fittings, maintenance of system press jaws, press chains and press rings
- metal-free

Model 94961

L	B	PU	Article	DG
13	6	10/250	104 412	74

B = width

**SPARE PARTS, ACCESSORIES
ACCESSORIES**
**Megapress Insertion depth template**

- for marking the insertion depth of steel pipes according to DIN EN 10220/10255

Model 4294**NEW**

for D	for external-Ø	PU	Article	DG
%4–4	38/44.5/57	1	799 298	74

**Marking pen**

- for Viega press connector systems

Model 2490.1

	PU	Article	DG
	1	606 121	74

**Megapress Marking pen**

- for steel pipe

Note

Not suitable for permanent marking!

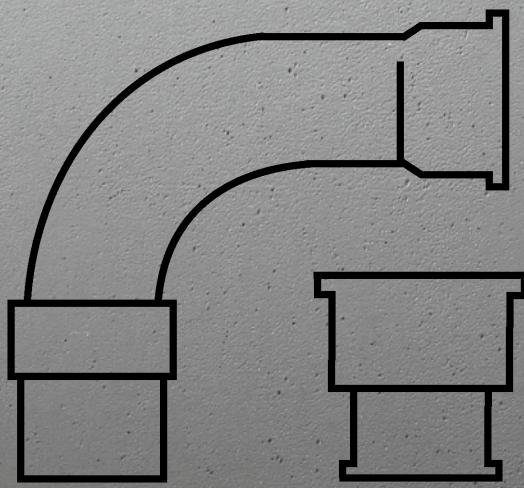
Model 4290.1

	PU	Article	DG
	5	750 091	74



Gunmetal threaded connectors

Piping technology



Gunmetal threaded connectors with bare or chrome-plated surface.

Marking

Manufacturer, pipe dimension, batch

Sealing elements

R-male thread knurled ex factory – no need to roughen before applying hemp.

Dimensions

1/8–4

Note – Standards and approvals

Gunmetal threaded connectors in accordance with DIN EN 10226, Part 1, approved for potable water installations in accordance with DIN 1988 and gas installations in accordance with DVGW-TRGI 2018 (DVGW Worksheet G 600) (observe notes on the model), tested in accordance with DVGW Worksheet GW 6 and GW 393.

Gunmetal threaded connector approval in accordance with DVGW Reg. No. DV-7401AO2957.

Press connector material

Gunmetal: CC499K

Silicon bronze: CC246E / CuSi4Zn9MnP

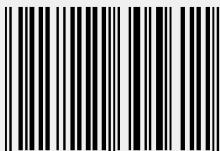
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.



**GUNMETAL ARTICLES
ELBOWS**


Elbow 90°
 - gunmetal
 - Rp-thread
Model 3090

Rp1	Rp2	PU	Article	DG
1/8	1/8	10	441 074	25
1/4	1/4	10	317 959	25
3/8	3/8	10	281 717	25
1/2	1/2	10	269 272	25
1/2	3/8	10	320 676	25
3/4	3/4	10	269 258	25
3/4	1/2	10	320 669	25
1	1	5	269 234	25
1	3/4	5	320 683	25
1 1/4	1 1/4	1	269 210	25
1 1/2	1 1/2	1	269 197	25
2	2	1	269 296	25
2 1/2	2 1/2	1	321 796	25
3	3	1	650 698	25



Elbow 90°
 - gunmetal
 - R-thread, Rp-thread
Model 3092

R	Rp	PU	Article	DG
1/4	1/4	10	318 000	25
3/8	3/8	10	281 748	25
1/2	1/2	10	264 024	25
3/4	3/4	10	264 000	25
1	1	5	264 048	25
1 1/4	1 1/4	1	264 109	25
1 1/2	1 1/2	1	264 123	25
2	2	1	264 147	25
2 1/2	2 1/2	1	321 710	25
3	3	1	650 704	25



Elbow 90°
 - gunmetal
 - R-thread
Model 3091

R	PU	Article	DG
3/8	5	317 966	25
1/2	10	317 973	25
3/4	10	317 980	25
1	5	317 997	25



Elbow 45°
 - gunmetal
 - R-thread, Rp-thread
Model 3121

R	Rp	PU	Article	DG
3/8	3/8	5	281 755	25
1/2	1/2	5	264 208	25
3/4	3/4	5	264 185	25
1	1	5	264 161	25
1 1/4	1 1/4	1	448 271	25
1 1/2	1 1/2	1	448 288	25
2	2	1	650 711	25



Elbow 90°
 - gunmetal
 - Rp-thread, R-thread
 - long
Components
 polygon
Model 3001

R	Rp	PU	Article	DG
1	1	1	294 571	25
1 1/4	1 1/4	1	294 595	25
1 1/2	1 1/2	1	294 618	25



Elbow 90°
 - gunmetal
 - R-thread
 - long
Components
 polygon
Model 3003

R	PU	Article	DG
1	1	294 632	25
1 1/4	1	294 656	25

**S-elbow**

- for interval compensation for water meter connection panel (offset at 1=70 mm, at 1¼=80 mm)
 - gunmetal
 - R-thread, Rp-thread
- Model 3004**

R	Rp	PU	Article	DG
1	1	1	296 667	25
1¼	1¼	1	296 643*	25

* = Discontinued, limited availability

GUNMETAL ARTICLES WALL PLATES

**Wall plate**

- gunmetal
 - Rp-thread
- Components**
fixing flange
Model 3471

Rp	PU	Article	DG
½	5	259 778	25
¾	10	441 449	25

GUNMETAL ARTICLES T-PIECES, SLEEVES

**T-piece**

- gunmetal
 - Rp-threads
- Model 3130**

Rp1	Rp2	Rp3	PU	Article	DG
½	½	½	5	441 081	25
¼	¼	¼	10	318 017	25
¾	¾	¾	10	281 809	25
½	½	½	10	264 222	25
½	¾	½	5	264 444	25
¾	¾	¾	5	264 246	25
¾	½	½	5	362 492	25
¾	½	¾	5	264 468	25
¾	¾	½	5	362 508	25
1	1	1	5	264 260	25
1	½	1	5	362 515	25
1	¾	1	5	264 420	25
1	1	½	5	362 522	25
1¼	1¼	1¼	1	264 284	25
1¼	½	1¼	1	650 735	25
1¼	¾	1¼	1	650 742	25
1½	1½	1½	1	264 307	25
1½	½	1½	1	650 759	25
1½	¾	1½	1	650 766	25
2	2	2	1	264 321	25
2	1	2	1	650 773	25
2½	2½	2½	1	321 734	25
3	3	3	1	321 727	25

**Cross piece**

- gunmetal
 - Rp-thread
- Model 3180**

Rp	PU	Article	DG
¾	5	318 024	25
½	5	320 614	25
¾	5	320 621	25
1	1	320 638	25

**Sleeve**

- gunmetal
 - Rp-thread
- Model 3270**

Rp	PU	Article	DG
⅛	10	441 395	25
¼	10	319 137	25
¾	10	282 349	25
½	10	266 585	25
¾	10	266 554	25
1	10	266 561	25
1¼	1	266 578	25
1½	1	267 766	25
2	1	267 780	25
2½	1	271 916	25
3	1	271 930	25



**Reducing sleeve**

- gunmetal
 - Rp-thread
- Model 3240**

Rp1	Rp2	PU	Article	DG
½	¼	10	282 103	25
½	½	10	318 031	25
½	¾	10	268 879	25
¾	¾	10	266 370	25
¾	½	10	268 862	25
1	½	10	266 363	25
1	¾	10	266 356	25
1½	¾	5	266 431	25
1½	1	1	266 417	25
1½	¾	1	271 879	25
1½	1	1	267 520	25
1½	1½	1	266 394	25
2	1½	1	271 893	25
2	2	1	267 544	25
2½	2	1	271 855	25
3	2½	1	650 780	25

GUNMETAL ARTICLES NIPPLES, ADAPTERS, EXTENSIONS

**Nipple**

- gunmetal
- G-thread

Note

Not suitable for potable water and gas installations!

Model 3531

G	PU	Article	DG
¼	10	322 076	25
¾	10	322 113	25
½	10	322 106	25
¾	10	322 090	25
1	10	322 083	25
1½	1	322 144	25
1½	1	322 137	25
2	1	322 120	25

**Double nipple**

- gunmetal
- R-thread

Components
polygon
Model 3280

R	PU	Article	DG
⅛	10	441 401	25
¼	10	320 416	25
¾	10	282 356	25
½	10	266 592	25
¾	10	266 615	25
1	10	266 608	25
1½	1	269 135	25
1½	1	269 111	25
2	1	269 098	25
2½	1	321 741	25
3	1	321 789	25

**Reducing nipple**

- gunmetal
- R-thread

Components
polygon
Model 3245

R1	R2	PU	Article	DG
¼	⅛	10	441 364	25
¾	¼	10	282 127	25
½	¼	10	319 526	25
½	¾	10	266 530	25
¾	¾	10	319 113	25
¾	½	10	266 523	25
1	½	10	320 287	25
1	¾	10	266 547	25
1½	¾	1	320 119	25
1¼	1	1	269 173	25
1½	1	1	321 697	25
1½	1¼	1	269 159	25
1¾	1½	1	441 371	25
2	1¼	1	320 270	25
2	1½	1	321 680	25
2½	2	1	650 803	25
3	2½	1	443 177	25

**Adapter nipple**

- gunmetal
- R-thread, G-thread
- reduced

Components

roughened thread, polygon
Model 3246

R	G	WIC	PU	Article	DG
¾	½	✓	10	441 517	25
½	½	✓	1	449 339	25
½	¾	✓	10	441 524	25
¾	¾	✓	5	449 346	25
½	1	✓	1	446 765	25
¾	1	✓	10	441 531	25
1	1	✓	5	446 772	25
1	1¼	✓	10	446 789	25
1¼	1½	✓	1	446 796	25
1½	1¾	✓	10	446 802	25
2	2¾	✓	1	441 388	25

WIC = with internal cone

**Adapter nipple**

- gunmetal
- R-thread, G-thread

Components

roughened thread, polygon
Model 3247

R	G	PU	Article	DG
⅛	¼	10	458 775	25
¼	⅜	10	458 782	25
¼	½	10	458 799	25
⅜	½	10	458 805	25
⅜	¾	10	458 812	25
½	¾	10	446 833	25
½	1	10	458 829	25
¾	1¼	5	458 836	25
1	1¼	1	446 857	25
1	1½	5	458 843	25
1¼	1½	1	446 864	25
1½	2	5	458 850	25

**Adapter nipple**

- gunmetal
- G-thread, Rp-thread

Components

roughened thread, polygon
Model 3243

G	Rp	WIC	PU	Article	DG
⅜	¼	✓	10	441 487	25
½	⅜	✓	10	446 666	25
¾	½	✓	10	441 494	25
1	¾	✓	10	446 673	25
1	1	✓	5	449 315	25
1¼	1	✓	1	446 680	25
1½	1¼	✓	1	446 697	25

WIC = with internal cone

**Adapter nipple**

- gunmetal
- G-thread, Rp-thread

Components

roughened thread, polygon
Model 3246

G	Rp	PU	Article	DG
¾	½	10	446 734	25
1	¾	5	446 741	25
1¼	1	1	446 758	25



**Reducer**

- gunmetal
 - R-thread, Rp-thread
- Components**
polygon
Model 3241

R	Rp	PU	Article	DG
1/4	1/6	10	441 104	25
3/8	1/6	10	441 111	25
3/8	1/4	10	281 823	25
1/2	1/6	10	441 098	25
1/2	1/4	10	319 076	25
1/2	3/8	10	266 516	25
3/4	1/4	10	320 409	25
3/4	3/8	10	266 509	25
3/4	1/2	10	266 493	25
1	3/8	10	266 455	25
1	1/2	10	266 486	25
1	3/4	10	266 479	25
1 1/4	1/2	1	267 582	25
1 1/4	3/4	1	267 568	25
1 1/4	1	5	266 462	25
1 1/2	1/2	1	267 742	25
1 1/2	3/4	1	267 728	25
1 1/2	1	10	267 605	25
1 1/2	1 1/4	1	267 704	25
2	1/2	1	317 089	25
2	3/4	1	267 681	25
2	1	1	267 667	25
2	1 1/4	1	267 643	25
2	1 1/2	1	267 629	25
2 1/2	1	1	321 772	25
2 1/2	1 1/4	1	321 765	25
2 1/2	1 1/2	1	321 864	25
2 1/2	2	1	322 533	25
3	1 1/2	1	321 840	25
3	2	1	321 857	25
3	2 1/2	1	321 871	25
4	3	1	321 888	25

**Reducer**

- gunmetal
 - R-thread, Rp-thread
 - round
- Model 3242**

R	Rp	PU	Article	DG
1/8	1/4	10	441 128	25
1/8	3/8	10	441 135	25
1/4	3/8	10	322 540	25
3/8	1/2	10	322 564	25
3/8	3/4	10	322 557	25
1/2	3/8	10	319 083	25
1/2	3/4	10	320 423	25
1/2	1	10	320 430	25
1/2	1 1/4	10	650 889	25
3/4	1/2	10	441 142	25
3/4	1	10	335 311	25
3/4	1 1/4	10	441 357	25
3/4	1 1/2	10	650 841	25
1	1 1/4	10	359 348	25
1	1 1/2	10	650 858	25
1	2	1	650 872	25
1 1/4	1 1/2	10	650 865	25

**Long nipple**

- gunmetal
 - R-thread
- Model 3530**

R	L	PU	Article	DG
1/4	40	1	441 456	25
1/4	60	1	441 463	25
1/4	80	1	441 470	25
1/4	100	1	441 555	25
3/8	40	10	282 400	25
3/8	60	10	282 417	25
3/8	80	5	282 424	25
3/8	100	5	282 431	25
3/8	120	5	282 448	25
3/8	150	1	282 455	25
3/8	200	1	282 462	25
1/2	40	10	267 308	25
1/2	50	10	650 896	25
1/2	60	10	267 315	25
1/2	70	1	449 216	25
1/2	80	5	267 322	25
1/2	90	5	650 919	25



Long nipple
- gunmetal
- R-thread
Model 3530

R	L	PU	Article	DG
½	100	5	267 339	25
½	110	5	650 926	25
½	120	5	267 346	25
½	140	5	319 700	25
½	150	5	267 353	25
½	160	1	319 717	25
½	180	1	319 724	25
½	200	5	267 377	25
¾	40	10	267 384	25
¾	50	10	650 933	25
¾	60	10	267 391	25
¾	70	10	650 940	25
¾	80	5	267 407	25
¾	90	10	650 957	25
¾	100	5	267 414	25
¾	110	5	650 964	25
¾	120	5	267 421	25
¾	140	1	318 413	25
¾	150	1	267 438	25
¾	160	1	318 420	25
¾	180	1	318 437	25
¾	200	1	267 445	25
1	40	5	267 247	25
1	50	5	650 971	25
1	60	5	267 254	25
1	70	5	650 988	25
1	80	5	267 261	25
1	90	5	650 995	25
1	100	5	267 278	25
1	110	5	651 008	25
1	120	5	267 285	25
1	150	1	267 292	25
1	200	1	319 694	25
1¼	50	5	651 015	25
1¼	60	5	318 482	25
1¼	70	5	651 022	25
1¼	80	5	318 499	25
1¼	90	5	651 039	25
1¼	100	5	318 505	25
1¼	110	5	651 046	25
1¼	120	5	318 512	25
1¼	150	1	318 529	25
1¼	200	1	318 536	25
1½	50	5	651 053	25
1½	60	5	319 755	25
1½	70	5	651 060	25
1½	80	5	319 762	25
1½	90	5	651 077	25
1½	100	5	319 779	25
1½	120	1	319 786	25
1½	150	1	319 748	25
1½	200	1	319 731	25
2	50	5	651 084	25
2	60	5	319 847	25
2	70	5	651 091	25
2	80	5	319 830	25
2	90	1	651 107	25
2	100	5	319 823	25
2	120	1	319 816	25
2	150	1	319 809	25
2	200	1	319 793	25



**Long nipple**

- gunmetal

Components

internal polygon

NoteNot suitable for potable water and
gas installations!**Model 3535**

G	L	PU	Article	DG
¾	40	5	319 670	25
¾	60	5	319 267	25
¾	80	5	319 335	25
¾	100	5	319 281	25
¾	120	5	319 687	25
½	40	5	319 274	25
½	60	5	319 366	25
½	80	5	319 359	25
½	100	5	319 342	25
½	120	5	319 656	25
¾	40	5	319 328	25
¾	60	5	319 298	25
¾	80	5	319 304	25
¾	100	5	319 311	25
¾	120	5	319 663	25
1	40	5	319 250	25
1	60	5	319 243	25
1	80	5	319 236	25
1	100	5	319 229	25
1	120	5	319 649	25

**Extension**

- gunmetal

Model 3525

R	Rp	L	RpS	PU	Article	DG
¾	¾	10		10	440 312 ¹	26
¾	¾	15		10	354 923	26
¾	¾	20		10	354 930	26
¾	¾	25		10	354 947	26
¾	¾	30		10	354 954	26
¾	¾	40		5	359 539	26
¾	¾	50	✓	5	359 553	26
½	½	12.5		10	364 854 ¹	26
½	½	15		10	651 121 ¹	26
½	½	17.5		10	354 961	26
½	½	20		10	354 978	26
½	½	25		10	354 985	26
½	½	30		10	354 992	26
½	½	40		10	355 005	26
½	½	50	✓	10	355 012	26
½	½	65	✓	10	357 221	26
½	½	80	✓	10	357 238	26
½	½	100	✓	5	357 245	26
½	½	120		5	440 299	26
½	½	150		5	440 305	26
¾	¾	12.5		10	440 558 ¹	26
¾	¾	15		10	364 861	26
¾	¾	20		10	355 029	26
¾	¾	25		10	355 036	26
¾	¾	30		10	355 043	26
¾	¾	40		10	355 050	26
¾	¾	50	✓	10	357 252	26
¾	¾	65	✓	1	357 269	26
¾	¾	80	✓	1	359 584	26
¾	¾	100	✓	1	359 577	26
1	1	15		10	440 572 ¹	26
1	1	20		10	440 589 ¹	26
1	1	25		10	357 184	26
1	1	30		10	357 191	26
1	1	40		10	357 207	26
1	1	50		10	357 214	26
1	1	65		5	440 596	26
1	1	80		5	440 466	26
1	1	100		5	440 473	26
1¼	1¼	20		10	440 497 ¹	26
1¼	1¼	25		5	440 503	26
1¼	1¼	30		5	440 510	26
1¼	1¼	40		5	440 527	26
1¼	1¼	50		5	440 534	26

RpS = Rp-thread can be shortened

¹⁾ without DVGW test mark

GUNMETAL ARTICLES
SCREW FITTINGS, CAPS, FLANGES
**Screw fitting**

- gunmetal
 - R-thread
 - flat sealing
- Components**
flat seal AFM 34/2

Model 3334

R	PU	Article	DG
3/8	5	320 188	25
1/2	5	320 195	25
3/4	5	320 201	25
1	5	320 218	25

**Screw fitting**

- gunmetal
- R-thread
- conical sealing

Components

polygon

Note

Not suitable for gas installation!

Model 3344

R	PU	Article	DG
3/8	10	446 871	25
1/2	10	446 888	25
3/4	5	446 895	25
1	5	446 901	25

**Screw fitting**

- gunmetal
- Rp-thread
- flat sealing

Components

polygon, flat seal AFM 34/2

Model 3330

Rp	PU	Article	DG
1/4	5	441 432	25
3/8	1	282 363	25
1/2	1	271 022	25
3/4	1	271 039	25
1	1	271 046	25
1 1/4	1	271 053	25
1 1/2	1	271 060	25
2	1	271 077	25
2 1/2	1	651 138	25
3	1	651 145	25

**Screw fitting**

- gunmetal
- Rp-thread
- conical sealing

Components

polygon

Note

Not suitable for gas installation!

Model 3340

Rp	PU	Article	DG
1/4	5	449 414	25
3/8	10	446 925	25
1/2	10	446 932	25
3/4	5	446 949	25
1	5	446 956	25
1 1/4	5	446 963	25
1 1/2	1	446 970	25
2	1	446 987	25

**Screw fitting**

- gunmetal
- R-thread, Rp-thread
- flat sealing

Components

flat seal AFM 34/2

Model 3331

R	Rp	PU	Article	DG
3/8	3/8	1	282 370	25
1/2	1/2	1	271 374	25
3/4	3/4	1	271 367	25
1	1	1	271 350	25
1 1/4	1 1/4	1	271 343	25
1 1/2	1 1/2	1	271 336	25
2	2	1	271 329	25
2 1/2	2 1/2	1	651 152	25
3	3	1	651 169	25

**Screw fitting**

- gunmetal
- R-thread, Rp-thread
- conical sealing

Components

polygon

Note

Not suitable for gas installation!

Model 3341

R	Rp	PU	Article	DG
3/8	3/8	5	446 994	25
1/2	1/2	10	447 007	25
3/4	3/4	10	447 014	25
1	1	5	447 021	25
1 1/4	1 1/4	5	447 038	25
1 1/2	1 1/2	1	447 045	25
2	2	1	447 052	25



**Screw fitting**

- gunmetal
- R-thread, Rp-thread
- conical sealing, angled

Components

polygon

Note

Not suitable for gas installation!

Model 3098

R	Rp	PU	Article	DG
$\frac{3}{8}$	$\frac{3}{8}$	1	148 041	25
$\frac{1}{2}$	$\frac{1}{2}$	1	145 804	25

**Screw fitting**

- gunmetal
- R-thread, Rp-thread
- flat sealing, angled

Components

polygon, flat seal AFM 34/2

Model 3088

R	Rp	PU	Article	DG
$\frac{1}{2}$	$\frac{1}{2}$	10	348 663	25
$\frac{3}{4}$	$\frac{3}{4}$	10	348 670	25
1	1	5	348 687	25
$1\frac{1}{4}$	$1\frac{1}{4}$	5	348 694	25
$1\frac{1}{2}$	$1\frac{1}{2}$	1	348 700	25
2	2	1	348 717	25

**Connection screw fitting**

- gunmetal
- R-thread, G-thread
- flat sealing

Components

polygon, flat seal AFM 34/2

Model 3335

R	G	PU	Article	DG
$\frac{3}{8}$	$\frac{1}{2}$	1	320 225	25
$\frac{1}{2}$	$\frac{3}{4}$	1	320 232	25
$\frac{3}{4}$	1	1	320 249	25
1	$1\frac{1}{4}$	1	320 256	25
$1\frac{1}{4}$	$1\frac{1}{2}$	1	319 618	25
$1\frac{1}{2}$	$1\frac{3}{4}$	1	319 625	25
2	$2\frac{1}{8}$	1	319 632	25

**Sanpress XL Flange****PN 16**

- gunmetal
- Rp-thread

Model 2259.2XL

DN	Rp	PU	Article	DG
65	$2\frac{1}{2}$	1	641 597	88
80	3	1	641 603	88
100	4	1	641 610	88

**Plug**

- gunmetal
- R-thread

Components

quadratic

Model 3291

R	PU	Article	DG
$\frac{1}{8}$	10	441 418*	25
$\frac{1}{4}$	10	320 072	25
$\frac{3}{8}$	10	281 847	25
$\frac{1}{2}$	10	266 646	25
$\frac{3}{4}$	10	266 639	25
1	10	266 622	25
$1\frac{1}{4}$	1	268 237	25
$1\frac{1}{2}$	1	268 190	25
2	1	268 213	25
$2\frac{1}{2}$	1	321 758	25

* = Discontinued, limited availability

**Plug**

- gunmetal
- R-thread

Components

quadratic, external rim

Model 3290

R	PU	Article	DG
$\frac{1}{8}$	10	441 425	25
$\frac{1}{4}$	10	320 133	25
$\frac{3}{8}$	10	320 096	25
$\frac{1}{2}$	10	320 102	25
$\frac{3}{4}$	10	320 089	25
1	10	320 294	25
$1\frac{1}{4}$	1	322 175	25
$1\frac{1}{2}$	1	322 168	25
2	1	322 151	25



Cap
- gunmetal
- Rp-thread
Components
polygon
Model 3301

Rp	PU	Article	DG
1/4	10	319 151	25
5/8	10	281 854	25
1/2	10	266 660	25
3/4	10	266 653	25
1	10	268 367	25
1 1/4	1	268 305	25
1 1/2	1	268 329	25
2	1	268 343	25



Tap extension
- gunmetal
- R-thread, Rp-thread
Components
plug, internal polygon
Note
Not suitable for gas installation!
Model 3527

R	Rp	L	RpS	PU	Article	DG
1/2	1/2	50	✓	10	320 263	25

RpS = Rp-thread can be shortened



BRASS ARTICLES
PLUGS



Plug
- brass
- G-thread
Components
quadratic
Model 1751

G	PU	Article	DG
1/8	10	106 676	20
1/4	10	102 173	20
3/8	10	101 756	20
1/2	10	100 797	20
5/8	10	101 626	20
1	10	102 883	20
1 1/2	10	106 584	20



Forcing plug
- plastic
- G-thread
Components
seal
Model 1516

G	PU	Article	DG
3/8	10	107 796	24
1/2	10/100	100 124	24
5/8	10	102 746	24



Forcing plug
- for leakage test
- plastic
- G-thread
- hot water resistant
Components
seal, metal thread insert
Model 1516.113

G	PU	Article	DG
3/8	10	116 644	24
1/2	10	100 766	24
5/8	10	107 666	24



Forcing plug
- for leakage test
- plastic
- G-thread
Components
hexagon socket
Model 1516.512

G	PU	Article	DG
1/2	10	105 419	24



Hexagonal nut
- brass
- G-thread
Model 1911

G	PU	Article	DG
1/8	5	117 290	20
1/4	5	109 264	20
3/8	10	104 696	20
1/2	10	102 241	20
5/8	10	103 347	20
1	10	106 195	20
1 1/4	5	113 391	20
1 1/2	5	120 115	20
2	5	128 302	20

CHROME-PLATED CONNECTORS ELBOWS

**Elbow 90°**

- brass
 - Rp-thread
- Model 1612**

Rp	CP	PU	Article	DG
½	✓	10	112 639	23
½	✓	10	105 600	23
¾	✓	5	112 141	23
1	✓	5	124 397	23

CP = chrome-plated

**Elbow 90°**

- brass
 - R-thread, Rp-thread
- Model 1613**

R	Rp	CP	PU	Article	DG
¼	¼	✓	10	135 935	23
½	½	✓	10	106 645	23
½	½	✓	10	102 586	23
¾	¾	✓	5	107 758	23
1	1	✓	5	121 457	23

CP = chrome-plated

**Elbow 45°**

- brass
 - R-thread, Rp-thread
- Model 1615**

R	Rp	CP	PU	Article	DG
½	½	✓	5	139 001	23
½	½	✓	5	115 555	23

CP = chrome-plated

CHROME-PLATED CONNECTORS WALL PLATES

**Wall plate**

- brass
 - Rp-thread
- Model 1421**

Rp1	Rp2	CP	PU	Article	DG
½	½	✓	10	109 158	24
½	½	✓	1	113 209	24
¾	¾	✓	5	127 800	24

CP = chrome-plated

CHROME-PLATED CONNECTORS T-PIECES, SLEEVES

**T-piece**

- brass
 - Rp-threads
- Model 1622**

Rp1	Rp2	Rp3	CP	PU	Article	DG
½	½	½	✓	10	114 275	23
½	½	½	✓	10	105 525	23
¾	¾	¾	✓	5	111 762	23
1	1	1	✓	5	130 190	23

CP = chrome-plated

**Sleeve**

- gunmetal
 - Rp-thread
- Model 3270**

Rp	CP	PU	Article	DG
½	✓	5	447 755	27
½	✓	5	447 762	27
¾	✓	5	447 779	27
1	✓	1	447 786	27

CP = chrome-plated

**Reducing sleeve**

- gunmetal
 - Rp-thread
- Model 3240**

Rp1	Rp2	CP	PU	Article	DG
½	¼	✓	5	447 809*	27
½	½	✓	5	447 816	27
¾	½	✓	5	447 823	27
1	½	✓	5	447 830	27
1	¾	✓	5	447 847	27

CP = chrome-plated

* = Discontinued, limited availability



**CHROME-PLATED CONNECTORS
NIPPLES, ADAPTERS**
**Double nipple**

- gunmetal
- R-thread

Components

polygon

Model 3280

R	CP	PU	Article	DG
1/8	✓	5	447 878*	27
1/4	✓	5	447 885	27
3/8	✓	5	447 892	27
1/2	✓	5	447 908	27
5/8	✓	5	447 915	27
1	✓	5	447 922	27

CP = chrome-plated

* = Discontinued, limited availability

**Adapter nipple**

- gunmetal
- R-thread, G-thread
- reduced

Components

roughened thread, polygon

Model 3246

R	G	CP	WIC	PU	Article	DG
5/8	1/2	✓	✓	5	448 219	27
1/2	3/4	✓	✓	10	448 226	27
1/2	1	✓	✓	1	448 233	27
5/8	1	✓	✓	5	448 240*	27
1	1 1/4	✓	✓	1	448 257	27

CP = chrome-plated

WIC = with internal cone

* = Discontinued, limited availability

**Adapter nipple**

- gunmetal
- R-thread, G-thread

Components

roughened thread, polygon

Model 3247

R	G	CP	PU	Article	DG
1/4	5/8	✓	10	458 867	27
5/8	1/2	✓	10	458 874	27
5/8	3/4	✓	10	458 881	27
1/2	3/4	✓	5	448 189	27
5/8	1	✓	1	448 196	27

CP = chrome-plated

**Adapter nipple**

- gunmetal
- G-thread, Rp-thread

Components

roughened thread, polygon

Model 3244

G	Rp	CP	PU	Article	DG
5/8	1/2	✓	5	448 264	27

CP = chrome-plated

**Reducer**

- gunmetal
- R-thread, Rp-thread

Components

polygon

Model 3241

R	Rp	CP	PU	Article	DG
1/4	5/8	✓	1	447 946	27
5/8	5/8	✓	5	447 953	27
5/8	1/4	✓	5	447 960	27
1/2	5/8	✓	1	447 977	27
1/2	1/4	✓	5	447 984	27
1/2	3/8	✓	10	447 991	27
5/8	3/8	✓	5	448 011	27
5/8	1/2	✓	10	448 028	27
1	1/2	✓	5	448 042	27
1	3/4	✓	5	448 059	27
1 1/4	1	✓	1	448 073	27

CP = chrome-plated

**Reducer**

- gunmetal
- R-thread, Rp-thread
- round

Model 3242

R	Rp	CP	PU	Article	DG
5/8	1/4	✓	1	448 097	27
5/8	3/8	✓	1	448 103	27
1/4	5/8	✓	5	448 110	27
5/8	1/2	✓	10	448 127	27
5/8	3/4	✓	5	448 134	27
1/2	3/8	✓	5	448 141	27
1/2	3/4	✓	10	448 158	27
5/8	1/2	✓	5	448 165	27
5/8	1	✓	5	448 172	27

CP = chrome-plated

**Adapter nipple**

- gunmetal
 - G-thread, M-thread
- Model 3251**

G	M	CP	PU	Article	DG
¾a	22x1i	✓	5	448 295	27

CP = chrome-plated

**Adapter nipple**

- gunmetal
 - G-thread, M-thread
- Model 3252**

G	M	CP	PU	Article	DG
½a	22x1i	✓	5	448 318	27
½i	22x1a	✓	5	448 332	27
¾i	22x1a	✓	10	448 325	27

CP = chrome-plated

**Adapter nipple**

- gunmetal
- M-thread, G-thread

Components

EPDM flat seal

Model 3253

G	M	CP	PU	Article	DG
½a	24x1a	✓	5	448 356	27
¾a	24x1a	✓	10	448 349	27

CP = chrome-plated

**Long nipple**

- gunmetal
- R-thread

Model 3530

R	L	CP	PU	Article	DG
¾	40	✓	5	447 465	27
¾	60	✓	1	447 472	27
¾	80	✓	1	447 489	27
¾	100	✓	1	447 496	27
½	40	✓	10	447 526	27
½	60	✓	10	447 533	27
½	80	✓	10	447 540	27
½	100	✓	5	447 557	27
½	120	✓	5	447 564	27
½	150	✓	1	447 571	27
½	200	✓	1	447 588	27
¾	40	✓	5	447 595	27
¾	60	✓	5	447 601	27
¾	80	✓	1	447 618	27
¾	100	✓	1	447 625	27
¾	120	✓	1	447 632	27
¾	150	✓	1	447 649	27
¾	200	✓	1	447 656	27
1	40	✓	1	447 663	27
1	80	✓	1	447 687	27
1	100	✓	1	447 694	27
1	120	✓	1	447 700	27

CP = chrome-plated



**Tap extension**

- gunmetal
 - G-female thread, G-male thread
- Components**
roughened thread, internal polygon
Model 3526

G	L	CP	PU	Article	DG
¾	10	✓	10	448 769	28
¾	15	✓	10	447 076 ¹	28
¾	20	✓	10	447 083 ¹	28
¾	25	✓	10	447 090 ¹	28
¾	30	✓	10	447 106 ¹	28
¾	40	✓	5	447 113 ¹	28
¾	50	✓	5	447 120 ¹	28
½	10	✓	10	447 151 ¹	28
½	15	✓	10	447 168 ¹	28
½	20	✓	10	447 175 ¹	28
½	25	✓	10	447 182 ¹	28
½	30	✓	10	447 199 ¹	28
½	40	✓	10	447 205 ¹	28
½	50	✓	10	447 212 ¹	28
½	65	✓	5	447 229 ¹	28
½	80	✓	5	447 236 ¹	28
½	100	✓	5	447 243 ¹	28
¾	10	✓	5	447 274 ¹	28
¾	15	✓	10	447 281 ¹	28
¾	20	✓	10	447 298 ¹	28
¾	25	✓	10	447 304 ¹	28
¾	30	✓	10	447 311 ¹	28
¾	40	✓	10	447 328 ¹	28
¾	65	✓	5	447 342 ¹	28
¾	80	✓	5	447 359 ¹	28
¾	100	✓	5	447 366 ¹	28
1	20	✓	1	447 380	28
1	30	✓	1	447 403	28
1	80	✓	1	447 441 [*]	28

CP = chrome-plated

¹⁾ long female thread

* = Discontinued, limited availability

CHROME-PLATED CONNECTORS PLUGS

**Plug**

- brass
- G-thread

Components

quadratic

Model 1751

G	CP	PU	Article	DG
⅛	✓	10	155 735	21
¼	✓	10	137 649	21
¾	✓	10	108 472	21
½	✓	10	105 099	21
¾	✓	10	113 797	21
1	✓	5	124 465	21

CP = chrome-plated

**Cap**

- brass
- G-thread
- thermally relaxed

Components

polygon

Model 1761

G	CP	PU	Article	DG
¾	✓	10	107 741	21
½	✓	10	107 734	21
¾	✓	10	106 782	21
1	✓	5	120 092	21

CP = chrome-plated

**Plug**

- for protection of capped pipe connection, tap rosette ID20.5
- brass
- G-thread

Components

quadratic

Model 1752

G	PU	Article	DG
¾	10	110 123	24
½	10	102 814	24
¾	10	112 592	24

**CHROME-PLATED CONNECTORS
DOUBLE CONNECTION PIECES**


Double connection piece
- brass
- G-thread, 2 Rp-threads
Model 1641

Rp1	G	Rp2	CP	PU	Article	DG
1/2	1/2	1/2	✓	5	106 881	23

CP = chrome-plated



Hexagonal nut
- brass
- G-thread
Model 1911

G	CP	PU	Article	DG
1/4	✓	10	140 083	21
3/8	✓	10	108 144	21
1/2	✓	10	108 670	21

CP = chrome-plated

HOSE CONNECTORS


Hose screw fitting
- brass
- flat sealing
Components
knurled union nut
Model 1811

IDH	GNT	CP	PU	Article	DG
3/8	1/2	✓	5	123 505	24
1/2	3/4	✓	5	105 327	24
3/4	1	✓	5	116 026 ¹⁾	24
1	1 1/4	✓	5	142 483 ¹⁾	24
3/8	1/2		5	109 318	24
1/2	3/4		5	101 473	24
3/4	1		5	104 276 ¹⁾	24
1	1 1/4		5	112 325 ¹⁾	24
1 1/4	1 1/2		2	127 909 ¹⁾	24
1 1/2	1 3/4		2	151 638 ¹⁾	24

IDH = for ID hose

GNT = G nut thread

CP = chrome-plated

¹⁾ multi-sided nut



Hose screw fitting
- brass
- conical sealing
Components
knurled union nut
Model 1812

IDH	GNT	CP	PU	Article	DG
1/2	3/4	✓	5	117 696	24
3/8	1/2		5	129 323	24
1/2	3/4		5	109 073	24
3/4	1		5	111 793	24

IDH = for ID hose

GNT = G nut thread

CP = chrome-plated



Hose screw fitting
- brass
- flat sealing, angled
Components
cap nut
Model 1813

IDH	GNT	PU	Article	DG
1/2	3/4	10	107 949	24
3/4	1	10	126 360	24

IDH = for ID hose

GNT = G nut thread



Hose screw fitting
- brass
- flat sealing, reduced
Components
knurled union nut
Model 1814

IDH	GNT	PU	Article	DG
3/8	3/4	5	124 779	24
1/2	1	5	124 755 ¹⁾	24
3/8	3/4	5	113 322	24
1/2	1	5	110 642 ¹⁾	24
3/4	1 1/4	5	129 798 ¹⁾	24

IDH = for ID hose

GNT = G nut thread

¹⁾ multi-sided nut



**Hose screw fitting**

- brass

- flat sealing

Components

knurled union nut

Model 1817

IDH	GNT	CP	PU	Article	DG
½	½	✓	5	121 723	24
¾	¾	✓	5	131 807	24
½	½		5	111 717	24
¾	¾		5	114 008	24
1	1		5	124 694	24

IDH = for ID hose

GNT = G nut thread

CP = chrome-plated

**Hose screw fitting**

- brass

- flat sealing

Components

knurled union nut (aerator thread M22)

Model 1819

IDH	M	CP	PU	Article	DG
½	22x1a	✓	10	106 843	24

IDH = for ID hose

CP = chrome-plated

**Hose screw fitting**

- brass

- flat sealing

Components

knurled union nut

Model 1821

IDH	GNT	PU	Article	DG
⅜	½	10	137 533	24
½	¾	10	113 384	24
¾	1	10	120 023 ¹⁾	24

IDH = for ID hose

GNT = G nut thread

¹⁾ multi-sided nut**Standpipe screw fitting**

- brass

- R-thread

- flat sealing

Components

knurled union nut, EPDM flat seal

Model 1831

R	IDH	GNT	PU	Article	DG
⅜	⅜	½	10	124 878	24
½	½	¾	10	105 648	24
¾	¾	1	10	109 707 ¹⁾	24
1	1	1¼	5	112 318 ¹⁾	24
1¼	1¼	1½	1	123 642 ¹⁾	24
1½	1½	1¾	1	128 739 ¹⁾	24
2	2	2%	1	138 653 ¹⁾	24

IDH = for ID hose

GNT = G nut thread

¹⁾ multi-sided nut**Standpipe screw fitting**

- brass

- R-thread

- conical sealing

Components

knurled union nut

Model 1832

R	IDH	GNT	PU	Article	DG
⅜	⅜	½	10	122 416	24
½	½	¾	10	104 498	24
¾	¾	1	10	108 816	24
1	1	1¼	5	110 734 ¹⁾	24
1¼	1¼	1½	1	119 454 ¹⁾	24
1½	1½	1¾	1	125 219 ¹⁾	24
2	2	2%	1	131 432 ¹⁾	24

IDH = for ID hose

GNT = G nut thread

¹⁾ multi-sided nut**Standpipe screw fitting**

- Rp-thread

- flat sealing

Components

knurled union nut, EPDM flat seal

Model 1841

Rp	IDH	GNT	PU	Article	DG
⅜	⅜	½	10	145 026	24
½	½	¾	10	119 690	24
¾	¾	1	10	126 568 ¹⁾	24
1	1	1¼	5	130 121 ¹⁾	24
1¼	1¼	1½	1	150 761 ¹⁾	24

IDH = for ID hose

GNT = G nut thread

¹⁾ multi-sided nut

**Standpipe screw fitting**

- brass
 - Rp-thread
 - conical sealing
- Components**
knurled union nut
Model 1842

Rp	IDH	GNT	PU	Article	DG
3/8	3/8	1/2	10	145 699	24
1/2	1/2	3/4	10	121 013	24
3/4	3/4	1	10	125 646 ¹⁾	24
1	1	1 1/4	5	127 916 ¹⁾	24
1 1/4	1 1/4	1 1/2	1	151 232 ¹⁾	24
1 1/2	1 1/2	1 3/4	1	154 325 ¹⁾	24

IDH = for ID hose

GNT = G nut thread

¹⁾ multi-sided nut**Hose connector**

- brass
 - R-thread
- Model 1845**

R	IDH	CP	PU	Article	DG
1/4	1/4	✓	5	140 540	24
3/8	3/8	✓	10	131 067 ¹⁾	24
1/2	1/2	✓	5	120 702 ¹⁾	24
3/4	3/4	✓	10	137 212 ¹⁾	24
1/8	1/8		5	112 097	24
1/4	1/4		5	110 598	24
3/8	3/8		10	105 112 ¹⁾	24
1/2	1/2		10	101 442	24
3/4	3/4		10	102 548 ¹⁾	24
1	1		10	104 467 ¹⁾	24

IDH = for ID hose

CP = chrome-plated

¹⁾ with polygon**Hose connector**

- brass
 - Rp-thread
- Model 1846**

Rp	IDH	CP	PU	Article	DG
1/4	1/4	✓	10	125 431	24
3/8	3/8	✓	10	135 393 ¹⁾	24
1/2	1/2	✓	10	136 185 ¹⁾	24
3/4	3/4	✓	5	145 781 ¹⁾	24
1/8	1/8		5	129 606	24
1/4	1/4		5	130 084	24
3/8	3/8		10	112 479 ¹⁾	24
1/2	1/2		10	105 679	24
3/4	3/4		10	111 106 ¹⁾	24
1	1		10	118 105 ¹⁾	24

IDH = for ID hose

CP = chrome-plated

¹⁾ with polygon**Hose connector**

- brass
 - light-weight version
- Model 1851**

IDH	PU	Article	DG
1/2	10	109 875	24
3/4	10	108 168	24
1	10	124 298	24

IDH = for ID hose

**Hose connector**

- brass
 - heavy duty version
- Model 1852**

IDH	PU	Article	DG
3/8	10	124 007	24
1/2	10	110 925	24
3/4	10	108 632	24
1	5	130 701	24

IDH = for ID hose

**Garden sprinkler**

- brass
- Model 1855**

IDH	PU	Article	DG
1/2	10	114 251	24
3/4	5	118 266	24

IDH = for ID hose





Hose clip
- galvanised steel
Components
continuous screw
Model 1853

d	IDH	PU	Article	DG
10–16	1/4	100	112 721	24
12–22	1/2	100	103 330	24
16–27	3/4	1000	104 580	24
25–40	1 1/4	100	109 868*	24
35–50	1 1/2	50	114 039	24

IDH = for ID hose

* = Discontinued, limited availability



Hose connector
- for flat and conical sealing screw fitting
- brass
Model 1822-260

G	IDH	PU	Article	DG
1/2	3/8	1	132 767	24
3/4	1/2	1	118 518	24
1	3/4	1	124 243	24

IDH = for ID hose



Union nut
- brass
- G-thread
Components
polygon
Model 1121-654

G	d	PU	Article	DG
1/2	16.7	1	110 208	24
3/4	22	1	107 895	24
1	26.8	1	105 709	24
1 1/4	33.8	1	103 811	24
1 1/2	42.4	1	115 531	24
2	50.5	1	119 492	24



Union nut
- brass
- G-thread
Model 1811-654

G	PU	Article	DG
1/2	1	118 860	24
3/4	1	110 185	24
1	1	117 085¹⁾	24

¹⁾ with polygon

ACCESSORIES
SPARE PARTS**Countersinker**

- for shortening of extensions, long wall plate or connection elbow

Components

allen key

Model 94980

	Rp	PU	Article	DG
	1/2	1/40	131 111	74

**Chip collector**

- plastic
- depth-adjustable

Model 94981

	PU	Article	DG
	1	138 783	74

**Cutting panel**

- can be used on both sides

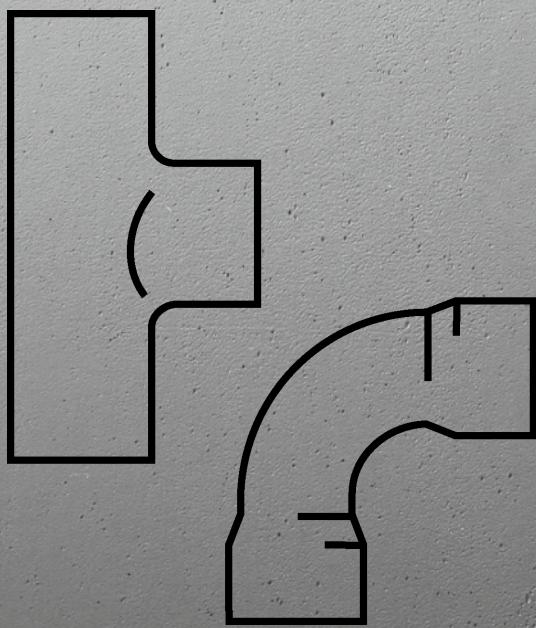
Model 94980.1-584

	PU	Article	DG
	1	146 405	74



Soldered fittings

Piping technology



viega



Soldered fittings made of gunmetal and copper for copper pipes.

Marking

Manufacturer, pipe dimension, batch, approval markings (DVGW), quality seal RAL-RG 641/4 (for d12-54)



Dimensions

d6–108.0

Note – Standards and approvals

Gunmetal connectors in accordance with DVGW Worksheet GW 6.

Copper connectors in accordance with DVGW Worksheet GW 8 suitable for copper pipes in accordance with DVGW Worksheet GW 392.

BHKS and ZVSHK liability transfer agreements for copper and gunmetal connectors, as well as wall lead-ins made of gunmetal.

Gunmetal connectors approval in accordance with DVGW Reg. No. DV-7401AO2956.

Copper connectors approval in accordance with DVGW Reg. No. DV-7411AO2955.

Angle models 95090 and 95092 are not approved for use in gas and potable water installations.

Press connector material

Copper: 99.9 % Cu-DHP

Gunmetal: CC499K

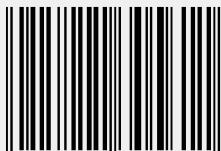
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.



ELBOWS

**Elbow 90°**

- copper
 - soldered connection
- Note**
WRAS approved product
Model 95002A

Cu	d	PU	Article	DG
	6	10	122 645	80
	8	10	109 288	80
	10	10	102 494	80
✓	12	10	100 513	80
✓	14	10	467 463	80
✓	15	10/500	100 018	80
✓	16	10	467 470	80
✓	18	10/250	100 148	80
✓	22	10/250	100 063	80
✓	28	10/100	100 193	80
✓	35	10/50	101 046	80
✓	42	10	102 777	80
✓	54	10	104 115	80
	64.0	1	119 829	80
	76.1	1	125 080	80
	88.9	1	127 077	80
	108.0	1	138 431	80

Cu = quality seal for d12-54

**Elbow 90°**

- copper
 - soldered connection, plug-in end
- Note**
WRAS approved product
Model 95001A

Cu	d	PU	Article	DG
	8	10	117 184	80
	10	10	105 136	80
✓	12	10	101 510	80
✓	14	10	465 742	80
✓	15	10/250	100 155	80
✓	16	10	467 456	80
✓	18	10/250	100 575	80
✓	22	10/250	100 391	80
✓	28	10/100	100 827	80
✓	35	10	103 415	80
✓	42	5	108 052	80
✓	54	5	112 028	80
	64.0	1	594 350	80
	76.1	1	634 254	80
	88.9	1	634 261	80

Cu = quality seal for d12-54

**Elbow 45°**

- copper
 - soldered connection
- Note**
WRAS approved product
Model 95041

Cu	d	PU	Article	DG
	10	10	110 420	80
✓	12	10	103 309	80
✓	14	10	467 500	80
✓	15	10/250	100 483	80
✓	16	10	467 517	80
✓	18	10/250	101 077	80
✓	22	10/250	100 704	80
✓	28	10/100	101 459	80
✓	35	10	104 016	80
✓	42	5	108 823	80
✓	54	5	112 196	80
	64.0	1	138 394	80
	76.1	1	144 043	80
	88.9	1	144 425	80
	108.0	1	158 071	80

Cu = quality seal for d12-54

**Elbow 45°**

- copper
 - soldered connection, plug-in end
- Note**
WRAS approved product
Model 95040

Cu	d	PU	Article	DG
	10	10	109 325	80
✓	12	10	103 019	80
✓	14	10	467 487	80
✓	15	10/250	100 292	80
✓	16	10	467 494	80
✓	18	10/250	100 773	80
✓	22	10/250	100 605	80
✓	28	10/100	101 336	80
✓	35	10	104 955	80
✓	42	5	110 338	80
✓	54	5	114 916	80
	64.0	1	594 244	80
	76.1	1	633 837	80
	88.9	1	633 844	80

Cu = quality seal for d12-54

**Elbow 180°**

- copper
 - soldered connection
- Model 95060**

d	PU	Article	DG
10	10	117 542	80
12	10	121 785	80
15	10	115 951	80
18	10	113 445	80
22	10	121 518	80
28	10	128 029	80

**Crossover**

- copper
 - soldered connection
- Note**
WRAS approved product
Model 95085

Cu	d	PU	Article	DG
✓	15	10	102 159	80
✓	18	10	104 672	80
✓	22	10	103 798	80

Cu = quality seal for d12-54

**Crossover**

- copper
 - soldered connection, plug-in end
- Note**
WRAS approved product
Model 95086

Cu	d	PU	Article	DG
✓	12	10	107 864	80
✓	15	10	102 012	80
✓	18	10	104 481	80
✓	22	10	105 396	80

Cu = quality seal for d12-54

**Elbow 90°**

- copper
 - soldered connection
- Note**
WRAS approved product
Model 95090

d1	d2	PU	Article	DG
8	8	10	107 901	80
10	10	10	103 132	80
12	12	10	100 803	80
14	14	10	467 524	80
15	12	10	116 897	80
15	15	10/500	100 094	80
16	16	10	467 531	80
18	18	10/250	100 452	80
22	22	10/250	100 278	80
28	28	10/100	100 711	80
35	35	10	103 088	80
42	42	5	106 416	80
54	54	5	109 905	80
64.0	64.0	1	594 411	80
76.1	76.1	1	594 428	80
88.9	88.9	1	594 435	80
108.0	108.0	1	594 442	80



**Elbow 90°**

- copper
 - soldered connection, plug-in end
- Note**
WRAS approved product
Model 95092

d	PU	Article	DG
8	10	113 773	80
10	10	108 700	80
12	10	102 920	80
14	10	467 548	80
15	10/250	100 414	80
16	10	467 555	80
18	10/250	101 169	80
22	10/100	100 933	80
28	10/100	102 067	80
35	10	107 079	80
42	5	113 995	80
54	5	118 891	80

T-PIECES**T-piece**

- copper
 - soldered connections
- Note**
WRAS approved product
Model 95130

Cu	d1	d2	d3	PU	Article	DG
6	6	6	6	10	107 475	80
8	6	8	8	10	128 968	80
8	8	8	10	10	105 747	80
10	6	10	10	10	120 009	80
10	10	10	10	10	104 092	80
12	8	12	10	10	136 635	80
12	10	12	10	10	109 745	80
✓	12	12	12	10	101 435	80
✓	12	15	12	10	106 799*	80
✓	14	12	12	10	584 412	80
✓	14	12	14	10	467 586	80
✓	14	14	12	10	584 429	80
✓	14	14	14	10	467 562	80
✓	14	16	14	10	584 436	80
	15	8	15	10	120 245	80
	15	10	15	10	106 355	80
✓	15	12	12	10	103 569	80
✓	15	12	15	10	101 848	80
✓	15	15	12	10	104 863	80
✓	15	15	15	10/250	100 131	80
✓	15	18	15	10	103 200	80
✓	15	22	15	10	105 143	80
✓	16	12	14	10	584 443	80
✓	16	12	16	10	467 593	80
✓	16	14	12	10	584 962	80
✓	16	14	14	10	584 955	80
✓	16	14	16	10	467 609	80
✓	16	16	16	10	467 579	80
✓	16	18	14	10	584 979	80
✓	16	18	16	10	584 986	80
✓	18	12	12	10	120 122	80
✓	18	12	15	10	107 413	80
✓	18	12	18	10	103 606	80
✓	18	14	14	10	584 993	80
✓	18	14	16	10	585 006	80
✓	18	14	18	10	467 616	80
✓	18	15	15	10/250	101 053	80
✓	18	15	18	10/250	100 582	80
✓	18	16	14	10	585 013	80
✓	18	16	16	10	585 020	80
✓	18	16	18	10	467 623	80
✓	18	18	12	10	114 565	80
✓	18	18	14	10	585 037	80
✓	18	18	15	10/100	102 890	80
✓	18	18	16	10	585 044	80
✓	18	18	18	10/250	100 612	80

Cu = quality seal for d12-54

* = Discontinued, limited availability

**T-piece**

- copper
- soldered connections

Note

WRAS approved product

Model 95130

Cu	d1	d2	d3	PU	Article	DG	
✓	18	22	18	10	104 689	80	
✓	22	12	22	10	104 733	80	
✓	22	14	18	10	592 585	80	
✓	22	14	22	10	467 630	80	
✓	22	15	15	10/100	101 725	80	
✓	22	15	18	10	102 944	80	
✓	22	15	22	10/250	100 445	80	
✓	22	16	16	10	585 051	80	
✓	22	16	18	10	585 068	80	
✓	22	16	22	10	467 647	80	
✓	22	18	15	10	105 297	80	
✓	22	18	16	10	585 075	80	
✓	22	18	18	10/100	103 217	80	
✓	22	18	22	10/100	101 497	80	
✓	22	22	14	10	585 082	80	
✓	22	22	15	10	102 456	80	
✓	22	22	16	10	585 099	80	
✓	22	22	18	10	104 702	80	
✓	22	22	22	10/100	100 476	80	
✓	22	28	22	10	105 204	80	
✓	28	12	28	10	114 183	80	
✓	28	15	22	10	106 737	80	
✓	28	15	28	10/100	101 619	80	
✓	28	18	18	10	114 947	80	
✓	28	18	22	10	109 219	80	
✓	28	18	28	10	102 852	80	
✓	28	22	15	10	112 943	80	
✓	28	22	18	10	122 119	80	
✓	28	22	22	10	103 248	80	
✓	28	22	28	10/100	101 282	80	
✓	28	28	15	10	109 424	80	
✓	28	28	18	10	113 032	80	
✓	28	28	22	10	106 232	80	
✓	28	28	28	10/100	101 022	80	
✓	28	35	28	10	115 760	80	
✓	35	15	35	10	107 291	80	
✓	35	18	35	10	109 899	80	
✓	35	22	22	5	123 673	80	
✓	35	22	28	10	113 599	80	
✓	35	22	35	10	104 375	80	
✓	35	28	22	5	122 676	80	
✓	35	28	28	10	110 727	80	
✓	35	28	35	10	105 808	80	
✓	35	35	22	5	121 235	80	
✓	35	35	28	10	117 580	80	
✓	35	35	35	10	104 184	80	
✓	42	15	42	5	118 556	80	
✓	42	18	42	5	125 479	80	
✓	42	22	42	5	111 595	80	
✓	42	28	42	5	110 383	80	
✓	42	35	35	5	122 591	80	
✓	42	35	42	5	113 711	80	
✓	42	42	42	5	108 236	80	
✓	54	22	54	5	118 792	80	
✓	54	28	54	5	117 467	80	
✓	54	35	54	5	117 818	80	
✓	54	42	54	5	119 652	80	
✓	54	54	54	5	110 819	80	
64.0	42	64.0	1	595 227	80		
64.0	54	64.0	1	595 234	80		
64.0	64.0	64.0	1	131 722	80		
76.1	54	76.1	1	595 357	80		
76.1	64.0	76.1	1	595 364	80		
76.1	76.1	76.1	1	135 911	80		
88.9	54	88.9	1	634 292	80		

Cu = quality seal for d12-54

* = Discontinued, limited availability



**T-piece**

- copper
- soldered connections

Note

WRAS approved product

Model 95130

Cu	d1	d2	d3	PU	Article	DG
	88.9	64.0	88.9	1	595 241	80
	88.9	76.1	88.9	1	595 371	80
	88.9	88.9	88.9	1	137 021	80
	108.0	108.0	108.0	1	151 003	80

Cu = quality seal for d12-54

* = Discontinued, limited availability

**T-piece**

- gunmetal
- soldered connections, Rp-thread

Note

WRAS approved product

Model 94130G

d1	Rp	d2	PU	Article	DG
12	1/2	12	10	150 600	30
14	1/2	14	10	475 772	30
15	3/8	15	10	131 029	30
15	1/2	15	10	102 401	30
16	1/2	16	10	475 789	30
18	3/8	18	10	140 823	30
18	1/2	18	10	103 767	30
18	3/4	18	10	157 999	30
22	3/8	22	10	119 195	30
22	1/2	22	10	101 978	30
22	3/4	22	10	109 141	30
28	1/2	28	10	103 453	30
28	3/4	28	5	112 035	30
28	1	28	5	258 955	30
35	1/2	35	5	152 734	30
35	3/4	35	5	123 390	30
35	1 1/4	35	5	136 734	30
42	1 1/2	42	5	157 678	30

CROSS T-PIECES

**Cross piece**

- gunmetal
- soldered connection

Model 94180

d	PU	Article	DG
15	10	138 851	30
18	10	134 464	30
22	10	121 884	30
28	5	135 508	30

ADAPTERS/ELBOWS

**Adapter**

- gunmetal
- soldered connection, R-thread

Note

WRAS approved product

Model 94243G

d	R	PU	Article	DG
8	1/4	10	151 614	30
8	3/8	10	145 002	30
10	1/4	10	136 673	30
10	3/8	10	114 060	30
10	1/2	10	112 400	30
12	1/4	10	132 620	30
12	3/8	10	101 152	30
12	1/2	10	101 398	30
14	3/8	10	467 746	30
14	1/2	10	467 739	30
15	3/8	10	101 657	30
15	1/2	10/500	100 025	30
15	3/4	10	102 234	30
16	1/2	10	467 753	30
16	3/4	10	467 760	30
18	1/2	10/250	100 650	30
18	3/4	10	101 039	30
22	1/2	10	101 749	30
22	3/4	10/250	100 322	30
22	1	10/100	100 889	30
28	1/2	10	121 228	30
28	3/4	10	102 913	30
28	1	10/100	100 285	30
28	1 1/4	10	105 839	30
35	1	10	107 109	30
35	1 1/4	10	102 661	30
35	1 1/2	10	174 484	30
42	1 1/4	10	141 905	30
42	1 1/2	10	106 638	30
42	2	5	258 481	30
54	1 1/2	5	169 305	30
54	2	5	109 196	30
64.0	2 1/2	1	138 202	30
76.1	2 1/2	1	137 236	30
88.9	3	1	140 007	30
108.0	4	1	159 634	30

**Adapter**

- gunmetal
- plug-in end, R-thread

Note

WRAS approved product

Model 94280G

d	R	PU	Article	DG
15	1/2	10	116 040	30
18	1/2	10	120 221	30
22	1/2	10	131 166	30
22	3/4	10	117 894	30
28	1	10	126 940	30
35	1 1/4	1	140 946	30
42	1 1/2	1	142 841	30



**Adapter**

- gunmetal
- soldered connection, Rp-thread

Note

WRAS approved product

Model 94270G

d	Rp	PU	Article	DG
10	1/4	10	118 976	30
10	3/8	10	118 051	30
10	1/2	10	119 515	30
12	3/8	10	105 259	30
12	1/2	10	104 214	30
14	1/2	10	475 758	30
15	3/8	10	101 787	30
15	1/2	10/250	100 254	30
15	3/4	10	104 771	30
16	1/2	10	475 765	30
18	1/2	10/100	100 940	30
18	3/4	10	102 180	30
22	1/2	10	101 664	30
22	3/4	10/100	100 728	30
22	1	10	102 470	30
28	3/4	10	104 139	30
28	1	10/100	100 964	30
28	1 1/4	5	107 192	30
35	3/4	5	165 864	30
35	1	10	107 857	30
35	1 1/4	10	108 267	30
42	1 1/4	5	163 419	30
42	1 1/2	5	117 597	30
54	2	5	160 586	30
64.0	2 1/2	1	144 418	30

**Plug-in piece**

- gunmetal
- plug-in end, Rp-thread

Note

WRAS approved product

Model 94246G

d	Rp	PU	Article	DG
12	3/8	10	117 917	30
12	1/2	10	119 669	30
14	1/2	10	467 784*	30
15	3/8	10	118 549	30
15	1/2	10	106 553	30
18	1/2	10	111 274	30
18	3/4	10	132 873	30
22	1/2	10	112 455	30
22	3/4	10	118 846	30
28	3/4	10	131 838	30
28	1	10	117 849	30
35	1 1/4	1	133 252	30

* = Discontinued, limited availability

**Adapter**

- gunmetal
- soldered connection, Rp-thread

Components

anti-twist protection

Model 94270GF

d	Rp	PU	Article	DG
15	1/2	10	103 880	30

**Adapter elbow 90°**

- gunmetal
- soldered connection, Rp-thread

Model 94090G

d	Rp	PU	Article	DG
12	3/8	10	117 887	30
12	1/2	10	105 693	30
14	1/2	10	467 692	30
15	3/8	10	148 362	30
15	1/2	10/250	100 667	30
15	3/4	10	130 114	30
16	1/2	10	467 708	30
18	1/2	10	104 436	30
18	3/4	10	109 011	30
22	1/2	10/100	106 102	30
22	3/4	10	107 581	30
22	1	10	113 865	30
28	3/4	10	144 203	30
28	1	10	109 561	30
35	1 1/4	5	173 494	30
42	1 1/2	1	166 397	30
54	2	1	151 676	30



Adapter elbow 90°
 - gunmetal
 - soldered connection, R-thread
Note
 WRAS approved product
Model 94092G

d	R	PU	Article	DG
12	¾	10/250	103 910	30
12	½	10	108 687	30
14	½	10	467 715	30
15	¾	10	106 577	30
15	½	10/250	100 568	30
16	½	10	467 722	30
18	½	10	107 635	30
18	¾	10	133 108	30
22	½	10	136 307	30
22	¾	10	107 208	30
22	1	10	144 067	30
28	¾	10	131 739	30
28	1	10	149 970	30
35	1¼	5	138 691	30

SLEEVES



Sleeve
 - copper
 - soldered connection
Model 95270

Cu	d	PU	Article	DG
	6	10	108 717	80
	8	10	107 093	80
	10	10	102 357	80
✓	12	10	100 872	80
✓	14	10	467 654	80
✓	15	10/500	100 117	80
✓	16	10	467 661	80
✓	18	10/250	100 469	80
✓	22	10/250	100 353	80
✓	28	10/100	100 698	80
✓	35	10	102 616	80
✓	42	5	105 433	80
✓	54	5	106 744	80
	64.0	1	124 038	80
	76.1	1	127 862	80
	88.9	1	128 319	80
	108.0	1	146 481	80

Cu = quality seal for d12-54



REDUCTIONS

**Reducing sleeve**

- copper
- soldered connection
Note
WRAS approved product
Model 95240

Cu	d1	d2	PU	Article	DG
	8	6	10	142 872	80
	10	6	10	121 082	80
	10	8	10	121 150	80
	12	8	10	120 504	80
	12	10	10	107 420	80
	14	10	10	585 136	80
✓	14	12	10	464 301	80
	15	10	10	110 154	80
✓	15	12	10	102 524	80
✓	16	12	10	464 318	80
✓	16	14	10	464 325	80
✓	18	12	10	106 874	80
✓	18	14	10	464 332	80
✓	18	15	10	101 176	80
✓	18	16	10	464 349	80
✓	22	12	10	110 758	80
✓	22	14	10	464 356	80
✓	22	15	10	101 565	80
✓	22	16	10	464 363	80
✓	22	18	10	101 602	80
✓	28	15	10	105 037	80
✓	28	16	10	585 143	80
✓	28	18	10	106 256	80
✓	28	22	10	102 111	80
✓	35	22	10	109 738	80
✓	35	28	10	105 334	80
✓	42	22	5	121 280	80
✓	42	28	5	117 269	80
✓	42	35	5	111 687	80
✓	54	28	5	124 076	80
✓	54	35	5	120 788	80
✓	54	42	5	116 118	80
	64.0	54	1	594 374	80
	76.1	54	1	634 278	80
	76.1	64.0	1	594 381	80
	88.9	76.1	1	594 398	80
	108.0	88.9	1	594 404	80

Cu = quality seal for d12-54

**Reducer**

- copper
- plug-in end, soldered connection

Note

WRAS approved product

Model 95243

Cu	d1	d2	PU	Article	DG	
	10a	6	10	124 540	80	
	10a	8	10	119 805	80	
	12a	6	10	123 796	80	
	12a	8	10	116 187	80	
	12a	10	10	104 290	80	
✓	14a	12	10	465 674	80	
	15a	10	10	105 983	80	
✓	15a	12	10	101 060	80	
✓	16a	12	10	465 681	80	
✓	16a	14	10	465 698	80	
✓	18a	12	10	104 566	80	
✓	18a	14	10	465 704	80	
✓	18a	15	10	100 520	80	
✓	18a	16	10	465 711	80	
✓	22a	12	10	108 298	80	
✓	22a	14	10	465 728	80	
✓	22a	15	10	100 841	80	
✓	22a	16	10	465 735	80	
✓	22a	18	10	100 780	80	
✓	28a	12	10	118 013	80	
✓	28a	14	10	585 112	80	
✓	28a	15	10	103 156	80	
✓	28a	16	10	585 129	80	
✓	28a	18	10	103 637	80	
✓	28a	22	10/100	101 015	80	
✓	35a	15	10	115 296	80	
✓	35a	18	10	115 180	80	
✓	35a	22	10	105 792	80	
✓	35a	28	10	103 118	80	
✓	42a	15	5	133 313	80	
✓	42a	22	5	116 392	80	
✓	42a	28	5	110 260	80	
✓	42a	35	5	106 935	80	
✓	54a	28	5	118 648	80	
✓	54a	35	5	115 852	80	
✓	54a	42	5	112 530	80	
	64.0a	35	1	594 169	80	
	64.0a	42	1	594 176	80	
	64.0a	54	1	126 261	80	
	76.1a	35	1	594 190	80	
	76.1a	42	1	594 183	80	
	76.1a	54	1	127 732	80	
	76.1a	64.0	1	594 206	80	
	88.9a	54	1	634 308	80	
	88.9a	64.0	1	594 237	80	
	88.9a	76.1	1	132 866	80	
	108.0a	64.0	1	594 213	80	
	108.0a	76.1	1	594 220	80	
	108.0a	88.9	1	150 709	80	

Cu = quality seal for d12-54

SCREW FITTINGS**Screw fitting**

- for gas supply line
- gunmetal
- soldered connection
- flat sealing

Components

flat seal AFM 34/2

Model 94330

d	PU	Article	DG
15	10	110 239	30
18	10	122 249	30
22	10	116 583	30
28	5	154 196	30
35	5	176 174	30



**Adapter union**

- for gas supply line
- gunmetal/brass
- gunmetal nozzle, brass threaded connection
- soldered connection, Rp-thread
- flat sealing

Components

flat seal AFM 34/2

Model 94330G

d	Rp	PU	Article	DG
15	½	10	113 421	30
18	½	10	120 856	30
22	¾	10	117 399	30
28	1	5	119 478	30

**Adapter union**

- for gas supply line
- gunmetal/brass
- gunmetal nozzle, brass threaded connection
- soldered connection, R-thread
- flat sealing

Components

flat seal AFM 34/2

Model 94331G

d	R	PU	Article	DG
15	½	10	109 806	30
18	½	10	120 146	30
22	¾	10	112 967	30
28	1	5	133 535	30
35	1¼	5	220 839	30

**Screw fitting**

- gunmetal
- soldered connection
- conical sealing

Note

Not suitable for gas installation!

WRAS approved product

Model 94340

d	PU	Article	DG
10	10	132 033	30
12	10	151 645	30
15	10	103 699	30
18	10	124 434	30
22	10	104 399	30
28	5	107 604	30
35	5	114 695	30
42	1	125 899	30
54	1	148 256	30

**Adapter union**

- gunmetal nozzle, brass threaded connection
- soldered connection, Rp-thread
- conical sealing

Note

Not suitable for gas installation!

WRAS approved product

Model 94340G

d	Rp	PU	Article	DG
12	½	10	163 051	30
15	¾	10	122 683	30
15	½	10	103 422	30
15	¾	10	110 390	30
18	½	10	106 690	30
18	¾	10	109 295	30
22	¾	10	101 527	30
22	1	5	105 310	30
28	1	5	103 002	30
35	1¼	5	107 918	30
42	1½	5	115 937	30
54	2	1	125 325	30

**Adapter union**

- brass nozzle, gunmetal or silicon bronze threaded connection
- soldered connection, R-thread
- conical sealing

Note

Not suitable for gas installation!

Model 94341G

d	R	PU	Article	DG
12	¾	10	118 921	30
12	½	10	147 099	30
15	¾	10	115 883	30
15	½	10	102 128	30
15	¾	10	122 959	30
18	½	10	109 042	30
18	¾	10	109 547	30
22	¾	10	101 558	30
22	1	10	109 080	30
28	1	5	103 705	30
35	1¼	5	108 427	30
42	1½	5	118 327	30
54	2	1	129 620	30

**Adapter union**

- gunmetal
- soldered connection, R-thread
- conical sealing

Note

Not suitable for gas installation!

Model 94343G

d	R	PU	Article	DG
12	¾	10	167 202	30
12	½	10	134 716	30
15	½	10	102 395	30
15	¾	10	120 771	30
18	½	10	111 984	30
18	¾	10	116 859	30
22	¾	10/100	102 685	30
22	1	10	115 098	30
28	1	5	103 996	30
35	1¼	5	110 581	30
42	1½	5	115 135	30
54	2	5	119 980	30
64.0	2½	1	144 005	30
76.1	2½	1	165 918	30

**Connection screw fitting**

- gunmetal
- soldered connection, G-thread
- conical sealing

Note

Not suitable for gas installation!

Model 94384G

d	G	PU	Article	DG
12	½	10	136 666	30
15	¾	10	113 148	30
18	¾	10	130 367	30
22	1	5	116 323	30
28	1¼	5	125 998	30
35	1½	1	130 794	30
42	1¾	2	138 745	30
54	2½	5	140 366	30

**Connection screw fitting**

- gunmetal nozzle, brass union nut
- soldered connection, G-thread
- flat sealing

Components

flat seal AFM 34/2

Model 94359

d	G	PU	Article	DG
15	¾	5	288 402	30
18	¾	5	288 396	30
22	1	5	288 389	30
28	1¼	5	288 372	30
35	1½	5	288 365	30
42	1¾	1	288 358	30
54	2½	1	288 341	30

**Adapter union 90°**

- gunmetal
- soldered connection
- conical sealing, angled

Note

Not suitable for gas installation!

Model 94096

d	PU	Article	DG
15	10	123 499	30
18	10	134 815	30
22	10	133 276	30
28	1	146 368	30

**Adapter union 90°**

- brass nozzle, gunmetal elbow
- soldered connection, Rp-thread
- conical sealing, angled

Note

Not suitable for gas installation!

WRAS approved product

Model 94096G

d	Rp	PU	Article	DG
15	½	10	114 787	30
18	½	10	119 461	30
18	¾	10	216 962	30
22	¾	10	107 338	30
22	1	10	120 498	30
28	1	5	112 295	30
35	1¼	1	121 433	30

**Adapter union 90°**

- brass nozzle, gunmetal elbow
- soldered connection, R-thread
- conical sealing, angled

Note

Not suitable for gas installation!

Model 94098G

d	R	PU	Article	DG
12	½	10	120 979	30
15	½	10	103 859	30
18	½	10	110 017	30
18	¾	10	120 580	30
22	¾	10	114 909	30
28	1	5	144 128	30
35	1¼	5	120 061	30
42	1½	5	144 098	30
54	2	1	146 450	30



CAPS, PLUGS



- copper
 - soldered connection
- Note**
WRAS approved product
Model 95301

d	PU	Article	DG
8	10	121 273	80
10	10	108 892	80
12	10	104 450	80
14	10	467 678	80
15	10	101 466	80
16	10	467 685	80
18	10	103 590	80
22	10	102 951	80
28	10	105 662	80
35	10	109 134	80
42	5	113 155	80
54	5	114 077	80
64.0	1	594 367	80



- Plug**
- copper
 - plug-in end
- Note**
WRAS approved product
Model 95290

d	PU	Article	DG
15	10	118 945*	30

* = Discontinued, limited availability

WALL PLATES



- Wall plate**
- gunmetal
 - soldered connection, Rp-thread
- Note**
WRAS approved product
Model 94471G

d	Rp	PU	Article	DG
12	½	10	103 958	30
15	½	10/100	101 275	30
18	½	10	106 393	30
18	¾	10	113 216	30
22	½	10/100	110 192	30
22	¾	10/100	111 304	30
28	1	10	151 812	30



- Wall plate**
- gunmetal
 - soldered connection, Rp-thread
- Note**
WRAS approved product
Model 94472G

d	Rp	PU	Article	DG
12	½	10	103 965	30
14	½	10	467 791	30
15	¾	10	112 813	30
15	½	10/250	100 223	30
16	½	10	467 807	30
18	½	10/100	102 210	30
22	¾	10/100	113 490	30



- Wall plate**
- gunmetal
 - soldered connection, Rp-thread
- Components**
cuttable connection elbow
Model 94472GL

d	Rp	L	PU	Article	DG
15	½	45	10	105 129	30



- Wall plate T-piece**
- gunmetal
 - soldered connection, Rp-thread
- Model 94490G**

d1	Rp	d2	PU	Article	DG
15	½	15	10	118 310	30
18	½	18	10	138 127	30
22	½	22	10	122 287	30



- Connection elbow 90°**
- gunmetal
 - soldered connection, Rp-thread
 - long on one side (cuttable)
- Model 94476-926**

d	Rp	L	PU	Article	DG
18	½	65	1	149 345	31

**Connection elbow 90°**

- for threaded connection
 - gunmetal
 - long on one side (cuttable)
- Model 94478-926**

Rp	L	PU	Article	DG
1/2	45	1	141 028	31

**Silenta Sound absorber**

- for wall plate
- rubber

Components

mounting bracket for wall mounting

Model 1412.891

for d	Rp	PU	Article	DG
15/18	1/2	5	104 801	31
22	3/4	5	126 384	31

MOUNTING UNITS**Gemini Mounting unit**

- soldered connections, Rp-threads
- long on one side

Components

long gunmetal elbow (cuttable), galvanised steel (flat) mounting bracket

Model 94476

d	Rp	L	DG	PU	Article	DG
15	1/2	45	150/200	25	107 031	31
15	1/2	65	150/200	25	111 151	31

DG = depth gauge

**Gemini Mounting unit**

- Rp-threads

Components

long gunmetal elbow (cuttable), galvanised steel (flat) mounting bracket

Model 94478

Rp1	Rp2	L	DG	PU	Article	DG
1/2	1/2	45	150/200	1	124 892	31

DG = depth gauge

**Gemini Mounting unit**

- soldered connections, Rp-threads

Components

short gunmetal elbow, galvanised steel (offset) mounting bracket

Model 94476.0

d	Rp	DG	PU	Article	DG
12	1/2	150	25	123 628	31
15	1/2	150	25	101 091	31
18	1/2	150	25	108 021	31

DG = depth gauge

**Gemini Mounting unit**

- soldered connections, Rp-threads

Components

short gunmetal elbow, galvanised steel (flat) mounting bracket

Model 94476.05

d	Rp	DG	PU	Article	DG
12	1/2	150	25	121 167	31
15	1/2	150	25	104 986	31

DG = depth gauge



**Gemini Mounting unit**

- soldered connections, Rp-threads

Components

short gunmetal elbow, galvanised steel (flat) mounting bracket, anti-twist protection

Model 94476.05NOR

d	Rp	DG	PU	Article	DG
12	3/8	150	25	111 441	31
12	1/2	150	25	113 988	31
15	1/2	150	25	113 179	31

DG = depth gauge

**Gemini Mounting unit**

- soldered connections, Rp-threads

Components

gunmetal T-pieces, galvanised steel (offset) mounting bracket

Model 94476.09

d	Rp	DG	PU	Article	DG
15	1/2	150	1	130 145	31

DG = depth gauge

**Gemini Mounting unit**

- Rp-threads

Components

short gunmetal elbow, galvanised steel (offset) mounting bracket

Model 94478.0

Rp1	Rp2	DG	PU	Article	DG
1/2	1/2	150	1	118 754	31

DG = depth gauge

**Gemini Mounting unit**

- soldered connections, Rp-threads

Components

short gunmetal elbow, galvanised steel (offset) mounting bracket

Model 94476EX

d	Rp	DG	PU	Article	DG
12	3/8	120	25	105 990	31

DG = depth gauge

**Gemini Mounting unit**

- soldered connections, Rp-threads

Components

short gunmetal elbow, galvanised steel (offset) mounting bracket

Model 94476.1

d	Rp	DG	PU	Article	DG
15	1/2	200	25	106 119	31

DG = depth gauge

**Gemini Mounting unit**

- soldered connections, Rp-threads

Components

short gunmetal elbow, galvanised steel (flat) mounting bracket

Model 94476.2

d	Rp	DG	PU	Article	DG
15	1/2	100	1	107 284	31

DG = depth gauge

**Gemini Mounting unit**

- soldered connections, Rp-threads

Components

short gunmetal elbow, galvanised steel (flat) mounting bracket

Model 94476.21

d	Rp	DG	PU	Article	DG
15	1/2	80	1	268 138	31

DG = depth gauge

**Mounting unit**

- for Junkers gas combination boilers
- Rp-thread

Components

leaking water connection, galvanised steel (offset) mounting bracket, short gunmetal elbow

Note

When gas connection Rp1/2 or Rp1 is required, please replace the Rp1/2 elbow!

Model 94485

	PU	Article	DG
	1	131 050	31

**Connection elbow 90°**

- Rp-thread

Model 94477.0-713

Rp	PU	Article	DG
1/2	1	374 570 ¹	31
3/4	1	489 298 ¹	31
1	1	138 066 ²	31

¹⁾ gunmetal

²⁾ brass

**Silenta Sound absorber**

- rubber

Components

mounting bracket for wall mounting

Model 1415

DG	PU	Article	DG
150/200	5	123 345	31

DG = depth gauge

WALL LEAD-INS**Wall lead-in**

- gunmetal
- soldered connection, Rp-thread
- angled

Components

mounting set

Model 3426

d	Rp1	L	Rp2	G	PU	Article	DG
	1/2	30	1/2	3/4	1	333 911 ¹	25
15		30		3/4	1	333 928 ¹	25
15		55		3/4	1	333 935	25
18		30		3/4	1	448 936 ¹	25

¹⁾ for connection in concealed cistern

* = Discontinued, limited availability

**Wall lead-in**

- gunmetal
- soldered connection, Rp-thread

Components

mounting set

Model 3427

Rp1	L	Rp2	G	PU	Article	DG
1/2	30	1/2	3/4	1	333 942	25



**Wall lead-in**

- gunmetal
- soldered connection, Rp-thread

Components

mounting set

Model 3427.2

d	L	Rp	G	PU	Article	DG
15	55	1/2	3/4	1	448 745	25

**Anti-twist protection**

- for wall lead-in
- galvanised steel

Model 2132

PU	Article	DG
25	344 931	78

SPARE PARTS**Seal**

Model	internal-Ø	Ø	H	PU	Article	DG
1526-182	26	33	4	1	110 956	24
1526-182	27.5	50	5	1	107 185	24
1526OE-182	34.5	60	5	1	116 798	24

**Sealing element****Model 9953ME**

internal-Ø	Ø	H	PU	Article	DG
27	42	2	1	107 390	10

**Insulating flange**

- for Rp½ fitting connection, damp proof course in dry construction
- self-adhesive

Model 1526.8

PU	Article	DG
50	193 133	78

**Lock nut**

- flat sealing

Model 9941

G	Ø	Version	PU	Article	DG
3/4	49	uncoated	10	102 258	10
1	60	matt nickel-plated	10	103 866	10

**Spring washer**

- galvanised steel

Model 9952-571

internal-Ø	Ø	H	PU	Article	DG
27	42	0.5	1	107 123	10
48	68	0.5	1	125 608	10

**Hexagonal nut**

- brass
- G-thread

Model 1911

G	PU	Article	DG
3/4	10	103 347	20

**Soft solder****wire thickness 3 mm**

- for cold water installation, hot water installation, heating installation
- S-Sn 97 Cu 3
- in accordance with DIN EN ISO 9453

DVGW worksheet GW 2

Model 94933

weight [kg]	PU	Article	DG
0.25	1	113 902	74



**Soft solder
wire thickness 2 mm**
 - for cold water installation, hot water installation, heating installation
 - L-Sn CU 3
in accordance with DIN EN ISO 9453
DVGW worksheet GW 2
Model 94949

weight [kg]	PU	Article	DG
0.25	1	449 285	74



Soft solder flux
 - type 3.1.1.4
in accordance with DIN EN ISO 9454
DVGW worksheet GW 7
DVGW Reg. No.DW-0103CT0578
Model 94940

contents [g]	PU	Article	DG
100	1/10	787 257	74



Soft solder paste
 - S-Sn 97 Cu 3, type 3.1.1.4
in accordance with DIN EN ISO 9453
in accordance with DIN EN ISO 9454
DVGW worksheet GW 7
DVGW Reg. No.DW-0103CT0578
Model 94943

contents [g]	PU	Article	DG
250	20	121 334	74



Hard solder
 - for gas installation, potable water installation from d35, heating installation
 - L-Ag2P (new CP 105)
DVGW worksheet GW 2
Model 94936

weight [kg]	PU	Article	DG
1	1/25	449 254	74



Hard solder
 - for gas installation, potable water installation from d35, heating installation
 - L-CuP6 (new CP 203)
DVGW worksheet GW 2
Model 94939

weight [kg]	PU	Article	DG
1	1/25	449 278	74



Hard solder flux
Model 94948

contents [g]	PU	Article	DG
100	1/50	122 423	74



Cleaning fleece
 - for cleaning of the soldering points of copper pipes or soldered fittings, maintenance of system press jaws, press chains and press rings
 - metal-free
Model 94961

L	B	PU	Article	DG
13	6	10/250	104 412	74

B = width



**Pipe clip**

- plastic
- single

Model 94826C1

	for d	PU	Article	DG
6	50	106 775	73	
8	50	101 404	73	
10	50	100 407	73	
12	50	100 360	73	
15	100	100 070	73	
18	100	100 179	73	
22	100	100 216	73	
24	50	104 405	73	
28	50	100 896	73	
35	25	103 583	73	
42	25	105 822	73	

**Pipe clip**

- plastic
- double

Model 94826C2

	for d	PU	Article	DG
6	50	114 145	73	
8	50	101 794	73	
10	50	100 209	73	
12	50	100 438	73	
15	50	100 056	73	
18	50	100 100	73	
22	25	100 186	73	
28	25	101 121	73	

**Spacer****Model 94826.9**

L	B	H	PU	Article	DG
20	19	9	100	316 747	73

B = width

**Countersinker**

- for shortening of extensions, long wall plate or connection elbow

Components

allen key

Model 94980

Rp	PU	Article	DG
1/2	1/40	131 111	74

**Chip collector**

- plastic
- depth-adjustable

Model 94981

	PU	Article	DG
	1	138 783	74

**Cutting panel**

- can be used on both sides

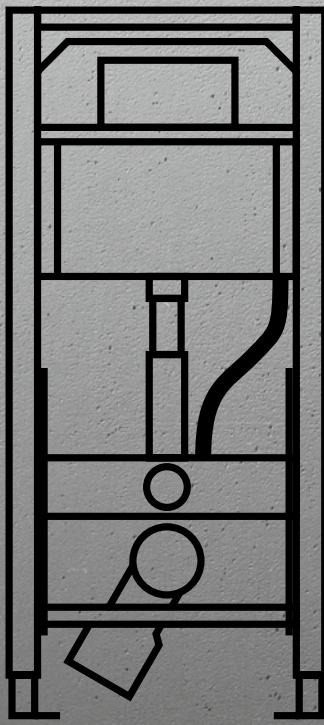
Model 94980.1-584

	PU	Article	DG
	1	146 405	74



Prevista Dry

Pre-wall/flushing technology



Pre-wall installation system for dry construction (lightweight construction wall). Barrier-free and handicapped accessible mounting is possible. Ready-to-install pre-wall elements for half height and room height pre-wall constructions, as well as free-standing constructions. Fixing in metal support profiles and wooden frame constructions, directly onto the wall with 2 fixing points or with mounting rails. Floor supports suitable for C-profiles 50 mm and 75 mm. sound decoupled fixtures to fit all Viega wall plates. Elements can be integrated into Prevista Dry Plus rail system.

Pre-wall elements for:

WC, bidet, washbasin, urinal, fitting holder

Continuously adjustable construction depth from 120–200 mm

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega!

Load: WC and bidet 400 kg, washbasin and urinal 150 kg, support handles and hand grips 100 kg! Fulfils the general requirements for fire safety and sound protection! Detailed information on fire safety and sound protection can be obtained from the Viega website or from your contact at Viega!

Prevista Dry Plus configurator

Web application for quick and easy dimensioning and material quantity calculation for the pre-wall system Prevista Dry Plus.

Flush plate configurator

Web application for simple, quick calculation and visualisation of the appropriate flush plate for the bathroom design.

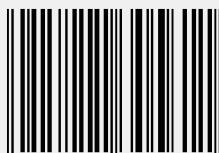
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

WC ELEMENTS

**Prevista Dry WC element
adjustable ceramic height
with shower WC connection
1120 mm**

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- in addition optional available Prevista Dry support set model 8570.37
- steel, PE
- compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, variably-adjustable ceramic height, dual flush technology, barrier-free

Components

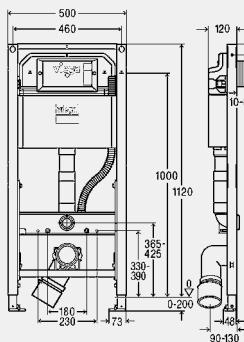
powder-coated frame (40x40), concealed cistern 3H, flushing throttle, empty pipe for shower WC connection, WC connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$ at the back and top, WC connection elbow DN90 (depth-adjustable) made of PP, eccentric adapter DN90/100 made of PP

Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
Large flush volume setting range approx. 3.5–7.5 l
Max. load 400 kg
Max. projection 700 mm

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group!

Model 8521

CH = construction height

B = width

HA = height adjustable

CH	B	HA	PU	Article	DG
1120	500	330-390	1/15	771 997	66



**Prevista Dry WC element
with shower WC connection**

1120 mm

- equipped with Prevista Dry fixing set model 8570.36
- in addition optional available Prevista Dry support set model 8570.37
- steel, PE
- compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, dual flush technology, barrier-free

Components

filling valve type AG, powder-coated frame (40x40), concealed cistern 3H, flushing throttle, empty pipe for shower WC connection, WC connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$ at the back and top, WC connection elbow DN90 (depth-adjustable) made of PP, eccentric adapter DN90/100 made of PP

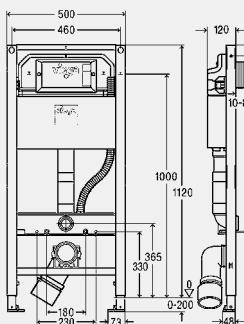
Technical data

- partial flush volume factory setting approx. 3 l
- partial flush volume setting range approx. 2–4 l
- full flush volume factory setting approx. 6 l
- Large flush volume setting range approx. 3.5–7.5 l

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group.

Model 8522.38



CH	B	PU	Article	DG
1120	500	1/15	804 190	66

CH = construction height

B = width

NEW



**Prevista Dry WC element
with shower WC connection**

980 mm

- equipped with Prevista Dry fixing set model 8570.36
- in addition optional available Prevista Dry support set model 8570.37
- steel, PE
- compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, dual flush technology, barrier-free

Components

filling valve type AG, powder-coated frame (40x40), concealed cistern 3H, flushing throttle, empty pipe for shower WC connection, WC connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$ at the back and top, WC connection elbow DN90 (depth-adjustable) made of PP, eccentric adapter DN90/100 made of PP

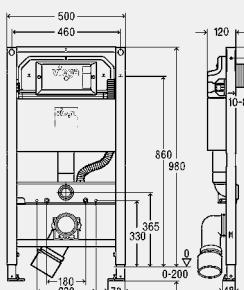
Technical data

- partial flush volume factory setting approx. 3 l
- partial flush volume setting range approx. 2–4 l
- full flush volume factory setting approx. 6 l
- Large flush volume setting range approx. 3.5–7.5 l

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group.

Model 8530.38



CH	B	PU	Article	DG
980	500	1/15	804 206	66

CH = construction height

B = width

NEW



**Prevista Dry WC element
with shower WC connection**

820 mm

- equipped with Prevista Dry fixing set model 8570.36
- in addition optional available Prevista Dry support set model 8570.37
- steel, PE
- compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, dual flush technology, flush actuation from front or top, barrier-free

Components

filling valve type AG, powder-coated frame (40x40), concealed cistern 3L, empty pipe for shower WC connection, WC connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$, WC connection elbow DN90 (depth-adjustable) made of PP, eccentric adapter DN90/100 made of PP

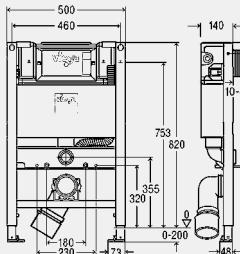
Technical data

- partial flush volume factory setting approx. 3 l
- partial flush volume setting range approx. 2–4 l
- full flush volume factory setting approx. 6 l
- Large flush volume setting range approx. 3.5–7.5 l

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group.

Model 8533.38



NEW

CH = construction height

B = width



Prevista Dry WC element

ceramic height individually-adjustable at the touch of a button by the user

1120 mm

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- only in connection with WC cover plate for Prevista model 8570.39
- steel, PE
- compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, ceramic height individually-adjustable at the touch of a button by the user, dual flush technology, barrier-free
- without: cover plate

Components

powder-coated frame (40x40), concealed cistern 3H, flushing throttle, WC connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$ at the back and top, WC connection elbow DN90 (flexible) made of PE, eccentric adapter DN90/100 made of PE

Technical data

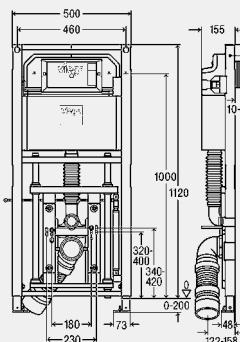
- partial flush volume factory setting approx. 3 l
- partial flush volume setting range approx. 2–4 l
- Large flush volume setting range approx. 3.5–7.5 l
- Max. load 400 kg
- Max. projection 700 mm

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group!

By converting the threaded bolts the adjustment range can be customised to 320–400 mm!

Model 8521.32



CH = construction height

B = width

IAR = individual adjustment range

**WC cover plate for Prevista**

- suitable for Prevista Dry WC element model 8521.32
- glass

Components

push button with rosette for individual height adjustment of the WC ceramic, WC connection fitting
Model 8570.39

L	B	s	Version	PU	Article	DG
560	490	6	traffic white	1	775 841	66

B = width

**Gas pressure spring****> 28 kg**

- for ceramic heavier than 28 kg
- suitable for Prevista Dry WC element model 8521.32
- steel
- hydraulic release

Model 8580.6

	PU	Article	DG
	1	785 895	66

**Prevista Dry WC element****ceramic height subsequently height-adjustable by the installer****1120 mm**

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel, PE
- compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, dual flush technology, barrier-free
- without: cover plate

Components

powder-coated frame (40x40), concealed cistern 3H, flushing throttle, WC connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$ at the back and top, WC connection elbow DN90 (depth-adjustable) made of PP, eccentric adapter DN90/100 made of PP

Technical data

partial flush volume factory setting approx. 3 l

partial flush volume setting range approx. 2–4 l

Large flush volume setting range approx. 3.5–7.5 l

Max. load 400 kg

Max. projection 700 mm

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group!

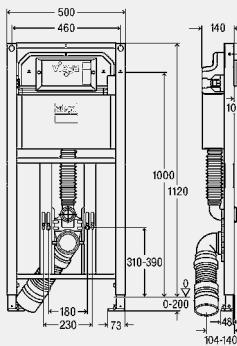
Model 8522.31

CH	B	ARA	PU	Article	DG
1120	500	310–390	1/12	772 031	66

CH = construction height

B = width

ARA = adjustment range after installation





**Prevista Dry WC element
floor-standing WC or child WC**

1120 mm/820 mm

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel, PE
- cuttable from 1120 mm to 820 mm, compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, dual flush technology, barrier-free

Components

concealed cistern 3H, flushing throttle, flushing pipe with flushing pipe connector 45x230 mm, fixing material, lockable foot for adjusting the construction height, water connection R½ at the back and top

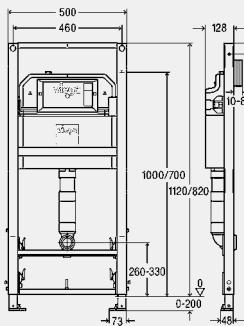
Technical data

- partial flush volume factory setting approx. 3 l
- partial flush volume setting range approx. 2–4 l
- Large flush volume setting range approx. 3.5–7.5 l

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group!

Model 8522.33



CH = construction height

B = width

**Prevista Dry WC element
for support handles
adjustable ceramic height**

1120 mm

- equipped with Prevista Dry fixing set model 8570.36
- in addition optional available Prevista Dry support set model 8570.37
- steel, PE
- compatible with all WC flush plates for Prevista, integration in Prevista Dry Plus, variably-adjustable ceramic height, dual flush technology, barrier-free

Components

powder-coated frame (40x40), concealed cistern 3H, fixing elements for support handles on the left and right side of the WC element, flushing throttle, empty pipe for shower WC connection, WC connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R½ at the back and top, WC connection elbow DN90 (depth-adjustable) made of PP, eccentric adapter DN90/100 made of PP

Technical data

- partial flush volume factory setting approx. 3 l
- partial flush volume setting range approx. 2–4 l
- Large flush volume setting range approx. 3.5–7.5 l

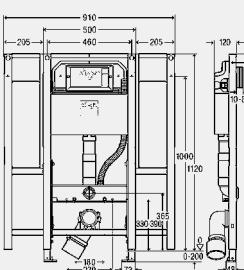
Max. load 400 kg

Max. projection 700 mm

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group!

Model 8874.9



CH = construction height

B = width

HA = height adjustable

CH	B	HA	PU	Article	DG
1120	910	330–390	1	793 074	66



Prevista Dry WC element building project version 1120 mm

- equipped with Prevista Dry fixing set model 8180.73
- steel, PE
- compatible with all WC flush plates for Prevista, dual flush technology

Components

filling valve type AG, powder-coated frame (30x30), concealed cistern 3H, WC connection fitting, fixing material, water connection R $\frac{1}{2}$ at the back, WC connection elbow DN90 (depth-adjustable) made of PP, eccentric adapter DN90/100 made of PP

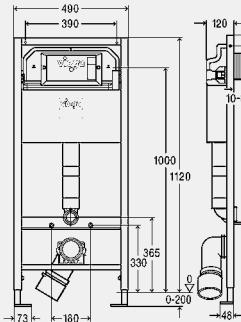
Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
Large flush volume setting range approx. 3.5–7.5 l

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group.

Model 8524.38



CH = construction height

B = width

CH	B	PU	Article	DG
1120	490	1/15	804 244	

WASHBASIN ELEMENTS



Prevista Dry Washbasin element

1120 mm

height-adjustable connections

- for WB with single-hole fitting
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- integration in Prevista Dry Plus

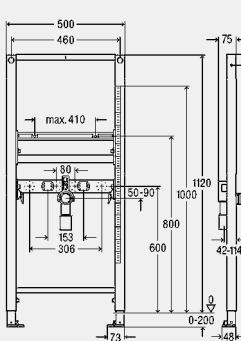
Components

powder-coated frame (40x40), height-adjustable ceramic fixing, height-adjustable connections by quick-release clamp (holder with measuring tape for alignment), fixing material, lockable foot for adjusting the construction height, cuttable drain elbow DN40/50 with rubber nipple DN50/30

Technical data

Max. load 150 kg

Model 8535



CH = construction height

B = width

CH	B	PU	Article	DG
1120	500	1/10	776 183	66



Prevista Dry Washbasin element

fixed connections

1120 mm

- for WB with single-hole fitting
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), fixed connection crossbeams, cuttable drain elbow DN40/50 with rubber nipple DN50/30, fixing material for element (for floor) and ceramic, screws (self-drilling) for fixing to metal support profiles, hole Ø 11 mm for fixing in wooden frame construction, lockable foot for adjusting the construction height

Technical data

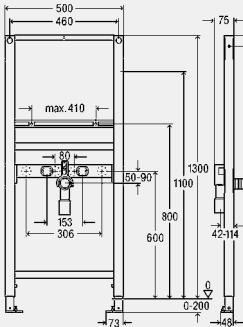
Max. load 150 kg

Model 8538

CH	B	PU	Article	DG
1120	500	1/10	789 329	66

CH = construction height

B = width



Prevista Dry Washbasin element

820-980 mm

- for WB with single-hole fitting
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- integration in Prevista Dry Plus
- without: measuring tape

Components

powder-coated frame (40x40), height-adjustable ceramic fixing, height-adjustable connections with quick-release clamp, fixing material, lockable foot for adjusting the construction height, cuttable drain elbow DN40/50 with rubber nipple DN50/30

Technical data

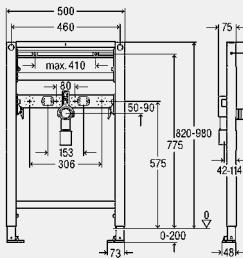
Max. load 150 kg

Model 8535.31

CH	B	PU	Article	DG
820-980	500	1/10	776 190	66

CH = construction height

B = width





**Prevista Dry Washbasin element
with concealed connection box**

1120 mm

- for WB with single-hole fitting
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), height-adjustable ceramic fixing, concealed connection box height-adjustable by quick-release clamp (holder with measuring tape for alignment), fixing material, lockable foot for adjusting the construction height

Components concealed connection box

height-adjustable odour trap, rubber nipple DN40/30, 2 wall lead-ins, 2 corner valves G½-G¾, 2 straight double screw fittings with compression fittings for copper pipe d10, 2 chrome-plated connection pipes d10, chrome-plated brass drain elbow 300 mm, chrome-plated plastic cover plate for concealed connection box, fixing material

Technical data

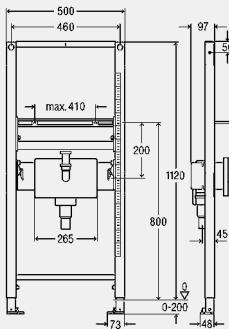
Max. load 150 kg

Model 8535.33

CH	B	PU	Article	DG
1120	500	1/12	776 206	66

CH = construction height

B = width



Prevista Dry Washbasin element

ceramic height individually-adjustable at the touch of a button by the user

1120 mm

- for barrier-free washbasin with single-hole fitting, WB with single-hole fitting
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- only in connection with washbasin cover plate model 8570.45
- steel
- integration in Prevista Dry Plus, barrier-free
- without: cover plate

Components

powder-coated frame (40x40), gas pressure spring, connection hoses flexible, concealed connection box with height-adjustable odour trap, rubber nipple DN40/30, 2 wall lead-ins, concealed socket for securing the push button for individual height adjustment of the WB ceramic, fixing material, lockable foot for adjusting the construction height, 2 corner valves G½-G¾

Technical data

Max. load 150 kg

Note

Can only be used for WB ceramics with a total weight incl. fitting of 15–21 kg!

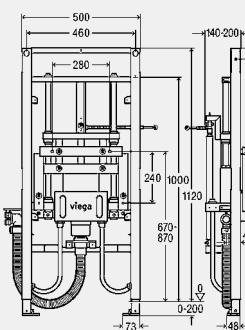
Model 8535.32

CH	B	IAR	PU	Article	DG
1120	500	200	1/5	776 213	66

CH = construction height

B = width

IAR = individual adjustment range



**Washbasin cover plate**

- suitable for Prevista Dry washbasin element model 8535.32
- glass

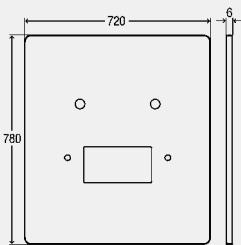
Components

push button with rosette for individual height adjustment of the WB ceramic, concealed connection box with chrome-plated cover plate, compression fittings and connection pipe, chrome-plated drain elbow 300 mm, fixing material

Model 8570.45

L	B	s	Version	PU	Article	DG
780	720	6	glass white	1	785 536	66

B = width



**Overview of the connectable washbasin ceramics for Viega Prevista Dry washbasin element
Individually adjustable ceramic height, model 8535.32**

Ceramics have to meet the following requirements:

1. Washbasin fixing distance: 280 mm
2. Ceramic width: 500 mm - 700 mm
3. Drain valve height: 50 mm

Drain versions:

- A** – Drain elbow and drainpipe are included in the scope of delivery
- B** – Directly connected drain elbow (accessories: drain elbow, article number **743 208**)
- C** – Connection with drainpipe 120 mm at waste water side (accessories: drainpipe 120 mm, article number **670 856**)



Manufacturer	Series	Model number/ article number	Ceramic weight	Drain version	Applicable
Villeroy & Boch	Aveo new	413070	19,25	A	x
	Hommage	710165	22,90	-	-
	Joyce	410560	15,32	B	x
	La Belle	612671	23,10	-	-
	Lifetime	517460	17,05	A	x
		517470	20,45	A	x
	Memento	513350	17,00	A	x
		513360	18,30	A	x
	Omnia Architectura	517555	16,96	A	x
		517755	14,85	A	o
		517860	20,25	A	x
		517760	22,16	-	-
		517565	22,60	-	-
		517867	20,85	B	x
		517862	20,25	A	x
		517570	25,25	-	-
	Omnia classic	712250	13,17	B	o
	O.novo	711900	12,53	B	o
		516055	15,13	A	x
		516060	17,01	A	x
		516065	18,42	A	x
Keramag	Pure Stone	517061	18,93	A	x
	Sentique	514360	18,60	A	x
		514365	19,65	A	x
	Subway 2.0	711355	15,88	A	x
		711360	19,00	A	x
		711365	21,50	-	-
	Subway 2.0 oval	711455	15,88	A	x
		711460	17,94	A	x
		711465	19,56	A	x
	Venticello	412460	17,45	B	x
		412465	19,60	B	x
	4U	223460	17,50	B	x
		123470	23,00	-	-
		223465	19,00	B	x
	myDay	125460	15,80	A	x
		125465	17,80	C	x
	Preciosa	253220	20,60	B	x
		253230	20,60	B	x
		253240	20,70	B	x
		123260	17,00	A	x

Manufacturer	Series	Model number/ article number	Ceramic weight	Drain version	Applicable
Keramag	Renova Nr. 1	223055	13,10	B	o
		223060	14,60	B	o
		223065	16,50	B	x
		223070	18,30	B	x
	Renova Nr. 1 Plan	222255	17,00	B	x
		222260	18,50	B	x
		222265	21,00	B	x
	Silk	121660	14,50	A	o
	Xeno ²	127060	19,00	A	x
	Connect Arc	E 8148 xx	14,10	A	o
		E 8116 xx	16,40	A	x
		E 8117 xx	17,50	A	x
		E 8114 xx	16,40	A	x
		E 8146 xx	14,10	A	o
		E 8144 xx	18,50	A	x
		E 8143 xx	18,50	A	x
Ideal Standard	Eurovit Plus	V 3027 xx	18,00	B	x
		V 3028 xx	20,00	B	x
	San ReMO	E 7450 xx	11,50	A	o
		E 7460 xx	13,00	B	o
		E 7461 xx	13,00	A	o
		E 7462 xx	13,00	A	o
	Simply U clear	T 0156 xx	22,00	-	-
	Simply U Dynamic	T 0163 xx	18,20	A	x
		T 0162 xx	20,80	A	x
	Simply U Intensive	T 0974 xx	20,30	C	x
	Simply U Natural	T 0166 xx	12,80	A	o
Duravit	Soft Mood	T 0541 xx	14,00	A	o
		T 0554 xx	16,00	A	x
		T 0452 xx	16,00	A	x
		T 0555 xx	17,00	A	x
		T 0453 xx	17,00	A	x
		T 0556 xx	18,00	A	x
		T 0454 xx	18,00	A	x
	Strada	K 0815 xx	14,70	A	o
	Tonic	K 0688 xx	14,00	B	o
		K 0689 xx	15,00	B	x
	Ventuno	T 0153 xx	18,00	B	x
		T 0154 xx	19,50	B	x
Duravit	Architec	449580000	15,20	A	x
	Darling New	2621550000	15,30	A	x
		2621600000	18,00	A	x
		2621650000	19,00	A	x
	D-Code	2310550000	16,10	A	x
		2310660000	17,80	A	x
		2310600000	17,80	A	x
		2311550000	16,10	A	x
		2311600000	17,80	A	x
		2311650000	21,60	-	-



Manufacturer	Series	Model number/ article number	Ceramic weight	Drain version	Applicable
Duravit	D-Code	2312600000	18,60	A	x
		2313600000	18,60	A	x
	DuraPlus	354650000	15,10	B	x
		2319550000	15,80	A	x
		2319600000	17,00	A	x
		2319650000	18,40	A	x
	Happy D2	2316600000	19,50	A	x
		2316650000	20,80	A	x
	MEbyStarck	2335600000	16,50	A	x
		2331600000	17,00	A	x
		2331650000	18,00	A	x
	Pura Vida	2701600000	15,60	A	x
		2701700000	18,70	A	x
		2700600000	14,90	A	x
		2700700000	18,10	A	x
	Second Floor	491600000	16,70	C	x
		491700000	16,70	C	x
	Serie 1930	438600000	13,50	B	o
	Starck 2	2323550000	15,70	A	x
		2323600000	16,80	A	x
		2323650000	18,20	A	x
	Starck 3	301550000	13,00	A	o
		301600000	15,90	A	x
		300650000	21,00	B	x
	Vero	454600000	17,90	A	x
		454700000	20,90	A	x
Vitra	Metropole	5662B003-0001	16,40	A	x
	Options NUO	4431B003-0001	15,20	A	x
		4432B003-0001	17,70	A	x
	Shift	4381B003-0001	11,80	A	o
		4382B003-0001	16,10	A	x
		4383B003-0001	19,30	A	x
	S 50	5341L003-0001	14,60	B	o
		5342L003-0001	16,10	B	x
		5341L003-0001	14,60	B	o
		5342L003-0001	16,10	B	x
	S 20	5501L003-0001	12,40	A	o
		5502L003-0001	13,80	A	o
		5503L003-0001	15,50	A	x
		5504L003-0001	16,60	A	x
	T4	4452B003-0001	17,90	A	x

Applicable:

- x At a total weight (ceramic, fitting, drain valve) of > 21 kg support of manual forces is necessary for lifting the ceramic
- o At a total weight (ceramic, fitting, drain valve) of < 15 kg support of manual forces is necessary for lowering the ceramic
- Not applicable

The information of the instructions for use have been extracted from the manufacturers' product information. We cannot assume any guarantee for completeness, correctness or changes. Further washbasin ceramics can be applied, please consult the Technical Consulting.



Prevista Dry Washbasin element

barrier-free

1120 mm

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), height-adjustable ceramic fixing, height-adjustable connections by quick-release clamp (holder with measuring tape for alignment), universal concealed odour trap holder, fixing material, lockable foot for adjusting the construction height

Technical data

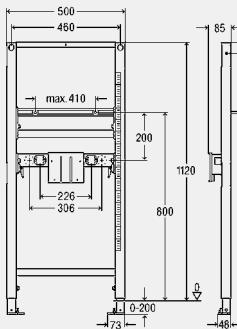
Max. load 150 kg

Note

Universal concealed odour trap holder for securing: Concealed odour trap with chrome-plated cover plate (5633.1), concealed odour trap with white cover plate (model 5633.2)!

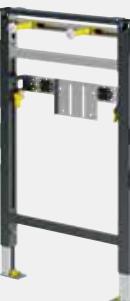
Model 8536

CH	B	PU	Article	DG
1120	500	1/10	776 046	66



CH = construction height

B = width



Prevista Dry Washbasin element

barrier-free

820-980 mm

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), height-adjustable ceramic fixing, height-adjustable connections with quick-release clamp, universal concealed odour trap holder, fixing material, lockable foot for adjusting the construction height

Technical data

Max. load 150 kg

Note

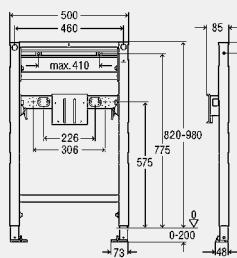
Universal concealed odour trap holder for securing: Concealed odour trap with chrome-plated cover plate (5633.1), concealed odour trap with white cover plate (model 5633.2)!

Model 8536.31

CH	B	PU	Article	DG
820-980	500	1/10	776 251	66

CH = construction height

B = width





**Prevista Dry Washbasin element
concealed water meter EAS type ISTA
1120 mm**

- for WB with single-hole fitting
- for partition wall mounting, please order separately: Prevista Dry fixing set model 8570.36
- steel
- integration in Prevista Dry Plus

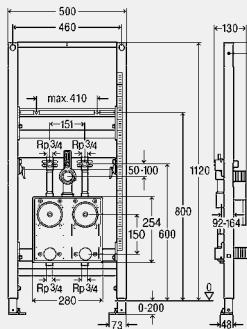
Components

powder-coated frame (40x40), concealed water meter casing EAS type ISTA with G2KOAX thread, for installation of water meter measuring capsule ISTA type istameter QN 1.5 m³/h and QN 2.5 m³/h, 2 pre-assembled water paths incl. straight seat valves ¾, water meter casing with G2KOAX thread in insulating box, both inlet and outlet side (for storey distribution) with Rp¾, connection Rp½ for washbasin tap, 2 protective caps and test plug sets, adjustable ceramic height and counter unit (holder with measuring tape for alignment), cuttable drain elbow DN40/50 with rubber nipple DN50/30, fixing material for element (for floor) and ceramic, screws (self-drilling) for fixing to metal support profiles, hole Ø 11 mm for fixing in wooden frame construction, lockable foot for adjusting the construction height

Technical data

Max. load 150 kg

Model 8537



CH = construction height

B = width

CH	B	PU	Article	DG
1120	500	1/11	776 268	66



**Prevista Dry Washbasin element
concealed water meter EAT type Allmess
1120 mm**

- for WB with single-hole fitting
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- integration in Prevista Dry Plus

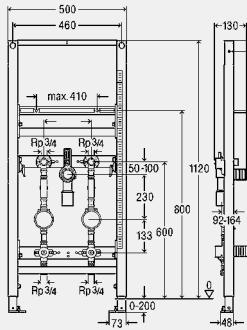
Components

powder-coated frame (40x40), concealed water meter casing EAT type Allmess, for installation of water meter measuring capsule Allmess type MES 3K and MES 3W, sound-insulated Sanpress wall plates, 2 Sanpress pre-assembled wall plates Rp½, 2 T-pieces with outlet Rp¾ behind the meters for storey distribution, 2 free-flow valves DN20 made of gunmetal with Rp¾ adapter, 2 water meter base units, 2 protective caps and test plug sets, adjustable ceramic height and counter unit (holder with measuring tape for alignment), cuttable drain elbow DN40/50 with rubber nipple DN50/30, fixing material for element (for floor) and ceramic, screws (self-drilling) for fixing to metal support profiles, hole Ø 11 mm for fixing in wooden frame construction, lockable foot for adjusting the construction height

Technical data

Max. load 150 kg

Model 8537.31



CH = construction height

B = width

CH	B	PU	Article	DG
1120	500	1/11	776 275	66



**Prevista Dry Washbasin element
for wall-mounted fitting**

1300 mm

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- integration in Prevista Dry Plus

Components

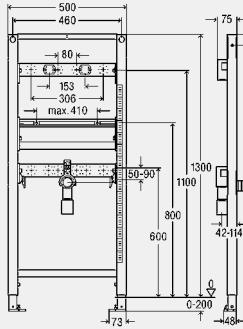
powder-coated frame (40x40), height-adjustable ceramic fixing, height-adjustable connections by quick-release clamp (holder with measuring tape for alignment), fixing material, lockable foot for adjusting the construction height, cuttable drain elbow DN40/50 with rubber nipple DN50/30

Technical data

Max. load 150 kg

Model 8540

CH	B	PU	Article	DG
1300	500	1/12	776 220	66



**Prevista Dry Washbasin element
for concealed wall fitting**

1300 mm

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel, wood
- integration in Prevista Dry Plus

Components

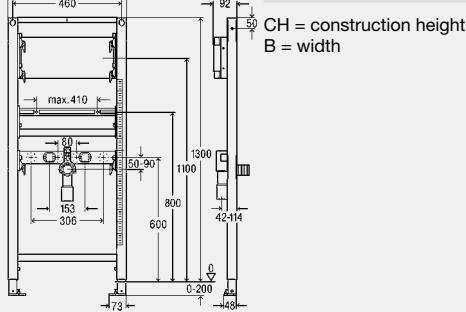
powder-coated frame (40x40), height-adjustable ceramic fixing, fixing panel for height and depth-adjustable concealed wall fitting using quick-release clamp (holder with measuring tape for alignment), fixing material, lockable foot for adjusting the construction height, cuttable drain elbow DN40/50 with rubber nipple DN50/30

Technical data

Max. load 150 kg

Model 8540.31

CH	B	PU	Article	DG
1300	500	1/12	776 237	66





Prevista Dry Washbasin element

barrier-free

for wall-mounted fitting

1300 mm

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36

- steel

- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), height-adjustable ceramic fixing, reinforced fitting connection panel height-adjustable by quick-release clamp (holder with measuring tape for alignment), universal concealed odour trap holder, fixing material, lockable foot for adjusting the construction height

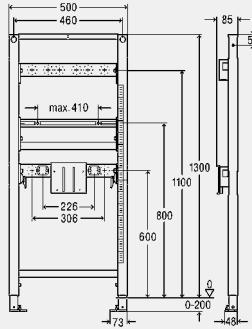
Technical data

Max. load 150 kg

Note

Universal concealed odour trap holder for securing: Concealed odour trap with chrome-plated cover plate (5633.1), concealed odour trap with white cover plate (model 5633.2)!

Model 8540.32



CH	B	PU	Article	DG
1300	500	1/12	776 039	66

CH = construction height

B = width



Prevista Dry Sink basin element

1300 mm

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36

- steel, wood

- integration in Prevista Dry Plus

Components

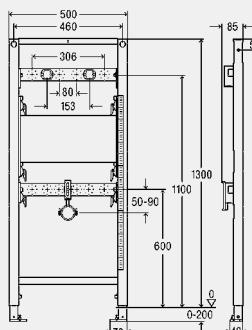
powder-coated frame (40x40), holder panel height-adjustable by quick-release clamp, fitting connection panel and drain fixing height-adjustable by quick-release clamp (holder with measuring tape for alignment), fixing material, lockable foot for adjusting the construction height, drain elbow DN50

Model 8540.33

CH	B	PU	Article	DG
1300	500	1/12	776 282	66

CH = construction height

B = width





**Prevista Dry Washbasin element
building project version**

1120x490 mm

- for WB with single-hole fitting
- not suitable for Prevista Dry Plus
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8180.73
- steel

Components

powder-coated frame (30x30), fixed connection crossbeams, cuttable drain elbow DN40/50 with rubber nipple DN50/30, fixing material for element (for floor) and ceramic, screws (self-drilling) for fixing to metal support profiles, hole Ø 11 mm for fixing in wooden frame construction

Technical data

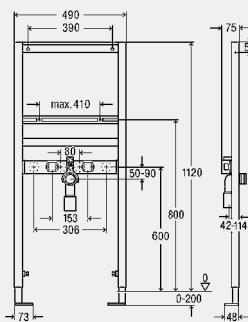
Max. load 150 kg

Model 8539

CH	B	PU	Article	DG
1120	490	1/10	776 541	66

CH = construction height

B = width



URINAL ELEMENTS



**Prevista Dry Urinal element
universal water connection**

1120-1300 mm

- for universal water connection
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- compatible with all urinal flush plates for Prevista, integration in Prevista Dry Plus

Components

powder-coated frame (40x40), crossbeam height adjustable by quick-release clamp (holder with measuring tape for alignment), sound-insulated urinal flushing system installation set, urinal connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R½

Technical data

Max. load 100 kg

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group!

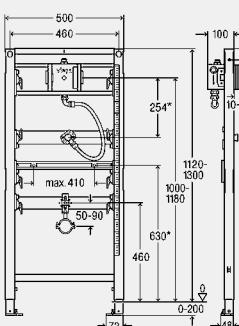
* The crossbeams can be exchanged among each other.

Model 8560.32

CH	B	PU	Article	DG
1120-1300	500	1/12	776 411	66

CH = construction height

B = width





Prevista Dry Urinal element telescoping water connection

1300 mm

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- compatible with all urinal flush plates for Prevista, integration in Prevista Dry Plus

Components

powder-coated frame (40x40), sound-insulated urinal flushing system installation set, urinal connection fitting made of PP, crossbeam height adjustable by quick-release clamp (holder with measuring tape for alignment), fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$

Technical data

individual adjustment range 100 mm

Max. load 100 kg

Note

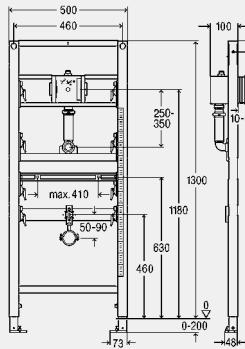
Adjustment range relates to the water connection!

Flush plates and accessories: WC and urinal flush plates for Prevista product group!

Not suitable for urinal ceramics with spray head!

Model 8560

CH	B	PU	Article	DG
1300	500	1/12	776 404	66



Prevista Dry Urinal element hidden flush actuation

1120–1300 mm

- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- suitable for equipment set model 8560.33
- steel
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), crossbeam height adjustable by quick-release clamp (holder with measuring tape for alignment), sound-insulated urinal flushing system installation set, urinal connection fitting, fixing material, lockable foot for adjusting the construction height, water connection R $\frac{1}{2}$

Technical data

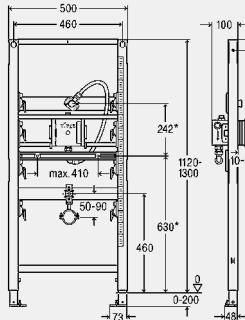
Max. load 100 kg

Note

* The crossbeams can be exchanged among each other.

Model 8560.31

CH	B	PU	Article	DG
1120–1300	500	1	776 428	66



**Equipment set****hidden flush actuation**

- for urinal with concealed flushing system
- suitable for Prevista Dry urinal element model 8560.31

Components

magnet valve, control, mains adapter, suction form piece with horizontal outlet and sensor, reed contact

Technical data

power supply voltage 100–240 V AC/50–60 Hz

Note

With Viega Hygiene function after 24 hours without use!

Model 8560.33

	PU	Article	DG
1	785 956	66	

BIDET ELEMENTS**Prevista Dry Bidet element****1120 mm**

- for wall-hung bidet
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), fixing height-adjustable, cuttable drain elbow DN40/50, rubber nipple DN50/30, fixing material, lockable foot for adjusting the construction height

Technical data

Max. load 400 kg

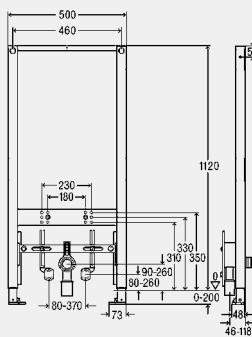
Max. projection 700 mm

Model 8568

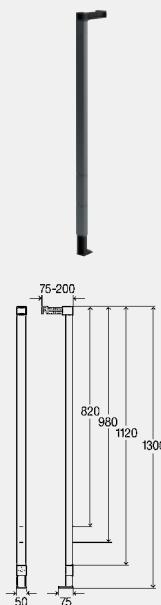
CH	B	PU	Article	DG
1120	500	1/10	776 442	66

CH = construction height

B = width



SUPPORT BRACKET

**Prevista Dry Support bracket**

- for interval > 500 mm, fixing on wall
- powder-coated steel

Components

lockable foot for adjusting the construction height, fixing material

Model 8570.48

CH	PU	Article	DG
820-1300	1	785 901	66

CH = construction height



FIXING ELEMENTS

**Prevista Dry Frame element****1120-1300 mm**

- for Prevista Dry Plus fitting holder and module
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), fixing material, lockable foot for adjusting the construction height

Technical data

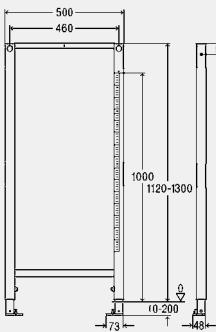
Max. load 150 kg

Model 8570

CH	B	PU	Article	DG
1120-1300	500	1/10	776 466	66

CH = construction height

B = width





**Prevista Dry Fixing element
for support handles**

1120 mm

- for sanitary objects, barrier-free pre-wall installation
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel, wood
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), waterproof plywood panel s=40 mm, fixing material, lockable foot for adjusting the construction height

Technical data

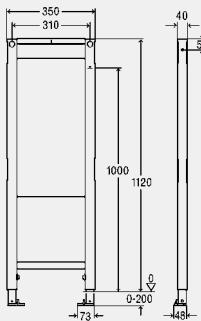
Max. load 100 kg

Model 8570.31

CH	B	PU	Article	DG
1120	350	1	776 497	66

CH = construction height

B = width



**Prevista Dry Fixing element
for support handles**

1120 mm

- for mounting on Prevista Dry element with CH 1120 mm, sanitary objects, barrier-free pre-wall installation
- for pre-wall mounting please order separately: Prevista Dry fixing set model 8570.36
- steel, wood
- integration in Prevista Dry Plus

Components

powder-coated frame (40x40), waterproof plywood panel s=40 mm, fixing material, lockable foot for adjusting the construction height

Technical data

Max. load 100 kg

Model 8570.32

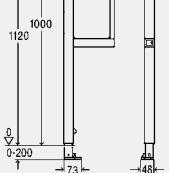
CH	B	PU	Article	DG
1120	200	1	776 473¹	66
1120	200	1	776 480²	66

CH = construction height

B = width

¹⁾ left

²⁾ right



FIXING SETS

**Prevista Dry Fixing set universal**

- for fixing of the Prevista Dry elements, single mounting direct on the structure, corner mounting on solid or metal support profiles
 - depth-adjustable 120–200 mm, fixing possibilities for cladding
- Model 8570.36**

QS	PU	Article	DG
2	1	776 619	66

QS = Quantity per set

**Prevista Dry Fixing set**

- for single mounting of Prevista Dry elements on a solid wall

Model 8573

M	QS	PU	Article	DG
8	2	1	776 626	66

QS = Quantity per set

**Prevista Dry Fixing set**

- for single mounting on solid wall
- suitable for Prevista Dry WC element model 8524, Prevista Dry washbasin element model 8539
- depth-adjustable 75–200 mm, fixing possibilities for cladding, long holes

Model 8173

QS	PU	Article	DG
2	1	460 440	65

QS = Quantity per set

**Prevista Dry Fixing set**

- for single mounting on solid wall
- suitable for Prevista Dry WC element model 8524, Prevista Dry washbasin element model 8539
- depth-adjustable up to 200 mm

Model 8180.73

M	QS	PU	Article	DG
10	2	1	678 630	65

QS = Quantity per set

SHOWER WC ACCESSORIES

**Connection set**

- for wall-hung shower WC, concealed cistern 3H, concealed cistern 3L
- suitable for Prevista Dry WC element model 8521, 8522, 8524, 8530

Components

connection T-piece, armored hose, connecting and fixing material

Model 8570.63

CH	PU	Article	DG
820	1	787 707	66
980-1120	1	786 670	66

CH = construction height

**Connection T-piece**

- for wall-hung shower WC, concealed cistern 3H
- suitable for Prevista Dry WC element model 8521, 8522, 8524, 8530, 8533

Components

connecting material

Note

Armoured hose must be included in delivery of the WC ceramic!

Model 8580.66

PU	Article	DG
1	803 384	66

PRE-WALL FINISHES AND ACCESSORIES

**Plasterboard cladding panel****1120 mm**

- suitable for Prevista Dry WC element model 8521, 8522, 8530
- fibre-glass reinforced, core impregnated

Model 8570.40

L	B	s	PU	Article	DG
1300	600	18	2	785 505	66

B = width

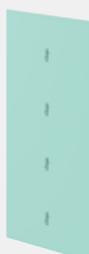
**Plasterboard cladding panel****820 mm**

- suitable for Prevista Dry WC element model 8533
- fibre-glass reinforced, core impregnated

Model 8570.41

L	B	s	PU	Article	DG
1300	600	18	2	785 512	66

B = width

**Plasterboard cladding panel**

- for cladding of the Prevista pre-wall system

- fibre-glass reinforced, core impregnated

Model 8570.42

L	B	s	PU	Article	DG
1300	600	18	30	785 482	66

B = width

**Plasterboard cladding panel**

- for cladding of the Prevista pre-wall system

- fibre-glass reinforced, core impregnated

Model 8570.43

L	B	s	PU	Article	DG
2000	600	18	30	785 529	66

B = width

viega

Cladding panel

- for cladding of the Prevista pre-wall system in wet highly stressed area

Model 8570.44

L	B	s	PU	Article	DG
1300	600	18	30	785 499	66

B = width

**PREVISTA CONNECTORS****Viega Smartpress Adapter elbow 90° with SC-Contur**

- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6716.8

d	G	PU	Article	DG
16	½	1	776 992	18

**Viega Smartpress Adapter T-piece with SC-Contur**

- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6718.8

d1	G	d2	PU	Article	DG
16	½	16	1	777 005	18
20	½	20	1	777 012	18

**Viega Smartpress Adapter with SC-Contur**

- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6711.8

d	G	PU	Article	DG
16	½	1	776 985	18

**Viega Smartpress Extension piece with SC-Contur**

- for Prevista pre-wall system
- gunmetal
- press connection, Prevista plug-in seat

Note

Only for Prevista pre-wall elements and wall plate!

Model 6725.78**NEW**

d1	G	d2	PU	Article	DG
16	½	16	1	796 754	18
20	½	20	1	796 761	18
25	½	25	1	796 778	18

**Prevista Dry Quick-release clamp**

- for Prevista Dry element

Model 8570.50

	PU	Article	DG
8	785 932	66	

**Prevista Dry Support set
for WC ceramic with small
locating surface (< 17 cm)**

- suitable for Prevista Dry WC element model 8521, 8522, 8530, 8533

Model 8570.37

	PU	Article	DG
	1	776 053	66

**Prevista Dry Floor support set**

- for floor mounting of Prevista Dry element
- not suitable for Prevista Dry WC element model 8522.33, 8524, Prevista Dry washbasin element model 8539
- galvanised steel
- setting range 0–400 mm

Components

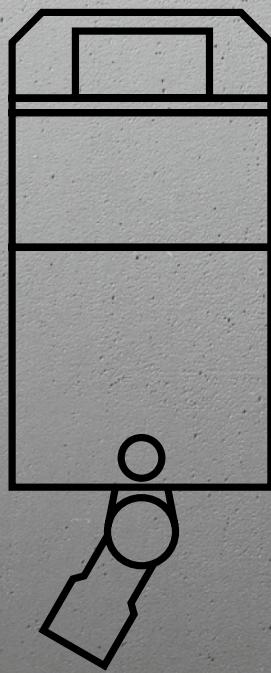
floor support set

Model 8580.48

L	PU	Article	DG
700	1	798 666	66

Prevista Pure

Pre-wall/flushing technology



Pre-wall blocks for wet construction (solid wall). Ready-to-install pre-wall blocks for half height and room height pre-wall constructions. Fixing of pre-wall blocks by walling in or around. Integrated recesses for secure bonding to the masonry. Line mounting with mounting rail possible.

Pre-wall blocks for:

WC, bidet, washbasin, urinal

Note

Use of the system for areas of application and media other than those described must be agreed in consultation with Viega! Load: WC and bidet 400 kg, washbasin and urinal 150 kg, support handles and hand grips 100 kg! Fulfils the general requirements for fire safety and sound protection! Detailed information on fire safety and sound protection can be obtained from the Viega website or from your contact at Viega!

Flush plate configurator

Web application for simple, quick calculation and visualisation of the appropriate flush plate for the bathroom design.

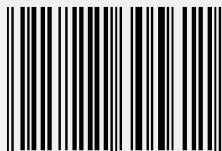
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

WC PRE-WALL BLOCKS

**Concealed cistern 3H**

- for floor-standing WC, immurement and encircling wall
- compatible with all WC flush plates for Prevista, flush actuation from front, dual flush technology

Components

filling valve type AG, flushing throttle, WC connection fitting, fixing material, alignment help, water connection R½ at the back and top

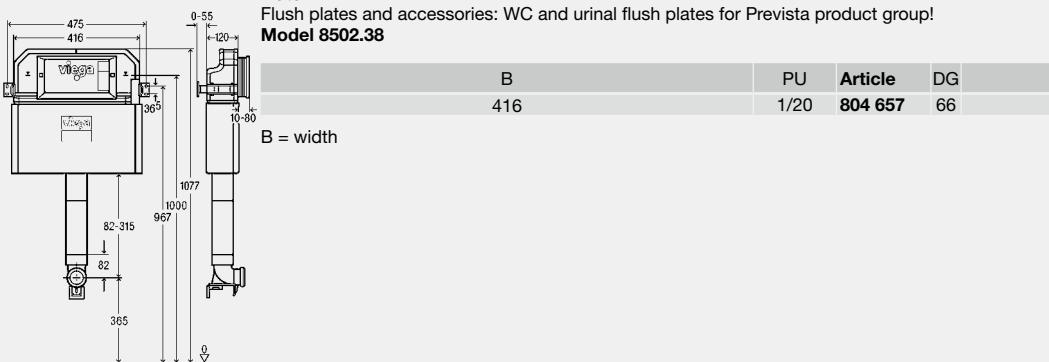
Technical data

partial flush volume factory setting approx. 3 l
partial flush volume setting range approx. 2–4 l
full flush volume factory setting approx. 6 l
Large flush volume setting range approx. 3.5–7.5 l

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group!

Model 8502.38

**NEW**

**Concealed cistern 3L**

- for floor-standing WC, immurement and encircling wall
- compatible with all WC flush plates for Prevista, flush actuation from front or top, dual flush technology

Components

filling valve type AG, WC connection fitting, fixing material, water connection R $\frac{1}{2}$

Technical data

partial flush volume factory setting approx. 3 l

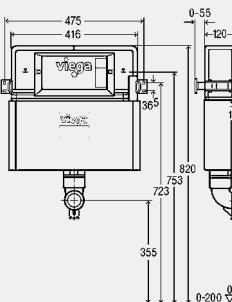
partial flush volume setting range approx. 2–4 l

full flush volume factory setting approx. 6 l

Large flush volume setting range approx. 3.5–7.5 l

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group!

Model 8504.38

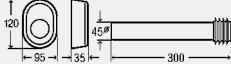
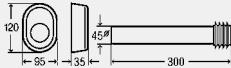
B = width



NEW

Flushing pipe set

- for connection between concealed flushing elbow and floor-standing WC
- plastic

Model 8310.79

L	\varnothing	PU	Article	DG
300	45	1	495 169	66



Prevista Pure WC block

1077 mm

- for immurement and encircling wall
- steel
- compatible with all WC flush plates for Prevista, dual flush technology

Components

galvanised frame, concealed cistern 3H, flushing throttle, WC connection fitting, fixing material for block and ceramic, splash protection, water connection R $\frac{1}{2}$ at the back and top, WC connection elbow DN90 made of PP, eccentric adapter DN90/100 made of PP

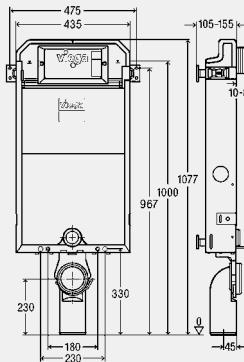
Technical data

partial flush volume factory setting approx. 3 l
 partial flush volume setting range approx. 2–4 l
 full flush volume factory setting approx. 6 l
 Large flush volume setting range approx. 3.5–7.5 l
 Max. load 400 kg
 Max. projection 700 mm

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group!

Model 8512



CH	PU	Article	DG
1077	1/12	771 928	66

CH = construction height



Prevista Pure WC block with ventilator connection

1077 mm

- for immurement and encircling wall
- compatible with all WC flush plates for Prevista, dual flush technology

Components

galvanised frame, concealed cistern 3H, flushing throttle, WC connection fitting, fixing material, splash protection, water connection R $\frac{1}{2}$ at the back and top, WC connection elbow DN90 made of PP, eccentric adapter DN90/100, flushing pipe with ventilator connection DN50

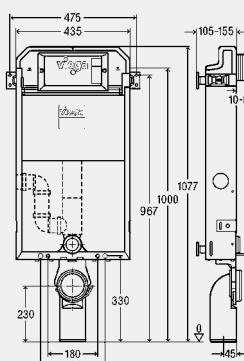
Technical data

partial flush volume factory setting approx. 3 l
 partial flush volume setting range approx. 2–4 l
 full flush volume factory setting approx. 6 l
 Large flush volume setting range approx. 3.5–7.5 l
 Max. load 400 kg
 Max. projection 700 mm

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group!

Model 8512.31



CH	PU	Article	DG
1077	1/12	771 959	66

CH = construction height

**Prevista Pure WC block****820 mm**

- for immurement and encircling wall
- steel
- compatible with all WC flush plates for Prevista, flush actuation from front or top, dual flush technology

Components

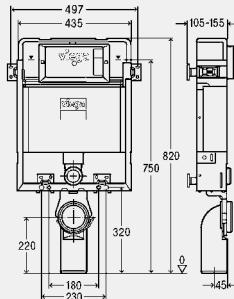
galvanised frame, concealed cistern 3L, WC connection fitting, fixing material, splash protection, water connection R $\frac{1}{2}$ at the back, WC connection elbow DN90 made of PP, eccentric adapter DN90/100

Technical data

partial flush volume factory setting approx. 3 l
 partial flush volume setting range approx. 2–4 l
 full flush volume factory setting approx. 6 l
 Large flush volume setting range approx. 3.5–7.5 l
 Max. load 400 kg
 Max. projection 700 mm

Note

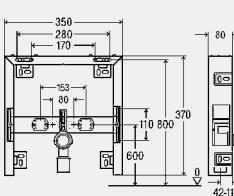
Flush plates and accessories: WC and urinal flush plates for Prevista product group!

Model 8516**WASHBASIN PRE-WALL BLOCKS****Prevista Pure Washbasin block**

- for WB with single-hole fitting, immurement and encircling wall
- steel

Components

galvanised frame, height-adjustable and sound-insulated mounting bracket for cold and hot water connection, fixing material, cuttable drain elbow DN40/50 with rubber nipple DN50/30

Model 8550**URINAL WATER PATH****Prevista Pure Urinal water path**

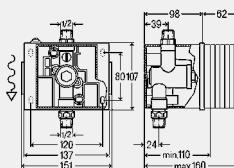
- for urinal with concealed flushing system, urinal flush plates for Prevista (manual and touchless flush actuation)

Components

urinal water path vertically pre-assembled in the installation box, revision shaft, flush-through plug, shut-off, R $\frac{1}{2}$ fitting connection

Note

Flush plates and accessories: WC and urinal flush plates for Prevista product group!

Model 8566

	PU	Article	DG
1	785 994	66	

BIDET PRE-WALL BLOCKS

**Prevista Pure Bidet block**

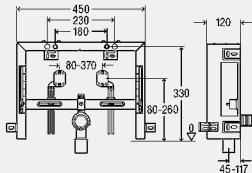
- for wall-hung bidet, immurement and encircling wall
- steel

Components

galvanised frame, height-adjustable and sound-insulated mounting bracket for cold and hot water connection, fixing material, cuttable drain elbow DN40/50 with rubber nipple DN50/30

Technical data

Max. load 400 kg
Max. projection 700 mm

Model 8569

	PU	Article	DG
1/42		776 602	66

ACCESSORIES

**Prevista Pure Standing bracket**

- for self-supporting mounting of Prevista Pure blocks
- galvanised steel

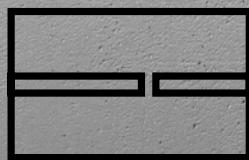
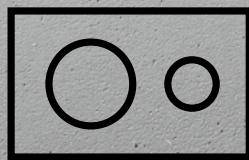
Components

fixing material for floor
Model 8570.54

	PU	Article	DG
1		785 987	66

Flush plates/accessories

Pre-wall/flushing technology



Components for WC and urinal flush actuation. The conversion of mechanical actuating methods to electronic model versions possible.

Note

The glass versions of the Viega WC and urinal flush plates are exclusively made of single-pane tempered glass. Concealed cisterns 3H and 3L can be combined with the WC flush plates for Prevista. You can find our dummy plates (samples without function) in the product group dummy plates on the Viega website.

Flush plate configurator

Web application for simple, quick calculation and visualisation of the appropriate flush plate for the bathroom design.

Subject to change without prior notice!

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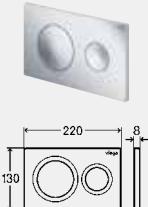
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COMBINATION OVERVIEW: WC ELEMENTS AND BLOCKS IN COMBINATION WITH WC FLUSH PLATES AND ACCESSORIES

S1 Prevista Dry		8521/8522/8530 8521.32/8522.31 8522.33/8524	8533	8533		8655.11
S3 Prevista Pure		8502/8512/8512.31	8516	8516		
Visign for Life	8601.1		■	■	■	
	8602.1		■	■	■	
Visign for Style	8610.1		■	■	■	
	8611.1		■	■	■	
	8613.1		■	■	■	
	8614.1		■	■	■	
Visign for More	8620.1		■	■		
	8621.1		■	■	■	■
	8622.1		■	■	■	■
	8624.1		■	■	■	■
Visign for Style sensitive 8615.1			■	■	■	■
Visign for More sensitive 8625.1			■	■	■	■
Visign for Public	8630.1		■	■	■	
	8631.1		■	■	■	
	8635.1		■	■		■
	8650.1		■	■		
	8653.1		■	■		

COMBINATION OVERVIEW: TILE-LEVEL WC INSTALLATION FRAME FOR PREVISTA IN COMBINATION WITH PREVISTA DRY ELEMENTS

S1 Prevista Dry	8521/8522/8530 8521.32/8522.31 8522.33/8524	8533	8533
8651.1			

**WC FLUSH PLATES
VISION FOR STYLE**

**WC flush plate for Prevista
Vision for Style 20**

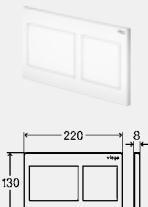
- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology

Components

fixing frame, actuating rod set, fixing bolt

Model 8610.1

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	773 793	66
chrome matt plastic	chrome matt plastic	1	773 786	66
chrome-plated plastic	chrome-plated plastic	1	773 779	66
plastic black matt	plastic black matt	1	796 389	66


**WC flush plate for Prevista
Vision for Style 21**

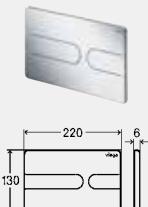
- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology

Components

fixing frame, actuating rod set, fixing bolt

Model 8611.1

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	773 250	66
chrome matt plastic	chrome matt plastic	1	773 243	66
chrome-plated plastic	chrome-plated plastic	1	773 236	66
plastic black matt	plastic black matt	1	801 724	66


**WC flush plate for Prevista
Vision for Style 23**

- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology

Components

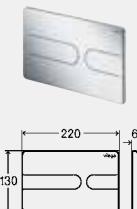
fixing frame, actuating rod set, fixing bolt

Model 8613.1


cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	773 151	66
chrome matt plastic	chrome matt plastic	1	773 069	66
chrome-plated plastic	chrome-plated plastic	1	773 052	66
plastic black matt	plastic black matt	1	801 731	66

¹⁾ Delivery time for customer-individual range: 8 weeks plus shipping; non-returnable!

²⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!

**WC flush plate for Prevista****Visign for Style 23**

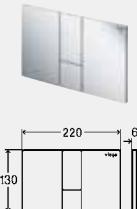
- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology

Components

fixing frame, actuating rod set, fixing bolt

Model 8613.1

cover plate	actuator	PU	Article	DG
plastic polished black	plastic polished black	1	773 175	66
plastic stainless steel coloured brushed	plastic stainless steel coloured brushed	1	773 168	66
acrylic polished black	plastic black matt	1	773 199	66
acrylic polished black	plastic stainless steel coloured brushed	1	773 182	66
special colour plastic	special colour plastic	1	773 205 ¹	66
metallic coloured plastic	metallic coloured plastic	1	773 212 ¹	66
gold-plated plastic	gold-plated plastic	1	773 229 ²	66

¹⁾ Delivery time for customer-individual range: 8 weeks plus shipping; non-returnable!²⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!**WC flush plate for Prevista****Visign for Style 24**

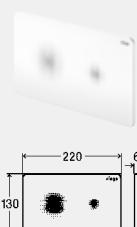
- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology

Components

fixing frame, actuating rod set, fixing bolt

Model 8614.1

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	773 281	66
chrome matt plastic	chrome matt plastic	1	773 274	66
chrome-plated plastic	chrome-plated plastic	1	773 267	66
plastic black matt	plastic black matt	1	801 748	66
plastic polished black	plastic polished black	1	773 304	66
plastic stainless steel coloured brushed	plastic stainless steel coloured brushed	1	773 298	66
acrylic polished black	plastic black matt	1	773 311	66
acrylic polished black	plastic stainless steel coloured brushed	1	773 328	66
special colour plastic	special colour plastic	1	773 335 ¹	66
metallic coloured plastic	metallic coloured plastic	1	773 342 ¹	66
gold-plated plastic	gold-plated plastic	1	773 359 ²	66

¹⁾ Delivery time for customer-individual range: 8 weeks plus shipping; non-returnable!²⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!**WC flush plate for Prevista****Visign for Style 25****sensitive**

- for all Prevista concealed cisterns
- only in connection with accessory set model 8655.11
- printed with noctilucent finish
- touchless flush actuation from front or top, dual flush technology, with Viega Hygiene function

Components

fixing frame, actuating rod set, fixing bolt

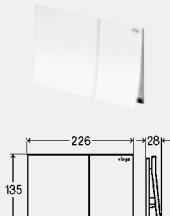
Technical datapartial flush volume factory setting approx. 3 l
full flush volume factory setting approx. 6 l**Note**

Electronic accessory set has to be ordered separately!

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8615.1

cover plate	PU	Article	DG
alpine white plastic	1	774 356	66

WC FLUSH PLATES
VISIGN FOR MORE**WC flush plate for Prevista****Visign for More 200**

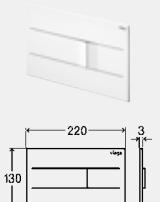
- for all Prevista concealed cisterns
- manual flush actuation from front, dual flush technology

Components

fixing frame, actuating rod set, fixing bolt

Model 8620.1
DESIGN PLAT
ISH

cover plate	actuator	PU	Article	DG
plastic polished black	metal copper/gold-coloured matt	1	773 601	66
plastic polished black	metal matt black	1	773 595	66
chrome-plated plastic	glass black	1	773 588	66
chrome-plated plastic	glass white	1	773 571	66
plastic polished black	wood stained oak	1	773 564	66
plastic polished black	special colour metal	1	773 618¹	66
plastic polished black	metal metallic colour	1	773 625¹	66
plastic polished black	gold-plated metal	1	773 632²	66

¹⁾ Delivery time for customer-individual range: 8 weeks plus shipping; non-returnable!²⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!**WC flush plate for Prevista****Visign for More 201****electronic**

- for all Prevista concealed cisterns
- in addition optional available WC installation frame for Prevista model 8650.1
- only in connection with accessory set model 8655.11
- manual flush actuation from front or top, dual flush technology, with Viega Hygiene function


INNOVATIONSPREIS
ARCHITEKTUR + TECHNIK
Components

fixing frame, actuating rod set, fixing bolt

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

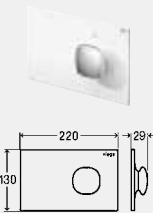
Electronic accessory set has to be ordered separately!

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8621.1

cover plate	actuator	PU	Article	DG
brushed stainless steel	brushed stainless steel	1	773 526	66
stainless steel black matt	stainless steel black matt	1	773 519	66
stainless steel polished white	stainless steel polished white	1	773 502	66
special colour stainless steel	special colour stainless steel	1	773 533¹	66
metallic coloured stainless steel	metallic coloured stainless steel	1	773 540¹	66
gold-plated stainless steel	gold-plated stainless steel	1	773 557²	66

¹⁾ Delivery time for customer-individual range: 8 weeks plus shipping; non-returnable!²⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!

**WC flush plate for Prevista****Visign for More 202**

electronic

with LED lightning

- for all Prevista concealed cisterns
- only in connection with accessory set model 8655.11
- manual flush actuation from front or top, dual flush technology, with Viega Hygiene function, with permanent LED lighting

Components

fixing frame, actuating rod set, fixing bolt

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

Electronic accessory set has to be ordered separately!

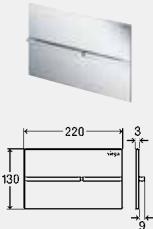
Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8622.1

cover plate	actuator	PU	Article	DG
metal polished white	metal polished white	1	773 458	66
metal polished white	chrome-plated metal	1	773 465	66
special colour metal	special colour metal	1	773 472 ¹	66
metal metallic colour	metal metallic colour	1	773 489 ¹	66
gold-plated metal	gold-plated metal	1	773 496 ²	66

¹⁾ Delivery time for customer-individual range: 8 weeks plus shipping; non-returnable!

²⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!

**WC flush plate for Prevista****Visign for More 204**

electronic

- for all Prevista concealed cisterns
- in addition optional available WC installation frame for Prevista model 8650.1
- only in connection with accessory set model 8655.11
- manual flush actuation from front or top, dual flush technology, with Viega Hygiene function

Components

fixing frame, actuating rod set, fixing bolt

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

Electronic accessory set has to be ordered separately!

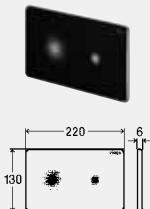
Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8624.1

cover plate	actuator	PU	Article	DG
brushed stainless steel	brushed metal	1	773 663	66
stainless steel black matt	metal matt black	1	773 656	66
chrome-plated stainless steel	chrome-plated metal	1	773 649	66
stainless steel black matt	brushed metal	1	773 670	66
special colour stainless steel	special colour metal	1	773 687 ¹	66
metallic coloured stainless steel	metal metallic colour	1	773 694 ¹	66
gold-plated stainless steel	gold-plated metal	1	773 700 ²	66

¹⁾ Delivery time for customer-individual range: 8 weeks plus shipping; non-returnable!

²⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!

**WC flush plate for Prevista****Vision for More 205****sensitive****with LED lightning**

- for all Prevista concealed cisterns
- only in connection with accessory set model 8655.11
- chrome-plated frame
- touchless flush actuation from front or top, dual flush technology, with Viega Hygiene function

Components

fixing frame, actuating rod set, fixing bolt

Technical data

partial flush volume factory setting approx. 3 l

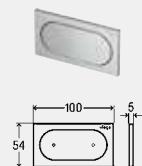
full flush volume factory setting approx. 6 l

Note

Electronic accessory set has to be ordered separately!

Orientation light illuminates when coming closer!

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8625.1**WC FLUSH PLATES****REMOTE FLUSH ACTUATIONS****WC remote flush actuation for Prevista****Vision for Style 23****electronic**

- for all Prevista concealed cisterns
- in combination with installation set model 8640.14
- only in connection with accessory set model 8655.11
- manual flush actuation, dual flush technology, with Viega Hygiene function

Components

fixing frame

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

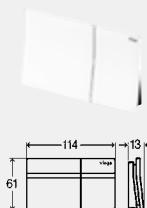
Electronic accessory set has to be ordered separately!

Suitable for installation in furniture!

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8640.1

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	773 083	66
chrome-plated plastic	chrome-plated plastic	1	773 076	66

**WC remote flush actuation for Prevista****Visign for More 200****electronic**

- for all Prevista concealed cisterns
- in combination with installation set model 8640.14
- only in connection with accessory set model 8655.11
- manual flush actuation, dual flush technology, with Viega Hygiene function

Components

fixing frame

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

Electronic accessory set has to be ordered separately!

Suitable for installation in furniture!

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8641.1

	actuator	PU	Article	DG
	glass black	1	773 106	66
	glass white	1	773 090	66

**Installation set**

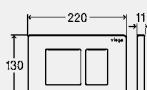
- for installation in wet and dry construction and pre-wall system
- suitable for WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Components

empty pipe, concealed socket

Model 8640.14

	PU	Article	DG
	1	789 336	66

**WC FLUSH PLATES
VISIGN FOR PUBLIC****WC flush plate for Prevista****Visign for Public 10**

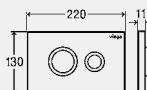
- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology, screwable

Components

fixing frame, actuating rod set, fixing bolt

Model 8630.1

cover plate	actuator	PU	Article	DG
brushed stainless steel	brushed stainless steel	1	774 349	66

**WC flush plate for Prevista****Visign for Public 11**

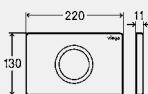
- for all Prevista concealed cisterns
- manual flush actuation from front or top, dual flush technology, screwable

Components

fixing frame, actuating rod set, fixing bolt

Model 8631.1

cover plate	actuator	PU	Article	DG
brushed stainless steel	polished stainless steel	1	774 325	66
stainless steel polished white	stainless steel polished white	1	774 332	66



WC flush plate for Prevista

Vision for Public 12

infrared flush actuation

- for all Prevista concealed cisterns
- only in connection with accessory set model 8655.11
- touchless infrared flush actuation from front, single flush technology, with Viega Hygiene function, screwable

Components

fixing frame, actuating rod set, fixing bolt

Technical data

partial flush volume factory setting approx. 3 l

full flush volume factory setting approx. 6 l

Note

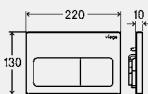
Electronic accessory set has to be ordered separately!

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8635.1

cover plate	PU	Article	DG
brushed stainless steel	1	774 370	66
stainless steel polished white	1	774 387	66

WC FLUSH PLATES VISION FOR LIFE



WC flush plate for Prevista

Vision for Life 5

Components

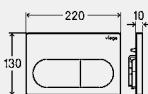
- for all Prevista concealed cisterns
- for revision shaft depth > 60 mm please order separately: extension set model 8570.60
- manual flush actuation from front or top, dual flush technology

Components

actuating rod set, fixing material

Model 8601.1

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	773 731	66
chrome matt plastic	chrome matt plastic	1	773 724	66
chrome-plated plastic	chrome-plated plastic	1	773 717	66



WC flush plate for Prevista

Vision for Life 6

- for all Prevista concealed cisterns
- for revision shaft depth > 60 mm please order separately: extension set model 8570.60
- manual flush actuation from front or top, dual flush technology

Components

actuating rod set, fixing material

Model 8602.1

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	773 762	66
chrome matt plastic	chrome matt plastic	1	773 755	66
chrome-plated plastic	chrome-plated plastic	1	773 748	66



WC FLUSH PLATES

COMBINATION OVERVIEW: WC AND URINAL FLUSH PLATES WITH ACCESSORIES

					
		8650.1	8651.1	8653.1	8651.2
Visign for Life	8601.1				
	8602.1				
Visign for Style	8610.1			■	■
	8611.1			■	■
	8613.1				■
	8614.1			■	■
Visign for More	8620.1				■
	8621.1		■	■	■
	8622.1			■	■
	8624.1		■	■	■
Visign for Style sensitive 8615.1					■
Visign for More sensitive 8625.1					■
Visign for Public	8630.1				
	8631.1				
	8635.1				
Visign for Style	8610.2				■
	8611.2				■
	8613.2				
Visign for More 8620.2					■
Visign for Public	8631.2				
	8635.2				

WC FLUSH PLATES WC ACTUATION ACCESSORIES



Accessory set electronic

- equipped with drive unit model 8580.29
- use with WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC flush plate for Prevista Visign for Public 12 model 8635.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Components

mains adapter (cable length 1.05 m)

Technical data

power supply voltage 100–240 V AC/50–60 Hz

Note

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8655.11

	PU	Article	DG
	1	783 952	66



Branch socket

- for mains adapter and on-site shower WC connection
- plastic

Model 8570.62

	PU	Article	DG
	1	786 274	66



WC installation frame for Prevista with LED lightning

- for all Prevista concealed cisterns
- only in connection with WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 204 model 8624.1
- plastic

Components

fixing frame, fixing bolt, connection piece

Note

Orientation light illuminates when coming closer!

Model 8650.1

	PU	Article	DG
	1	775 803	66



WC installation frame for Prevista tile-level

- for Prevista concealed cistern, tile-level installation of the WC flush plate, dry construction
- suitable for WC flush plate for Prevista Visign for Style 20 model 8610.1, WC flush plate for Prevista Visign for Style 21 model 8611.1, WC flush plate for Prevista Visign for Style 24 model 8614.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1
- plastic

Note

The tile-level installation frame can only be used in the Viega pre-wall systems Prevista Dry and Prevista Dry Plus!

Model 8651.1

	Version	PU	Article	DG
	chrome-plated	1	775 810	66



**WC tablet holder for Prevista**

- for WC cleaning tablets,
- concealed cistern 3H, concealed cistern 3L
- plastic

Components

base frame, tablet holder, fixing frame

Model 8653.1

	PU	Article	DG
1	773 366	66	

1

773 366

66

**Extension cable**

- for mains adapter and control or reed contact and control, drain/overflow with electrical drive
- suitable for Multiplex Trio F drain/overflow model 6148.1, mains adapter model 8350.12, accessory set model 8655.11

Model 8352.690

	cl	PU	Article	DG
	2000	1	628 505	65

cl = cable length

**Connection cable**

- for external flush actuation with on-site and commercially-available button with closing function or potential-free contact (closing period min. 350 ms)
- in addition optional available extension cable adapter model 8580.49
- suitable for WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Model 8570.55

	cl	PU	Article	DG
	3000	1	786 007	66

cl = cable length

**Battery compartment**

- suitable for WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Components

battery block 6 V (battery type CR-P2)

Model 8570.56

	PU	Article	DG
	1	786 014	66

**Adapter**

- for redundant power supply to mains adapter operation
- suitable for WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Components

adapter plug, battery compartment, battery block 6 V (battery type CR-P2)

Model 8570.57

	PU	Article	DG
	1	786 021	66

1

786 021

66

**Radio receiver**

- for reception of a flush actuation via radio signal in combination with HEWI support arm 802.50.01... and HEWI upgrade kit WC flush actuation radio-controlled 802.50.060 L model left-hand, radio-controlled 802.50.060 R model right-hand or in combination with HEWI support arm 801.50... and HEWI upgrade kit WC flush actuation (radio-controlled) 801.05.060
- in addition optional available extension cable adapter model 8580.49
- suitable for WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Technical data

Receiving frequency 868.4 MHz

Model 8570.58

**Extension cable adapter**

- for connection of a further electrical incoming signal
- suitable for connection cable model 8570.55, radio receiver model 8570.58, WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC flush plate for Prevista Visign for Public 12 model 8635.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1, WC installation frame for Prevista model 8650.1, accessory set model 8655.11

Model 8580.49

**Extension set**

- for dual flush technology, flush actuation from front or top, concealed cistern 3H, concealed cistern 3L
- suitable for WC flush plate for Prevista Visign for Style 20 model 8610.1, WC flush plate for Prevista Visign for Style 21 model 8611.1, WC flush plate for Prevista Visign for Style 23 model 8613.1, WC flush plate for Prevista Visign for Style 24 model 8614.1, WC flush plate for Prevista Visign for More 200 model 8620.1
- plastic

Components

actuating rod set, fixing bolt set

Note

For max. primary walling or brick lining up to 200 mm tile front edge!

Model 8570.59

Extension set

- for dual flush technology, flush actuation from front or top
- suitable for WC flush plate for Prevista Visign for Life 5 model 8601.1, WC flush plate for Prevista Visign for Life 6 model 8602.1
- plastic

Components

actuating rod set, fixing bolt set

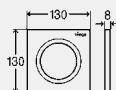
Note

For max. primary walling or brick lining up to 200 mm tile front edge!

Model 8570.60

L	PU	Article	DG
200	1	786 052	66

URINAL FLUSH PLATES VISIGN FOR STYLE



Urinal flush plate for Prevista

Visign for Style 20

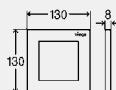
- for urinal flushing system
- plastic
- manual flush actuation from front

Components

fixing frame, actuating rod set, fixing bolt, cartridge valve

Model 8610.2

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	774 493	66
chrome matt plastic	chrome matt plastic	1	774 486	66
chrome-plated plastic	chrome-plated plastic	1	774 479	66



Urinal flush plate for Prevista

Visign for Style 21

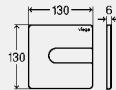
- for urinal flushing system
- plastic
- manual flush actuation from front

Components

fixing frame, actuating rod set, fixing bolt, cartridge valve

Model 8611.2

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	774 523	66
chrome matt plastic	chrome matt plastic	1	774 516	66
chrome-plated plastic	chrome-plated plastic	1	774 509	66



Urinal flush plate for Prevista

Visign for Style 23

- for urinal flushing system
- plastic
- manual flush actuation from front

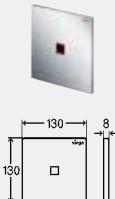
Components

fixing frame, actuating rod set, fixing bolt, cartridge valve

Model 8613.2

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	774 554	66
chrome matt plastic	chrome matt plastic	1	774 547	66
chrome-plated plastic	chrome-plated plastic	1	774 530	66
plastic polished black	plastic polished black	1	774 578	66
plastic stainless steel coloured brushed	plastic stainless steel coloured brushed	1	774 561	66
acrylic polished black	plastic black matt	1	774 592	66
acrylic polished black	plastic stainless steel coloured brushed	1	774 585	66

URINAL FLUSH PLATES VISIGN FOR MORE



Urinal flush plate for Prevista

Visign for More 200

infrared flush actuation

- for urinal flushing system
- plastic, glass, wood
- touchless infrared flush actuation from front

Components

fixing frame, actuating rod set, fixing bolt, electronic cartridge valve, mains adapter

Technical data

power supply voltage 100–240 V AC/50–60 Hz

Note

With Viega Hygiene function optionally after 1 h, 12 h, 24 h, 72 h or 168 h without use!

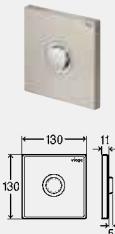
Model 8620.2

DESIGN PLTUS
powered by ISH



cover plate	PU	Article	DG
alpine white plastic	1	774 639	66
chrome-plated plastic	1	774 622	66
plastic stainless steel coloured brushed	1	774 646	66
glass black	1	774 677	66
glass white	1	774 660	66
wood stained oak	1	774 653	66

URINAL FLUSH PLATES VISIGN FOR PUBLIC



Urinal flush plate for Prevista

Visign for Public 11

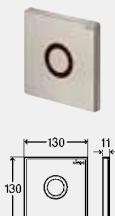
- for urinal flushing system
- stainless steel
- manual flush actuation from front

Components

fixing frame, actuating rod set, fixing bolt, cartridge valve

Model 8631.2

cover plate	actuator	PU	Article	DG
brushed stainless steel	polished stainless steel	1	774 608	66
stainless steel polished white	stainless steel polished white	1	774 615	66



Urinal flush plate for Prevista

Visign for Public 12

infrared flush actuation

- for urinal flushing system
- stainless steel
- touchless infrared flush actuation from front

Components

fixing frame, actuating rod set, fixing bolt, electronic cartridge valve, mains adapter

Technical data

power supply voltage 230 V/50 Hz

Note

With Viega Hygiene function optionally after 1 h, 12 h, 24 h, 72 h or 168 h without use!

Model 8635.2

cover plate	PU	Article	DG
brushed stainless steel	1	774 684	66
stainless steel polished white	1	774 691	66

URINAL FLUSH PLATES URINAL ACTUATION ACCESSORIES



Urinal installation frame for Prevista tile-level

- for tile-level installation of the urinal flush plate
- suitable for urinal flush plate for Prevista Visign for Style 20 model 8610.2, urinal flush plate for Prevista Visign for Style 21 model 8611.2, urinal flush plate for Prevista Visign for More 200 model 8620.2
- plastic

Note

The tile-level installation frame can only be used in the Viega pre-wall systems Prevista Dry and Prevista Dry Plus!

Model 8651.2

Version	PU	Article	DG
chrome-plated	1	775 827	66



Battery compartment

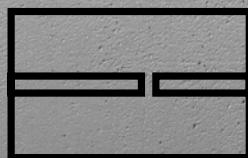
- for urinal flush plates for Prevista, Visign for More 200, Visign for Public 12, series from 2019

Model 8580.33

PU	Article	DG
1	786 588	66

Dummy plates

Pre-wall/flushing technology



Dummy plates for the WC and urinal flush actuation.

Note

All dummy plates are without function! They can be used for showrooms! When the subsurface is rough or uneven, bolt on the dummy plate! The required fixing material is included!

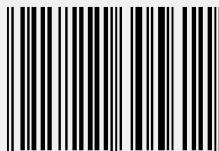
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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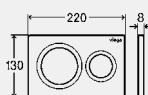
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GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

WC DUMMY PLATES VISIGN FOR STYLE



WC dummy plate for Prevista

Visign for Style 20

- for showroom
- without function

Components

fixing material

Model 8610.19

	cover plate	actuator	PU	Article	DG
NEW	alpine white plastic	alpine white plastic	1	773 885	66
	plastic black matt	plastic black matt	1	804 466	66
	chrome matt plastic	chrome matt plastic	1	773 878	66
	chrome-plated plastic	chrome-plated plastic	1	773 861	66



WC dummy plate for Prevista

Visign for Style 21

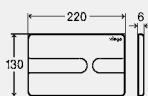
- for showroom
- without function

Components

fixing material

Model 8611.19

	cover plate	actuator	PU	Article	DG
NEW	alpine white plastic	alpine white plastic	1	773 915	66
	chrome matt plastic	chrome matt plastic	1	773 908	66
	chrome-plated plastic	chrome-plated plastic	1	773 892	66



WC dummy plate for Prevista

Visign for Style 23

- for showroom
- without function

Components

fixing material

Model 8613.19

	cover plate	actuator	PU	Article	DG
	alpine white plastic	alpine white plastic	1	773 946	66
	chrome matt plastic	chrome matt plastic	1	773 939	66
	chrome-plated plastic	chrome-plated plastic	1	773 922	66
	plastic polished black	plastic polished black	1	773 960	66
	plastic stainless steel coloured brushed	plastic stainless steel coloured brushed	1	773 953	66
	acrylic polished black	plastic stainless steel coloured brushed	1	773 977	66
	acrylic polished black	plastic black matt	1	773 984	66



WC dummy plate for Prevista

Visign for Style 24

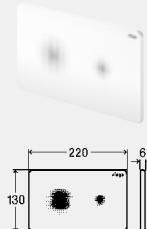
- for showroom
- without function

Components

fixing material

Model 8614.19

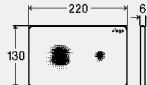
	cover plate	actuator	PU	Article	DG
	alpine white plastic	alpine white plastic	1	774 011	66
	chrome matt plastic	chrome matt plastic	1	774 004	66
	chrome-plated plastic	chrome-plated plastic	1	773 991	66
	plastic polished black	plastic polished black	1	774 035	66
	plastic stainless steel coloured brushed	plastic stainless steel coloured brushed	1	774 028	66
	acrylic polished black	plastic stainless steel coloured brushed	1	774 042	66
	acrylic polished black	plastic black matt	1	774 059	66

**WC dummy plate for Prevista****Vision for Style 25**

- for showroom
- without function

Components

fixing material

Model 8615.19

cover plate

PU Article DG

alpine white plastic

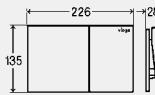
1 774 394 66

**WC DUMMY PLATES
VISION FOR MORE****WC dummy plate for Prevista****Vision for More 200**DESIGN PluS
selected by ISH

- for showroom
- without function

Components

fixing material

Model 8620.19

cover plate

actuator

PU Article DG

plastic polished black metal copper/gold-coloured matt

1 774 240 66

plastic polished black metal matt black

1 774 233 66

chrome-plated plastic glass black

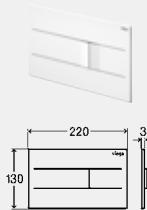
1 774 226 66

chrome-plated plastic glass white

1 774 219 66

plastic polished black wood stained oak

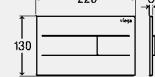
1 774 202 66

**WC dummy plate for Prevista****Vision for More 201**

- for showroom
- without function

Components

fixing material

Model 8621.19

cover plate

actuator

PU Article DG

stainless steel black matt stainless steel black matt

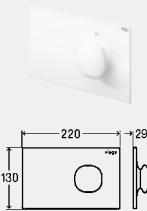
1 774 189 66

stainless steel polished white stainless steel polished white

1 774 172 66

brushed stainless steel brushed stainless steel

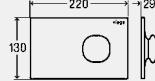
1 774 196 66

**WC dummy plate for Prevista****Vision for More 202**

- for showroom
- without function

Components

fixing material

Model 8622.19

cover plate

actuator

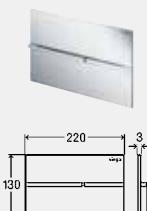
PU Article DG

metal polished white metal polished white

1 774 158 66

metal polished white chrome-plated metal

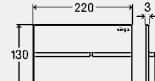
1 774 165 66

**WC dummy plate for Prevista****Vision for More 204**

- for showroom
- without function

Components

fixing material

Model 8624.19

cover plate

actuator

PU Article DG

stainless steel black matt stainless steel black matt

1 774 264 66

polished stainless steel polished stainless steel

1 774 257 66

brushed stainless steel brushed stainless steel

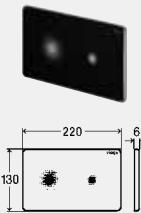
1 774 271 66

stainless steel black matt brushed stainless steel

1 774 288 66



red dot winner 2020

**WC dummy plate for Prevista****Visign for More 205**

- for showroom
- without function

Components

fixing material

Model 8625.19

cover plate

glass black

PU

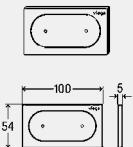
Article

DG

1

774 400

66

WC DUMMY PLATES**REMOTE FLUSH ACTUATIONS****WC dummy plate for Prevista****Visign for Style 23**

- for showroom
- without function

Components

fixing material

Model 8640.19

cover plate

alpine white plastic

chrome-plated plastic

actuator

alpine white plastic

chrome-plated plastic

PU

Article

DG

1

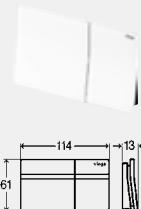
774 448

66

1

774 431

66

**WC dummy plate for Prevista****Visign for More 200**

- for showroom
- without function

Components

fixing material

Model 8641.19

actuator

glass black

glass white

PU

Article

DG

1

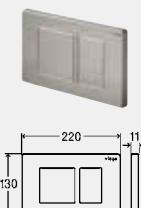
774 462

66

1

774 455

66

WC DUMMY PLATES
VISIGN FOR PUBLIC**WC dummy plate for Prevista****Visign for Public 10**

- for showroom
- without function

Components

fixing material

Model 8630.19

cover plate

brushed stainless steel

actuator

brushed stainless steel

PU

Article

DG

1

774 318

66

**WC dummy plate for Prevista****Visign for Public 11**

- for showroom
- without function

Components

fixing material

Model 8631.19

cover plate

brushed stainless steel

actuator

polished stainless steel

PU

Article

DG

1

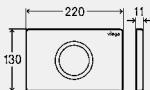
774 295

66

1

774 301

66

**WC dummy plate for Prevista****Vsign for Public 12**

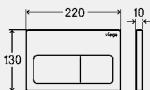
- for showroom
- without function

Components

fixing material

Model 8635.19

cover plate	PU	Article	DG
brushed stainless steel	1	774 417	66
stainless steel polished white	1	774 424	66

**WC DUMMY PLATES
VSIGN FOR LIFE****WC dummy plate for Prevista****Vsign for Life 5**

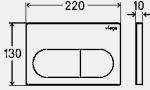
- for showroom
- without function

Components

fixing material

Model 8601.19

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	773 823	66
chrome matt plastic	chrome matt plastic	1	773 816	66
chrome-plated plastic	chrome-plated plastic	1	773 809	66

**WC dummy plate for Prevista****Vsign for Life 6**

- for showroom
- without function

Components

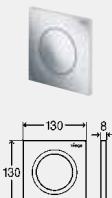
fixing material

Model 8602.19

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	773 854	66
chrome matt plastic	chrome matt plastic	1	773 847	66
chrome-plated plastic	chrome-plated plastic	1	773 830	66



URINAL DUMMY PLATES VSIGN FOR STYLE



Urinal dummy plate for Prevista

Vsign for Style 20

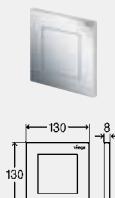
- for showroom
- without function

Components

fixing material

Model 8610.29

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	774 721	66
chrome matt plastic	chrome matt plastic	1	774 714	66
chrome-plated plastic	chrome-plated plastic	1	774 707	66



Urinal dummy plate for Prevista

Vsign for Style 21

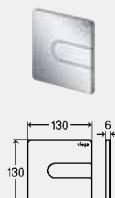
- for showroom
- without function

Components

fixing material

Model 8611.29

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	774 752	66
chrome matt plastic	chrome matt plastic	1	774 745	66
chrome-plated plastic	chrome-plated plastic	1	774 738	66



Urinal dummy plate for Prevista

Vsign for Style 23

- for showroom
- without function

Components

fixing material

Model 8613.29

cover plate	actuator	PU	Article	DG
alpine white plastic	alpine white plastic	1	774 783	66
chrome matt plastic	chrome matt plastic	1	774 776	66
chrome-plated plastic	chrome-plated plastic	1	774 769	66
plastic polished black	plastic polished black	1	774 806	66
plastic stainless steel	plastic stainless steel			
coloured brushed	coloured brushed	1	774 790	66
acrylic polished black	plastic stainless steel	1	774 813	66
acrylic polished black	coloured brushed	1	774 820	66
	plastic black matt	1		

CONCEALED CONNECTION BOX DUMMY PLATES



Dummy plate for concealed connection box

- for showroom
- plastic
- without function

Components

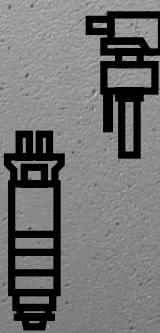
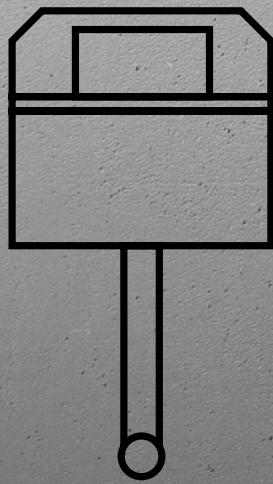
cover plate, drain elbow, fixing material

Model 8314.80

Version	PU	Article	DG
chrome-plated	1	745 998	65

Accessories/spare parts

Pre-wall/flushing technology



viega

Spare parts for WC cisterns and urinals as well as WC and urinal flush plates

Note

All figure numbers which are not mentioned in the spare part overview, can be requested from the Technical Consulting.

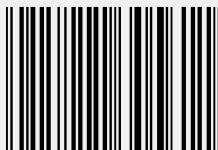
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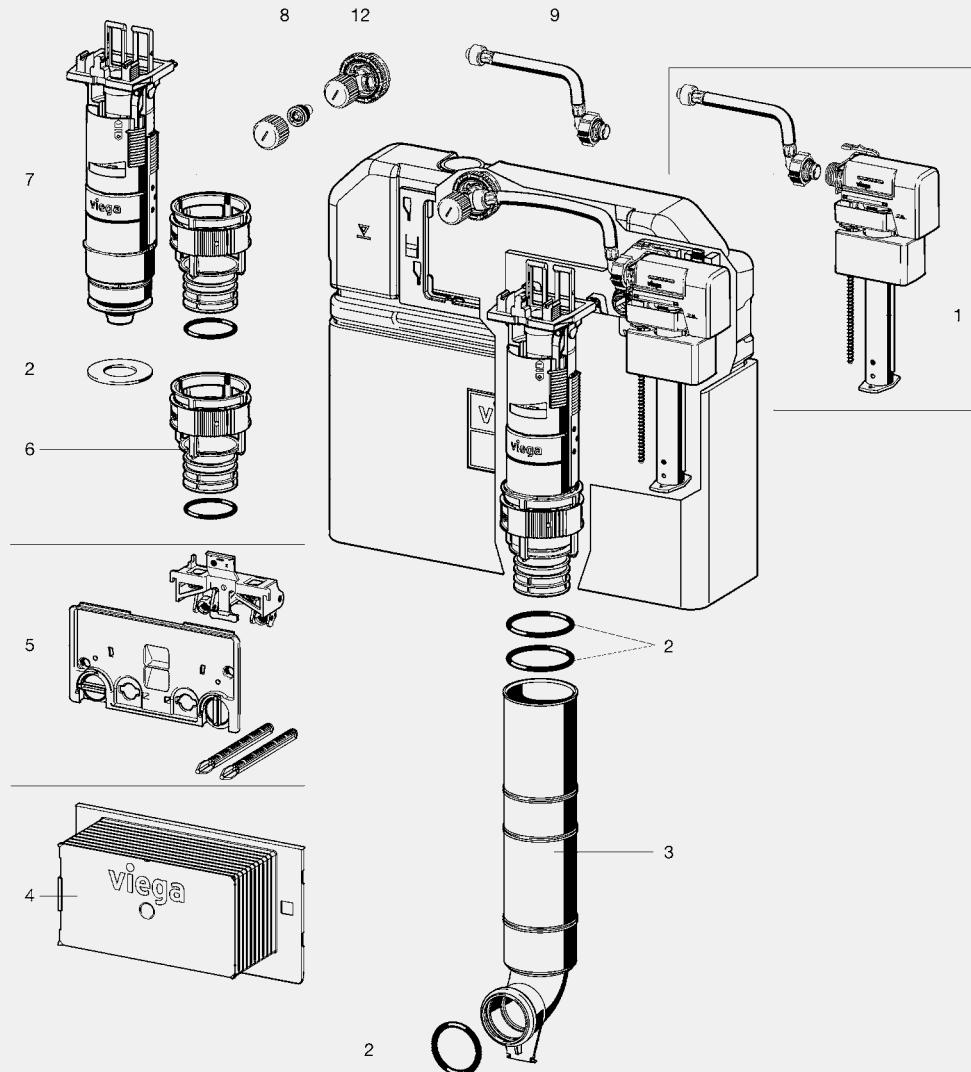


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GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

CONCEALED CISTERNS 3H, FLUSH ACTUATION FROM FRONT

Concealed cistern 3H for WC flush plates for Prevista, front flush, from model series 2019

**Filling valve set**

- for concealed cistern 3H
- plastic

Components

filling valve, filling valve holder, filling hose

- fig. 1

Model 8580.3

	PU	Article	DG
	1	786 090	66

**NEW****Filling valve set**

- suitable for concealed cistern 3H model 8502.38, concealed cistern 3L model 8504.38, Prevista Dry WC element model 8522.38, Prevista Dry WC element Visign for Style 20 model 8522.39, Prevista Dry WC element model 8524.38, 8530.38, 8533.38, Prevista Dry WC element Visign for Style 20 model 8533.39
- plastic

Components

filling valve type AG, filling valve holder

Model 8580.68

	PU	Article	DG
1	804 671	66	

**Seal set**

- for concealed cistern 3H, concealed cistern 3L

Components

O-ring set for flushing pipe support, drain valve seal, drain valve seat, flushing pipe elbow

- fig. 2

Model 8580.8

	PU	Article	DG
1	786 137	66	

**Flushing pipe elbow**

- for concealed cistern 3H, concealed cistern 3L, Prevista Dry element
- plastic

Model 8580.16

	PU	Article	DG
1	786 311	66	

**Flushing pipe elbow**

- for concealed cistern 3H, concealed cistern 3L, Prevista Pure block
- plastic

Model 8580.17

	PU	Article	DG
1	786 328	66	

**Revision shaft**

- for concealed cistern 3H, concealed cistern 3L
- plastic

Components

cover for actuation from top

- fig. 4

Model 8580.10

	PU	Article	DG
1	787 646	66	



**Site protection panel**

- for concealed cistern 3H, concealed cistern 3L
- plastic

Components

- actuation mechanism, actuating rod set, fixing bolt
- fig. 5

Model 8580.7

	PU	Article	DG
	1	786 120	66

**Drain valve holder with flushing throttle**

- for concealed cistern 3H, concealed cistern 3L
- plastic

Components

- flushing throttle
- fig. 6

Model 8580.21

	PU	Article	DG
	1	786 366	66

**Drain valve set**

- for dual flush technology, flush actuation from front or top, concealed cistern 3H, concealed cistern 3L
- plastic

Components

- drain valve, drain valve holder, flushing throttle
- fig. 7

Model 8580.1

	PU	Article	DG
	1	786 076	66

**Corner valve spindle with left-hand thread**

- for concealed cistern 3H, concealed cistern 3L
- brass
- fig. 8

Model 8580.13

	PU	Article	DG
	1	786 281	66

**Corner valve**

- for concealed cistern 3H, concealed cistern 3L
- equipped with corner valve spindle with left-hand thread model 8580.13
- brass
- R-thread
- fig. 12

Model 8580.63

	PU	Article	DG
	1	799 779	66

**Filling hose**

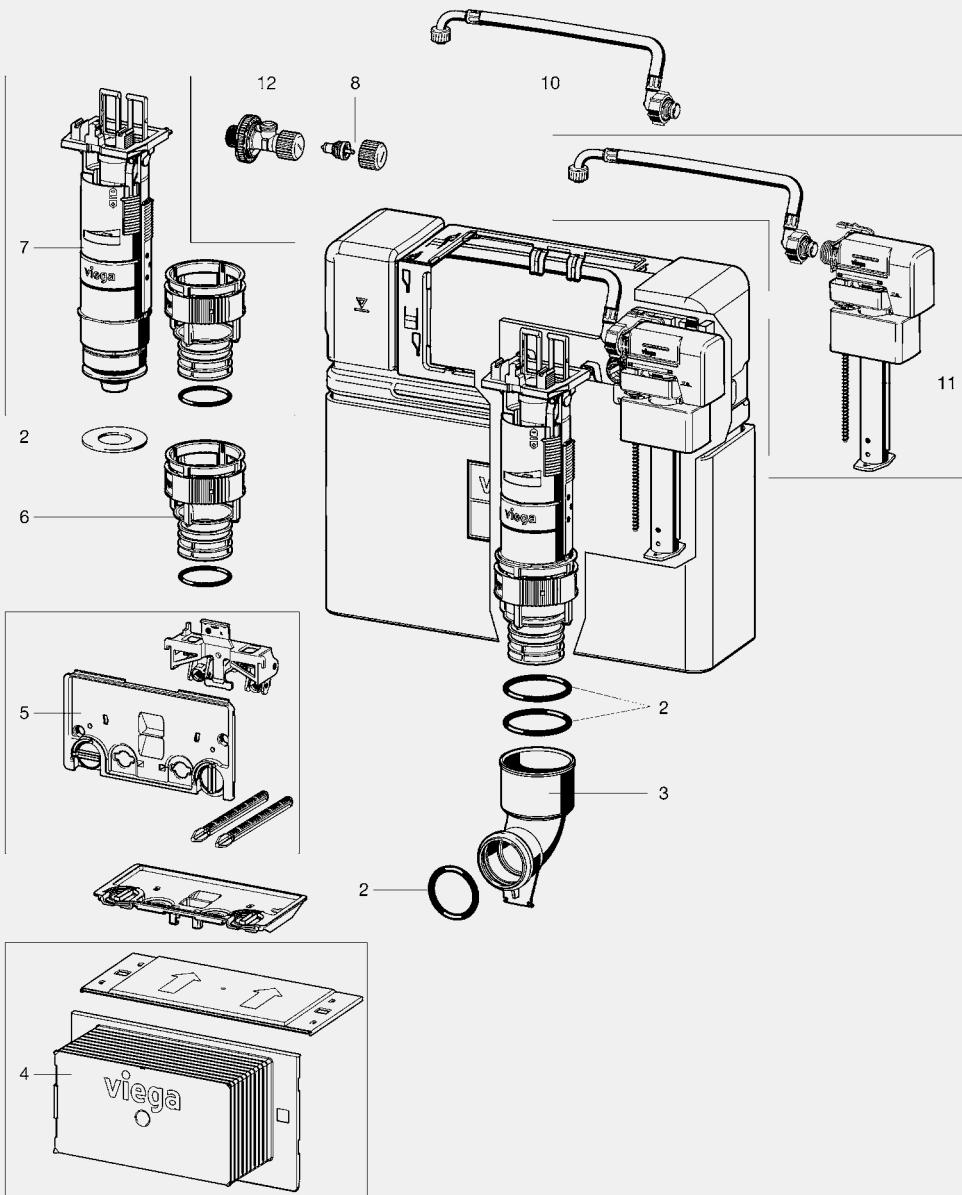
- for concealed cistern 3H
- stainless steel
- fig. 9

Model 8580.43

	PU	Article	DG
	1	786 694	66

CONCEALED CISTERNS 3L, FLUSH ACTUATION FROM FRONT OR TOP

Concealed cistern 3L for WC flush plates for Prevista, actuation from front or above, from model series 2019



**Filling valve set**

- for concealed cistern 3L
- plastic

Components

filling valve, filling valve holder, filling hose

- fig. 11

Model 8580.5

	PU	Article	DG
	1	786 113	66

**NEW****Filling valve set**

- suitable for concealed cistern 3H model 8502.38, concealed cistern 3L model 8504.38, Prevista Dry WC element model 8522.38, Prevista Dry WC element Visign for Style 20 model 8522.39, Prevista Dry WC element model 8524.38, 8530.38, 8533.38, Prevista Dry WC element Visign for Style 20 model 8533.39
- plastic

Components

filling valve type AG, filling valve holder

Model 8580.68

	PU	Article	DG
	1	804 671	66

**Seal set**

- for concealed cistern 3H, concealed cistern 3L

Components

O-ring set for flushing pipe support, drain valve seal, drain valve seat, flushing pipe elbow

- fig. 2

Model 8580.8

	PU	Article	DG
	1	786 137	66

**Flushing pipe elbow**

- for concealed cistern 3H, concealed cistern 3L, Prevista Dry element
- plastic
- fig. 3

Model 8580.16

	PU	Article	DG
	1	786 311	66

**Flushing pipe elbow**

- for concealed cistern 3H, concealed cistern 3L, Prevista Pure block
- plastic

Model 8580.17

	PU	Article	DG
	1	786 328	66

**Revision shaft**

- for concealed cistern 3H, concealed cistern 3L
- plastic

Components

cover for actuation from top
- fig. 4

Model 8580.10

	PU	Article	DG
	1	787 646	66

**Site protection panel**

- for concealed cistern 3H, concealed cistern 3L
- plastic

Components

actuation mechanism, actuating rod set, fixing bolt
- fig. 5

Model 8580.7

	PU	Article	DG
	1	786 120	66

**Drain valve holder with flushing throttle**

- for concealed cistern 3H, concealed cistern 3L
- plastic

Components

flushing throttle
- fig. 6

Model 8580.21

	PU	Article	DG
	1	786 366	66

**Drain valve set**

- for dual flush technology, flush actuation from front or top, concealed cistern 3H, concealed cistern 3L
- plastic

Components

drain valve, drain valve holder, flushing throttle
- fig. 7

Model 8580.1

	PU	Article	DG
	1	786 076	66

**Corner valve spindle with left-hand thread**

- for concealed cistern 3H, concealed cistern 3L
- brass
- fig. 8

Model 8580.13

	PU	Article	DG
	1	786 281	66

**Corner valve**

- for concealed cistern 3H, concealed cistern 3L
- equipped with corner valve spindle with left-hand thread model 8580.13
- brass
- R-thread
- fig. 12

Model 8580.63

	PU	Article	DG
	1	799 779	66

**Filling hose**

- for concealed cistern 3L
- stainless steel
- fig. 10

Model 8580.44

	PU	Article	DG
	1	786 700	66

VIEGA FLUSH PLATES

**Drive unit electronic**

- spare part for accessory set model 8655.11
- suitable for WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC flush plate for Prevista Visign for Public 12 model 8635.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Note

Note regarding Viega Hygiene function: to support the intended operation after a user detection, different hygiene time intervals and hygiene flush volumes can be set. Programmable time intervals: 1 h, 12 h, 24 h, 72 h, 168 h. Programmable flush volumes: 3 l, 7.5 l.

Model 8580.29

	PU	Article	DG
	1	786 441	66

**NEW****Tow bar set**

- suitable for drive unit model 8580.29, accessory set model 8655.11
- plastic

Model 8580.69

QS	PU	Article	DG
5	1	804 503	66

QS = Quantity per set

**Mains adapter**

- spare part for WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC flush plate for Prevista Visign for Public 12 model 8635.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Technical data

power supply voltage 100–240 V AC/50–60 Hz

Model 8580.32

cl	PU	Article	DG
1050	1	786 571	66

cl = cable length

**Programming set**

- for modification of flush adjustments or activation of Viega Hygiene function
- equipped with magnetic pin model 8350.25
- suitable for WC flush actuation model 8350.34

Components

mounting bracket

Model 8350.26

L	PU	Article	DG
500	1	664 053	65

**Actuating rod set**

- for dual flush technology, flush actuation from front or top, concealed cistern 3H, concealed cistern 3L, WC flush plates for Prevista
- plastic

Components

actuating rod set, fixing bolt set

Model 8580.62

L	PU	Article	DG
110	1	792 565	66

**WC base frame**

- suitable for WC flush plate for Prevista Visign for Style 20 model 8610.1, WC flush plate for Prevista Visign for Style 21 model 8611.1, WC flush plate for Prevista Visign for More 200 model 8620.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1
- plastic

Components

actuating rod set, fixing bolt

Model 8580.22

	PU	Article	DG
	1	786 373	66

**WC base frame**

- suitable for WC flush plate for Prevista Visign for Style 24 model 8614.1
- plastic

Components

fixing bolt, actuating rod set

Model 8580.50



	PU	Article	DG
	1	789 251	66

**WC base frame**

- suitable for WC flush plate for Prevista Visign for Style 23 model 8613.1, WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 205 model 8625.1
- plastic

Components

fixing bolt, actuating rod set

Model 8580.51

	PU	Article	DG
	1	789 268	66

**WC base frame**

- suitable for WC flush plate for Prevista Visign for Public 10 model 8630.1, WC flush plate for Prevista Visign for Public 11 model 8631.1, WC flush plate for Prevista Visign for Public 12 model 8635.1
- plastic

Components

fixing bolt, actuating rod set

Model 8580.52

	PU	Article	DG
	1	789 275	66

**WC flush actuation****infrared flush actuation**

- suitable for WC flush plate for Prevista Visign for Public 12 model 8635.1
- plastic

Model 8580.23

	PU	Article	DG
	1	786 380	66

URINAL FLUSH PLATES**Urinal base frame**

- suitable for urinal flush plate for Prevista Visign for Style 20 model 8610.2, urinal flush plate for Prevista Visign for Style 21 model 8611.2, urinal flush plate for Prevista Visign for Style 23 model 8613.2
- plastic

Components

actuating rod set, fixing bolt

Model 8580.24

	PU	Article	DG
	1	786 397	66

**Urinal base frame**

- suitable for urinal flush plate for Prevista Visign for More 200 model 8620.2
 - plastic
- Components**
actuating rod set, fixing bolt

Model 8580.25

	PU	Article	DG
	1	786 403	66

**Urinal base frame**

- suitable for urinal flush plate for Prevista Visign for Public 12 model 8635.2
- plastic

Components

actuating rod set, fixing bolt

Model 8580.26

	PU	Article	DG
	1	786 410	66

**NEW****Actuating rod set**

- for urinal flush plates for Prevista
- plastic
- manual flush actuation from front

Components

actuating rod, fixing bolt set

Model 8580.71

	PU	Article	DG
	1	806 149	66

**Urinal flush actuation
infrared flush actuation**

- suitable for urinal flush plate for Prevista Visign for Public 12 model 8635.2
- series from 2019

Model 8580.27

	PU	Article	DG
	1	786 427	66

**Urinal flush actuation
infrared flush actuation**

- suitable for urinal flush plate for Prevista Visign for More 200 model 8620.2
- series from 2019

Model 8580.28

	PU	Article	DG
	1	786 434	66

**Cartridge valve**

- spare part for urinal flush plate for Prevista Visign for Style 20 model 8610.2, urinal flush plate for Prevista Visign for Style 21 model 8611.2, urinal flush plate for Prevista Visign for Style 23 model 8613.2, urinal flush plate for Prevista Visign for Public 11 model 8631.2
- brass

- manual flush actuation from front

Model 8580.30

	PU	Article	DG
	1	786 557	66

**Cartridge valve****electronic**

- plastic
- flush actuation from front

Model 8580.31

	PU	Article	DG
	1	786 564	66

**Mains adapter**

- spare part for WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 202 model 8622.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC flush plate for Prevista Visign for More 205 model 8625.1, WC flush plate for Prevista Visign for Public 12 model 8635.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Technical data

power supply voltage 100–240 V AC/50–60 Hz

Model 8580.32

cl	PU	Article	DG
1050	1	786 571	66

cl = cable length

**Battery compartment**

- for urinal flush plates for Prevista, Visign for More 200, Visign for Public 12, series from 2019

Model 8580.33

	PU	Article	DG
	1	786 588	66

**Adapter**

- for redundant power supply to mains adapter operation
- suitable for WC flush plate for Prevista Visign for Style 25 model 8615.1, WC flush plate for Prevista Visign for More 201 model 8621.1, WC flush plate for Prevista Visign for More 204 model 8624.1, WC remote flush actuation for Prevista Visign for Style 23 model 8640.1, WC remote flush actuation for Prevista Visign for More 200 model 8641.1

Components

adapter plug, battery compartment, battery block 6 V (battery type CR-P2)

Model 8570.57

	PU	Article	DG
	1	786 021	66

SHOWER WC ACCESSORIES**Accessory set**

- suitable for Prevista Dry WC element model 8522.33, 8524
- use with connection set model 8570.63

Components

empty pipe for shower WC connection, fixing material, site protection

Model 8580.55

	PU	Article	DG
	1	789 312	66

WC INLET ACCESSORIES**Flushing pipe elbow with ventilator connection**

- for concealed cistern 3H
- suitable for Prevista Dry WC element model 8521, 8522, 8522.33, 8530
- plastic

Model 8580.19

	PU	Article	DG
	1	786 342	66

**Flushing pipe elbow****with ventilator connection**

- for concealed cistern 3H
- suitable for Prevista Pure WC block model 8512
- plastic

Model 8580.58

	PU	Article	DG
1	789 480	66	

**Flushing pipe elbow**

- for concealed cisterns 3F
- plastic

Model 8580.56

	PU	Article	DG
1	790 707	66	

URINAL INLET ACCESSORIES**Plug-in piece**

- for urinal connection from inlet side
- brass

Model 8019.21

L	R	PU	Article	DG
90	1/2	1	308 551	65

**Seal**

- for urinal connection from inlet side
- rubber

Model 8019.22

	PU	Article	DG
1	308 568	65	

**Urinal connection fitting**

- for urinal connection from inlet side
- suitable for Prevista Dry urinal element model 8560
- plastic

Components

plug-in piece, seal

Model 8580.65

L	PU	Article	DG
165	1	803 377	66

NEW

DRAINAGE ACCESSORIES WC SPARE PARTS



Site protection
 - for flushing pipe elbow, drain elbow
 - plastic
 - 1-part
Model 8580.12

	PU	Article	DG
	1	786 267	66



Site protection
2-part
 - for flushing pipe elbow, drain elbow DN90
 - plastic
Model 8580.38

QS	PU	Article	DG
2	1	786 632	66

QS = Quantity per set



Mounting bracket set
 - for Prevista Dry WC element
 - plastic
Components
 bow, mounting bracket
Model 8580.11

	PU	Article	DG
	1	786 250	66



Prevista Dry Floor support set
 - for floor mounting of Prevista Dry element
 - suitable for Prevista Dry WC element model 8521, 8521.32, 8522, Prevista Dry WC element Vsign for Style 20 model 8522.14, Prevista Dry WC element model 8522.31, 8522.33, Prevista Dry washbasin element model 8535, 8535.32, 8535.33, 8536, 8537, 8537.31, 8538, Prevista Dry bidet element model 8568, Prevista Dry fixing element model 8570.31, 8570.32, Prevista Dry WC element model 8874.9
 - galvanised steel
 - setting range 0–200 mm

Components
 floor support set
Model 8580.42

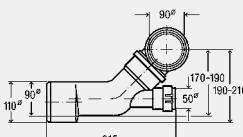
L	PU	Article	DG
463	1	786 687	66

DRAINAGE ACCESSORIES BRANCHES, CONNECTION ELBOWS



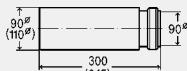
Branch
 - for WC line mounting, WB line mounting
 - plastic
 - height-reduced

Components
 WC connection elbow with groove for fixing in WC pre-wall clip, seals
Model 8093



DN1	DN2	DN3	PU	Article	DG
100	90	50	1	284 503	75





- for horizontal connection of WC element, welding with PE pipe, insertion in waste water pipe
- plastic

Components

WC connection pipe with groove for fixing in WC pre-wall clip, seal

Model 8091

DN1	DN2	L	PU	Article	DG
90	90	300	1	684 150	75
90	100	345	1	293 987	75

**Connection elbow 90°**

- PE
- flexible, DN90, depth-adjustable

Components

eccentric adapter DN90/100 made of PE, groove for fixing in the WC pre-wall clip, seal

Model 8095

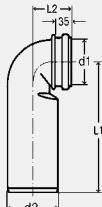
L	PU	Article	DG
380–460	1	713 744	65
460–630	1	713 737	65

**Connection elbow 90°**

- for WC, welding with PE pipe, insertion in waste water pipe
- PE

Components

groove for fixing in the WC pre-wall clip, seal

Model 3816

d1	d2	L1	L2	DN	PU	Article	DG
90	90	235	75	90	1	326 609	71
90	110	210	85	90	1	296 032	71
110	110	300	85	100	10	107 048	71

**Connection elbow 90°**

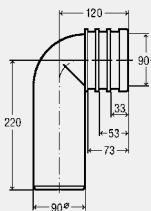
- PP
- depth-adjustable

Components

groove for fixing in the WC pre-wall clip, seal

Model 3816.1

DN	PU	Article	DG
90	1	440 244	71



**Connection elbow 90°**

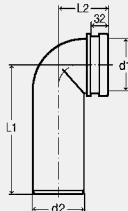
- PP

Components

groove for fixing in the WC pre-wall clip, seal

Model 3816.3

d1	d2	L1	L2	PU	Article	DG
90	90	210	85	1	683 726	71

**Connection elbow 90°**

- for welding with PE pipe, insertion in waste water pipe

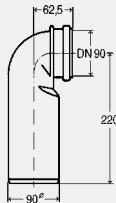
- PE

Components

groove for fixing in the WC pre-wall clip, seal

Model 3816.8

DN	PU	Article	DG
90	1	662 738	65

**Reducer**

- for drain elbow DN90

- PP

Components

seal

Model 3816.2

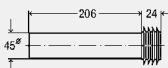
DN1	DN2	PU	Article	DG
90	100	1	440 459	71

**DRAINAGE ACCESSORIES
CONNECTION SETS****Connection set****Components**

flushing pipe with flushing pipe connector 45x230 mm, WC connection socket with lip seal, mounting set (covering accessories white)

Model 8010.27

DN	PU	Article	DG
90	1	308 414	75



**Connection set**

- plastic

Components

flushing pipe with flushing pipe connector 45x400 mm, WC connection pipe with lip seal, mounting set (covering accessories white)

Note

Flushing pipe without flushing pipe connector: spare parts/drainage accessories (model 3817.5)
product group!

Model 3817.819

DN	L	PU	Article	DG
90	400	1	654 474	71

**Connection set**

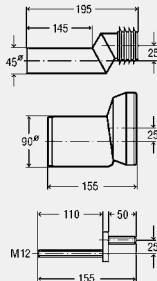
- for height adjustment up to 25 mm
- plastic

Components

flushing pipe with flushing pipe connector, WC connection socket with lip seal, threaded bolts

Note

Without warranty; can lead to reduced, non-standard flush and drainage capacity!

Model 8094

DN	PU	Article	DG
90	1	344 382	75

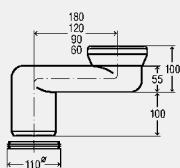
DRAINAGE ACCESSORIES OFFSET ELBOWS

Offset elbow 90°

- for pipe offset within the floor construction, all waste water pipe materials
- not suitable for WC ceramic 4.5 l
- PP

Components

lip seal, profile seal



Model	DN	offset	PU	Article	DG
8090	100	180	1	294 885	75
8090.1	100	120	1	340 780	75
8090.2	100	90	1	484 354	75
8090.3	100	60	1	484 361	75

INDIVIDUALLY HEIGHT-ADJUSTABLE WC ELEMENTS

**Gas pressure spring****≤ 28 kg**

- suitable for Prevista Dry WC element model 8521.32
 - steel
 - hydraulic release
- Model 8570.51**

	PU	Article	DG
	1	785 949	66

**Gas pressure spring****> 28 kg**

- for ceramic heavier than 28 kg
 - suitable for Prevista Dry WC element model 8521.32
 - steel
 - hydraulic release
- Model 8580.6**

	PU	Article	DG
	1	785 895	66

**Push button**

- chrome-plated brass
- hydraulic release

Components

rosette

Model 8064.10

	PU	Article	DG
	1	736 941	65

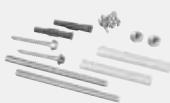
**Gas pressure spring**

- for individually height-adjustable washbasin element
- steel
- hydraulic release

Model 8172.1

	PU	Article	DG
	1	736 927	65

ACCESSORIES

**Fixing set**

- for WC

Components

threaded bolts M12x160 mm,
threaded nuts M12, collar screws
with dowels, drilling screw

Model 8310.66

	PU	Article	DG
	1	633 264	65

**Fixing set**

- for WB ceramic
- suitable for Prevista Dry Plus fixing rail model 8570.35

Components

threaded bolts M10x120 mm,
threaded nuts M10

Model 8580.53

	PU	Article	DG
	1	789 282	66

**Fixing set**

- for urinal
- suitable for Prevista Dry Plus fixing rail model 8570.35

Components

threaded bolts M8x120 mm

Model 8580.54

	PU	Article	DG
1	789 299	66	

**Prevista Pure Mounting bracket**

- for Prevista Pure block 3H,
- Prevista Pure block 3L

Model 8580.39

	PU	Article	DG
1	786 649	66	

**Service set**

- for concealed cistern 3H,
- concealed cistern 3L

Model 8580.47

	PU	Article	DG
1	786 731	66	

**WC sound insulation panel**

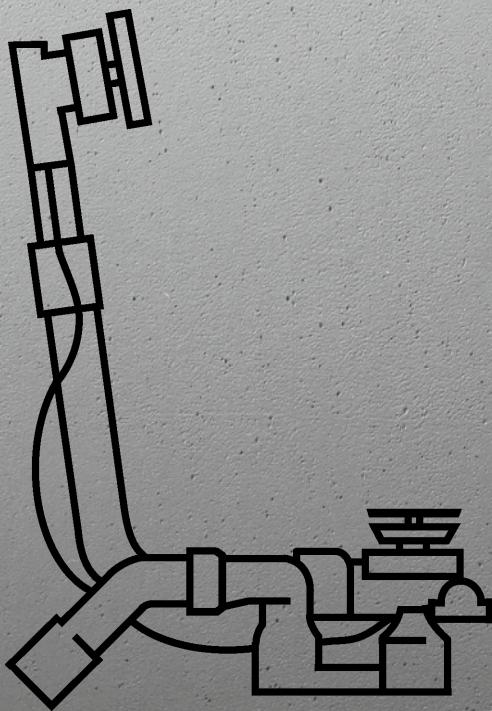
- for reduction of sound transmission to neighbouring wall
- plastic

Model 8310.51

Version	PU	Article	DG
alpine white	1	575 168	65

Drains for bathtubs and shower trays

Drainage technology



viega

Supplies, drains and overflows made of polypropylene (PP) and accessories for bathtubs and shower trays. Various mechanical and electronic equipment versions.

Multiplex Trio

Drain and overflow for bathtubs, with water inlet through the overflow unit, drain hole Ø 52 mm, for use with pipe interrupter, rotatable rosette or motor-operated.

Rotaplex Trio

Drain and overflow for bathtubs, with water inlet through the overflow unit, drain hole Ø 90 mm, for use with pipe interrupter, rotatable rosette or motor-operated.

Multiplex Trio F

Drain and overflow for bathtubs, with water inlet through the drain unit, drain hole Ø 52 mm, for use with pipe interrupter, rotatable rosette or motor-operated.

Rotaplex Trio F

Drain and overflow for bathtubs, with water inlet through the drain unit, drain hole Ø 90 mm, for use with pipe interrupter, rotatable rosette or motor-operated.

Multiplex

Drain and overflow for bathtubs, drain hole Ø 52 mm, rotatable rosette operation.

Rotaplex

Drain and overflow for bathtubs, drain hole Ø 90 mm, rotatable rosette operation.

Citaplex

Drain and overflow for bathtubs, drain hole Ø 52 mm, closure with valve plug.

Domoplex

Drain for shower trays, drain hole Ø 52 mm, with removable odour trap.

Tempoplex

Drain for shower trays, drain hole Ø 90 mm, installation depth 60 or 80 mm, with removable odour trap.

Tempoplex Plus

Drain for shower trays, drain hole Ø 90 mm, installation depth 90 mm, with especially high drainage capacity, with removable odour trap.

Duoplex

Drain for shower trays, drain hole Ø 52 mm, with cover plate standpipe, with removable odour trap.

Note

Use of the products for areas of application and media other than those described must be agreed in consultation with Viega! Plastic products made from PP (polypropylene) are environmentally compatible and offer the best properties for domestic waste water! Hot water heated only briefly to max. 95 °C may be discharged via the odour traps! Do not use chemical cleaning agents to remove pipe blockages! Use only mild cleaning agents for the surfaces! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

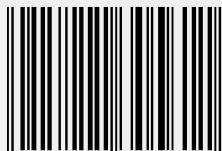
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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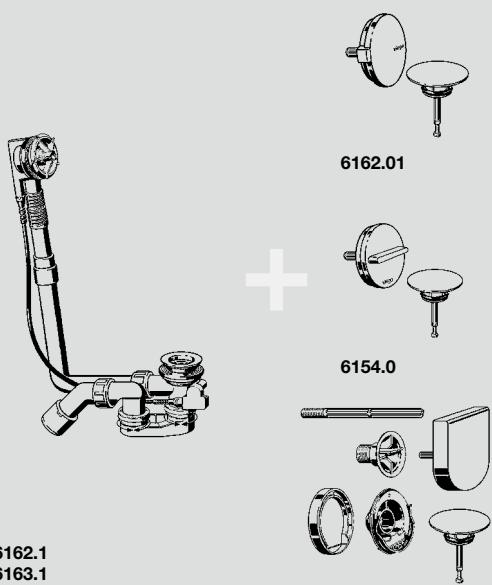


4 015211 305611

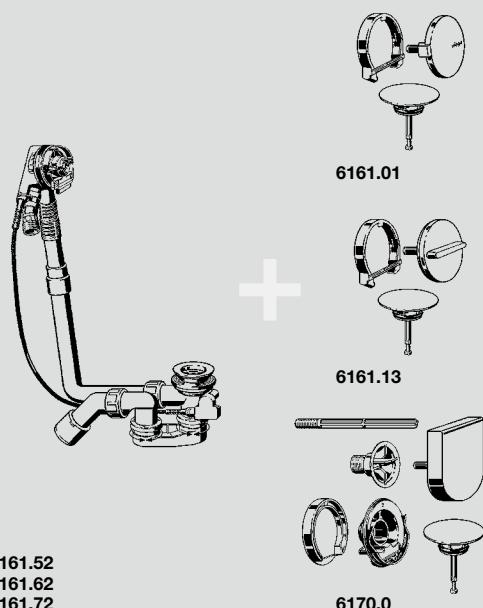
GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

OVERVIEW OF EQUIPMENT SETS

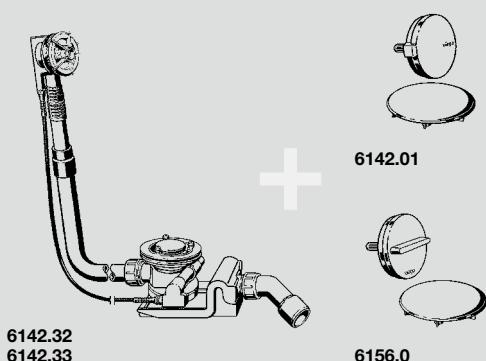
Multiplex



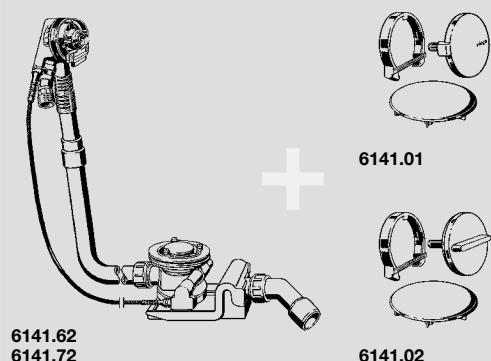
Multiplex Trio



Rotaplex



Rotaplex Trio



MULTIPLEX

**Multiplex Drain/overflow****Visign M5****flat version; only 33 mm space required behind the bathtub****Components**

chrome-plated rotatable rosette, chrome-plated drain plug, odour trap, drain elbow 45°, chrome-plated valve

Technical data

water seal height 50 mm

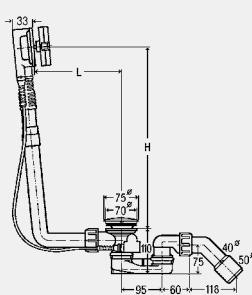
drainage capacity 300 mm (in accordance with EN 274) 0.92 l/s

Flush volume factory setting 0.63 l/s

Note

See current overview for usage notes!

quality controlled in accordance with DIN EN 274



Model	DN	BWL	L	H	SB	BCC	B52	PU	Article	DG
6162.45	40/50	560	100–260	180–400	✓		✓	24	101 909	14
6163.45	40/50	725	130–370	180–430		✓	✓	10	138 561	14

BWL = bowden wire length

SB = standard bathtub

BCC = bathtub central connection

B52 = for bathtub with Ø 52 drain hole

**Multiplex Drain/overflow****Visign M5****flat version; only 33 mm space required behind the bathtub**

- without: odour trap

Components

chrome-plated rotatable rosette, chrome-plated drain plug, chrome-plated valve

Note

See current overview for usage notes!

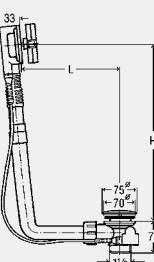
Model	G	BWL	L	H	SB	BCC	B52	PU	Article	DG
6162	1½	560	100–260	180–400	✓		✓	24	114 893	14
6163	1½	725	130–370	180–430		✓	✓	10	152 079	14

BWL = bowden wire length

SB = standard bathtub

BCC = bathtub central connection

B52 = for bathtub with Ø 52 drain hole



**Multiplex Drain/overflow****functional unit****flat version; only 33 mm space required behind the bathtub**

- without: rotatable rosette, drain plug

Components

odour trap, drain elbow 45°, chrome-plated valve

Technical data

water seal height 50 mm

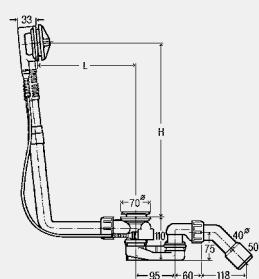
drainage capacity 300 mm (in accordance with EN 274) 0.92 l/s

Flush volume factory setting 0.63 l/s

Note

See current overview for usage notes!

quality controlled in accordance with DIN EN 274



BWL = bowden wire length

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

B52 = for bathtub with Ø 52 drain hole

**Multiplex Equipment set****Visign M5**

- for drain/overflow functional unit

Components

rotatable rosette, drain plug

Model 6162.01**DESIGN PLUS**

powered by ISH

	Version	PU	Article	DG
	chrome-plated plastic	10	721 244	14
	chrome matt plastic	1	735 906	15
	plastic stainless steel coloured brushed	1	735 890	15
NEW	plastic design white	1	735 883	15
	plastic black matt	1	806 118	15
	special colour plastic	1	765 873 ¹⁾	15
	metallic coloured plastic	1	765 880 ¹⁾	15

¹⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!**Multiplex Equipment set****Visign M3****Components**

rotatable rosette, drain plug

Model 6154.0

	Version	PU	Article	DG
	chrome-plated plastic	1	576 325	14
	plastic design white	1	735 913	15
	special colour plastic	1	765 910 ¹⁾	15
	metallic coloured plastic	1	765 927 ¹⁾	15

¹⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!

**Multiplex Equipment set****Visign M9****water level increase plus 5 cm**

- for drain/overflow functional unit

Components

overflow rosette, rotatable rosette, fixing flange, drain plug

Note

When mounting the fixing flange must be replaced!

Model 6171.0

Version	PU	Article	DG
chrome-plated plastic	1	724 597	14

ROTAPLEX**Rotaplex Drain/overflow functional unit****flat version; only 33 mm space required behind the bathtub**

- without: rotatable rosette, cover plate

Components

odour trap, drain elbow 45°

Technical data

water seal height 50 mm

drainage capacity 300 mm (in accordance with EN 274) 1.25 l/s

Flush volume factory setting 0.63 l/s

Note

See current overview for usage notes!

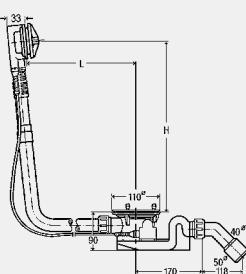
quality controlled in accordance with DIN EN 274**Model 6142.32**

DN	BWL	L	H	BCC	B90	PU	Article	DG
40/50	725	150–400	180–430	✓	✓	10	488 659	14

BWL = bowden wire length

BCC = bathtub central connection

B90 = for bathtub with Ø 90 drain hole

**Rotaplex Equipment set****Visign R5**

- for drain/overflow functional unit

Components

rotatable rosette, cover plate

Model 6142.01
DESIGN PLUS
powered by ISH

Version	PU	Article	DG
chrome-plated plastic	1	721 558	14
special colour plastic	1	773 397 ¹	14
metallic coloured plastic	1	773 403 ¹	14

¹⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!

**Rotaplex Equipment set****Visign R3****Components**

rotatable rosette, cover plate

Model 6156.0

Version	PU	Article	DG
chrome-plated plastic	1	586 508	14
special colour plastic	1	773 427 ¹	14
metallic coloured plastic	1	773 434 ¹	14

¹⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!**MULTIPLEX TRIO****Multiplex Trio Drain/overflow****Visign MT5****flat version; only 33 mm space required behind the bathtub**

- for water inlet through the overflow unit

Components

chrome-plated rotatable rosette, chrome-plated drain plug, chrome-plated cover rosette, inlet flange, odour trap, drain elbow 45°, chrome-plated valve

Technical data

water seal height 50 mm

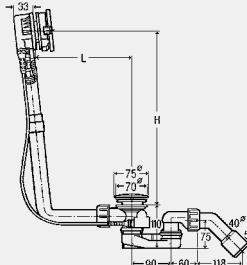
drainage capacity 300 mm (in accordance with EN 274) 0.92 l/s

Flush volume factory setting 0.63 l/s

Note

See current overview for usage notes!

quality controlled in accordance with DIN EN 274



BWL = bowden wire length

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

B52 = for bathtub with Ø 52 drain hole

**Multiplex Trio Drain/overflow****functional unit****flat version; only 33 mm space required behind the bathtub**

- for water inlet through the overflow unit

- without: rotatable rosette, overflow rosette, drain plug

Components

inlet flange, odour trap, drain elbow 45°, chrome-plated valve

Technical data

water seal height 50 mm

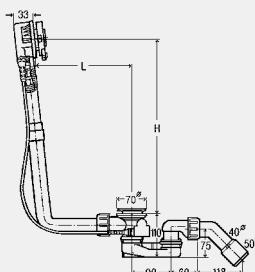
drainage capacity 300 mm (in accordance with EN 274) 0.92 l/s

Flush volume factory setting 0.63 l/s

Note

See current overview for usage notes!

in accordance with DIN EN 274



BWL = bowden wire length

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

Model	DN	BWL	L	H	SB	BCC	XLB	PU	Article	DG
6161.52	40/50	560	100–260	180–400	✓			10	725 778	10
6161.62	40/50	725	130–370	180–430		✓		5	727 970	10
6161.72	40/50	1070	130–680	180–480			✓	10	727 987	10

**Multiplex Trio Equipment set****Visign MT5**

- for drain/overflow functional unit
- suitable for Multiplex Trio drain/overflow functional unit model 6161.52, 6161.62, 6161.72

Components

rotatable rosette, overflow rosette, drain plug

Model 6161.01

	Version	PU	Article	DG
NEW	chrome-plated plastic	10	725 785	10
	plastic black matt	1	806 125	15
	chrome matt plastic	1	732 486	15
	plastic polished brass	1	732 493	15
	plastic stainless steel coloured brushed	1	732 509	15
	plastic design white	1	725 815	15
	special colour plastic	1	766 474 ¹	15
	metallic coloured plastic	1	766 481 ¹	15

¹⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!

**Multiplex Trio Equipment set****Visign MT3**

- for drain/overflow functional unit
- suitable for Multiplex Trio drain/overflow functional unit model 6161.52, 6161.62, 6161.72

Components

rotatable rosette, overflow rosette, drain plug

Model 6161.13

	Version	PU	Article	DG
	chrome-plated plastic	1	725 792	10
	plastic design white	1	725 822	15
	special colour plastic	1	766 504 ¹	10
	metallic coloured plastic	1	766 511 ¹	10

¹⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!

**Multiplex Trio Equipment set****Visign MT9****water level increase plus 5 cm**

- for drain/overflow functional unit
- suitable for Multiplex Trio drain/overflow functional unit model 6161.52, 6161.62, 6161.72

Components

overflow rosette, rotatable rosette, fixing flange, drain plug

Note

When mounting the fixing flange must be replaced!

Model 6170.0

	Version	PU	Article	DG
	chrome-plated plastic	1	724 580	10



Multiplex Trio Drain/overflow

Visign MT5

- for water inlet through the overflow unit
- without: odour trap

Components

chrome-plated rotatable rosette, inlet flange, chrome-plated drain plug, drain elbow 45°, chrome-plated valve

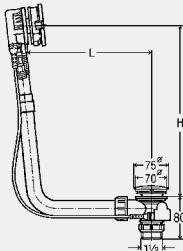
Model 6161.36

G	BWL	BCC	B52	PU	Article	DG
1½	725	✓	✓	10	727 963	10

BWL = bowden wire length

BCC = bathtub central connection

B52 = for bathtub with Ø 52 drain hole



Multiplex Trio F Drain/overflow

flat version; only 33 mm space required behind the bathtub

- for water inlet through the drain unit

Components

rotatable rosette Visign M5, chrome-plated cover plate, inlet element, odour trap, drain elbow 45°, concealed pipe interrupter DN20, DIN EN 1717 safety device DB, with rosette RU2

Technical data

water seal height 50 mm

drainage capacity 300 mm (in accordance with EN 274) 0.85 l/s

Flush volume factory setting 0.63 l/s

Note

See current overview for usage notes!

quality controlled in accordance with DIN EN 274

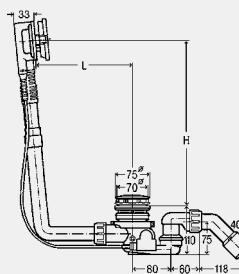


German
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reddot design award
winner 2011



BWL = bowden wire length

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

B52 = for bathtub with Ø 52 drain hole

ROTAPLEX TRIO

**Rotaplex Trio Drain/overflow functional unit****flat version; only 33 mm space required behind the bathtub**

- for water inlet through the overflow unit

- without: rotatable rosette, cover plate, overflow rosette

Components

inlet flange, odour trap, drain elbow 45°

Technical data

water seal height 50 mm

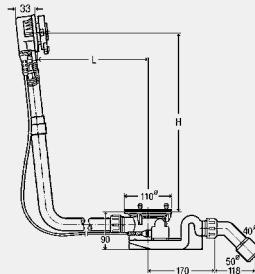
drainage capacity 300 mm (in accordance with EN 274) 1.25 l/s

Flush volume factory setting 0.63 l/s

Note

See current overview for usage notes!

quality controlled in accordance with DIN EN 274

Model 6141.62**Rotaplex Trio Equipment set****Visign RT5**

- for drain/overflow functional unit

Components

rotatable rosette, overflow rosette, cover plate

Model 6141.01

Version	PU	Article	DG
chrome-plated plastic	1	732 530	10
plastic stainless steel coloured brushed	1	732 547	15
plastic design white	1	732 523	15
special colour plastic	1	773 113 ¹	15
metallic coloured plastic	1	773 120 ¹	15

¹⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!**Rotaplex Trio Equipment set****Visign RT3**

- for drain/overflow functional unit

Components

rotatable rosette, overflow rosette, cover plate

Model 6141.02

Version	PU	Article	DG
chrome-plated plastic	1	734 107	10
special colour plastic	1	773 144 ¹	15
metallic coloured plastic	1	775 056 ¹	15

¹⁾ Delivery time for customer-individual range: 10 weeks plus shipping; non-returnable!

SIMPLEX**Simplex Drain/overflow****flat version; only 33 mm space required behind the bathtub**

- without: odour trap

Components

flexible overflow pipe, chrome-plated rotatable rosette, chrome-plated drain plug, stainless steel valve

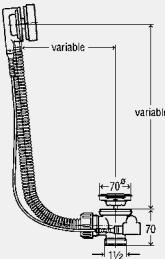
Model	G	BWL	SB	BCC	B52	PU	Article	DG
6168.2	1½	560	✓		✓	25	133 825	14
6168.21	1½	725		✓	✓	25	595 685	14

BWL = bowden wire length

SB = standard bathtub

BCC = bathtub central connection

B52 = for bathtub with Ø 52 drain hole

**Simplex Drain/overflow****flat version; only 33 mm space required behind the bathtub****Components**

flexible overflow pipe, chrome-plated rotatable rosette, chrome-plated drain plug, odour trap, drain elbow 45°, stainless steel valve

Technical data

water seal height 50 mm

drainage capacity 300 mm (in accordance with EN 274) 0.92 l/s

Flush volume factory setting 0.63 l/s

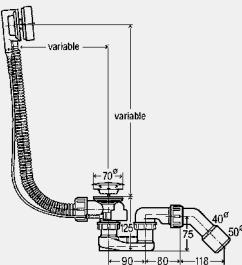
Model	DN	BWL	SB	BCC	B52	PU	Article	DG
6168.45	40/50	560	✓		✓	25	285 357	14
6168.46	40/50	725		✓	✓	25	595 678	14

BWL = bowden wire length

SB = standard bathtub

BCC = bathtub central connection

B52 = for bathtub with Ø 52 drain hole

**Drain plug**

- for Multiplex, Multiplex Trio,
Simplex

- fig. 5

Model 6168.035

Version	PU	Article	DG
chrome-plated	50	215 392	10

**Simplex**

- for series from 2009
- fig. 3

Model 6168.02

Version	PU	Article	DG
chrome-plated	1	657 406	10

SIMPLEX TRIO

**Simplex Trio Drain/overflow****Vision MTS**

- for water inlet through the overflow unit

Components

flexible overflow pipe, chrome-plated rotatable rosette, chrome-plated drain plug, odour trap, drain elbow 45°, stainless steel valve

Technical data

water seal height 50 mm

drainage capacity 300 mm (in accordance with EN 274) 0.92 l/s

Flush volume factory setting 0.60 l/s



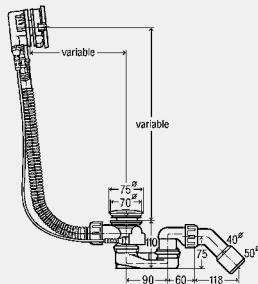
Model	DN	BWL	SB	BCC	B52	PU	Article	DG
6166.41	40/50	560	✓		✓	10	728 007	10
6166.42	40/50	725		✓	✓	10	728 014	10

BWL = bowden wire length

SB = standard bathtub

BCC = bathtub central connection

B52 = for bathtub with Ø 52 drain hole



TEMPOPLEX

**Tempoplex Drain****Components**

removable odour trap, drain elbow 45°, chrome-plated cover plate

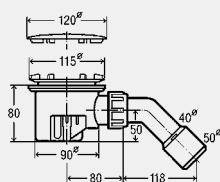
D90 = for shower tray with Ø 90 drain hole

Technical data

water seal height 50 mm

drainage capacity 15 mm (in accordance with EN 274) 0.45 l/s
quality controlled in accordance with
DIN EN 274

Model 6956EX

**Tempoplex Drain****Components**

chrome-plated cover plate, removable odour trap, drain elbow 45°

Technical data

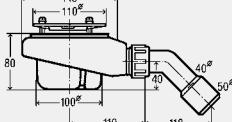
water seal height 50 mm

drainage capacity 15 mm (in accordance with EN 274) 0.64 l/s
quality controlled in accordance with DIN EN 274

Model 6961

Ø	H	DN	D90	PU	Article	DG
115	80	40/50	✓	1/10	575 601	90

D90 = for shower tray with Ø 90 drain hole



**Tempoplex Drain****functional unit**

- without: cover plate

Components

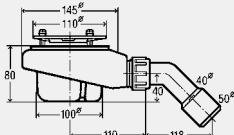
removable odour trap, drain elbow 45°

Technical data

water seal height 50 mm

drainage capacity 15 mm (in accordance with EN 274) 0.64 l/s

quality controlled in accordance with DIN EN 274

Model 6961.1

D90 = for shower tray with Ø 90 drain hole

**Tempoplex Drain****functional unit****CH 60 mm**

- without: cover plate

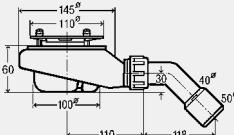
Components

removable odour trap, drain elbow 45°

Technical data

water seal height 30 mm

drainage capacity 15 mm (in accordance with EN 274) 0.55 l/s

Model 6963.1

D90 = for shower tray with Ø 90 drain hole

**Tempoplex Drain****Components**

chrome-plated cover plate, removable odour trap, vertical drain pipe, minimum drill hole Ø 120 mm

Technical data

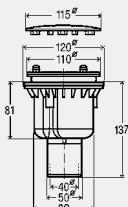
water seal height 50 mm

drainage capacity 15 mm (in accordance with EN 274) 0.62 l/s

Note

Available from II. quarter 2021!

quality controlled in accordance with DIN EN 274

Model 6965

D90 = for shower tray with Ø 90 drain hole

**Tempoplex Drain****functional unit**

- without: cover plate

Components

removable odour trap, vertical drain pipe, minimum drill hole Ø 120 mm

Technical data

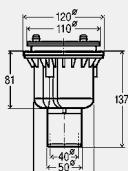
water seal height 50 mm

drainage capacity 15 mm (in accordance with EN 274) 62 l/s

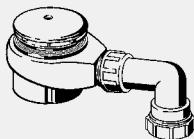
Note

Available from II. quarter 2021!

quality controlled in accordance with DIN EN 274

Model 6965.1

D90 = for shower tray with Ø 90 drain hole

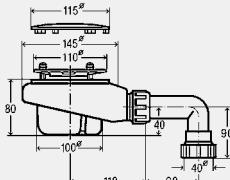
**Tempoplex Drain****Components**

chrome-plated cover plate, removable odour trap, screwable drain elbow 90°

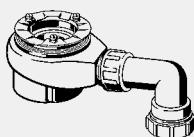
Technical data

water seal height 50 mm

drainage capacity 15 mm (in accordance with EN 274) 0.64 l/s

quality controlled in accordance with DIN EN 274**Model 6961.5**

D90 = for shower tray with Ø 90 drain hole

**Tempoplex Drain****functional unit**

- without: cover plate

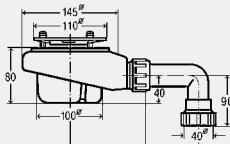
Components

removable odour trap, screwable drain elbow 90°

Technical data

water seal height 50 mm

drainage capacity 15 mm (in accordance with EN 274) 0.64 l/s

quality controlled in accordance with DIN EN 274**Model 6961.9**

D90 = for shower tray with Ø 90 drain hole

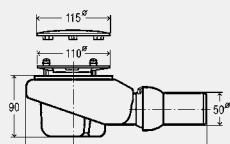
TEMPOPLEX PLUS**Tempoplex Plus Drain
high drainage capacity****Components**

chrome-plated cover plate, removable odour trap, height-adjustable horizontal drain pipe with ball joint

Technical data

water seal height 60 mm

drainage capacity 15 mm (in accordance with EN 274) 0.85 l/s

drainage capacity according to DIN EN 274**Model 6960**

D90 = for shower tray with Ø 90 drain hole

**Tempoplex Plus Drain****functional unit****high drainage capacity**

- without: cover plate

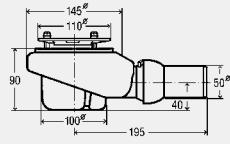
Components

removable odour trap, height-adjustable horizontal drain pipe with ball joint

Technical data

water seal height 60 mm

drainage capacity 15 mm (in accordance with EN 274) 0.85 l/s

drainage capacity according to DIN EN 274**Model 6960.1**

D90 = for shower tray with Ø 90 drain hole

**Cover plate**

- for functional unit, Tempoplex, Tempoplex Plus, Tempoplex 60 mm

Model 6960.0

Ø	D90	Version	PU	Article	DG
112	✓	chrome-plated brass	1	560 003 ¹	90
112	✓	chrome matt plastic	1	560 812	15
112	✓	plastic polished brass	1	560 829*	15
112	✓	plastic stainless steel coloured brushed	1	560 843	15
112	✓	plastic design white	1	560 805	15

D90 = for shower tray with Ø 90 drain hole

¹⁾ brass cover plate

* = Discontinued, limited availability

**Sieve insert**

- for Tempoplex, Tempoplex Plus,
Tempoplex 60 mm, series from
2006

- not suitable for Tempoplex drain
model 6956EX

Model 6961.96

	PU	Article	DG
	1	582 951	90

**Safety screw set**

- for Tempoplex, Domoplex

Components

safety screws M5x30x9 mm

Note

Safety screws cannot be removed
after mounting!

Model 6161.65

	PU	Article	DG
	1	789 305	90

**Sieve insert**

- suitable for Tempoplex drain
model 6965, Tempoplex drain
functional unit model 6965.1

Note

Available from II. quarter 2021!

Model 6965.90

	PU	Article	DG
	1	801 809	90

DOMOPLEX**Domoplex Drain****Components**

chrome-plated cover plate, removable odour trap, drain elbow 45°

Technical data

water seal height 50 mm

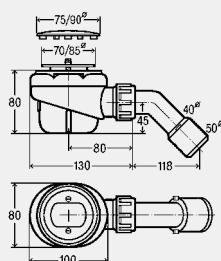
drainage capacity (in accordance with EN 274) 0.73 l/s

quality controlled in accordance with DIN EN 274

Model	Ø	H	DN	D52	D65	PU	Article	DG
6928	75	80	40/50	✓		10	126 582	90
6929	90	80	40/50		✓	10	208 615	90

D52 = for shower trays with Ø 52 drain hole

D65 = for shower trays with Ø 65 drain hole



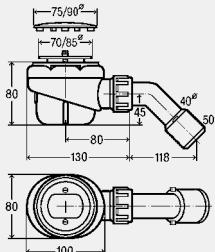
**Domoplex Drain****Technical data**

water seal height 50 mm
drainage capacity (in accordance with EN 274) 0.73 l/s
quality controlled in accordance with DIN EN 274

Model 6928EX

Ø	DN	D52	Version	PU	Article	DG
75	40/50	✓	chrome-plated	10	364 755	90

D52 = for shower trays with Ø 52 drain hole

**Safety screw set**

- for Tempoplex, Domoplex

Components

safety screws M5x30x9 mm

Note

Safety screws cannot be removed
after mounting!

Model 6161.65

	PU	Article	DG
	1	789 305	90

ACCESSORIES**Drain pipe**

- for connection to the waste water
system

Model 4981.86

DN	PU	Article	DG
40/50	1	794 521	90

**Drain pipe**

- for connection to the waste water system, plug-in connection to UK pipe connection (Inch)
- adhesive

Model 4981.87

DN	internal-Ø	PU	Article	DG
40/50	43	1	794 897	90

**Clamping ring screw fitting**

- for third-party pipe
- not suitable for Sanfix Fosta pipe
- brass

- Viega plug-in seat

Components

nickel-plated union nut

Model 1019

d	s	PU	Article	DG
16	2	10	356 682	77
20	2	10	356 705*	77

* = Discontinued, limited availability

**Connection screw fitting**

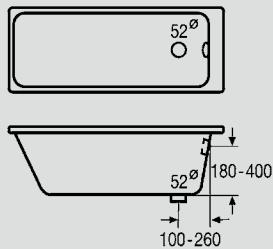
- for copper pipe, steel pipe
- nickel-plated brass
- Viega plug-in seat

Model 94385.1

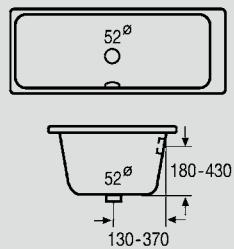
d	G	PU	Article	DG
12	¾	10	112 608	78
15	¾	10	105 358	78

USAGE NOTES

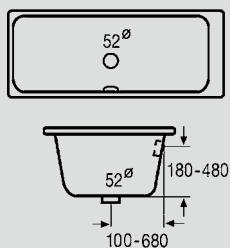
A 6145.4; 6161.2; 6161.50; 6161.51; 6161.52 + 6161.01 / 6161.13; 6162; 6162.1 + 6162.01/6154.0; 6162.175 + 6162.01/6154.0; 6162.45; 6162.875; 6170.10; 6171.10; 6176; 6176.24; 6176.45



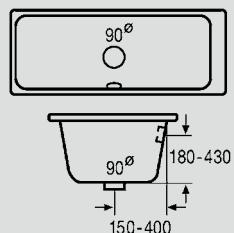
B 6145.5; 6145.51; 6148.1; 6161.36; 6161.60; 6161.61; 6161.62 + 6161.01/6161.13; 6163; 6163.1 + 6162.01/6154.0; 6163.45; 6163.875; 6170.11; 6171.11; 6175.1; 6175.1



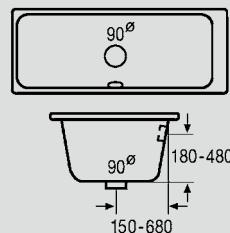
C 6145.6; 6161.70; 6161.71; 6161.72 + 6161.01/6161.13; 6163.2 + 6162.01/6154.0; 6170.12; 6171.12



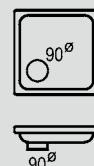
D 6142.32 + 6142.01/6156.0; 6141.60; 6141.61; 6141.62 + 6141.01/6141.02; 6175.2



E 6142.33 + 6142.01/6156.0; 6141.70; 6141.71; 6141.72 + 6141.01/6141.02



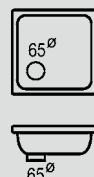
F 6957; 6960; 6960.1 + 6960.0/6964.0; 6961; 6961.1 + 6960.0/6964.0; 6961.6; 6961.61 + 6960.0/6964.0; 6961.875; 6962; 6962.1 + 6960.0/6964.0; 6963; 6963 + 6960.0/6964.0; 6963.6



G 6928; 6928.1 + 6928.0/6930.0; 6928.175 + 6928.0/6930.0; 6928.21 + 6928.0/6930.0; 6928.9; 6928.95; 6928.175 + 6928.0/6930.0; 6928.9; 6931.45; 6934; 6934.1 + 6934.0



H 6929; 6929.1 + 6931.0; 6929.21 + 6931.0; 6929.29; 6929.95



Drains for bathtubs and shower trays V1

Bette:			
Betabelle	A BetteRomantica	A Piccolo Sky 180, 181	B
BetteArc	A BetteSchmiden II	D Piccolo shower tray 669, 670	F
BetteBambino	A BetteSeat	A Portofino 113, 115	A
BetteCaro without apron, 35 high	A BetteSelect 3410–3413	C Portofino 340	B
BetteCaro shower tray with/without apron, 65 high	F BetteSelect 3420–3433	B Smart-line 30/31	C
BetteChic	F BetteSetline	A Smart-line 32, 34, 35, 36, 37, 38, 39,	
BetteClassic	F BetteSet	A 40, 44, 45, 46, 47	B
BetteCora	A BetteSet Comfort	A Smart-line shower tray 60–71	F
BetteCora Ronda	A BetteSign	A Smart-line shower tray 60–66	F
BetteCora Ronda Comfort	B BetteSkyline	D Vario 242, 243	B
BetteCora Comfort	B BetteSpa	E*	
BetteCorner without apron, 35 high	B BetteStarlet	B Galatea:	
BetteCorner shower tray with/without apron, 65 high	B BetteStarlet Comfort	B Beach BH 180, BH 200	B
BetteCorner shower tray with/without apron, 150 high	F BetteStarlet I	B Beach BH 190S, BH 150E	C
BetteCorner shower tray with/without apron, 280 high	BetteStarlet I Comfort	B Beach BH shower tray all models	F
BetteCorner Morrison without apron	F BetteStarlet II	B Cliff CF 145E, CF 210S	A
BetteCorner Morrison Comfort	BetteStarlet III	B Cliff CF 180	B
BetteCorner Sieger cornered round	BetteStarlet IV	B Cliff CF shower tray all models	F
BetteCorner Sieger Comfort	BetteStarlet IV Comfort	B Coast CT 180, CT 170, CT 170U,	
BetteDarling bath tub	A BetteStarlet V	B CT 170D, CT 160K, CT 180K	B
BetteDarling shower tray	BetteStarlet V Comfort	B Coast CT 145E, CT 190S, CT 200S	C
BetteDream	BetteStarlet Flair Oval	B Coast CT shower tray all models	F
BetteDual	BetteStarlet Oval	B Splash SH 160/75, SH 170/75	A
BetteDuet	BetteStarlet Oval Comfort	B Sunrise SE 150/70, SE 160/70,	
BetteDuo	BetteStarlet Octa	B SE 170/70, SE 180/80,	
Bette shower ultra-flat 3,5 CM	BetteStarlet Hexagon	B SE 150/75, SE 160/75,	
Bette shower tray 6,5 CM	F BetteSteel Duo	B SE 170/75, SE 150U, SE 160U	A
Bette shower tray 15,0 CM	BetteSteel Oval	B Sunrise SE 80QFL/QSF/RFL/RSE,	
Bette shower tray 28,0 CM	BetteSteel Corner	A SE 90QFL/QSF/RFL/RSE,	
BetteEmotion	A BetteSteel Corner Comfort	A SE 100QFL/QSF, SE 90/75FL/SF,	
BetteEsprit	A BetteStep bath tub	A SE 90/80FL/SF	F
BetteEsprit Comfort	F LaBette	A Sunset ST 45E, ST 116 cornered,	
BetteFamily	* = do not use Rotaplex Trio, model 6141.33	ST 116 round	A
BetteFamily Octa	F Duravit:	Sunset ST 200, ST 176E	B
BetteFamily Oval	B Doro 700027, 700141	Sun S 109, S 110, S 202, S 204,	
BetteForm	B Doro 700028	S 206, S 208, S 210, S 220 left,	
BetteForm Comfort	B Darling 700238–4	A S 222 right, S 224 left, S 226 right	A
BetteForm Low-Line	B D-Code 700096, 700098, 700100	A Sun S 114, S 115,	
BetteForm Nova	B D-Code 700101, 700137, 700138,	B S 180/800 V VL VR, S 190/900C,	
BetteForm Safe	A 710097, 710099	A S 190/800 V VL VR, S 200/900C	B
BetteFree	A D-Code 720093–113	Sun S 332, S 333, S 341, S 342,	
BetteHome	A Dura Style	B S 343, S 345, S 346, S 352,	
BetteHome Comfort	A Esplanata 700281–91	F S 353, S 354, S 360, S 361,	
BetteHome Oval	A Happy D. 700308–320	B S 370, S 371, S 374, S 375,	
BetteHome Oval Comfort	B Happy D. shower tray	C S 381, S 382, S 383, S 385	F
BetteLine	D Onto 700230–233	B Sun S 301, S 302, S 314	G
BetteLuna	D Paiova	F Surf SF150 D, SF 150 U, SF 170,	
BetteMetric	D PuraVida 700181, 700198	B SF 170 U, SF 180	A
BetteMorrison	D PuraVida 700182, 700183, 700184	C	
BetteMorrison Comfort	A PuraVida shower tray 720077/78	A GKI	
BetteMorrisin Oval	B Starck Rectangle 700001–3, 700059,	B MEMO:	
BetteOcean	B 700060, 700089, 700333–337,	F Rectangle bathtub 1700x750x450,	
BetteOcean Low-Line	B 700117–700119	1700x800x450, 1800x800x450	B
BetteOne/Highline	B Starck Rectangle 700204–207,	Rectangle bathtub 1900x900x450,	
BetteOne Relax/Highline	B 700048, 700052, 700057,	A 1800x1400x500	C
BettePlan	B 700058, 700061, 700062,	Oval bathtub 1800x800x450	B
BettePoint	B 700088, 700090, 700338–341	Oval bathtub 1900x900x450	C
BettePoint Corner	B Starck Oval 700009–12	Corner bathtub 1700x900/600x450,	
BettePoint Wall	B Starck shower tray series	B 1750x1350/700x450	C
BettePool Oval	B Vero	B Shower tray family	F
BettePool I, II, III	F Duscholux:	F FOX:	
BettePrisma	F Ancona 110, 112	B Rectangle bathtub 1700x750x420,	
BetteProfi-Form	D Ancona shower tray 914, 915	1800x800x460	B
BettePur 170	D Cordoba 871, 875	Oval bathtub 1850x900x460	B
BettePur 180	A Free-line 118, 242, 408/409, 534	A Corner solution 1800x800x460	B
BettePur Comfort	A Malaga 460, 461, 470, 471	F LIVE:	
BettePur Oval	A Malaga shower tray 774	F Rectangle bathtub 1700x800x430,	
BettePur Hexagon	B Prime-line 245/246, 247/248,	D 1800x800x450	B
BettePur IV/V	A 249/250, 251/252, 253/254, 255,	A Shower tray family	F
BettePur IV/V Comfort	A 257, 259, 260, 261, 262, 263,	F UNO:	
	A 264, 265, 266	Rectangle bathtub 1700x750x450,	
	A Piccolo 163, 164, 167, 168, 173, 174	1800x800x480, 1700x800x480	B
	A Piccolo Duo	Oval bathtubs 1800x800x480	B
		A Hexagonal bathtub 1900x900x450,	
		A 2050x900x480	B
		A Shower tray family	F



Vario corner bathtub NOVA
1400x1400x450, 1900x900x450,
2050x900x480

Hoesch:

Arica 5569, 5573
Armada 6169, 6173, 6174–6179,
6182, 6183
Armada 6336, 6369, 6401, 6407,
6411, 6417, 6421 6544, 6556,
6566, 6568
Aviva 6618
Aviva 6619, 6620
Avventura 6648, 6698
Cartagena 5537
Capri 6103–6107, 6116, 6195
Combi 5590
Edition Andree Putman 6655, 6656
Foster 6646, 6647, 6629
Foster 6628, 6476–6479
Giorno 6679–6681, 6693, 6694, 6699
Happy D. 6180, 6181, 6484–6487
Largo 3695, 3705, 3706, 3708, 3709
Largo 3692, 3693, 3694, 3696, 3707,
3691, 3710
Lima 6388
Medici 6005
Maxi 3069, 3081, 3082, 3087, 3103,
3632
Modula 6621–6624
Midi 3517, 3518, 3623, 3627
Midi 3633, 3635
Muna 4160–4210
Oriental 6115
Orlando 6017
Parana 5533, 5544, 5545,
5564–5567, 5572
Philippe Starck 6020, 6136
Philippe Starck 6351, 6350
Putman 6655
Regatta 6454, 6455, 6456, 6457,
6460, 6461, 6462, 6455
Samar
Scelta 3670, 3671, 3676–3678
Scelta, 3672–3675, 3679
Sensa Mare 3680, 3681
Sensa Mare 6499
Single Bath 3686–3688
Tacna 5539, 5574, 6466
Thasos 6435, 6447, 6531, 6627
Topeka 5547, 5570, 5575
Waikiki 6011
Zero 6531, 6627

* = use only Multiplex

Ideal Standard:

Connect AIR
Connect AIR
Connect Playa T 9623–37
Dea K6695, K6631
Hotline K 2745 – K 2763
Hotline K 2766 – K 2768, K 2771 –
K 2774, K 2779 – K 2781, K 2783,
K 2784
Hotline K 2764, K 2765, K 2769,
K 2770, K 2775, K 2776, K 2782
Hotline Plus K 6238 – K 6247,
K 6535, K 6536, K 6602, K 6611,
K 6618, K 6623, K 6801, K 6802
Hotline Plus K 6252 – K 6263, K 6265,
K 6268 – K 6273, K 6278 – K 6281
Hotline Plus K 6248 – K 6251,
K 6264 – K 6281
Strada K 2605–2611
Tonic K 5029, K 6015, K 6702–6715
Ultra Flat

Kaldewei:

Arondo 870–881
Bassino 144
Cayono Duo
Cayon / Cayon STAR
Cayono Plan
Classic Duo/Oval, 103, 105, 107,
109–115
Cornezza 670–681
Duo Pool 150
Duschplan
Dyna Duo 610, 611
Dyna Set/Dyna Set Star 620/621,
622/623, 624/625, 626/627
Dyna/Dyna Star 393, 394, 630, 631
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583, 586, 587, 594, 2568,
2586
Fontana 584, 585, 589
Kusatsu Pool 177
Mega family 180, 182, 184,
184–7
Mini/Mini Star 830–837
Novola family 252–254, 256,
260, 261, 262
Plaza Duo 190, 192
Punta Duo 910
Puroset Wide
Puro 652, 653, 693, 687, 691
Puro 656, 657, 684, 688, 692
Rondo family 700, 701, 706–711,
716–719
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Sanidusch 395–397, 539–541,
548–552
Saniform family 245, 246, 330–338,
344, 345, 360–1–363–1, 366–1,
367–1, 371–1–373–1, 375–1, 374,
362–1 V1, 332 V1, 362–1 V2,
332 V2, 362–1 V3, 332 V3,
362–1 V4, 332 V2
Scona
Sanilux/Sanilux Star 342, 343
Studio/Studio Star 826, 827, 828,
829
Superplan
Twin Pool 660
Vaio family 944–947, 950–961
Zirkon 501, 502, 600–606, 503–506
Zirkon 507–514

Koralle:

T 700
T 700, T 900
T 300
T 300

Laufen:

ILBAGNOALESSI ONE 241970,
242970, 243970
Indura 215071–215076
LAUFEN PRO 232950, 232951,
230950, 230951, 231950, 231951
PALOMBA COLLECTION 231800,
232800, 232801, 233800,
233801, 242800, 242801,
243800, 243801, 242970,
243970
Paladium 225100, 225102, 22511
Platina 215011, 215012, 215013
Platina 215021, 215022, 215023
Thalium

Polypex:

Aurora
Aurora
Bahamas
Beach
Callas
Cama
Ciam
Diamana
Easy
Ego
Ego
Er-Sie-Es
E-Serie
Family
F 80, 90, 100, 120
Gala
Grande
Happy
Kreta Nova
Kamea
K-Serie (K 1100–K 1900)
Lagune
Lotus
Luna
Malibu
Maona
Mare
Milano
Napoli
Objekt
Objekt
Plus
Plano
Quattro
Rondo
Siena
Velden
Venedig
Violo
Roca:
Belice
BeCool 1800/1900x1100x420
BeCool
Contesa
Continental
Duo Plus
Easy
Easy
Element
Genova N
Haiti
Hall
Italia
Lun
Malibu
Malta
Neo Daiquiri
Princes
Sureste N
Swing
Tampa
Vythos
Villeroy & Boch:
Architectura
Aqualoop UBA175AQU9V
Aveo UBQ194AVE7V
Avento
Cetus (all models)
Futuron D (all models)
La Belle UBQ180LAB2V
Legato
Libra UBQ167/170/180LIB2V
Lifetime (all models)

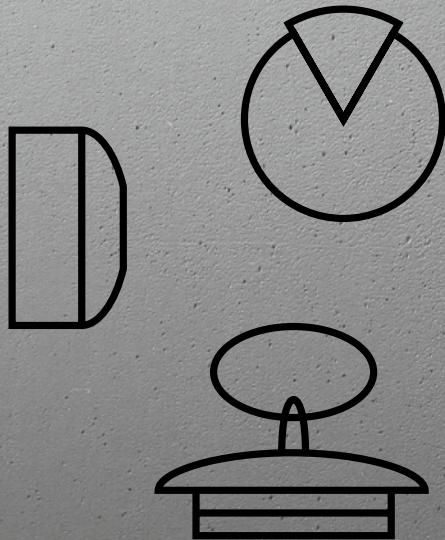
Loop&Friends (all models)	B
Luxxus UBX145LUX3LHV/SV/UV	B
My Art UBX170MYA2V	A
My Art UBX180MYA2V	B
My Nature UBA190NAT7V	B
Nexus UBX180NEO7V	B
Oberon UBX 160/170/177/180 OBE2V	B
O.novo B (all models)	A
O.novo D (all models)	F
Pavia UBX160PAV2V	B
Rebana (all models)	B
Square (all models)	B
Subway B (all models)	B
Subway D (all models)	F



The data of the instructions for use are taken from the product informations of the manufacturers.
For the completeness, correctness and changes we cannot take over guarantee.

Spare parts for odour traps and drain sets

Drainage technology



viega

Spare parts for odour traps and drain sets



Note

Use of the products for areas of application and media other than those described must be agreed in consultation with Viega! Plastic products made from PP (polypropylene) are environmentally compatible and offer the best properties for domestic waste water! Hot water heated only briefly to max. 95 °C may be discharged via the odour traps! Do not use chemical cleaning agents to remove pipe blockages! Use only mild cleaning agents for the surfaces! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

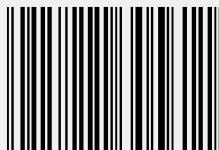
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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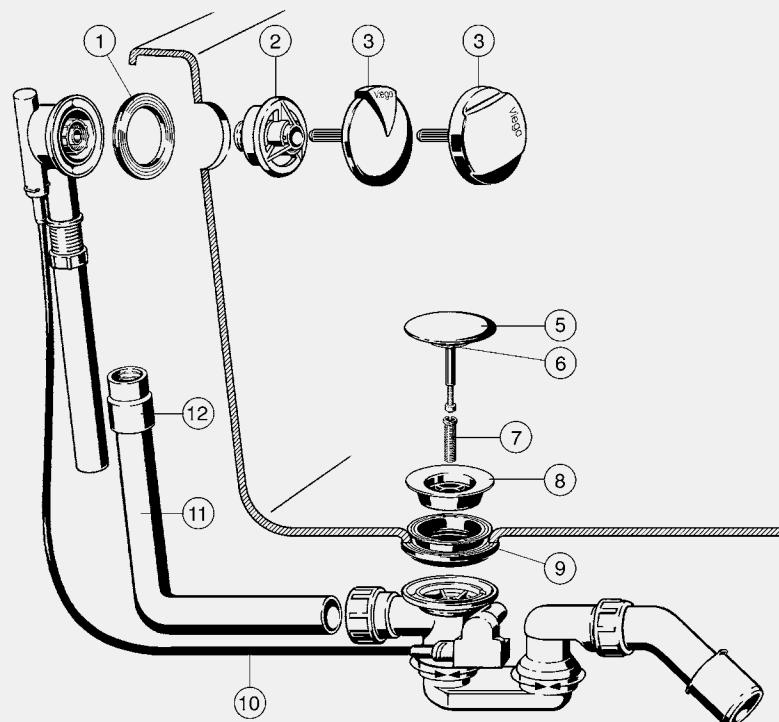
Multiplex, series until I/2015	448
Multiplex, series from II/2015	451
Multiplex Visign M9	454
Rotaplex, series until I/2015	457
Rotaplex, series from II/2015	460
Multiplex Trio Visign MT1/MT2	462
Multiplex Trio Visign MT3/MT4	466
Multiplex Trio Visign MT5, series until II/2015	469
Multiplex Trio Visign MT3/MT5, series from II/2015	472
Multiplex Trio Visign MT9	475
Rotaplex Trio Visign RT1/RT2	478
Rotaplex Trio Visign RT3/RT4	482
Rotaplex Trio Visign RT5	485
Rotaplex Trio Visign RT3/RT5, series from II/2015	488
Simplex	491
Pipe interrupters	493
Tempoplex, series from 1997-2001	494
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Drains for bathtubs and shower trays	503
Drains for washbasins and bidets	504
Drains for sinks, basins and appliances	508
Drains for WCs and urinals	510



4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

MULTIPLEX, SERIES UNTIL I/2015

**Seal**

- for overflow, Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio, Simplex
 - series until 2014
 - fig. 1
- Model 9959.4**

internal-Ø	Ø	H	PU	Article	DG
48.5	76	5	10	398 385	10

**Flange**

- for overflow fixing, Multiplex Sign M3/M4, Rotaplex Sign R3/R4
 - chrome-plated
 - fig. 2
- Model 6154.108**

	PU	Article	DG
	1	655 457	10

**Flange**

- for overflow fixing, Multiplex, Rotaplex
 - series until 2014
 - fig. 2
- Model 6168-236**

	PU	Article	DG
	1	143 138	10

**Flange**

- for overflow fixing, Multiplex (old), Simplex
 - series until 2014
 - fig. 2
- Model 9784.3-236**

	PU	Article	DG
	1	477 608	10

Spare parts for odour traps and drain sets V5

**Flange**

- for overflow fixing, Multiplex, Simplex, Rotaplex, series 2014
- fig. 2

Model 6168.09

	PU	Article	DG
	1	734 596	10

**Rotatable rosette****Visign M1/R1**

- for Multiplex, Rotaplex
- fig. 3

Model 6162.02

Version	PU	Article	DG
chrome-plated	1	280 949	10

**Rotatable rosette****Visign M2/R2**

- for Multiplex, Rotaplex
- fig. 3

Model 6162.07

Version	PU	Article	DG
chrome-plated	1	554 118	10

**Equipment set****Visign M3/R3**

- for Multiplex, Rotaplex
- Components**

rotatable rosette, flange

- fig. 3

Model 6956.09

Version	PU	Article	DG
chrome-plated	1	778 941	14

**Equipment set****Visign M4/R4**

- for Multiplex, Rotaplex
- Components**

rotatable rosette, flange

- fig. 3

Model 6155.09

Version	PU	Article	DG
chrome-plated	1	632 267	14

**Equipment set****Visign M5/R5**

- for Multiplex, Multiplex Visign M5, Rotaplex, Rotaplex Visign R5, Multiplex Trio F, Rotaplex Trio F
- series until 2014

Components

rotatable rosette, overflow rosette

Model 6167.09

Version	PU	Article	DG
chrome-plated	1	699 062	14

**Drain plug**

- for Multiplex, Multiplex Trio, Simplex
- fig. 5

Model 6168-035

Version	PU	Article	DG
chrome-plated	50	215 392	10

**Seal**

- for drain plug, Multiplex, Multiplex Trio, Simplex
- rubber
- fig. 6

Model 6162-268

internal-Ø	Ø	H	PU	Article	DG
26	42	5	1	104 740	10

**Screw**

- for valve top
- fig. 7

Model 6162.45-593

M	L	PU	Article	DG
12	28	1	122 485	10

**Valve top**

- for Multiplex, Multiplex Trio
- chrome-plated brass
- fig. 8

Model 6162.955

Ø	H	PU	Article	DG
70	16	1	119 812	10



**Seal**

- for valve top, Multiplex, Multiplex Trio, Simplex
- fig. 9

Model 6162.473

internal-Ø	Ø	H	PU	Article	DG
43.5	76	21	1	398 378	10

**Bowden cable**

- for Multiplex, Rotaplex and Simplex up to series 1st half 2014, Multiplex Trio and Rotaplex Trio up to series 1st half 2015

Components

- stainless steel rope
- fig. 10

Model	L	SB	BCC	XLB	PU	Article	DG
6162-152	540	✓			1	135 027	10
6163-152	725		✓		1	160 418	10
6165-152	1070			✓	1	147 969	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

**Bowden cable**

- for Multiplex, Rotaplex and Simplex from series 2nd half 2014, Multiplex Trio and Rotaplex Trio from series 1st half 2015

Components

- stainless steel rope
- fig. 10

Model 6162.19

L	SB	BCC	XLB	PU	Article	DG
560	✓			1	721 732	10
725		✓		1	721 749	10
1070			✓	1	721 954	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

**Overflow pipe**

- for Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio

- fig. 11

Model	L1	L2	SB	XLB	PU	Article	DG
6176-651	220	180	✓		1	113 124	10
6163.45-651					1	121 556	10
6165	660	300		✓	1	167 899	10

SB = standard bathtub

XLB = extra-long bathtub

**Sleeve**

- for connection of the overflow unit with the overflow pipe
- rubber
- fig. 12

Model 6167-417

DN	d	PU	Article	DG
32	28	1	117 245	10

**Adjusting screw**

- for drain plug, Multiplex, Multiplex Trio

Model 6151-912

M	L	PU	Article	DG
5	25	1	110 277	10

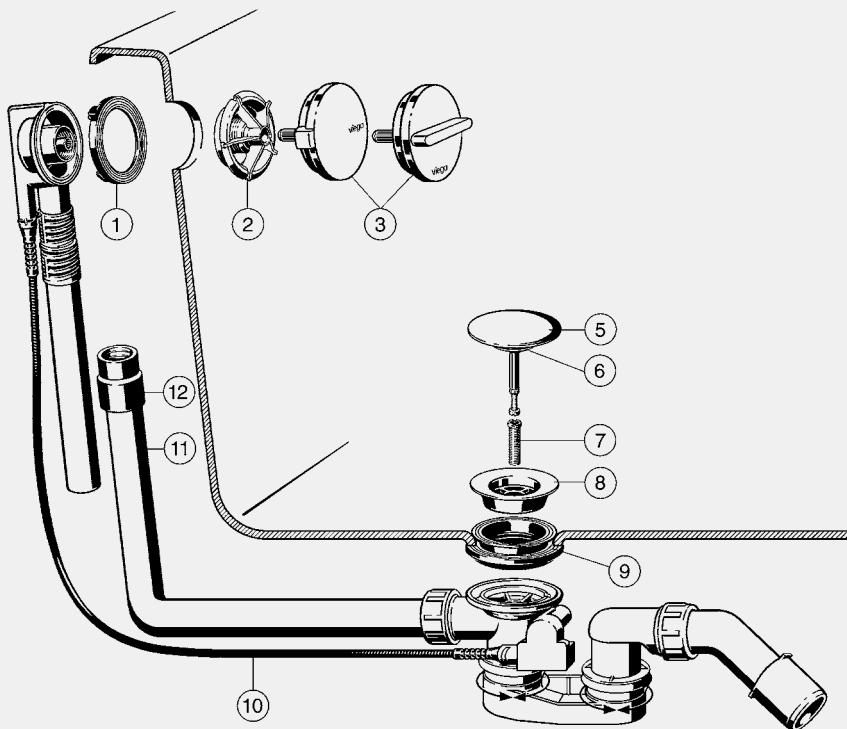
**Adapter**

- for brass rotatable rosette, Multiplex (old)
- plastic

Model 6162.45-608

L	PU	Article	DG
51.5	1	108 656	10

MULTIPLEX, SERIES FROM II/2015

**Seal**

- for overflow, Multiplex, Rotaplex, series 2014, Simplex, Citaplex, Multiplex Trio F, Rotaplex Trio F, series from 2015

- fig. 1

Model 6162.475

internal-Ø	Ø	H	PU	Article	DG
48.5	76	5	1	734 619	10

**Flange**

- for overflow fixing, Multiplex, Rotaplex

- series from II/2015

- fig. 2

Model 6168.11

	PU	Article	DG
	1	749 972	10

**Rotatable rosette****Visign M3/R3**

- for Multiplex, Rotaplex, series from 2014

- fig. 3

Model 6154.09

Version	PU	Article	DG
chrome-plated	1	632 250	14

**Rotatable rosette****Visign M5/R5**

- for Multiplex, Rotaplex, series from 2014

- fig. 3

Model 6162.12

Version	PU	Article	DG
chrome-plated	1	734 602	14

**Drain plug**

- for Multiplex, Multiplex Trio, Simplex
- fig. 5

Model 6168-035

Version	PU	Article	DG
chrome-plated	50	215 392	10

**Seal**

- for drain plug, Multiplex, Multiplex Trio, Simplex
- rubber
- fig. 6

Model 6162-268

internal-Ø	Ø	H	PU	Article	DG
26	42	5	1	104 740	10

**Screw**

- for valve top
- fig. 7

Model 6162.45-593

M	L	PU	Article	DG
12	28	1	122 485	10

**Valve top**

- for Multiplex, Multiplex Trio
- chrome-plated brass
- fig. 8

Model 6162-955

Ø	H	PU	Article	DG
70	16	1	119 812	10

**Seal**

- for valve top, Multiplex, Multiplex Trio, Simplex
- fig. 9

Model 6162.473

internal-Ø	Ø	H	PU	Article	DG
43.5	76	21	1	398 378	10

**Bowden cable**

- for Multiplex, Rotaplex and Simplex from series 2nd half 2014, Multiplex Trio and Rotaplex Trio from series 1st half 2015

Components

stainless steel rope

- fig. 10

Model 6162.19

L	SB	BCC	XLB	PU	Article	DG
560	✓			1	721 732	10
725		✓		1	721 749	10
1070			✓	1	721 954	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

**Overflow pipe**

- for Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio
- fig. 11

Model	L1	L2	SB	XLB	PU	Article	DG
6176-651	220	180	✓		1	113 124	10
6163.45-651					1	121 556	10
6165	660	300		✓	1	167 899	10

SB = standard bathtub

XLB = extra-long bathtub

**Sleeve**

- for connection of the overflow unit with the overflow pipe
- rubber
- fig. 12

Model 6167-417

DN	d	PU	Article	DG
32	28	1	117 245	10

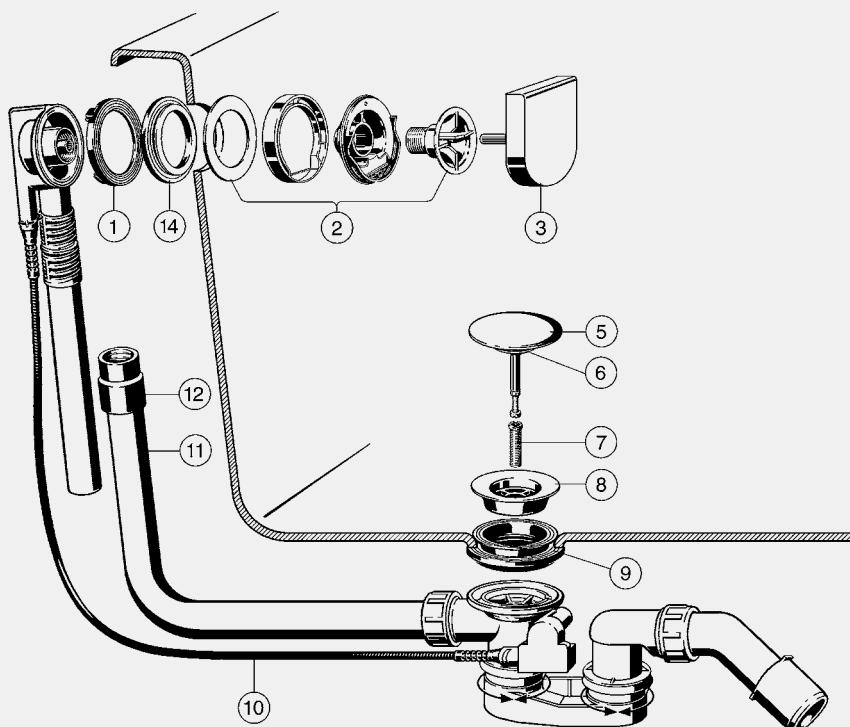


Adjusting screw
- for drain plug, Multiplex,
Multiplex Trio
Model 6151-912

M	L	PU	Article	DG
5	25	1	110 277	10



MULTIPLEX VISIGN M9

**Seal**

- for overflow, Multiplex, Rotaplex, series 2014, Simplex, Citaplex, Multiplex Trio F, Rotaplex Trio F, series from 2015

- fig. 1

Model 6162.475

internal-Ø	Ø	H	PU	Article	DG
48.5	76	5	1	734 619	10

**Flange**

- for overflow fixing, Multiplex Visign M9

Components

- flange, overflow rosette, seal, fixing screw

- fig. 2

Model 6171.09

	PU	Article	DG
	1	734 763	14

**Rotatable rosette****Visign M9/MT9**

- for Multiplex Visign M9/MT9

- fig. 3

Model 6171.08

Version	PU	Article	DG
chrome-plated	1	734 770	10

**Drain plug**

- for Multiplex, Multiplex Trio, Simplex

- fig. 5

Model 6168-035

Version	PU	Article	DG
chrome-plated	50	215 392	10

Spare parts for odour traps and drain sets V5

**Seal**

- for drain plug, Multiplex, Multiplex Trio, Simplex
- rubber
- fig. 6

Model 6162-268

internal-Ø	Ø	H	PU	Article	DG
26	42	5	1	104 740	10

**Screw**

- for valve top
- fig. 7

Model 6162.45-593

M	L	PU	Article	DG
12	28	1	122 485	10

**Valve top**

- for Multiplex, Multiplex Trio
- chrome-plated brass
- fig. 8

Model 6162-955

Ø	H	PU	Article	DG
70	16	1	119 812	10

**Seal**

- for valve top, Multiplex, Multiplex Trio, Simplex
- fig. 9

Model 6162.473

internal-Ø	Ø	H	PU	Article	DG
43.5	76	21	1	398 378	10

**Bowden cable**

- for Multiplex, Rotaplex and Simplex from series 2nd half 2014, Multiplex Trio and Rotaplex Trio from series 1st half 2015

Components

stainless steel rope

- fig. 10

Model 6162.19

L	SB	BCC	XLB	PU	Article	DG
560	✓			1	721 732	10
725		✓		1	721 749	10
1070			✓	1	721 954	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

**Overflow pipe**

- for Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio
- fig. 11

Model	L1	L2	SB	XLB	PU	Article	DG
6176-651	220	180	✓		1	113 124	10
6163.45-651					1	121 556	10
6165	660	300		✓	1	167 899	10

SB = standard bathtub

XLB = extra-long bathtub

**Sleeve**

- for connection of the overflow unit with the overflow pipe
- rubber
- fig. 12

Model 6167-417

DN	d	PU	Article	DG
32	28	1	117 245	10

**Adjusting screw**

- for drain plug, Multiplex, Multiplex Trio

Model 6151-912

M	L	PU	Article	DG
5	25	1	110 277	10

**Seal**

- for overflow, Multiplex Trio,
Rotaplex Trio
- fig. 14

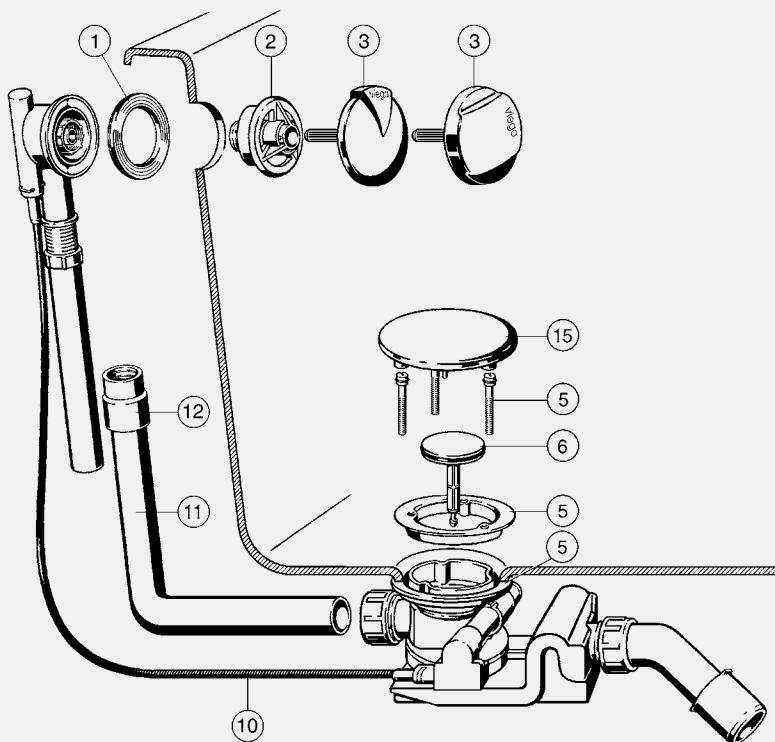
Note

Is only required for bathtubs made
of steel!

Model 6161.94

H	Ø	PU	Article	DG
3.5	76	1	695 927	10

ROTAPLEX, SERIES UNTIL I/2015

**Seal**

- for overflow, Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio, Simplex
 - series until 2014
 - fig. 1
- Model 9959.4**

internal-Ø	Ø	H	PU	Article	DG
48.5	76	5	10	398 385	10

**Flange**

- for overflow fixing, Multiplex Visign M3/M4, Rotaplex Visign R3/R4
 - chrome-plated
 - fig. 2
- Model 6154.108**

	PU	Article	DG
	1	655 457	10

**Flange**

- for overflow fixing, Multiplex, Rotaplex
 - series until 2014
 - fig. 2
- Model 6168-236**

	PU	Article	DG
	1	143 138	10

**Flange**

- for overflow fixing, Multiplex, Simplex, Rotaplex, series 2014
 - fig. 2
- Model 6168.09**

	PU	Article	DG
	1	734 596	10



Rotatable rosette
Visign M1/R1
 - for Multiplex, Rotaplex
 - fig. 3
Model 6162.02

Version	PU	Article	DG
chrome-plated	1	280 949	10



Rotatable rosette
Visign M2/R2
 - for Multiplex, Rotaplex
 - fig. 3
Model 6162.07

Version	PU	Article	DG
chrome-plated	1	554 118	10



Equipment set
Visign M3/R3
 - for Multiplex, Rotaplex
Components
 rotatable rosette, flange
 - fig. 3
Model 6956.09

Version	PU	Article	DG
chrome-plated	1	778 941	14



Equipment set
Visign M4/R4
 - for Multiplex, Rotaplex
Components
 rotatable rosette, flange
 - fig. 3
Model 6155.09

Version	PU	Article	DG
chrome-plated	1	632 267	14



Equipment set
Visign M5/R5
 - for Multiplex, Multiplex Visign M5,
 Rotaplex, Rotaplex Visign R5,
 Multiplex Trio F, Rotaplex Trio F
 - series until 2014
Components
 rotatable rosette, overflow rosette
Model 6167.09

Version	PU	Article	DG
chrome-plated	1	699 062	14



Mounting set
 - for Rotaplex, Rotaplex Trio
Components
 fixing flange, profile seal, fixing
 screws
 - fig. 5
Model 6142.91

PU	Article	DG
1	575 403	10



Drain plug
 - for Rotaplex, Rotaplex Trio
 - plastic
 - fig. 6
Model 6142.90

PU	Article	DG
1	575 397	10



Bowden cable
Components
 stainless steel rope
 - fig. 10

Model	L	BCC	XLB	PU	Article	DG
6163-152	725	✓		1	160 418	10
6165-152	1070		✓	1	147 969	10

BCC = bathtub central connection

XLB = extra-long bathtub

Spare parts for odour traps and drain sets V5

**Bowden cable**

- for Multiplex, Rotaplex and Simplex from series 2nd half 2014, Multiplex Trio and Rotaplex Trio from series 1st half 2015

Components

stainless steel rope

- fig. 10

Model 6162.19

L	SB	BCC	XLB	PU	Article	DG
560	✓			1	721 732	10
725		✓		1	721 749	10
1070			✓	1	721 954	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub



- fig. 11



Model	PU	Article	DG
6163.45-651	1	121 556	10
6165	1	167 899	10

**Sleeve**

- for connection of the overflow unit with the overflow pipe

- rubber

- fig. 12

Model 6167-417**Cover plate**

- for Rotaplex, Rotaplex Trio
- fig. 15

Model 6142.92

DN	d	PU	Article	DG
32	28	1	117 245	10

**Insert**

- for Rotaplex, Rotaplex Trio, series until 2004

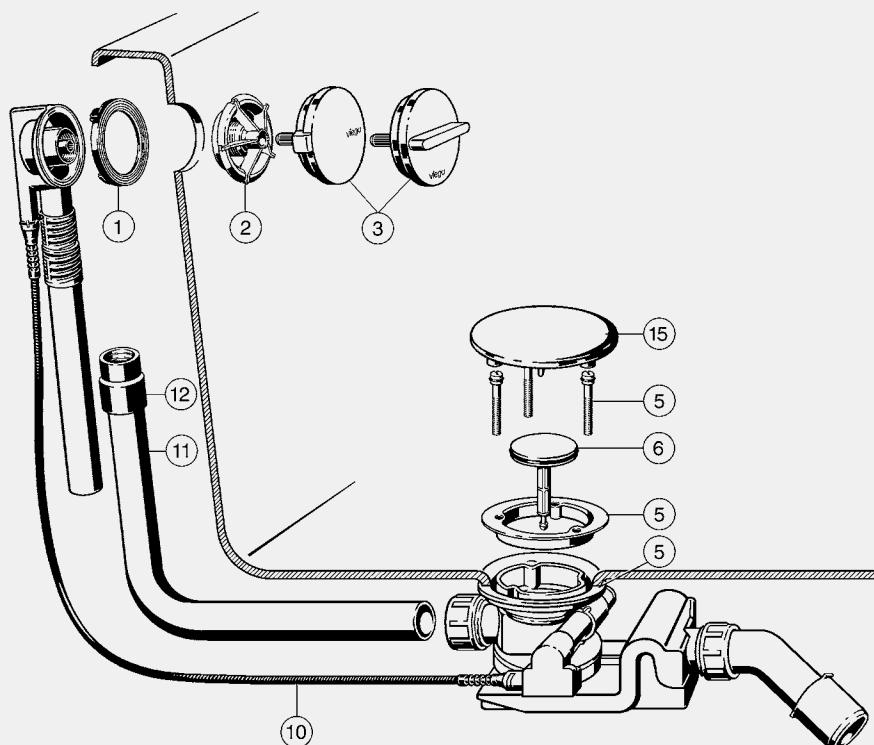
Components

drain plug with lifting mechanism

Model 6142

Ø	Version	PU	Article	DG
115	chrome-plated	1	695 941	10

ROTAPLEX, SERIES FROM II/2015

**Seal**

- for overflow, Multiplex, Rotaplex, series 2014, Simplex, Citaplex, Multiplex Trio F, Rotaplex Trio F, series from 2015

- fig. 1

Model 6162.475

internal-Ø	Ø	H	PU	Article	DG
48.5	76	5	1	734 619	10

**Flange**

- for overflow fixing, Multiplex, Rotaplex

- series from II/2015

- fig. 2

Model 6168.11

	PU	Article	DG
	1	749 972	10

**Rotatable rosette****Visign M3/R3**

- for Multiplex, Rotaplex, series from 2014

- fig. 3

Model 6154.09

Version	PU	Article	DG
chrome-plated	1	632 250	14

**Rotatable rosette****Visign M5/R5**

- for Multiplex, Rotaplex, series from 2014

- fig. 3

Model 6162.12

Version	PU	Article	DG
chrome-plated	1	734 602	14

**Mounting set**

- for Rotaplex, Rotaplex Trio
- Components**

fixing flange, profile seal, fixing screws

- fig. 5

Model 6142.91

	PU	Article	DG
	1	575 403	10

**Drain plug**

- for Rotaplex, Rotaplex Trio
- plastic
- fig. 6

Model 6142.90

	PU	Article	DG
	1	575 397	10

**Bowden cable**

- for Multiplex, Rotaplex and Simplex from series 2nd half 2014, Multiplex Trio and Rotaplex Trio from series 1st half 2015

Components

stainless steel rope

- fig. 10

Model 6162.19

L	BCC	XLB	PU	Article	DG
725	✓		1	721 749	10
1070		✓	1	721 954	10

BCC = bathtub central connection

XLB = extra-long bathtub

- fig. 11



Model	PU	Article	DG
6163.45-651	1	121 556	10
6165	1	167 899	10

**Sleeve**

- for connection of the overflow unit with the overflow pipe

- rubber

- fig. 12

Model 6167-417

DN	d	PU	Article	DG
32	28	1	117 245	10

**Cover plate**

- for Rotaplex, Rotaplex Trio

- fig. 15

Model 6142.92

Ø	Version	PU	Article	DG
115	chrome-plated	1	695 941	10

**Insert**

- for Rotaplex, Rotaplex Trio, series until 2004

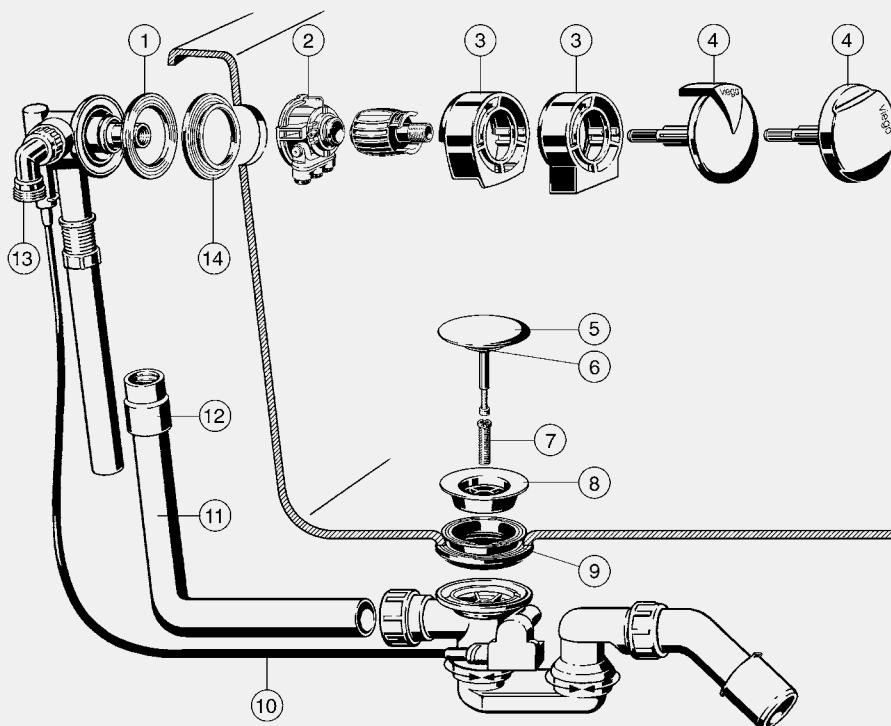
Components

drain plug with lifting mechanism

Model 6142

	PU	Article	DG
	1	450 434	14

MULTIPLEX TRIO VISIGN MT1/MT2

**Seal**

- for overflow, Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio, Simplex
 - series until 2014
 - fig. 1
- Model 9959.4**

internal-Ø	Ø	H	PU	Article	DG
48.5	76	5	10	398 385	10

**Inlet flange**

- for water inlet, Multiplex Trio, Rotaplex Trio, series from 01/2006
- series until 1/2015

PU	Article	DG
1	575 779	10

Components

aerator

- fig. 2

Model 6161.90**Overflow rosette**

- for inlet flange, Multiplex Trio Visign MT1, Rotaplex Trio Visign RT1
- fig. 3

Model 6161.04

Version	PU	Article	DG
chrome-plated	1	333 287	10

**Overflow rosette**

- for inlet flange, Multiplex Trio Visign MT2, Rotaplex Trio Visign RT2
- fig. 3

Model 6161.91

Version	PU	Article	DG
chrome-plated	1	575 410	10

Spare parts for odour traps and drain sets V5



Rotatable rosette
Vsign MT1/RT1
 - for Multiplex Trio, Rotaplex Trio
 - fig. 4
Model 6161.03

Version	PU	Article	DG
chrome-plated	1	309 664	10



Rotatable rosette
Vsign MT2/RT2
 - for Multiplex Trio, Rotaplex Trio
 - series until I/2015
 - fig. 4
Model 6161.92

Version	PU	Article	DG
chrome-plated	1	575 427	10



Drain plug
 - for Multiplex, Multiplex Trio,
 Simplex
 - fig. 5
Model 6168-035

Version	PU	Article	DG
chrome-plated	50	215 392	10



Seal
 - for drain plug, Multiplex,
 Multiplex Trio, Simplex
 - rubber
 - fig. 6
Model 6162-268

internal-Ø	Ø	H	PU	Article	DG
26	42	5	1	104 740	10



Screw
 - for valve top
 - fig. 7
Model 6162.45-593

M	L	PU	Article	DG
12	28	1	122 485	10



Valve top
 - for Multiplex, Multiplex Trio
 - chrome-plated brass
 - fig. 8
Model 6162.955

Ø	H	PU	Article	DG
70	16	1	119 812	10



Seal
 - for valve top, Multiplex,
 Multiplex Trio, Simplex
 - fig. 9
Model 6162.473

internal-Ø	Ø	H	PU	Article	DG
43.5	76	21	1	398 378	10



Bowden cable
 - for Multiplex, Rotaplex and Simplex up to series 1st half 2014, Multiplex Trio and Rotaplex Trio up to series 1st half 2015
Components
 stainless steel rope
 - fig. 10

Model	L	SB	BCC	XLB	PU	Article	DG
6162-152	540	✓			1	135 027	10
6163-152	725		✓		1	160 418	10
6165-152	1070			✓	1	147 969	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

**Bowden cable**

- for Multiplex, Rotaplex and Simplex from series 2nd half 2014, Multiplex Trio and Rotaplex Trio from series 1st half 2015

Components

stainless steel rope

- fig. 10

Model 6162.19

L	SB	BCC	XLB	PU	Article	DG
560	✓			1	721 732	10
725		✓		1	721 749	10
1070			✓	1	721 954	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

**Overflow pipe**

- for Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio

- fig. 11

Model	L1	L2	SB	XLB	PU	Article	DG
6176-651	220	180	✓		1	113 124	10
6163.45-651					1	121 556	10
6165	660	300		✓	1	167 899	10

SB = standard bathtub

XLB = extra-long bathtub

**Sleeve**

- for connection of the overflow unit with the overflow pipe

- rubber

- fig. 12

Model 6167-417**Connection elbow 90°**

- for Multiplex Trio, Rotaplex Trio, Rotaplex Trio F

- not suitable for Multiplex Trio Vision MT5, Rotaplex Trio Vision RT5

- brass

- fig. 13

Model 6161.98**Seal**

- for overflow, Multiplex Trio, Rotaplex Trio

- fig. 14

Note

Is only required for bathtubs made of steel!

Model 6161.94**Spacer ring**

- for inlet flange, series until 2005

Model 6161.22-597

DN	d	PU	Article	DG
32	28	1	117 245	10

**Inlet part**

- for Multiplex Trio, Rotaplex Trio

- series until I/2015

Model 6161.998

d	H	PU	Article	DG
33	4	1	300 128	10

Spare parts for odour traps and drain sets V5

**Fixing set**

- suitable for inlet part
model 6161.998
- Model 6161.93**

M	L	PU	Article	DG
4	43	1	587 017	10

**Inlet part**

- for aerator with metal insert,
Multiplex Trio, Rotaplex Trio, series
until 2005/2006

Model 6161.229

	PU	Article	DG
	1	300 012	10

**Inlet part**

- for flow control with larger flow
(i.e. hard water), Multiplex Trio,
Rotaplex Trio, series until
2005/2006

Model 6161.239

	PU	Article	DG
	1	351 076	10

**Adjusting screw**

- for drain plug, Multiplex,
Multiplex Trio

Model 6151.912

M	L	PU	Article	DG
5	25	1	110 277	10

**Model 6161.29-608**

	PU	Article	DG
	1	137 977	10

**Conversion kit
inlet piece**

- for replacement of the equipment
set up to 1995 series (brass inlet)
to the standard of 2002

Components

- inlet piece, inlet part, spacer ring,
fixing element, mounting aid

Model 6161.99

	PU	Article	DG
	1	312 213	10

**Mounting aid**

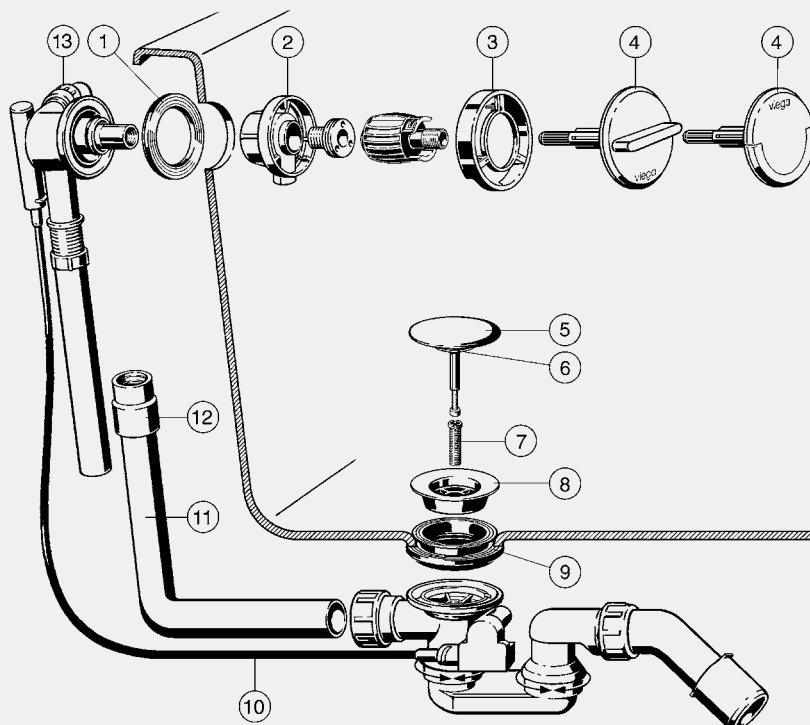
- for Multiplex Trio, Rotaplex Trio

Model 6161.96

	PU	Article	DG
	1	632 342	10



MULTIPLEX TRIO VISIGN MT3/MT4

**Seal**

- for overflow, Multiplex Trio Visign MT3/MT4, Rotaplex Trio Visign RT3/RT4

- fig. 1

Model 6161.106

internal-Ø	Ø	H	PU	Article	DG
54	80	7.7	1	632 311	10

**Inlet flange**

- for water inlet, Multiplex Trio Visign MT3/MT4, Rotaplex Trio Visign RT3/RT4

- series until I/2015

Components

fixing screw

- fig. 2

Model 6161.107

PU	Article	DG
1	632 304	10

**Overflow rosette**

- for inlet flange, Multiplex Trio Visign MT3/MT4, Rotaplex Trio Visign RT3/RT4

- series until I/2015

- fig. 3

Model 6161.108

PU	Article	DG
1	632 298	10

**Rotatable rosette****Visign MT3/RT3**

- for Multiplex Trio, Rotaplex Trio

- series until I/2015

- fig. 4

Model 6161.109

Version	PU	Article	DG
chrome-plated	1	632 274	10

Spare parts for odour traps and drain sets V5



Rotatable rosette
Vsign MT4/RT4
 - for Multiplex Trio, Rotaplex Trio
 - fig. 4
Model 6161.159

Version	PU	Article	DG
chrome-plated	1	632 281	10



Drain plug
 - for Multiplex, Multiplex Trio,
 Simplex
 - fig. 5
Model 6168-035

Version	PU	Article	DG
chrome-plated	50	215 392	10



Seal
 - for drain plug, Multiplex,
 Multiplex Trio, Simplex
 - rubber
 - fig. 6
Model 6162-268

internal-Ø	Ø	H	PU	Article	DG
26	42	5	1	104 740	10



Screw
 - for valve top
 - fig. 7
Model 6162.45-593

M	L	PU	Article	DG
12	28	1	122 485	10



Valve top
 - for Multiplex, Multiplex Trio
 - chrome-plated brass
 - fig. 8
Model 6162-955

Ø	H	PU	Article	DG
70	16	1	119 812	10



Seal
 - for valve top, Multiplex,
 Multiplex Trio, Simplex
 - fig. 9
Model 6162.473

internal-Ø	Ø	H	PU	Article	DG
43.5	76	21	1	398 378	10



Bowden cable
 - for Multiplex, Rotaplex and Simplex up to series 1st half 2014, Multiplex Trio and Rotaplex Trio
 up to series 1st half 2015

Components

stainless steel rope
 - fig. 10

Model	L	SB	BCC	XLB	PU	Article	DG
6162-152	540	✓			1	135 027	10
6163-152	725		✓		1	160 418	10
6165-152	1070			✓	1	147 969	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub



Overflow pipe
 - for Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio
 - fig. 11

Model	L1	L2	SB	XLB	PU	Article	DG
6176-651	220	180	✓		1	113 124	10
6163.45-651					1	121 556	10
6165	660	300		✓	1	167 899	10

SB = standard bathtub

XLB = extra-long bathtub

**Sleeve**

- for connection of the overflow unit with the overflow pipe
- rubber
- fig. 12

Model 6167-417

DN	d	PU	Article	DG
32	28	1	117 245	10

**Connection elbow 90°**

- for Multiplex Trio, Rotaplex Trio, Rotaplex Trio F
- not suitable for Multiplex Trio Vsign MT5, Rotaplex Trio Vsign RT5
- brass
- fig. 13

Model 6161.98

G	internal-Ø	PU	Article	DG
¾	19	1	693 862	10

**Adjusting screw**

- for drain plug, Multiplex, Multiplex Trio

Model 6151-912

M	L	PU	Article	DG
5	25	1	110 277	10

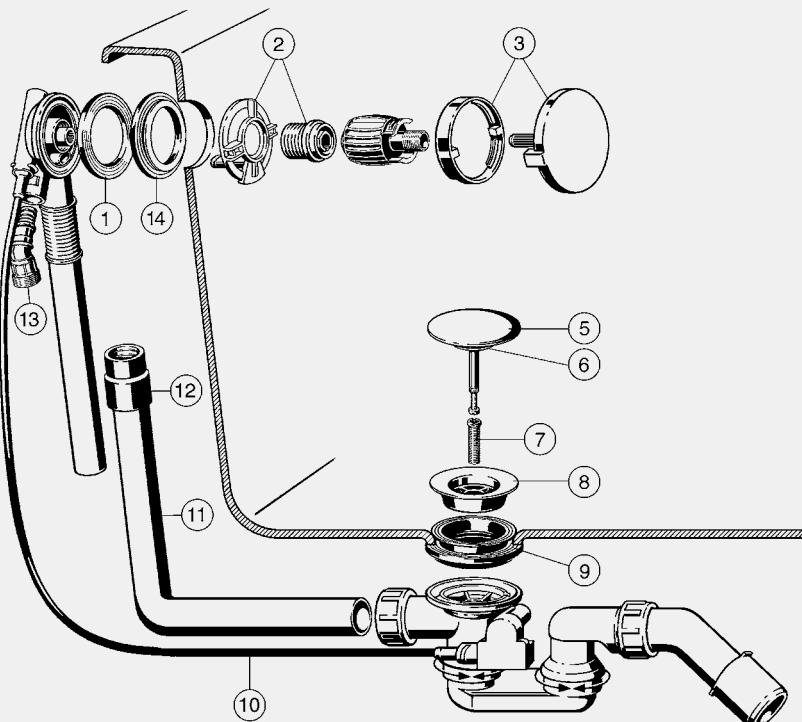
**Mounting aid**

- for Multiplex Trio, Rotaplex Trio

Model 6161.96

	PU	Article	DG
	1	632 342	10

MULTIPLEX TRIO VISIGN MT5, SERIES UNTIL II/2015

**Seal**

- for overflow, Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio, Simplex
- series until 2014
- fig. 1

Model 9959.4

internal-Ø	Ø	H	PU	Article	DG
48.5	76	5	10	398 385	10

**Inlet flange**

- for water inlet, Multiplex Trio Visign MT5, Rotaplex Trio Visign RT5
- series until I/2015

Components

- fixing screws
- fig. 2

Model 6149.90

PU	Article	DG
1	698 089	10

**Equipment set****Visign MT5/RT5**

- for Multiplex Trio Visign MT5, Rotaplex Trio Visign RT5
- series until I/2015

Components

- rotatable rosette, overflow rosette
- fig. 3

Model 6149.09

Version	PU	Article	DG
chrome-plated	1	699 055	10

**Drain plug**

- for Multiplex, Multiplex Trio, Simplex
- fig. 5

Model 6168-035

Version	PU	Article	DG
chrome-plated	50	215 392	10

**Seal**

- for drain plug, Multiplex, Multiplex Trio, Simplex
- rubber
- fig. 6

Model 6162-268

internal-Ø	Ø	H	PU	Article	DG
26	42	5	1	104 740	10

**Screw**

- for valve top
- fig. 7

Model 6162.45-593

M	L	PU	Article	DG
12	28	1	122 485	10

**Valve top**

- for Multiplex, Multiplex Trio
- chrome-plated brass
- fig. 8

Model 6162-955

Ø	H	PU	Article	DG
70	16	1	119 812	10

**Seal**

- for valve top, Multiplex, Multiplex Trio, Simplex
- fig. 9

Model 6162.473

internal-Ø	Ø	H	PU	Article	DG
43.5	76	21	1	398 378	10

**Bowden cable**

- for Multiplex, Rotaplex and Simplex up to series 1st half 2014, Multiplex Trio and Rotaplex Trio up to series 1st half 2015

Components

stainless steel rope

- fig. 10

Model	L	SB	BCC	XLB	PU	Article	DG
6162-152	540	✓			1	135 027	10
6163-152	725		✓		1	160 418	10
6165-152	1070			✓	1	147 969	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

**Overflow pipe**

- for Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio
- fig. 11

Model	L1	L2	SB	XLB	PU	Article	DG
6176-651	220	180	✓		1	113 124	10
6163.45-651					1	121 556	10
6165	660	300		✓	1	167 899	10

SB = standard bathtub

XLB = extra-long bathtub

**Sleeve**

- for connection of the overflow unit with the overflow pipe
- rubber
- fig. 12

Model 6167-417

DN	d	PU	Article	DG
32	28	1	117 245	10

Spare parts for odour traps and drain sets V5

**Connection piece**

- for overflow fixing, Multiplex Trio Visign MT5, Rotaplex Trio Visign RT5
- not suitable for Multiplex Trio, Rotaplex Trio, Multiplex Trio F, Rotaplex Trio F
- gunmetal
- fig. 13

Model 6149.93

G	L	PU	Article	DG
¾	64	1	698 119	10

**Seal**

- for overflow, Multiplex Trio, Rotaplex Trio
- fig. 14

Note

Is only required for bathtubs made of steel!

Model 6161.94

H	Ø	PU	Article	DG
3.5	76	1	695 927	10

**Adjusting screw**

- for drain plug, Multiplex, Multiplex Trio

Model 6151-912

M	L	PU	Article	DG
5	25	1	110 277	10

**Mounting aid**

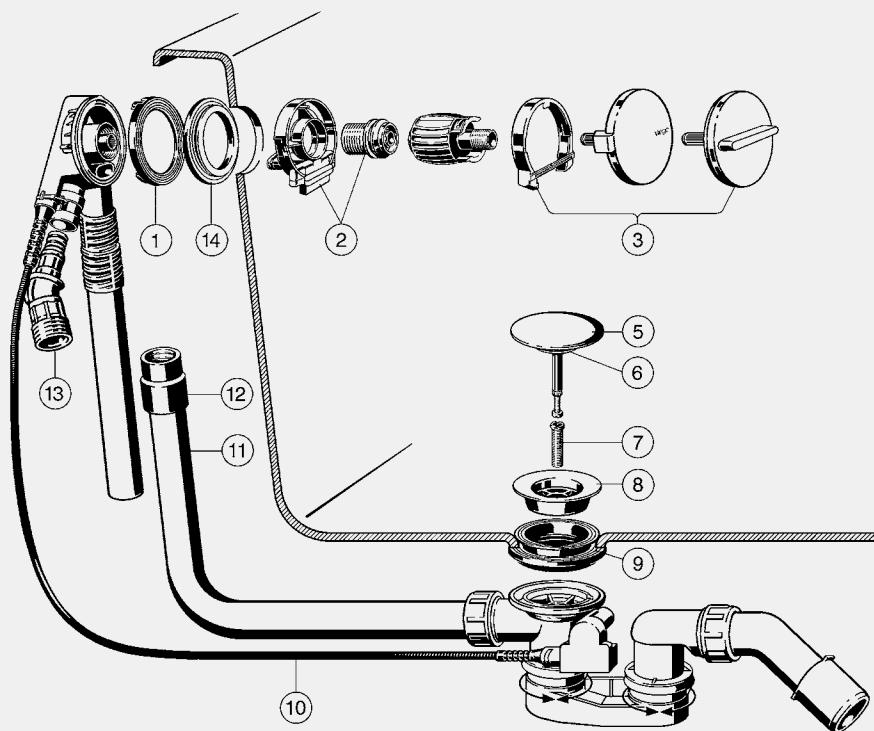
- for Multiplex Trio, Rotaplex Trio

Model 6161.96

	PU	Article	DG
	1	632 342	10



MULTIPLEX TRIO VISIGN MT3/MT5, SERIES FROM II/2015

**Seal**

- for overflow, Multiplex Trio, Rotaplex Trio, series from II/2015
- fig. 1

Model 6168.12

internal-Ø	Ø	H	PU	Article	DG
50	75	5	1	749 989	10

**Inlet flange**

- for water inlet, Multiplex Trio Visign MT3/MT5, Rotaplex Trio Visign RT3/RT5
- series from II/2015

	PU	Article	DG
	1	734 626	10

Components

- inlet flange, fixing screw
- fig. 2

Model 6161.105**Equipment set
Visign MT3/RT3**

- for Multiplex Trio Visign MT3, Rotaplex Trio Visign RT3
- series from II/2015

Components

- rotatable rosette, overflow rosette
- fig. 3

Model 6161.179

Version	PU	Article	DG
chrome-plated	1	734 640	10

Spare parts for odour traps and drain sets V5



- Equipment set**
Visign MT5/RT5
 - for Multiplex Trio Visign MT5,
 Rotaplex Trio Visign RT5
 - series from II/2015
Components
 rotatable rosette, overflow rosette
 - fig. 3
Model 6161.169

Version	PU	Article	DG
chrome-plated	1	734 633	10



- Drain plug**
 - for Multiplex, Multiplex Trio,
 Simplex
 - fig. 5
Model 6168-035

Version	PU	Article	DG
chrome-plated	50	215 392	10



- Seal**
 - for drain plug, Multiplex,
 Multiplex Trio, Simplex
 - rubber
 - fig. 6
Model 6162-268

internal-Ø	Ø	H	PU	Article	DG
26	42	5	1	104 740	10



- Screw**
 - for valve top
 - fig. 7
Model 6162.45-593

M	L	PU	Article	DG
12	28	1	122 485	10



- Valve top**
 - for Multiplex, Multiplex Trio
 - chrome-plated brass
 - fig. 8
Model 6162-955

Ø	H	PU	Article	DG
70	16	1	119 812	10



- Seal**
 - for valve top, Multiplex,
 Multiplex Trio, Simplex
 - fig. 9
Model 6162.473

internal-Ø	Ø	H	PU	Article	DG
43.5	76	21	1	398 378	10



- Bowden cable**
 - for Multiplex, Rotaplex and Simplex from series 2nd half 2014, Multiplex Trio and Rotaplex Trio
 from series 1st half 2015
Components
 stainless steel rope
 - fig. 10
Model 6162.19

L	SB	BCC	XLB	PU	Article	DG
560	✓			1	721 732	10
725		✓		1	721 749	10
1070			✓	1	721 954	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub



- Overflow pipe**
 - for Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio
 - fig. 11

Model	L1	L2	SB	XLB	PU	Article	DG
6176-651	220	180	✓		1	113 124	10
6163.45-651					1	121 556	10
6165	660	300		✓	1	167 899	10

SB = standard bathtub

XLB = extra-long bathtub

**Sleeve**

- for connection of the overflow unit with the overflow pipe
- rubber
- fig. 12

Model 6167-417

DN	d	PU	Article	DG
32	28	1	117 245	10

**Adjusting screw**

- for drain plug, Multiplex,
- Multiplex Trio

Model 6151-912

M	L	PU	Article	DG
5	25	1	110 277	10

**Connection piece**

- for overflow fixing, Multiplex Trio
- Vsign MT5, Rotaplex Trio
- Vsign RT5
- not suitable for Multiplex Trio,
- Rotaplex Trio, Multiplex Trio F,
- Rotaplex Trio F
- gunmetal
- fig. 13

Model 6149.93

G	L	PU	Article	DG
¾	64	1	698 119	10

**Seal**

- for overflow, Multiplex Trio,
- Rotaplex Trio
- fig. 14

H	Ø	PU	Article	DG
3.5	76	1	695 927	10

Note

Is only required for bathtubs made of steel!

Model 6161.94**Inlet part**

- for water inlet, Multiplex Trio
- Vsign MT3/MT5, Rotaplex Trio
- Vsign RT3/RT5
- series from II/2015

Components

flow control

Model 6161.249

	PU	Article	DG
	1	734 756	10

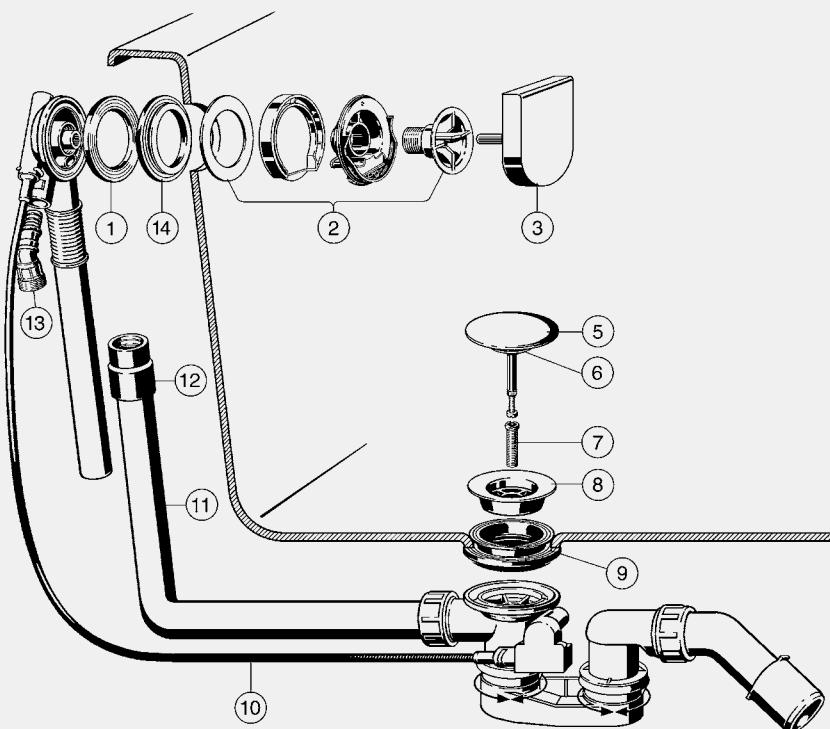
**Mounting aid**

- for Multiplex Trio, Rotaplex Trio

Model 6161.96

	PU	Article	DG
	1	632 342	10

MULTIPLEX TRIO VISIGN MT9

**Seal**

- for overflow, Multiplex Trio, Rotaplex Trio, series from II/2015
- fig. 1

Model 6168.12

internal-Ø	Ø	H	PU	Article	DG
50	75	5	1	749 989	10

**Flange**

- for overflow fixing, Multiplex Trio Visign MT9

PU	Article	DG
1	734 787	10

Components

- flange, overflow rosette, seal, fixing screw
- fig. 2

Model 6171.105**Rotatable rosette****Visign M9/MT9**

- for Multiplex Visign M9/MT9
- fig. 3

Model 6171.08

Version	PU	Article	DG
chrome-plated	1	734 770	10

**Drain plug**

- for Multiplex, Multiplex Trio, Simplex
- fig. 5

Model 6168-035

Version	PU	Article	DG
chrome-plated	50	215 392	10

**Seal**

- for drain plug, Multiplex, Multiplex Trio, Simplex
- rubber
- fig. 6

Model 6162-268

internal-Ø	Ø	H	PU	Article	DG
26	42	5	1	104 740	10

**Screw**

- for valve top
- fig. 7

Model 6162.45-593

M	L	PU	Article	DG
12	28	1	122 485	10

**Valve top**

- for Multiplex, Multiplex Trio
- chrome-plated brass
- fig. 8

Model 6162-955

Ø	H	PU	Article	DG
70	16	1	119 812	10

**Seal**

- for valve top, Multiplex, Multiplex Trio, Simplex
- fig. 9

Model 6162.473

internal-Ø	Ø	H	PU	Article	DG
43.5	76	21	1	398 378	10

**Bowden cable**

- for Multiplex, Rotaplex and Simplex from series 2nd half 2014, Multiplex Trio and Rotaplex Trio from series 1st half 2015

Components

stainless steel rope

- fig. 10

Model 6162.19

L	SB	BCC	XLB	PU	Article	DG
560	✓			1	721 732	10
725		✓		1	721 749	10
1070			✓	1	721 954	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

**Overflow pipe**

- for Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio
- fig. 11

Model	L1	L2	SB	XLB	PU	Article	DG
6176-651	220	180	✓		1	113 124	10
6163.45-651					1	121 556	10
6165	660	300		✓	1	167 899	10

SB = standard bathtub

XLB = extra-long bathtub

**Sleeve**

- for connection of the overflow unit with the overflow pipe
- rubber
- fig. 12

Model 6167-417

DN	d	PU	Article	DG
32	28	1	117 245	10

**Adjusting screw**

- for drain plug, Multiplex, Multiplex Trio

Model 6151-912

M	L	PU	Article	DG
5	25	1	110 277	10

Spare parts for odour traps and drain sets V5

**Connection piece**

- for overflow fixing, Multiplex Trio Visign MT5, Rotaplex Trio Visign RT5
- not suitable for Multiplex Trio, Rotaplex Trio, Multiplex Trio F, Rotaplex Trio F
- gunmetal
- fig. 13

Model 6149.93

G	L	PU	Article	DG
¾	64	1	698 119	10

**Seal**

- for overflow, Multiplex Trio, Rotaplex Trio
- fig. 14

Note

Is only required for bathtubs made of steel!

Model 6161.94

H	Ø	PU	Article	DG
3.5	76	1	695 927	10

**Inlet part**

- for water inlet, Multiplex Trio, water level increase plus 5 cm

Components

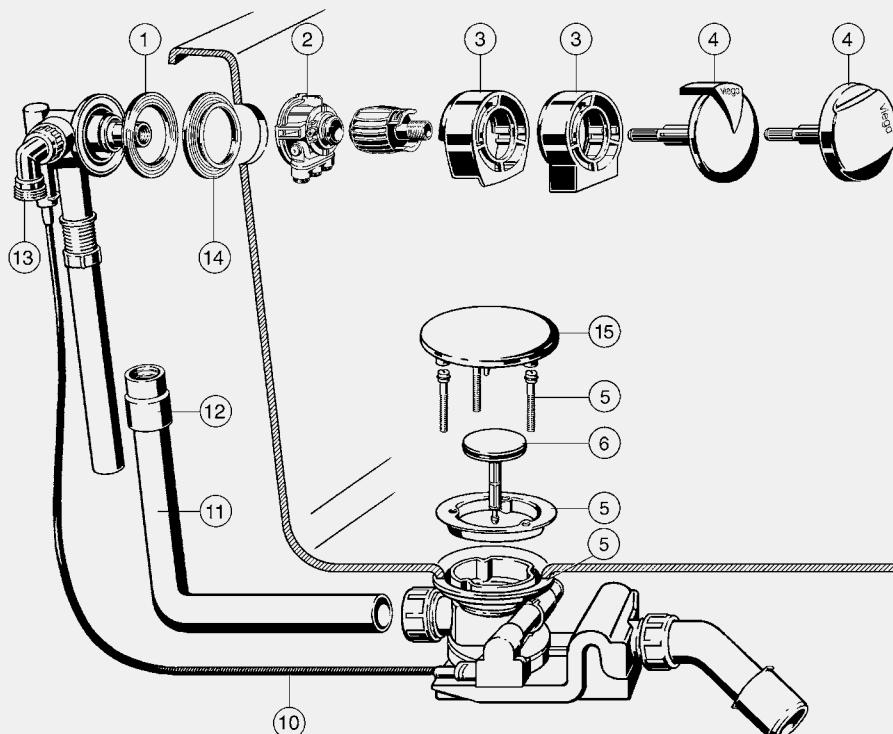
flow control

Model 6171.240

	PU	Article	DG
	1	734 794	10



ROTAPLEX TRIO VISIGN RT1/RT2

**Seal**

- for overflow, Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio, Simplex
 - series until 2014
 - fig. 1
- Model 9959.4**

internal-Ø	Ø	H	PU	Article	DG
48.5	76	5	10	398 385	10

**Inlet flange**

- for water inlet, Multiplex Trio, Rotaplex Trio, series from 01/2006
- series until I/2015

	PU	Article	DG
	1	575 779	10

Components

aerator

- fig. 2

Model 6161.90**Overflow rosette**

- for inlet flange, Multiplex Trio Vision MT1, Rotaplex Trio Vision RT1
- fig. 3

Version	PU	Article	DG
chrome-plated	1	333 287	10

**Overflow rosette**

- for inlet flange, Multiplex Trio Vision MT2, Rotaplex Trio Vision RT2
- fig. 3

Version	PU	Article	DG
chrome-plated	1	575 410	10

Spare parts for odour traps and drain sets V5



Rotatable rosette
Visign MT1/RT1
 - for Multiplex Trio, Rotaplex Trio
 - fig. 4
Model 6161.03

Version	PU	Article	DG
chrome-plated	1	309 664	10



Rotatable rosette
Visign MT2/RT2
 - for Multiplex Trio, Rotaplex Trio
 - series until I/2015
 - fig. 4
Model 6161.92

Version	PU	Article	DG
chrome-plated	1	575 427	10



Mounting set
 - for Rotaplex, Rotaplex Trio
Components
 fixing flange, profile seal, fixing screws
 - fig. 5
Model 6142.91

	PU	Article	DG
	1	575 403	10



Drain plug
 - for Rotaplex, Rotaplex Trio
 - plastic
 - fig. 6
Model 6142.90

	PU	Article	DG
	1	575 397	10



Bowden cable
Components
 stainless steel rope
 - fig. 10

Model	L	BCC	XLB	PU	Article	DG
6163-152	725	✓		1	160 418	10
6165-152	1070		✓	1	147 969	10

BCC = bathtub central connection

XLB = extra-long bathtub



Bowden cable
 - for Multiplex, Rotaplex and Simplex from series 2nd half 2014, Multiplex Trio and Rotaplex Trio from series 1st half 2015
Components
 stainless steel rope
 - fig. 10
Model 6162.19

L	SB	BCC	XLB	PU	Article	DG
560	✓			1	721 732	10
725		✓		1	721 749	10
1070			✓	1	721 954	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

- fig. 11



Model	PU	Article	DG
6163.45-651	1	121 556	10
6165	1	167 899	10

**Sleeve**

- for connection of the overflow unit with the overflow pipe
- rubber
- fig. 12

Model 6167-417

DN	d	PU	Article	DG
32	28	1	117 245	10

**Connection elbow 90°**

- for Multiplex Trio, Rotaplex Trio, Rotaplex Trio F
- not suitable for Multiplex Trio Vsign MT5, Rotaplex Trio Vsign RT5
- brass
- fig. 13

Model 6161.98

G	internal-Ø	PU	Article	DG
¾	19	1	693 862	10

**Seal**

- for overflow, Multiplex Trio, Rotaplex Trio
- fig. 14

Note

Is only required for bathtubs made of steel!

Model 6161.94

H	Ø	PU	Article	DG
3.5	76	1	695 927	10

**Cover plate**

- for Rotaplex, Rotaplex Trio
- fig. 15

Model 6142.92

Ø	Version	PU	Article	DG
115	chrome-plated	1	695 941	10

**Spacer ring**

- for inlet flange, series until 2005

Model 6161.22-597

d	H	PU	Article	DG
33	4	1	300 128	10

**Inlet part**

- for Multiplex Trio, Rotaplex Trio
- series until I/2015

Model 6161.998

	PU	Article	DG
	1	581 640	10

**Fixing set**

- suitable for inlet part
- model 6161.998

Model 6161.93

M	L	PU	Article	DG
4	43	1	587 017	10

**Inlet part**

- for aerator with metal insert, Multiplex Trio, Rotaplex Trio, series until 2005/2006

Model 6161.229

	PU	Article	DG
	1	300 012	10

**Inlet part**

- for flow control with larger flow (i.e. hard water), Multiplex Trio, Rotaplex Trio, series until 2005/2006

Model 6161.239

	PU	Article	DG
	1	351 076	10

**Insert**

- for Rotaplex, Rotaplex Trio, series until 2004

Components

drain plug with lifting mechanism

Model 6142

	PU	Article	DG
	1	450 434	14

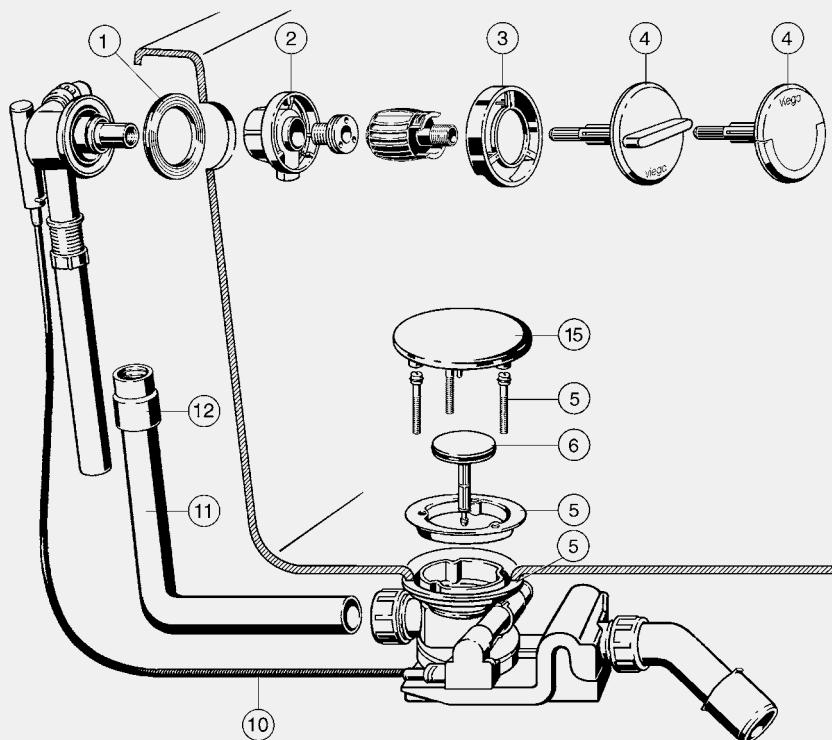
**Mounting aid**

- for Multiplex Trio, Rotaplex Trio
Model 6161.96

	PU	Article	DG
	1	632 342	10



ROTAPLEX TRIO VISIGN RT3/RT4

**Seal**

- for overflow, Multiplex Trio Visign MT3/MT4, Rotaplex Trio Visign RT3/RT4

- fig. 1

Model 6161.106

internal-Ø	Ø	H	PU	Article	DG
54	80	7.7	1	632 311	10

**Inlet flange**

- for water inlet, Multiplex Trio Visign MT3/MT4, Rotaplex Trio Visign RT3/RT4

- series until I/2015

Components

- fixing screw

- fig. 2

Model 6161.107

PU	Article	DG
1	632 304	10

**Overflow rosette**

- for inlet flange, Multiplex Trio Visign MT3/MT4, Rotaplex Trio Visign RT3/RT4

- series until I/2015

- fig. 3

Model 6161.108

PU	Article	DG
1	632 298	10

**Rotatable rosette****Visign MT3/RT3**

- for Multiplex Trio, Rotaplex Trio

- series until I/2015

- fig. 4

Model 6161.109

Version	PU	Article	DG
chrome-plated	1	632 274	10

Spare parts for odour traps and drain sets V5



Rotatable rosette
Vsign MT4/RT4
 - for Multiplex Trio, Rotaplex Trio
 - fig. 4
Model 6161.159

Version	PU	Article	DG
chrome-plated	1	632 281	10



Mounting set
 - for Rotaplex, Rotaplex Trio
Components
 fixing flange, profile seal, fixing screws
 - fig. 5
Model 6142.91

	PU	Article	DG
	1	575 403	10



Drain plug
 - for Rotaplex, Rotaplex Trio
 - plastic
 - fig. 6
Model 6142.90

	PU	Article	DG
	1	575 397	10



Bowden cable
Components
 stainless steel rope
 - fig. 10

Model	L	BCC	XLB	PU	Article	DG
6163-152	725	✓		1	160 418	10
6165-152	1070		✓	1	147 969	10

BCC = bathtub central connection
 XLB = extra-long bathtub

- fig. 11



Model		PU	Article	DG
6163.45-651		1	121 556	10
6165		1	167 899	10



Sleeve
 - for connection of the overflow unit with the overflow pipe
 - rubber
 - fig. 12
Model 6167-417

DN	d	PU	Article	DG
32	28	1	117 245	10



Connection elbow 90°
 - for Multiplex Trio, Rotaplex Trio, Rotaplex Trio F
 - not suitable for Multiplex Trio Vsign MT5, Rotaplex Trio Vsign RT5
 - brass
 - fig. 13
Model 6161.98

G	internal-Ø	PU	Article	DG
¾	19	1	693 862	10



Seal
 - for overflow, Multiplex Trio, Rotaplex Trio
 - fig. 14

Note
 Is only required for bathtubs made of steel!
Model 6161.94

H	Ø	PU	Article	DG
3.5	76	1	695 927	10

**Cover plate**

- for Rotaplex, Rotaplex Trio
 - fig. 15
- Model 6142.92**

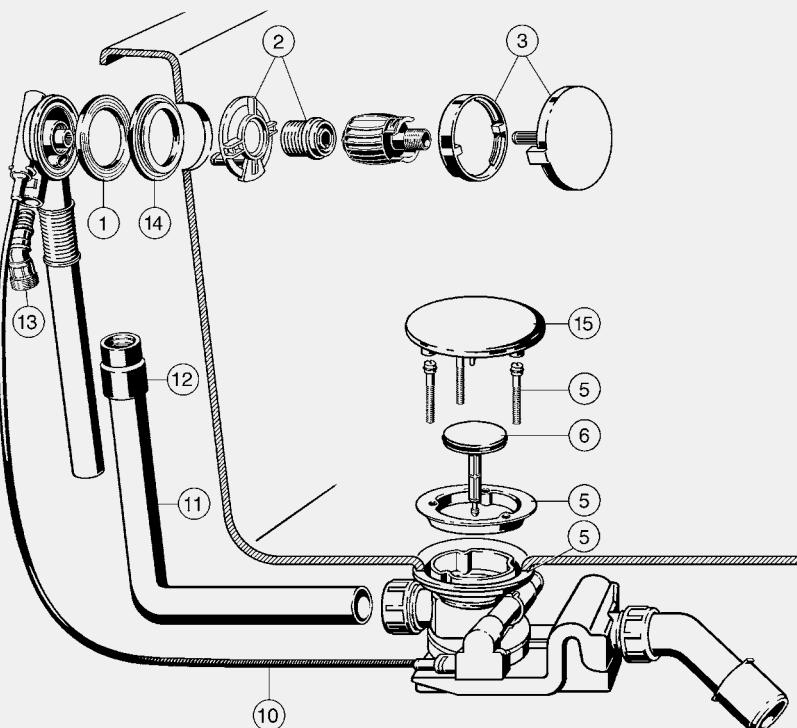
Ø	Version	PU	Article	DG
115	chrome-plated	1	695 941	10

**Mounting aid**

- for Multiplex Trio, Rotaplex Trio
- Model 6161.96**

	PU	Article	DG
	1	632 342	10

ROTAPLEX TRIO VISIGN RT5

**Seal**

- for overflow, Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio, Simplex
- series until 2014
- fig. 1

Model 9959.4

internal-Ø	Ø	H	PU	Article	DG
48.5	76	5	10	398 385	10

**Inlet flange**

- for water inlet, Multiplex Trio Visign MT5, Rotaplex Trio Visign RT5
- series until I/2015

Components

- fixing screws
- fig. 2

Model 6149.90

PU	Article	DG
1	698 089	10

**Equipment set****Visign MT5/RT5**

- for Multiplex Trio Visign MT5, Rotaplex Trio Visign RT5
- series until I/2015

Components

- rotatable rosette, overflow rosette
- fig. 3

Model 6149.09

Version	PU	Article	DG
chrome-plated	1	699 055	10

**Mounting set**

- for Rotaplex, Rotaplex Trio

Components

fixing flange, profile seal, fixing screws

- fig. 5

Model 6142.91

	PU	Article	DG
	1	575 403	10

**Drain plug**

- for Rotaplex, Rotaplex Trio

- plastic

- fig. 6

Model 6142.90

	PU	Article	DG
	1	575 397	10

**Bowden cable****Components**

stainless steel rope

- fig. 10

Model	L	BCC	XLB	PU	Article	DG
6163-152	725	✓		1	160 418	10
6165-152	1070		✓	1	147 969	10

BCC = bathtub central connection

XLB = extra-long bathtub

- fig. 11



Model		PU	Article	DG
6163.45-651		1	121 556	10
6165		1	167 899	10

**Sleeve**

- for connection of the overflow unit with the overflow pipe

- rubber

- fig. 12

Model 6167-417

	DN	d	PU	Article	DG
	32	28	1	117 245	10

**Connection piece**

- for overflow fixing, Multiplex Trio Vsign MT5, Rotaplex Trio Vsign RT5

- not suitable for Multiplex Trio, Rotaplex Trio, Multiplex Trio F, Rotaplex Trio F

- gunmetal

- fig. 13

Model 6149.93

G	L	PU	Article	DG
¾	64	1	698 119	10

**Seal**

- for overflow, Multiplex Trio, Rotaplex Trio

- fig. 14

Note

Is only required for bathtubs made of steel!

Model 6161.94

H	Ø	PU	Article	DG
3.5	76	1	695 927	10

**Cover plate**

- for Rotaplex, Rotaplex Trio

- fig. 15

Model 6142.92

Ø	Version	PU	Article	DG
115	chrome-plated	1	695 941	10

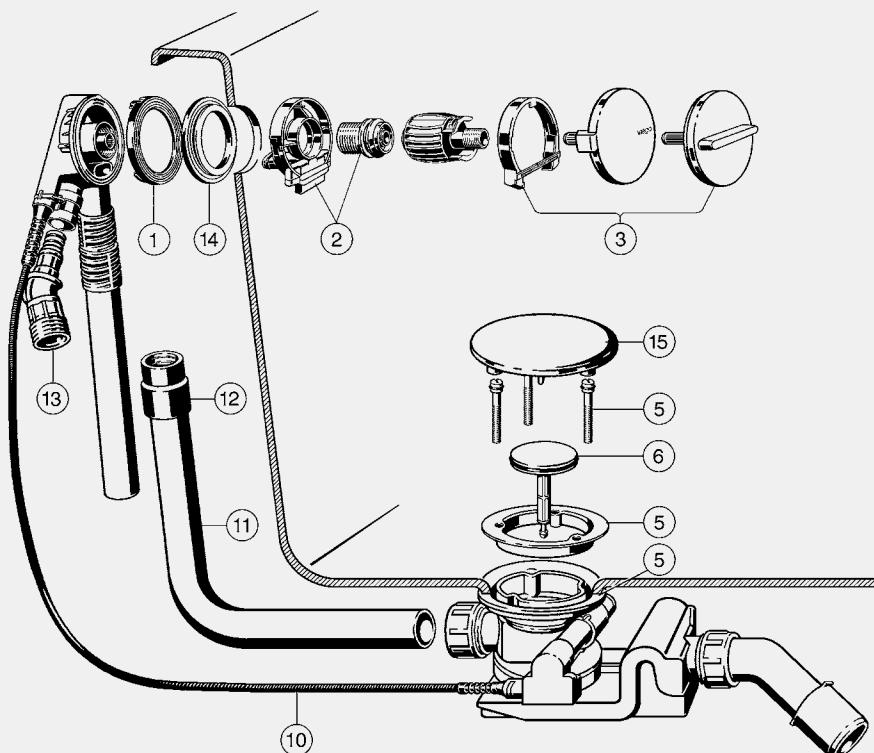
**Mounting aid**

- for Multiplex Trio, Rotaplex Trio
Model 6161.96

	PU	Article	DG
	1	632 342	10



ROTAPLEX TRIO VISIGN RT3/RT5, SERIES FROM II/2015

**Seal**

- for overflow, Multiplex Trio,
Rotaplex Trio, series from II/2015
- fig. 1
Model 6168.12

internal-Ø	Ø	H	PU	Article	DG
50	75	5	1	749 989	10

**Inlet flange**

- for water inlet, Multiplex Trio
Visign MT3/MT5, Rotaplex Trio
Visign RT3/RT5
- series from II/2015

	PU	Article	DG
	1	734 626	10

Components

inlet flange, fixing screw
- fig. 2

Model 6161.105

**Equipment set****Visign MT3/RT3**

- for Multiplex Trio Visign MT3,
Rotaplex Trio Visign RT3
- series from II/2015

Components

rotatable rosette, overflow rosette

- fig. 3

Model 6161.179

Version	PU	Article	DG
chrome-plated	1	734 640	10

Spare parts for odour traps and drain sets V5

**Equipment set****Visign MT5/RT5**

- for Multiplex Trio Visign MT5, Rotaplex Trio Visign RT5
- series from II/2015

Components

rotatable rosette, overflow rosette
- fig. 3

Model 6161.169

Version	PU	Article	DG
chrome-plated	1	734 633	10

**Mounting set**

- for Rotaplex, Rotaplex Trio

Components

fixing flange, profile seal, fixing screws
- fig. 5

Model 6142.91

PU	Article	DG
1	575 403	10

**Drain plug**

- for Rotaplex, Rotaplex Trio
- plastic
- fig. 6

Model 6142.90

PU	Article	DG
1	575 397	10

**Bowden cable**

- for Multiplex, Rotaplex and Simplex from series 2nd half 2014, Multiplex Trio and Rotaplex Trio from series 1st half 2015

Components

stainless steel rope
- fig. 10

Model 6162.19

L	SB	BCC	XLB	PU	Article	DG
560	✓			1	721 732	10
725		✓		1	721 749	10
1070			✓	1	721 954	10

SB = standard bathtub

BCC = bathtub central connection

XLB = extra-long bathtub

**Overflow pipe**

- for Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio
- fig. 11

Model	L1	L2	SB	XLB	PU	Article	DG
6176-651	220	180	✓		1	113 124	10
6163.45-651					1	121 556	10
6165	660	300		✓	1	167 899	10

SB = standard bathtub

XLB = extra-long bathtub

**Sleeve**

- for connection of the overflow unit with the overflow pipe
- rubber
- fig. 12

Model 6167-417

DN	d	PU	Article	DG
32	28	1	117 245	10

**Connection piece**

- for overflow fixing, Multiplex Trio Visign MT5, Rotaplex Trio Visign RT5
- not suitable for Multiplex Trio, Rotaplex Trio, Multiplex Trio F, Rotaplex Trio F
- gunmetal
- fig. 13

Model 6149.93

G	L	PU	Article	DG
¾	64	1	698 119	10



**Seal**

- for overflow, Multiplex Trio, Rotaplex Trio
- fig. 14

Note

Is only required for bathtubs made of steel!

Model 6161.94

H	Ø	PU	Article	DG
3.5	76	1	695 927	10

**Inlet part**

- for water inlet, Multiplex Trio Vision MT3/MT5, Rotaplex Trio Vision RT3/RT5
- series from II/2015

Components

flow control

Model 6161.249

	PU	Article	DG
	1	734 756	10

**Cover plate**

- for Rotaplex, Rotaplex Trio
- fig. 15

Model 6142.92

Ø	Version	PU	Article	DG
115	chrome-plated	1	695 941	10

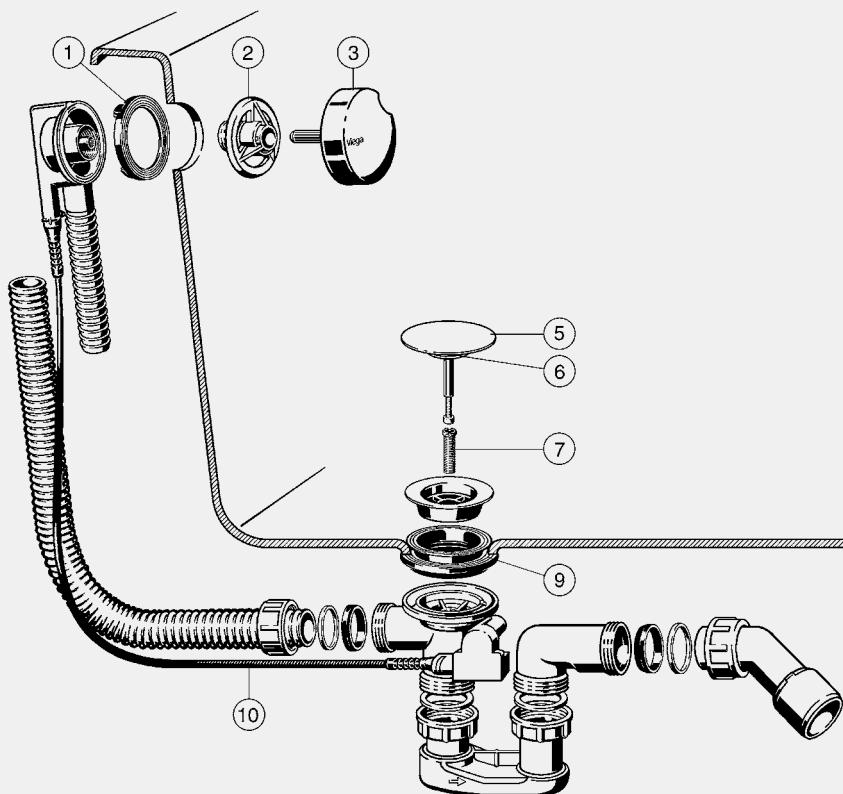
**Mounting aid**

- for Multiplex Trio, Rotaplex Trio

Model 6161.96

	PU	Article	DG
	1	632 342	10

SIMPLEX

**Seal**

- for overflow, Citaplex, Multiplex, Multiplex Trio, Rotaplex, Rotaplex Trio, Simplex
- series until 2014
- fig. 1

Model 9959.4

internal-Ø	Ø	H	PU	Article	DG
48.5	76	5	10	398 385	10

**Flange**

- for overflow fixing, Multiplex (old), Simplex
- series until 2014
- fig. 2

Model 9784.3-236

	PU	Article	DG
	1	477 608	10

**Flange**

- for overflow fixing, Multiplex, Rotaplex
- series until 2014
- fig. 2

Model 6168-236

	PU	Article	DG
	1	143 138	10

**Simplex**

- for series from 2009
- fig. 3

Model 6168.02

Version	PU	Article	DG
chrome-plated	1	657 406	10

**Drain plug**

- for Multiplex, Multiplex Trio, Simplex
- fig. 5

Model 6168-035

Version	PU	Article	DG
chrome-plated	50	215 392	10

**Screw**

- for valve top
- fig. 7

Model 6162.45-593

M	L	PU	Article	DG
12	28	1	122 485	10

**Seal**

- for valve top, Multiplex, Multiplex Trio, Simplex
- fig. 9

Model 6162.473

internal-Ø	Ø	H	PU	Article	DG
43.5	76	21	1	398 378	10

**Seal**

- for drain plug, Multiplex, Multiplex Trio, Simplex
- rubber
- fig. 6

Model 6162-268

internal-Ø	Ø	H	PU	Article	DG
26	42	5	1	104 740	10

**Bowden cable**

- for Multiplex, Rotaplex and Simplex up to series 1st half 2014, Multiplex Trio and Rotaplex Trio up to series 1st half 2015

Components

- stainless steel rope
- fig. 10

Model	L	SB	BCC	PU	Article	DG
6162-152	540	✓		1	135 027	10
6163-152	725		✓	1	160 418	10

SB = standard bathtub

BCC = bathtub central connection

**Bowden cable**

- for Multiplex, Rotaplex and Simplex from series 2nd half 2014, Multiplex Trio and Rotaplex Trio from series 1st half 2015

Components

- stainless steel rope
- fig. 10

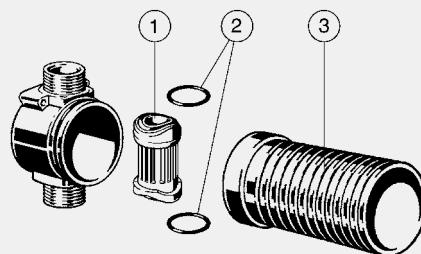
Model 6162.19

L	SB	BCC	PU	Article	DG
560	✓		1	721 732	10
725		✓	1	721 749	10

SB = standard bathtub

BCC = bathtub central connection

PIPE INTERRUPTERS

**Insert**

- for concealed pipe interrupter
- fig. 1

Model 6161.82

	PU	Article	DG
	1	137 588	10

**Seal set**

- for pipe interrupter insert
- fig. 2

Model 6161.84

Ø	s	QS	PU	Article	DG
24	2.5	2	1	429 287	10

QS = Quantity per set

**Top stem**

- plastic
- cuttable
- fig. 3

Model 6161.8-117

d	L	PU	Article	DG
54	100	1	160 623	15

**Connection piece**

- for concealed pipe interrupter,
- connection set, pressure test

Model 6161.83

	PU	Article	DG
	1	147 051	10

**Screw fitting**

- gunmetal
- R-thread
- angled

Model 2014

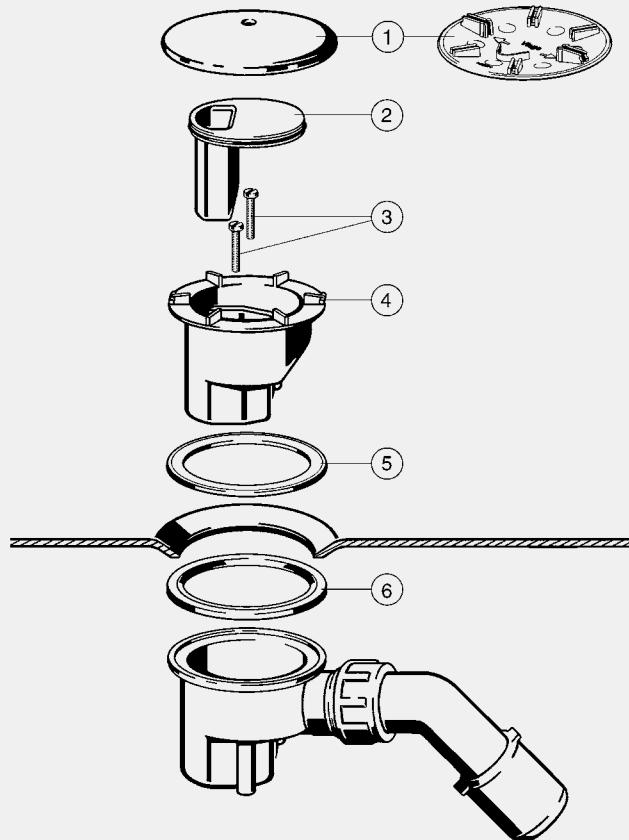
d	R	PU	Article	DG
16	½	10	101 954	78

**Connection screw fitting****Model 2019**

d	PU	Article	DG
16	10	100 988	78

TEMPOPLEX, SERIES FROM 1997-2001

Figure 1 = article code 192 730

**Tempoplex Immersion pipe**

- for series from 1997-2001
- fig. 2

Model 6956.1-821

Ø	H	PU	Article	DG
83	66	1	318 260	90

**Tempoplex Screw set**

- for casing upper part, series from 1997-2001
- fig. 3

Model 6956.1-90C

M	QS	PU	Article	DG
5	2	1	324 476	90

QS = Quantity per set

**Tempoplex Casing upper part**

- for series from 1997-2001
- fig. 4

Model 6956.1-253

Ø	H	PU	Article	DG
110	82	1	318 284	90

Spare parts for odour traps and drain sets V5

**Tempoplex Seal**

- for series from 1997-2001
Model 6956.1-182

internal-Ø	Ø	PU	Article	DG
86	114	1	318 314¹	10
88	115	1	318 321²	10

¹⁾ lying below the shower tray

²⁾ lying above the shower tray

**Tempoplex Immersion pipe**

- for series until 1996
- plastic
Model 6956-632

Ø	H	PU	Article	DG
54	70	1	177 829	90

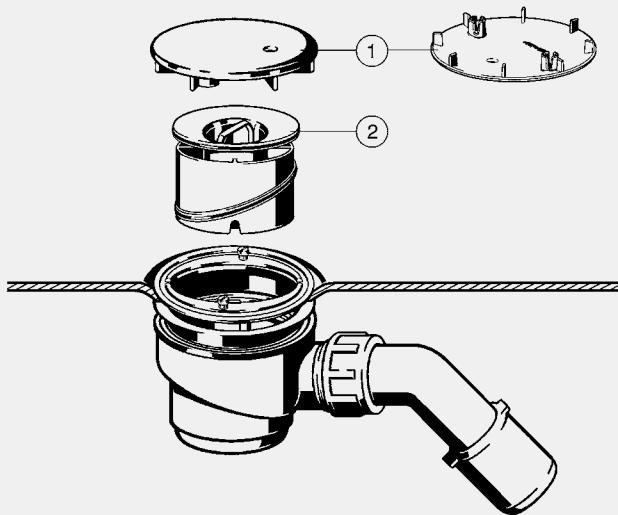
**Tempoplex Flange**

- for series until 1996
Model 6956-820

internal-Ø	Ø	PU	Article	DG
61	113	1	192 204	90



TEMPOPLEX, SERIES FROM 2001

**Tempoplex Conversion kit**

- for drain, Tempoplex, series from 2001

- chrome-plated plastic

Components

screws with O-ring, cover plate

- fig. 1

Model 6958.99

Ø	PU	Article	DG
112	1	581 633	90

**Tempoplex Immersion pipe**

- for series from 2001-2006

- plastic

- fig. 2

Model 6958.1-821

H	PU	Article	DG
65	1	450 229	90

**Tempoplex Sieve insert**

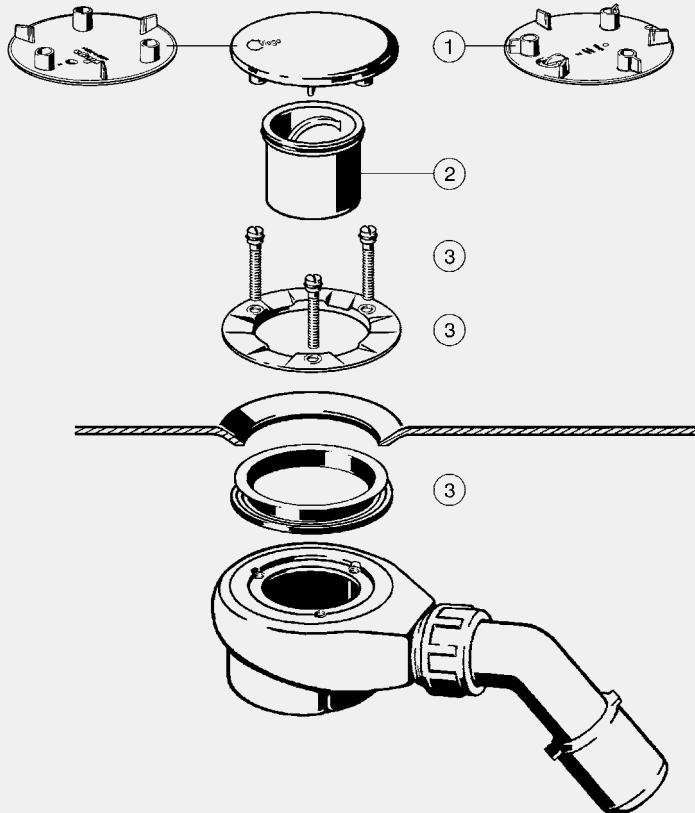
- for series from 2001-2006

Model 6958.96

PU	Article	DG
1	625 221	90

TEMPOPLEX, SERIES FROM 2006

Figure 1 = model 6964.0

**Tempoplex Immersion pipe**

- for series from 2006

- fig. 2

Model 6961.99

Ø	H	PU	Article	DG
70	60	1	582 982	90

Tempoplex Immersion pipe

- for Tempoplex 60 mm

- fig. 2

Model 6963.99

Ø	H	PU	Article	DG
70	40	1	696 399	90

Tempoplex Mounting set

- for drain hole Ø 90 mm

Componentsscrews, stainless steel flange, seal
- fig. 3**Model 6960.98**

	PU	Article	DG
	1	582 975	90

Tempoplex Seal

- for drain hole Ø 90 mm

Model 6961.95

Ø	H	PU	Article	DG
116	4.5	1	632 656	90
116	15	1	632 663¹⁾	90
116	26.5	1	632 670	90

¹⁾ standard seal

**Screw set**

- for Rotaplex, Rotaplex Trio, Tempoplex, Tempoplex Plus, Tempoplex 60 mm, Domoplex
- Model 6961.94**

M	L	QS	PU	Article	DG
5	30	3	1	632 687	90
5	42	3	1	632 694	90
5	78	3	1	632 700	90

QS = Quantity per set

**Plug**

- for Tempoplex, Tempoplex Plus, series from 2010
- Model 6961.93**

Ø	PU	Article	DG
30	1	675 387	90

**Plug**

- for Tempoplex 60 mm, series from 2011
- Model 6963.93**

PU	Article	DG
1	719 210	90

**Sieve insert**

- for Tempoplex, Tempoplex Plus, Tempoplex 60 mm, series from 2006
 - not suitable for Tempoplex drain model 6956EX
- Model 6961.96**

PU	Article	DG
1	582 951	90

**Safety screw set**

- for Tempoplex, Domoplex

Components

safety screws M5x30x9 mm

Note

Safety screws cannot be removed after mounting!

Model 6161.65

PU	Article	DG
1	789 305	90

**Sieve insert**

- suitable for Tempoplex drain model 6965, Tempoplex drain functional unit model 6965.1

Note

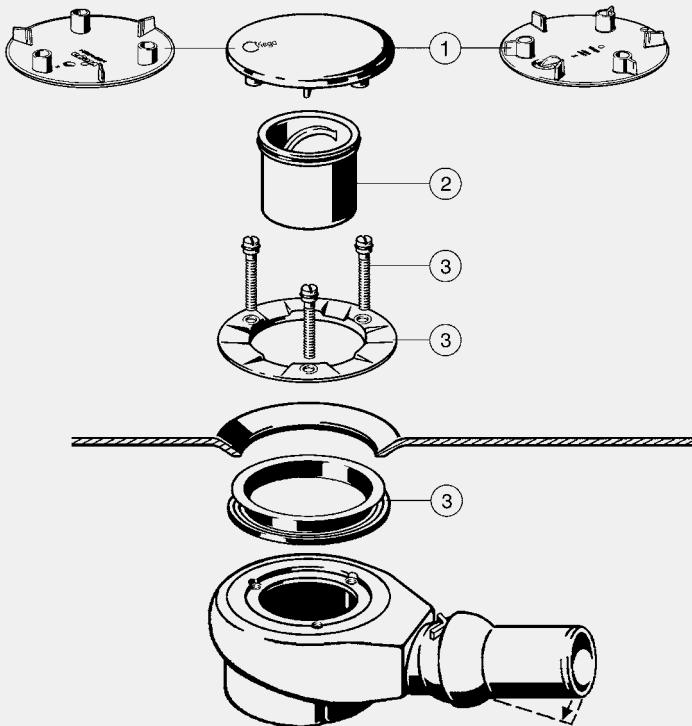
Available from II. quarter 2021!

Model 6965.90

PU	Article	DG
1	801 809	90

TEMPOPLEX PLUS

Figure 1 = model 6964.0

**Tempoplex Plus Immersion pipe**

- for series from 2006

- fig. 2

Model 6960.99

Ø	H	PU	Article	DG
70	68	1	582 968	90

**Tempoplex Mounting set**

- for drain hole Ø 90 mm

Components

screws, stainless steel flange, seal

- fig. 3

Model 6960.98

	PU	Article	DG
	1	582 975	90

**Tempoplex Seal**

- for drain hole Ø 90 mm

Model 6961.95

Ø	H	PU	Article	DG
116	4.5	1	632 656	90
116	15	1	632 663¹⁾	90
116	26.5	1	632 670	90

¹⁾ standard seal**Screw set**- for Rotaplex, Rotaplex Trio,
Tempoplex, Tempoplex Plus,
Tempoplex 60 mm, Domoplex**Model 6961.94**

M	L	QS	PU	Article	DG
5	30	3	1	632 687	90
5	42	3	1	632 694	90
5	78	3	1	632 700	90

QS = Quantity per set

**Plug**

- for Tempoplex, Tempoplex Plus,
series from 2010

Model 6961.93

Ø	PU	Article	DG
30	1	675 387	90

**Sieve insert**

- for Tempoplex, Tempoplex Plus,
Tempoplex 60 mm, series from
2006

- not suitable for Tempoplex drain
model 6956EX

Model 6961.96

PU	Article	DG
1	582 951	90

**Safety screw set**

- for Tempoplex, Domoplex

Components

safety screws M5x30x9 mm

Note

Safety screws cannot be removed
after mounting!

Model 6161.65

PU	Article	DG
1	789 305	90

**Sieve insert**

- suitable for Tempoplex drain
model 6965, Tempoplex drain
functional unit model 6965.1

Note

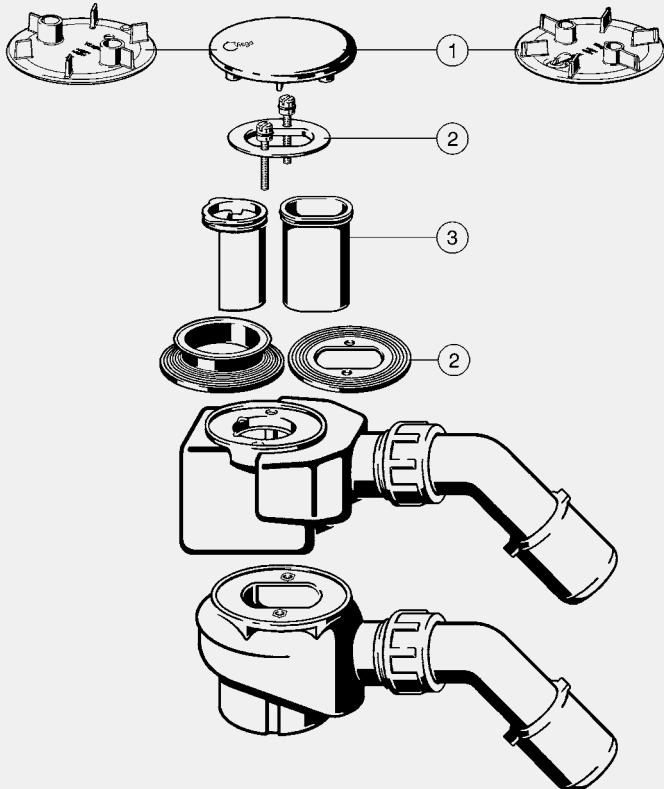
Available from II. quarter 2021!

Model 6965.90

PU	Article	DG
1	801 809	90

DOMOPLEX

Figure 1 = modell 6930.0; 6931.0



Domoplex Mounting set
- for drain hole Ø 52 mm, series
from 1996

Components
screws, stainless steel flange, seal
- fig. 2

Model 6928.1-90C

	PU	Article	DG
	1	232 405	90



Domoplex Mounting set
- for drain hole Ø 65 mm, series
from 1996

Components
screws, stainless steel flange, seal
- fig. 2

Model 6929.1-90C

	PU	Article	DG
	1	330 835	90



Domoplex Immersion pipe
- for series from 1996–2015

- plastic
- fig. 3

Model 6928.1-821

H	PU	Article	DG
63	1	317 232	90

**Domoplex Immersion pipe**

- for series until 1996 and from series 2015
 - plastic
 - fig. 3
- Model 6928-821**

H	PU	Article	DG
63	1	290 856	90

**Plug**

- for Domoplex, series from 2015

Model 6928.93

PU	Article	DG
1	750 640	90

DRAINS FOR BATHTUBS AND SHOWER TRAYS



Citaplex Rosette
- stainless steel
Model 6176.9-545

	PU	Article	DG
	1	118 785	10



Self-tapping screw
- for rosette
- stainless steel
Model 6176-153

M	L	PU	Article	DG
4.8	13	1	120 559	10



Citaplex Flange
- for overflow
Model 6176-236

	PU	Article	DG
	1	111 267	90



Ball chain
Model 9925.290

L	PU	Article	DG
500	1	105 211	60
700	1	104 221	90



Valve top
- for chain fitting
- stainless steel
Components
sieve
Model 6211-454

Ø	PU	Article	DG
70	1	102 364	10



Citaplex Valve top
- stainless steel
Components
cross
Model 6211KZ-454

Ø	SB	PU	Article	DG
70	✓	1	114 015	10

SB = standard bathtub



Varioplex Valve top
- stainless steel
Model 7531-454

Ø	PU	Article	DG
70	10	141 059	10



Drain plug
Components
click-close technology
Model 6977.9

Version	PU	Article	DG
chrome-plated	1	585 334	10



Seal
- suitable for drain plug model 6977.9
Model 6977.91

internal-Ø	Ø	H	PU	Article	DG
30	44	4.5	1	585 341	10



Screw
- stainless steel
Model 5111V-593

M	L	PU	Article	DG
6	35	50	282 523	10



Connection screw fitting
- brass
- flat sealing
Model 1325

G	d	PU	Article	DG
1 1/4	32	5	110 482	90
1 1/2	38	10	114 053	90



Drain elbow 90°
- brass
Model 1328

G	d	PU	Article	DG
1 1/4	32	10	127 657	90



Lock nut
- flat sealing
Model 9941

G	Ø	Version	PU	Article	DG
3/4	49	uncoated	10	102 258	10
1	60	matt nickel-plated	10	103 866	10
1 1/4	62	matt nickel-plated	10	121 327	10
1 1/4	70	uncoated	10	118 297	10
1 1/2	70	uncoated	10	106 034	10
2	88	uncoated	1	117 412*	10
2 1/2	104	uncoated	1	128 333	10

* = Discontinued, limited availability



Lock nut
- brass
- conical sealing
Model 9942

G	Ø	PU	Article	DG
1 1/4	63	1	109 486	10
1 1/2	70	1	115 029	10
2	88	1	125 189	10



Spring washer
- galvanised steel
Model 9952-571

internal-Ø	Ø	H	PU	Article	DG
48	68	0.5	1	125 608	10



Spring washer
- galvanised steel
Components
grounding screw
Model 9952.1

internal-Ø	Ø	H	PU	Article	DG
42	68	1	1	142 858	10
48	68	1	1	118 532	10



Seal
- for drain elbow 45°
Model 9967V

internal-Ø	Ø	H	PU	Article	DG
37	42	9.5	25	679 965	90



Seal
- for drain valve with panel Ø 70 mm
Model 9959.1-182

internal-Ø	Ø	H	PU	Article	DG
50	70	7	1	103 262	10



Drain elbow 45°
- for connection to the waste water system
- non-adhesive
Model 6162.99

DN	PU	Article	DG
40/50	1	719 265	10

DRAINS FOR WASHBASINS AND BIDETS



Cover plate
- for Visign V1 universal valve,
Visign V1 slotted valve
- round
Model 5430.9

Version	PU	Article	DG
chrome-plated	1	585 280	10



Cover plate
- for Visign V2 universal valve,
Visign V2 slotted valve
- angular
Model 5434.9

Version	PU	Article	DG
chrome-plated	1	585 303	10

Spare parts for odour traps and drain sets V5

**Click-close cover**

- for Visign V1 universal valve,
Visign V1 slotted valve
- round

Model 5431.9

Version	PU	Article	DG
chrome-plated	1	585 297	10

**Click-close cover**

- for Visign V2 universal valve,
Visign V2 slotted valve
- angular

Model 5435.9

Version	PU	Article	DG
chrome-plated	1	585 310	10

**Seal**

- for Visign V1 universal valve,
Visign V1 slotted valve

Model 5431.91

internal-Ø	Ø	H	PU	Article	DG
30	41	4.5	1	585 327	10

**Cover plate standpipe**

- chrome-plated plastic

Components

valve body

Model 5420.9

Ø	H	PU	Article	DG
63	113	1	613 648	60

**Cover plate**

- for slotted valve
- chrome-plated plastic

Model 5413.0

PU	Article	DG
1	446 109	10

**Odour trap insert**

- suitable for odour trap
model 5633.1, 5633.2

Model 5633.15

PU	Article	DG
1	754 754	90

**Eleganta Rosette****Model 5788.80**

Ø	DN	H	Version	PU	Article	DG
80	32	15	chrome-plated	1	603 502	90

**Eleganta Rosette**

- for corner valve

Model 5788.49

internal-Ø	Ø	H	Version	PU	Article	DG
23	60	12	chrome-plated	1	613 549	90

**Rosette****Model 5753-545**

Ø	DN	H	Version	PU	Article	DG
66	32	15	uncoated	50	104 245	12

**Rosette****Model 5763-545**

Ø	DN	H	Version	PU	Article	DG
80	40	15	chrome-plated	25	127 787	12





Rosette
Model 5787-545

Ø	DN	H	Version	PU	Article	DG
80	32	24	chrome-plated	10	110 628	10



Model 5711-545

Ø	DN	H	Version	PU	Article	DG
70	32	35	chrome-plated	1	104 962	12
85	32	50	chrome-plated	1	111 380	12
85	40	50	chrome-plated	1	128 722	12



Rosette
Model 5611-545

internal-Ø	Ø	H	Version	PU	Article	DG
38	70	14	chrome-plated	1	258 573	11



Plug
- for waste water pipe
- plastic
Model 5693

DN	Version	PU	Article	DG
32	chrome-plated	10	112 547	90
32	white	10	120 603	90



Pipe aerator
Model 5691

Version	PU	Article	DG
chrome-plated	1	116 248	90



Valve top
- stainless steel
Model 5111-454

Ø	PU	Article	DG
60	1	101 107	10



Connection screw fitting
- brass
- flat sealing
Model 1325

G	d	PU	Article	DG
1 1/4	32	5	110 482	90
1 1/2	38	10	114 053	90



Drain pipe
- plastic
Model 1325K

G	DN	PU	Article	DG
1 1/4	32	25	123 048	90
1 1/2	40	25	113 162	90



Drain elbow 90°
- brass
Model 1328

G	d	PU	Article	DG
1 1/4	32	10	127 657	90



Sieve
- stainless steel
Model 5115-563

Ø	PU	Article	DG
60	1	115 258	10



Valve bottom
- matt nickel-plated brass
Model 5121-667

G	PU	Article	DG
1 1/4	1	109 653	10

**Seal**

- for universal valve
Model 9959 V

internal-Ø	Ø	H	Version	PU	Article	DG
50	65	5	grey	25	282 592	10

**Screw**

- stainless steel
Model 5111V-593

M	L	PU	Article	DG
6	35	50	282 523	10
6	55	50	282 486	10
6	60	50	282 493	10
6	80	50	282 509	10
6	100	25	282 516¹⁾	10

¹⁾ nickel-plated brass

**Immersion pipe**

- for bottle odour trap
- plastic

Model	for G	L	for cups Ø	E	PU	Article	DG
5753-632	1 1/4	96	50		1	108 342	10
5763-632	1 1/4	100	60		1	126 056	10
5788-632	1 1/4	106		✓	1	670 962	10

E = for Eleganta 1, 2 and 3

**Union nut**

- brass
Model 1325V-654

G	H	CP	PU	Article	DG
1 1/4	10		50	192 907	11
1 1/2	10		50	192 921	11
1 1/4	10	✓	10	192 914	11

CP = chrome-plated

**Union nut**

- chrome-plated brass
Model 1325-654

G	H	PU	Article	DG
1 1/2	10	1	118 471	11
1	10	1	108 748	11

**Union nut**

- brass
- high version
Model 1325.2-654

G	H	PU	Article	DG
1 1/4	15	1	118 563	11
1 1/2	15	1	113 292	11
1 1/4	15	1	123 437	11
1 1/2	15	1	122 089	11

**Pipe**

- for drain pipe extension
- plastic
- without: flanged rim
Model 5725V-542

d	L	PU	Article	DG
32	200	25	193 508	60
32	250	10	613 280	60
40	200	10	699 987	60

**Seal**

Model 9957V

internal-Ø	Ø	H	PU	Article	DG
24	30	2	10	667 399	10
30	39	2	100	193 560	10
36	45	2	100	193 553	10
46	56.5	3	100	281 137	10

**Seal**

- for adjusting pipe
Model 9955V

internal-Ø	Ø	H	PU	Article	DG
28	40	5	100	595 197	10



Seal
Model 9953

internal-Ø	Ø	H	PU	Article	DG
42	60	2	1	106 461	10
50	54	3	1	104 313	10
57	62	3	1	108 908	10



Seal
- for adjustable, floor or drain pipe of the WB or bidet odour trap
- conical sealing
Model 9965.3V

for G	Ø	PU	Article	DG
1 1/4	32	100	193 522	11
1 1/2	40	10	667 412	90



Seal
- for slotted valve
Model 9962.3-473

for G	Ø	PU	Article	DG
1 1/4	60	1	115 043	10



Sealing panel
- for waste water hose connection
Model 9968V

Ø	H	PU	Article	DG
30.5	2	10	667 719	10



Seal
- for plastic odour trap
- conical sealing
Model 9965-182

for G	Ø	PU	Article	DG
1 1/4	32	1	366 445	10
1 1/4	34	1	110 130	10



Seal set
Model 9971.5

	PU	Article	DG
	1	122 782	10

DRAINS FOR SINKS, BASINS AND APPLIANCES



Connection screw fitting
- brass
- flat sealing
Model 1325

G	d	PU	Article	DG
1 1/4	32	5	110 482	90
1 1/2	38	10	114 053	90



Sieve
- stainless steel
Model 7111-563

Ø	PU	Article	DG
80	1	107 833	10



Valve top
- stainless steel
Model 7112.1-454

Ø	PU	Article	DG
80	1	116 101	10



Valve bottom
- brass
Model 7121-667

G	PU	Article	DG
1 1/2	1	130 046	10
2	1	144 456	10



Valve bottom
- plastic
Model 7121K-971

G	PU	Article	DG
1 1/2	1	114 336	60



Screw
- stainless steel
Model 5111V-593

M	L	PU	Article	DG
6	80	50	282 509	10



O-ring
Model 9958-455

Ø	s	PU	Article	DG
84	9	1	119 072	10

Spare parts for odour traps and drain sets V5



Seal
Model 9953V

internal-Ø	Ø	H	PU	Article	DG
35	40	5	100	282 561	10



Seal
- for sink complete drain
Model 9954.92-V

internal-Ø	Ø	H	PU	Article	DG
42	69	9	25	282 578	10



Seal
Model 9957V

internal-Ø	Ø	H	PU	Article	DG
30	39	2	100	193 560	10
36	45	2	100	193 553	10
46	56.5	3	100	281 137	10



Seal
- for adjustable, floor or drain pipe
of the WB or bidet odour trap
- conical sealing
Model 9965.3V

for G	Ø	PU	Article	DG
1 1/4	32	100	193 522	11
1 1/2	40	10	667 412	90



Sliding ring
Model 7985.2-69V

internal-Ø	Ø	H	PU	Article	DG
40.5	45	4	100	282 585	60



Union nut
- plastic
Model 792-654

G	DN	PU	Article	DG
1	25	10	104 443	60
1 1/4	32	1	104 900	60
1 1/2	40	1/100	557 652	60
2	50	1	117 054	60



Chain holder
- brass
Components
key surface, nut, seal, triangular hook
Model 9918

M	L	Version	PU	Article	DG
6	10	matt nickel-plated	500	110 413	90
6	35	matt nickel-plated	1	117 337	10



Ball chain
Model 9925.290

L	PU	Article	DG
250	1	104 542	60
300	1	106 621	60
400	1	110 611	60



Ball chain
- brass
Components
chain holder
Model 9928.190

M	L1	L2	PU	Article	DG
6	10	300	1/500	103 354	60
6	35	250	1	113 872	90
6	35	300	1	112 349	90



Valve plug
Components
key ring
Model 9933.31

Ø	PU	Article	DG
45.5	1	107 352	10



Valve plug
Components
triangular hook
Model 9934

Ø	PU	Article	DG
45.5	25	109 394	10





**Valve plug
Components**
key ring
Model 9934.31

Ø	PU	Article	DG
45.5	25	107 987	10

DRAINS FOR WCS AND URINALS



Seal
- for WC connection elbow, WC
connection pipe
Model 3811-268

internal-Ø	Ø	H	PU	Article	DG
72	127	14	1	112 103	71



Seal
- for WC flushing pipe connector
Model 3817.62

internal-Ø	Ø	H	PU	Article	DG
43	58	25	1	682 941	71



**Mounting set
covering accessories**
Model 3817.816-897

QS	Version	PU	Article	DG
2	chrome-plated	1	107 505	71

QS = Quantity per set



Seal
Model 3228-268

Ø	H	PU	Article	DG
84	34	1	137 229	10



Model 7985.94-268

Ø	H	PU	Article	DG
71.2	28	1/276	129 569	10



Seal
Model 7989.270-268

Ø	H	PU	Article	DG
66	22	1	127 626	10



Seal
Model 9782-268

Ø	H	PU	Article	DG
79.5	27.5	1	138 714	10

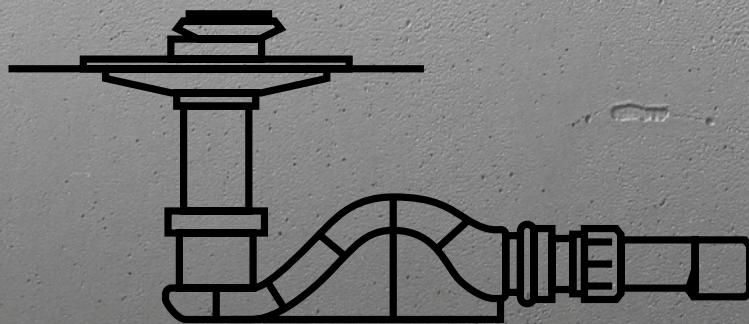


Seal
Model 3233.220

Ø	H	PU	Article	DG
70	27.5	1	582 944	10

Advantix shower channels

Drainage technology



Shower channels and accessories for bath drainage. For bonded sealing (tiled shower) with sealing mat and mounting adhesive. For wall and floor mounting. Installation heights from 40 to 200 mm. Various material and design versions.

Advantix Cleviva shower channels

Vertical or horizontal outlet, mounting height from 25, 70 and 95 mm each, length of grates from 800 to 1200 mm

Advantix shower channels

Grate lengths from 750 to 1200 mm, grate and base unit from stainless steel 1.4301, sealing flange sand-coated, max. load capacity 300 kg, with removable odour trap.

Advantix Vario

Base unit can be cut to any length from 300 to 1200 mm, length, height and shape variable, made of high-quality plastic, with standing grate.

Advantix corner drains

Frame height and laterally adjustable, grate and base unit from stainless steel 1.4301, max. load capacity 300 kg, with removable immersion pipe.

Note

Use of the products for areas of application and media other than those described must be agreed in consultation with Viega! Plastic products made from PP (polypropylene) are environmentally compatible and offer the best properties for domestic waste water! Hot water heated only briefly to max. 95 °C may be discharged via the odour traps! Do not use chemical cleaning agents to remove pipe blockages! Use only mild cleaning agents for the surfaces! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

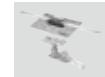
Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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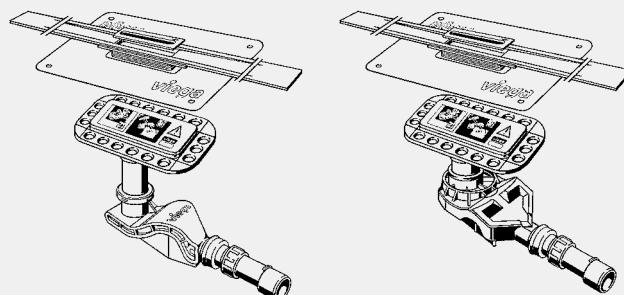
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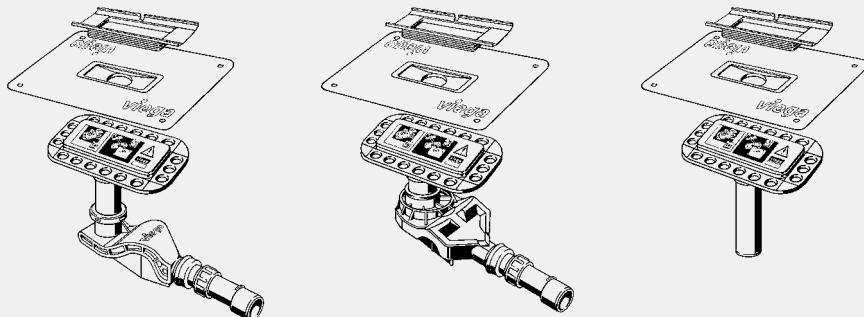
4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

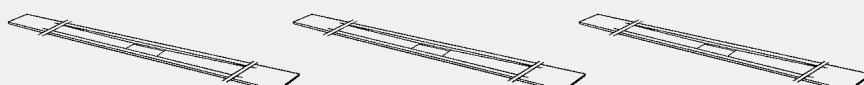
OVERVIEW OF ADVANTIX CLEVIVA SHOWER CHANNELS



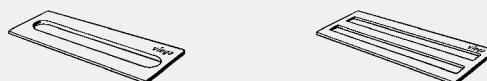
4981.10
4981.11



4981.80
4981.81
4981.90

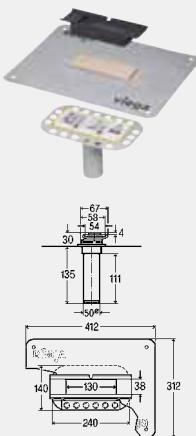


4981.30 800 mm
4981.31 1000 mm
4981.32 1200 mm



4981.50 Visign C1
4981.60 Visign C2

ADVANTIX CLEVIVA SHOWER CHANNELS INSTALLATION HEIGHT FROM 25 MM



Advantix Cleviva Shower channel drain vertical

- for bonded sealing (tiled shower)
- without: odour trap

Components

mounting flange, pre-assembled sealing collar, height adjustment piece, sieve insert

Technical data

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.5 l/s
drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.6 l/s

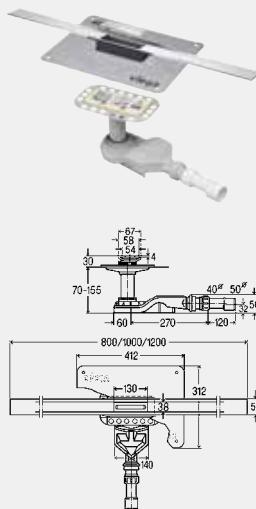
Note

The indicated drainage capacity will be reached with sieve insert!

Model 4981.90



ADVANTIX CLEVIVA SHOWER CHANNELS INSTALLATION HEIGHT FROM 70 MM



Advantix Cleviva Shower channel with Advantix inlay Visign C1 (reconstruction model)

- for bonded sealing (tiled shower)
- stainless steel 1.4301

Components

shower channel profile, inlay, odour trap, mounting flange, pre-assembled sealing collar, height adjustment piece, drain pipe, sieve insert, fixing set

Technical data

water seal height 25 mm
drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.4–0.5 l/s
drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.45–0.55 l/s

Note

The indicated drainage capacity will be reached with sieve insert!

This drain model does not allow for adequate screed covering due to the high position of the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

quality controlled in accordance with DIN EN 1253

Model 4981.11



L	CH	DN	Version	PU	Article	DG
800	70	40/50	brushed	1	794 491 ¹	90
1000	70	40/50	brushed	1	794 507 ¹	90
1200	70	40/50	brushed	1	794 514 ¹	90

CH = construction height

¹⁾ installation height up to 155 mm possible



Advantix Cleviva Shower channel base unit

(reconstruction model)

- for bonded sealing (tiled shower)

Components

odour trap, mounting flange, pre-assembled sealing collar, height adjustment piece, drain pipe, sieve insert

Technical data

water seal height 25 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.4–0.5 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.45–0.55 l/s

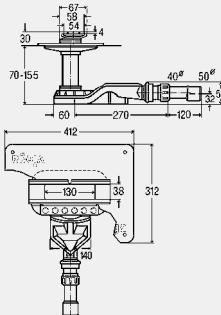
Note

The indicated drainage capacity will be reached with sieve insert!

This drain model does not allow for adequate screed covering due to the high position of the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

quality controlled in accordance with DIN EN 1253

Model 4981.81



CH = construction height

¹⁾ installation height up to 155 mm possible

ADVANTIX CLEVIVA SHOWER CHANNELS INSTALLATION HEIGHT FROM 95 MM



Advantix Cleviva Shower channel with Advantix inlay Visign C1

- for bonded sealing (tiled shower)

- stainless steel 1.4301

Components

shower channel profile, inlay, odour trap, mounting flange,

pre-assembled sealing collar, height adjustment piece, drain pipe, sieve insert, fixing set

Technical data

water seal height 50 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.5–0.65 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.55–0.7 l/s

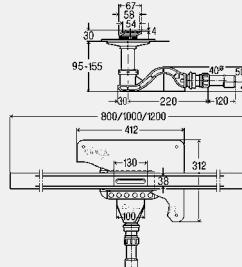
Note

The indicated drainage capacity will be reached with sieve insert!

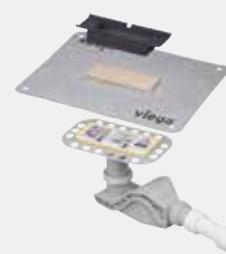
This drain model does not allow for adequate screed covering due to the high position of the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

quality controlled in accordance with DIN EN 1253

Model 4981.10



CH = construction height

**Advantix Cleviva Shower channel base unit**

- for bonded sealing (tiled shower)

Components

odour trap, mounting flange, pre-assembled sealing collar, height adjustment piece, drain pipe, sieve insert

Technical data

water seal height 50 mm

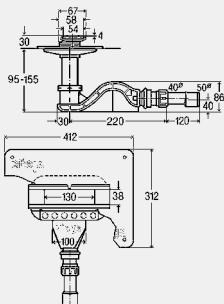
drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.5–0.65 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.55–0.7 l/s

Note

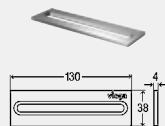
The indicated drainage capacity will be reached with sieve insert!

This drain model does not allow for adequate screed covering due to the high position of the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

quality controlled in accordance with DIN EN 1253**Model 4981.80**

CH	DN	PU	Article	DG
95-155	40/50	1	794 408	90

CH = construction height

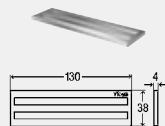
ADVANTIX CLEVIVA SHOWER CHANNELS
ADVANTIX CLEVIVA SHOWER CHANNELS ACCESSORIES
**Advantix Cleviva Shower channel inlay****Vision C1****single inlet opening**

- suitable for Advantix Cleviva shower channel base unit model 4981.80, 4981.81, Advantix Cleviva shower channel drain vertical model 4981.90

- stainless steel 1.4301

Model 4981.50

	Version	PU	Article	DG
	brushed stainless steel	1	794 095	90
NEW	stainless steel copper/gold-coloured brushed	1	794 040¹	90
NEW	stainless steel champagne brushed	1	794 156¹	90
NEW	stainless steel black brushed	1	794 002¹	90
NEW	stainless steel gold-coloured brushed	1	794 026¹	90

¹⁾ PVD-coated**Advantix Cleviva Shower channel inlay****Vision C2****double inlet opening**

- suitable for Advantix Cleviva shower channel base unit model 4981.80, 4981.81, Advantix Cleviva shower channel drain vertical model 4981.90

- stainless steel 1.4301

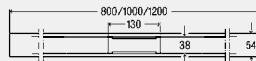
Model 4981.60

	Version	PU	Article	DG
	brushed stainless steel	1	794 101	90
NEW	stainless steel copper/gold-coloured brushed	1	794 200¹	90
NEW	stainless steel champagne brushed	1	794 217¹	90
NEW	stainless steel black brushed	1	794 163¹	90
NEW	stainless steel gold-coloured brushed	1	794 187¹	90

¹⁾ PVD-coated


Advantix Cleviva Shower channel profile

- suitable for Advantix Cleviva shower channel base unit model 4981.80, 4981.81, Advantix Cleviva shower channel drain vertical model 4981.90
- stainless steel 1.4301



Model	L	Version	PU	Article	DG
4981.30	800	brushed stainless steel	1	794 118	90
		stainless steel copper/gold-coloured brushed	1	794 262 ¹	90
NEW 4981.30	800	stainless steel champagne brushed	1	794 279 ¹	90
NEW 4981.30	800	stainless steel black brushed	1	794 224 ¹	90
NEW 4981.30	800	stainless steel gold-coloured brushed	1	794 248 ¹	90
4981.31	1000	brushed stainless steel	1	794 125	90
		stainless steel copper/gold-coloured brushed	1	794 323 ¹	90
NEW 4981.31	1000	stainless steel champagne brushed	1	794 330 ¹	90
NEW 4981.31	1000	stainless steel black brushed	1	794 286 ¹	90
NEW 4981.31	1000	stainless steel gold-coloured brushed	1	794 309 ¹	90
4981.32	1200	brushed stainless steel	1	794 132	90
		stainless steel copper/gold-coloured brushed	1	794 385 ¹	90
NEW 4981.32	1200	stainless steel champagne brushed	1	794 392 ¹	90
NEW 4981.32	1200	stainless steel black brushed	1	794 347 ¹	90
NEW 4981.32	1200	stainless steel gold-coloured brushed	1	794 361 ¹	90

¹⁾ PVD-coated

Advantix Cleviva Shower channel fixing set
Components

holding clamps, fixing screws,
plastic dowels

Model 4981.89

	PU	Article	DG
	1	797 003	90


Advantix Sound protection element

- for Advantix bath and floor drains
- ageing resistant and permanently elastic, dynamic stiffness $\leq 30 \text{ MN/m}^3$
- certified sound protection in accordance with DIN 4109:2016 and VDI 4100

CE-conform
Model 4914.90

L	B	H	PU	Article	DG
500	350	3	1	790 448	72
500	350	8	1	791 650	72

B = width

**Drain pipe**

- for connection to the waste water system, plug-in connection to UK pipe connection (Inch)
- adhesive

Model 4981.87

DN	internal-Ø	PU	Article	DG
40/50	43	1	794 897	90

**Drain elbow 45°**

- for connection to the waste water system

Model 6162.99

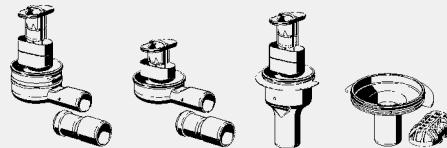
DN	PU	Article	DG
40/50	1	719 265	10



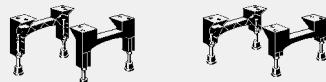
OVERVIEW OF ADVANTIX SHOWER CHANNELS



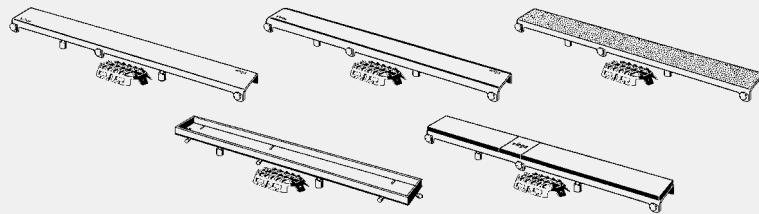
4982.10
4982.20



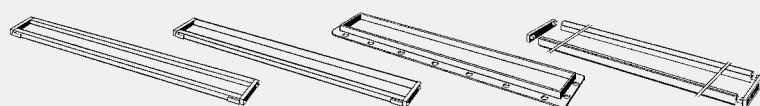
4982.92
4982.93
4982.94
4982.83



4982.90
4982.91



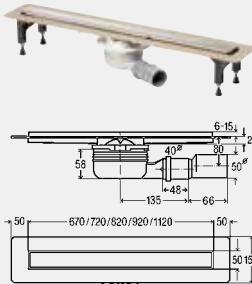
4982.50 / (ER 10)
4982.51 / (ER 10)
4982.60 / (ER 11)
4982.61 / (ER 11)
4982.71 / (ER 12)
4982.70 / (ER 13)
4982.80 / (ER 14)
4982.81 / (ER 14)



4982.30
4982.40
4982.45
4982.96

ADVANTIX SHOWER CHANNELS

ADVANTIX SHOWER CHANNEL INSTALLATION HEIGHT FROM 95 MM, COMPLETE MODELS

**Advantix Shower channel****with Advantix grate Vision ER10**

- for bonded sealing (tiled shower) or sealing lane
- stainless steel 1.4301

Components

sand-coated sealing flange, polished grate, adjusting feet set, removable odour trap, cleaning possibility for connection line, rotatable drain DN40, adapter to DN50, sieve insert

Technical data

load class K=300 kg

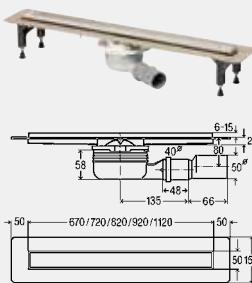
water seal height 50 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.5 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.55 l/s

Model 4983.10

L	PU	Article	DG
750	1/19	753 153	90
800	1/19	753 160	90
900	1/19	753 177	90
1000	1/19	753 184	90
1200	1/19	753 191	90

**Advantix Shower channel****with Advantix grate Vision ER13**

- for bonded sealing (tiled shower) or sealing lane
- stainless steel 1.4301

Components

sand-coated sealing flange, grate tileable, adjusting feet set, removable odour trap, cleaning possibility for connection line, rotatable drain DN40, adapter to DN50, sieve insert

Technical data

load class K=300 kg

water seal height 50 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.5 l/s

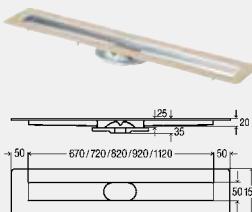
drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.55 l/s

Model 4983.20

L	PU	Article	DG
750	1/19	753 207	90
800	1/19	753 214	90
900	1/19	753 221	90
1000	1/19	753 238	90
1200	1/19	753 245	90

ADVANTIX SHOWER CHANNELS

ADVANTIX SHOWER CHANNEL BASE UNIT

**Advantix Shower channel base unit**

- for bonded sealing (tiled shower) or sealing lane
- stainless steel 1.4301

Components

sand-coated sealing flange, channel drain connection

Technical data

load class K=300 kg

quality controlled in accordance with DIN EN 1253

Model 4982.10

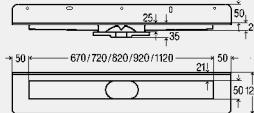
L	PU	Article	DG
750	1	736 965	90
800	1	736 972	90
900	1	736 989	90
1000	1	736 996	90
1200	1	737 009	90

**Advantix Shower channel base unit****wall**

- for bonded sealing (tiled shower) or sealing lane
- stainless steel 1.4301

Components

angled sand-coated sealing flange for wall mounting, channel drain connection

**Technical data**

load class K=300 kg

Note

The material thickness of the flange on the wall is 4.5 mm incl. sound protection tape!
quality controlled in accordance with DIN EN 1253

Model 4982.20

L	PU	Article	DG
750	1	737 016	90
800	1	737 023	90
900	1	737 030	90
1000	1	737 047	90
1200	1	737 054	90

ADVANTIX SHOWER CHANNELS INSTALLATION HEIGHT FROM 40 MM

**Advantix Shower channel odour trap**

- for installation height from 40 mm
- vertical drain

Components

removable odour trap, cleaning possibility for connection line

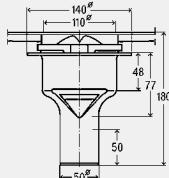
Technical data

water seal height 50 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.9 l/s
drainage capacity accumulation height 20 mm (in accordance with EN 1253) 1.1 l/s

quality controlled in accordance with DIN EN 1253

Model 4982.94

**Advantix Shower channel drain**

- vertical drain
- without: odour trap

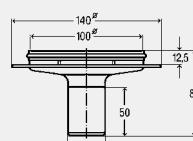
Components

sieve insert

Technical data

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 1.2 l/s
drainage capacity accumulation height 20 mm (in accordance with EN 1253) 1.2 l/s

Model 4982.83



DN	PU	Article	DG
40	1	766 955	90

ADVANTIX SHOWER CHANNELS INSTALLATION HEIGHT FROM 70 MM



Advantix Shower channel odour trap (reconstruction model)

- for installation height from 70 mm

Components

removable odour trap, cleaning possibility for connection line, rotatable drain DN40, adapter to DN50

Technical data

water seal height 25 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.4 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.45 l/s

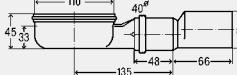
Note

This drain model does not allow for adequate screed covering due to the high position of the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

quality controlled

drainage capacity according to DIN EN 1253

Model 4982.93



	PU	Article	DG
	1	737 580	90



Advantix Shower channel odour trap

- for installation height from 40 mm
- vertical drain

Components

removable odour trap, cleaning possibility for connection line

Technical data

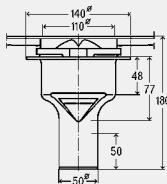
water seal height 50 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.9 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 1.1 l/s

quality controlled in accordance with DIN EN 1253

Model 4982.94



Advantix Shower channel drain

- vertical drain
- without: odour trap

Components

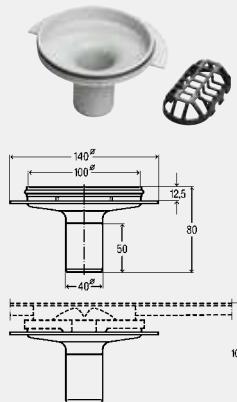
sieve insert

Technical data

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 1.2 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 1.2 l/s

Model 4982.83



	DN	PU	Article	DG
	40	1	766 955	90



**Advantix Shower channel adjusting feet set
(reconstruction model)**
Model 4982.91

CH	QS	PU	Article	DG
70–95	2	1	737 566	90

CH = construction height

QS = Quantity per set

ADVANTIX SHOWER CHANNELS INSTALLATION HEIGHT FROM 95 MM



Advantix Shower channel odour trap

- for installation height from 95 mm
- can be shortened after installation as reconstruction model

Components

removable odour trap, cleaning possibility for connection line, rotatable drain DN40, adapter to DN50

Technical data

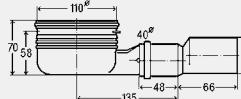
water seal height 50 mm
drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.5 l/s
drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.55 l/s

Note

This drain model in its lowest installation version does not allow for adequate screed covering around the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

quality controlled in accordance with DIN EN 1253

Model 4982.92



	PU	Article	DG
	1	737 573	90



Advantix Shower channel odour trap

- for installation height from 40 mm
- vertical drain

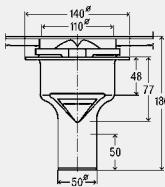
Components

removable odour trap, cleaning possibility for connection line

Technical data

water seal height 50 mm
drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.9 l/s
drainage capacity accumulation height 20 mm (in accordance with EN 1253) 1.1 l/s
quality controlled in accordance with DIN EN 1253

Model 4982.94



DN	PU	Article	DG
50	1	737 597	90

**Advantix Shower channel drain**

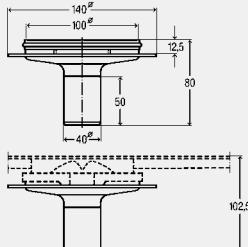
- vertical drain
- without: odour trap

Components

sieve insert

Technical data

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 1.2 l/s
drainage capacity accumulation height 20 mm (in accordance with EN 1253) 1.2 l/s

Model 4982.83

DN	PU	Article	DG
40	1	766 955	90

**Advantix Shower channel adjusting feet set****Model 4982.90**

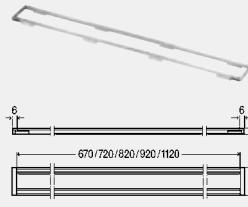
CH	QS	PU	Article	DG
95-160	2	1	737 559	90

CH = construction height

QS = Quantity per set

ADVANTIX SHOWER CHANNELS**ADVANTIX SHOWER CHANNELS ACCESSORIES****Advantix Shower channel mounting frame****angular contour**

- for flooring height of 8–20 mm (tile + adhesive)
- brushed
- suitable for Advantix shower channel grate Visign ER10 model 4982.50, 4982.51, Advantix shower channel grate Visign ER13 model 4982.70, Advantix shower channel grate Visign ER12 model 4982.71, Advantix shower channel grate Visign ER14 model 4982.80, 4982.81
- stainless steel 1.4301
- height-adjustable

Model 4982.30

L	Version	PU	Article	DG
750	brushed	1	736 804	90
800	brushed	1	736 811	90
900	brushed	1	736 828	90
1000	brushed	1	736 835	90
1200	brushed	1	736 842	90

**Advantix Shower channel mounting frame****round contour**

- for flooring height of 8–20 mm (tile + adhesive)
- brushed
- suitable for Advantix shower channel grate Visign ER11 model 4982.60, 4982.61, Advantix shower channel grate Visign ER13 model 4982.70, Advantix shower channel grate Visign ER12 model 4982.71, Advantix shower channel grate Visign ER14 model 4982.80, 4982.81
- stainless steel 1.4301
- height-adjustable

Model 4982.40

L	Version	PU	Article	DG
750	brushed	1	737 061	90
800	brushed	1	737 078	90
900	brushed	1	737 085	90
1000	brushed	1	737 092	90
1200	brushed	1	737 108	90

**Advantix Shower channel accessory set**

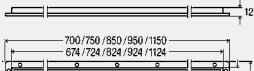
- for natural stone covering 23–36 mm
- brushed
- suitable for Advantix shower channel mounting frame model 4982.30, 4982.40

Model 4982.96

	Version	PU	Article	DG
brushed	1	745 400	90	

**Advantix Shower channel mounting frame**

- for all Advantix shower channel grates, flooring height of 12–15 mm (tile + adhesive)
- brushed
- stainless steel 1.4301

Model 4982.45

L	Version	PU	Article	DG
750	brushed	1	745 356	90
800	brushed	1	745 363	90
900	brushed	1	745 370	90
1000	brushed	1	745 387	90
1200	brushed	1	745 394	90

**Advantix Shower channel grate****Visign ER10****angular contour**

- for flooring height of 6–15 mm (tile + adhesive)
- stainless steel 1.4301
- height-adjustable

Components

adjusting feet set, sieve insert

Model	L	Version	PU	Article	DG
4982.50	750	brushed	1	737 153	90
4982.50	800	brushed	1	737 160	90
4982.50	900	brushed	1	737 177	90
4982.50	1000	brushed	1	737 184	90
4982.50	1200	brushed	1	737 191	90
4982.51	750	polished	1	737 207	90
4982.51	800	polished	1	737 214	90
4982.51	900	polished	1	737 221	90
4982.51	1000	polished	1	737 238	90
4982.51	1200	polished	1	737 245	90

**Advantix Shower channel grate****Visign ER11****round contour**

- for flooring height of 6–15 mm (tile + adhesive)
- stainless steel 1.4301
- height-adjustable

Components

adjusting feet set, sieve insert

Model	L	Version	PU	Article	DG
4982.60	750	brushed	1	737 252	90
4982.60	800	brushed	1	737 269	90
4982.60	900	brushed	1	737 276	90
4982.60	1000	brushed	1	737 283	90
4982.60	1200	brushed	1	737 290	90
4982.61	750	polished	1	737 306	90
4982.61	800	polished	1	737 313	90
4982.61	900	polished	1	737 320	90
4982.61	1000	polished	1	737 337	90
4982.61	1200	polished	1	737 344	90

**Advantix Shower channel grate****Vsign ER12**

- for insertion of a surface of tile or natural stone of any height
- stainless steel 1.4301
- height-adjustable

Components

adjusting feet set, sieve insert, sand-coated sealing flange

Model 4982.71

L	PU	Article	DG
750	1	737 405	90
800	1	737 412	90
900	1	737 429	90
1000	1	737 436	90
1200	1	737 443	90

**Advantix Shower channel grate****Vsign ER13**

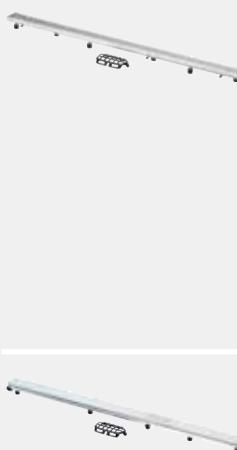
- for insertion of a surface of tile or natural stone of any height
- stainless steel 1.4301
- height-adjustable, surrounding frame 10 mm

Components

adjusting feet set, sieve insert

Model 4982.70

L	PU	Article	DG
750	1	737 351	90
800	1	737 368	90
900	1	737 375	90
1000	1	737 382	90
1200	1	737 399	90

**Advantix Shower channel grate****Vsign ER14**

- for flooring height of 6–18 mm (tile + adhesive)
- tempered glass (TG)
- height-adjustable

Components

adjusting feet set, sieve insert, square stainless steel element

Model	L	Version	PU	Article	DG
4982.81	750	clear/light grey glass	1	737 504	90
4982.81	800	clear/light grey glass	1	737 511	90
4982.81	900	clear/light grey glass	1	737 528	90
4982.81	1000	clear/light grey glass	1	737 535	90
4982.81	1200	clear/light grey glass	1	737 542	90
4982.80	750	clear/black glass	1	737 450	90
4982.80	800	clear/black glass	1	737 467	90
4982.80	900	clear/black glass	1	737 474	90
4982.80	1000	clear/black glass	1	737 481	90
4982.80	1200	clear/black glass	1	737 498	90

Adapter

- for connection to UK pipe connection (Inch)
- adhesive

Note

Suitable for all Advantix shower channels, Advantix bath and floor drains as well as drains for bathtubs and showers with threaded connection DN40!

Model 4982.11

DN	internal-Ø	PU	Article	DG
40	38.1	1	759 155	90

**Advantix Mounting adhesive**

- for Advantix shower channel made of stainless steel, Advantix corner drain, ultra-flat bath drain with Schläuter-KERDI sealing collar

Model 4938.22

contents [ml]	PU	Article	DG
290	15	571 788	72

**Advantix Sealing tape**

- for Advantix shower channel made of stainless steel

Model 4964.95

B = width

L	B	H	PU	Article	DG
5000	125	0.1	1	619 121	90

**Advantix Extension set**

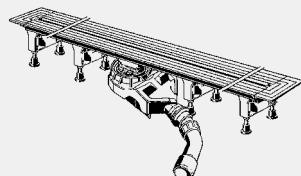
- for Advantix shower channel grate, extension (15–25 mm) when using natural stone covering

Model 4971.70

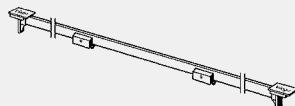
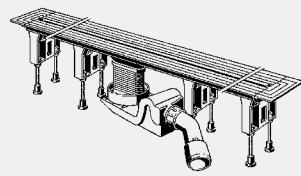
QS = Quantity per set

QS	PU	Article	DG
8	1	593 933	90

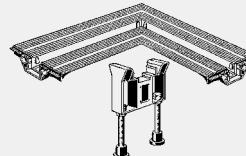
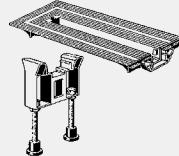
OVERVIEW OF ADVANTIX VARIO SHOWER CHANNELS



4966.10
4965.10
4965.20



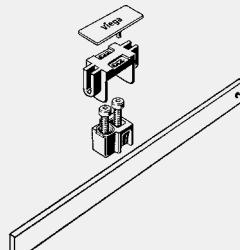
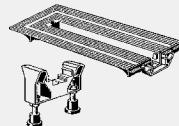
4965.30 Visign SR1



4965.12

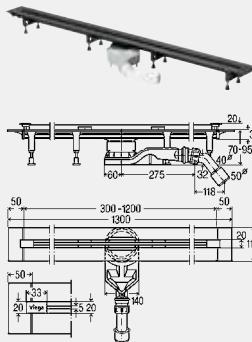
4965.16
4966.16

4965.14
4966.14



4965.50
4965.60 Visign SR1
4965.51

ADVANTIX VARIO SHOWER CHANNELS INSTALLATION HEIGHT FROM 70 MM



Advantix Vario Shower channel base unit continuously cut to length

70 mm (reconstruction model)

- for bonded sealing (tiled shower) or sealing lane
- high-quality plastic

Components

adjusting feet set, closing caps, self-cleaning drain set, height-adjustable standing grate holder, sealing flange, sealing accessories, saw guide

Technical data

water seal height 25 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.55 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.6 l/s

Note

This drain model does not allow for adequate screed covering due to the high position of the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

quality controlled

drainage capacity according to DIN EN 1253

Model 4966.10



WINNER 2013



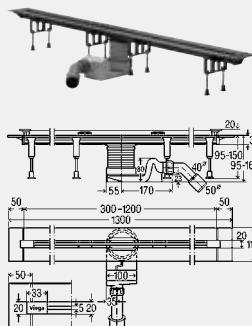
winner 2011



DESIGN PLUS
powered by ISH

CH = construction height

ADVANTIX VARIO SHOWER CHANNELS INSTALLATION HEIGHT FROM 95 MM



Advantix Vario Shower channel base unit continuously cut to length

95 mm (95–150 mm)

- for bonded sealing (tiled shower) or sealing lane
- high-quality plastic

Components

adjusting feet set, closing caps, self-cleaning drain set, height-adjustable standing grate holder, height adjustment piece, sealing flange, sealing accessories, saw guide

Technical data

water seal height 50 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.4 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.8 l/s

Note

This drain model in its lowest installation version does not allow for adequate screed covering around the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

quality controlled in accordance with DIN EN 1253

Model 4965.10



WINNER 2013



winner 2011



DESIGN PLUS
powered by ISH

CH = construction height

ADVANTIX VARIO SHOWER CHANNELS ADVANTIX VARIO SHOWER CHANNELS ACCESSORIES



Advantix Vario Shower channel standing grate

- suitable for Advantix Vario shower channel base unit model 4966.10

Components

mounting accessories, sieve insert

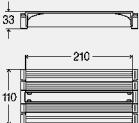
Model	Visign	L	Version	PU	Article	DG
4965.30	SR1	300–1200	brushed	1	686 284	90
4965.31	SR2	300–1200	polished	1	686 291	90
4965.32	SR3	300–1200	black	1	711 870	90
4965.33	SR4	300–1200	white	1	711 887	90

**Advantix Vario Shower channel accessory set**

- for natural stone covering 20–33 mm (tile + adhesive)
 - suitable for Advantix Vario shower channel base unit model 4966.10
- Model 4965.80**

QS	PU	Article	DG
2	1	686 321	90

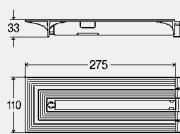
QS = Quantity per set

**Advantix Vario Connection piece**

- for connection of two shower channels
 - suitable for Advantix Vario shower channel base unit model 4965.10, 4966.10
 - high-quality plastic
- Model 4965.12**

L	B	PU	Article	DG
210	110	1	708 917	90

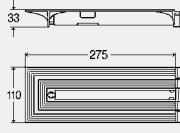
B = width

**Advantix Vario End closing piece**

- for extension
 - suitable for Advantix Vario shower channel base unit model 4965.10
 - high-quality plastic
- Components**
adjusting foot, spacer, sealing tape, mounting accessories
- Model 4965.16**

L	B	PU	Article	DG
275	110	1	708 931	90

B = width

**Advantix Vario End closing piece****70 mm
(reconstruction model)**

- for extension
 - suitable for Advantix Vario shower channel base unit model 4966.10
 - high-quality plastic
- Components**
adjusting foot, spacer, sealing tape, mounting accessories
- Model 4966.16**

L	B	PU	Article	DG
275	110	1	721 695	90

B = width



**Advantix Vario Connection piece****90°**

- for connection of two shower channels
- suitable for Advantix Vario shower channel base unit model 4965.10
- high-quality plastic

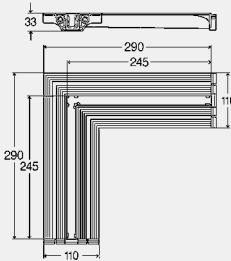
Components

adjusting foot, spacer, sealing tape, mounting accessories

Model 4965.14

L1	L2	B	PU	Article	DG
290	290	110	1	708 924	90

B = width

**Advantix Vario Connection piece****90°****70 mm****(reconstruction model)**

- for connection of two shower channels
- suitable for Advantix Vario shower channel base unit model 4966.10
- high-quality plastic

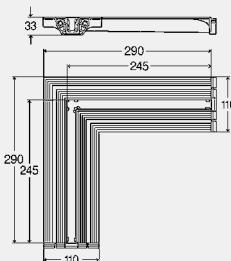
Components

adjusting foot, spacer, sealing tape, mounting accessories

Model 4966.14

L1	L2	B	PU	Article	DG
290	290	110	1	721 688	90

B = width

**Advantix Vario Shower channel standing grate set**

- suitable for Advantix Vario connection piece 90° model 4965.14, Advantix Vario end closing piece model 4965.16, Advantix Vario connection piece 90° model 4966.14, Advantix Vario end closing piece model 4966.16
- stainless steel 1.4301

Components

mounting accessories

Model	Vision	L	Version	PU	Article	DG
4965.60	SR1	200	brushed	1	711 832	90
4965.61	SR2	200	polished	1	711 849	90
4965.62	SR3	200	black	1	711 856	90
4965.63	SR4	200	white	1	711 863	90

Advantix Vario Accessory set

- suitable for Advantix Vario connection piece model 4965.12, Advantix Vario connection piece 90° model 4965.14, Advantix Vario end closing piece model 4965.16, Advantix Vario connection piece 90° model 4966.14, Advantix Vario end closing piece model 4966.16

Model 4965.50

Version	PU	Article	DG
brushed	1	711 795	90
polished	1	711 801	90
black	1	711 818	90
white	1	711 825	90



Advantix shower channels X1

**Advantix Vario Accessory set**

- suitable for Advantix Vario connection piece 90° model 4965.14, 4966.14

Model 4965.51

Version	PU	Article	DG
brushed	1	711 788	90
polished	1	711 757	90
black	1	711 771	90
white	1	711 764	90

**Advantix Vario Accessory set**

- for natural stone covering 20–33 mm (tile + adhesive)
- suitable for Advantix Vario accessory set model 4965.50, Advantix Vario shower channel standing grate set model 4965.60, 4965.61, 4965.62, 4965.63

Model 4965.40

	PU	Article	DG
	1	711 894	90

**Advantix Vario Accessory set**

- for natural stone covering 20–33 mm (tile + adhesive)
- suitable for Advantix Vario accessory set model 4965.51

Model 4965.44

	PU	Article	DG
	1	711 900	90

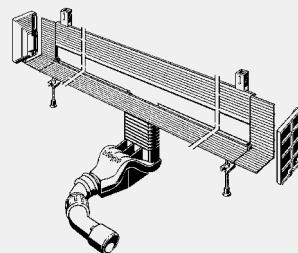
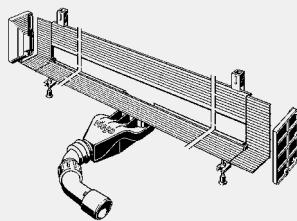
**Advantix Vario Cleaning device**

- for plunger
- suitable for Advantix Vario shower channel base unit model 4966.10

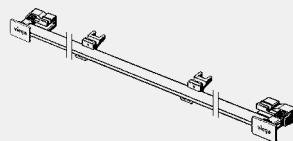
Model 4965.91

	PU	Article	DG
	1	689 711	90

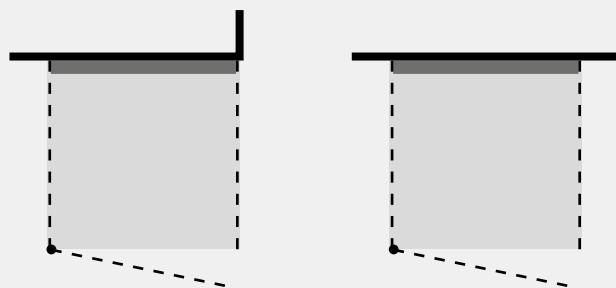
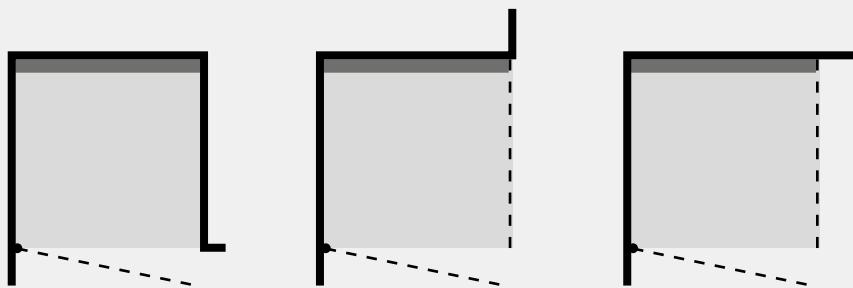
OVERVIEW OF ADVANTIX VARIO SHOWER CHANNELS FOR THE WALL



4968.10
4967.10



4967.30 Visign SR1



ADVANTIX VARIO SHOWER CHANNELS WALL INSTALLATION HEIGHT FROM 70 MM



Advantix Vario Shower channel base unit wall

continuously cut to length
70 mm

(reconstruction model)

- for bonded sealing (tiled shower) or sealing lane
- high-quality plastic

Components

adjusting feet set, 4 closing pieces, self-cleaning drain set, tile finishing strip flexibly adaptable, removable sieve insert, tile protection and control tool, cleaning brush, sealing flange, sealing accessories, saw guide

Technical data

water seal height 30 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.4 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.5 l/s

install depth 25 mm

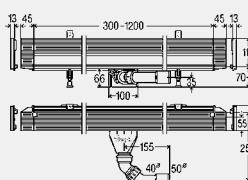
Note

This drain model does not allow for adequate screed covering due to the high position of the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

quality controlled

drainage capacity according to DIN EN 1253

Model 4968.10



CH = construction height

ADVANTIX VARIO SHOWER CHANNELS WALL INSTALLATION HEIGHT FROM 90 MM



Advantix Vario Shower channel base unit wall

continuously cut to length

- for bonded sealing (tiled shower) or sealing lane
- high-quality plastic

Components

adjusting feet set, 4 closing pieces, self-cleaning drain set, tile finishing strip flexibly adaptable, removable sieve insert, tile protection and control tool, cleaning brush, sealing flange, sealing accessories, saw guide

Technical data

water seal height 50 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.45 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.6–0.75 l/s

install depth 25 mm

Note

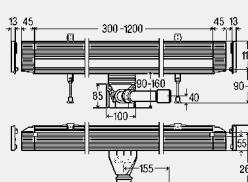
This drain model in its lowest installation version does not allow for adequate screed covering around the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

quality controlled in accordance with DIN EN 1253

Model 4967.10



reddot design award
winner 2015



CH = construction height

ADVANTIX VARIO SHOWER CHANNELS WALL ADVANTIX VARIO SHOWER CHANNELS ACCESSORIES WALL



Advantix Vario Shower channel standing grate wall

- suitable for Advantix Vario shower channel base unit wall model 4967.10, 4968.10
- stainless steel 1.4301

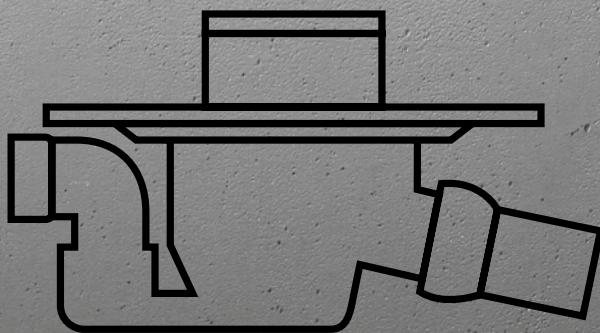
Components

mounting accessories

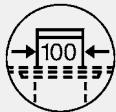
Model	Visign	L	Version	PU	Article	DG
4967.30	SR1	300–1200	brushed	1	736 569	90
4967.31	SR2	300–1200	polished	1	736 576	90
4967.32	SR3	300–1200	black	1	736 583	90
4967.33	SR4	300–1200	white	1	736 590	90

Advantix bath drains system dimension 100

Drainage technology



Floor drains with system dimension 100 (top pipe Ø 100 mm) and accessories for the drainage of small to medium water volumes (max. 1.1 l/s). Various installation heights from 62 to 115 mm, connection, material and design versions.



Note

Use of the products for areas of application and media other than those described must be agreed in consultation with Viega! Plastic products made from PP (polypropylene) are environmentally compatible and offer the best properties for domestic waste water! Hot water heated only briefly to max. 95 °C may be discharged via the odour traps! Do not use chemical cleaning agents to remove pipe blockages! Use only mild cleaning agents for the surfaces! Detailed information about applications, restrictions and national standards and directives can be found in the product information, either printed or on the Viega website.

Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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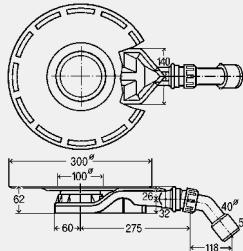
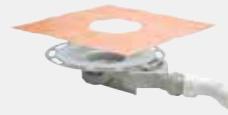
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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

BONDED SEALING INSTALLATION HEIGHT FROM 62 MM



Advantix Bath drain

62 mm

(reconstruction model)

- for bonded sealing (tiled shower) with sealing mat
- system dimension 100
- without: top

Components

site protection, Schlüter-KERDI sealing collar, sealing flange, removable odour trap, adjustable drain elbow 45°

Technical data

water seal height 25 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.5 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.55 l/s

Note

The drainage capacity is achieved at an accumulation height of 10 mm!

This drain model does not allow for adequate screed covering due to the high position of the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

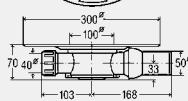
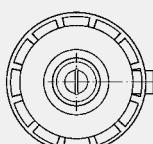
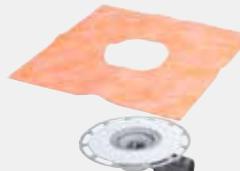
drainage capacity according to DIN EN 1253

Model 4980.63

DN	CH	PU	Article	DG
40/50	62	1	687 687	72

CH = construction height

BONDED SEALING INSTALLATION HEIGHT FROM 70 MM



Advantix Bath drain

- for bonded sealing (tiled shower) with sealing mat
- system dimension 100
- without: top

Components

site protection, Schlüter-KERDI sealing collar, sealing flange, removable odour trap, inlet DN40, adhesive drain pipe with ball joint (ASA)

Technical data

water seal height 30 mm

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.45 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.5 l/s

Note

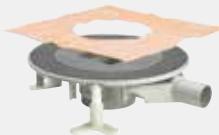
This drain model does not allow for adequate screed covering due to the high position of the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

drainage capacity according to DIN EN 1253

Model 4938

DN	HD	PU	Article	DG
50	✓	1	565 695	72

HD = horizontal drain

**BONDED SEALING
INSTALLATION HEIGHT FROM 85 MM****Advantix Top Bath/floor drain
base unit**

- for bonded sealing (tiled shower) with sealing mat
- system dimension 100, system dimension 145
- without: top

Components

inlay adapter for using top of 100 or 145 mm, sealing flange, sound protection mat, site protection, water seal backflow proof and adjustable from 35–50 mm, cleaning possibility for connection line, removable odour trap, Schlüter-KERDI sealing collar

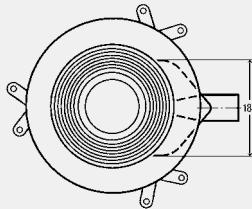
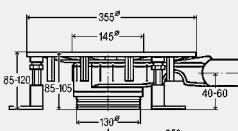
Technical data

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.75–1.15 l/s
drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.8–1.2 l/s

Note

This drain model does not allow for adequate screed covering due to the high position of the connection pipe. This has to be taken into account by the planning specialist in good time. A possible on-site solution with regard to the tile size and/or possible casting with epoxy resin must be considered in planning!

quality controlled in accordance with DIN EN 1253

Model 4914.2

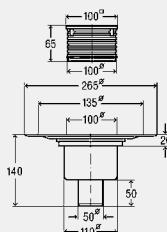
DN	CH	HD	PU	Article	DG
50	85–120	/	1	669 232	72

CH = construction height

HD = horizontal drain



CONVENTIONAL SEALING INSTALLATION HEIGHT FROM 0 MM



Advantix Bath drain

- system dimension 100

Components

top 100x100 mm rotatable and height-adjustable, plastic frame, stainless steel 1.4301 grate, plug, sealing flange, removable odour trap

Technical data

load class K=300 kg

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.7 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.9 l/s

quality controlled in accordance with DIN EN 1253

Model 4926

DN	VD	PU	Article	DG
50	✓	1	556 914	72

VD = vertical drain

CONVENTIONAL SEALING INSTALLATION HEIGHT FROM 75 MM



Advantix Bath drain

- system dimension 100

- without: top

Components

plug, inlet DN40, adhesive drain pipe with ball joint (ASA)

Technical data

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.4 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.6 l/s

quality controlled

Model 4935.8

DN	PU	Article	DG
50	1	553 814	72



Advantix Bath drain

- system dimension 100

Components

top 100x100 mm rotatable and height-adjustable, plastic frame, plug, stainless steel 1.4301 grate, sealing flange, removable odour trap, inlet DN40, drain pipe with ball joint

Technical data

water seal height 30 mm

load class K=300 kg

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.4 l/s

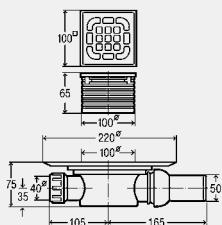
drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.6 l/s

drainage capacity according to DIN EN 1253

Model 4935.1

DN	HD	PU	Article	DG
50	✓	1/10	557 119	72

HD = horizontal drain



CONVENTIONAL SEALING INSTALLATION HEIGHT FROM 90 MM



Advantix Bath drain

- system dimension 100

Components

top 150x150 mm rotatable and height-adjustable, plastic frame, plug, stainless steel 1.4301 grate, sealing flange, removable odour trap, inlet DN40, drain pipe with ball joint

Technical data

water seal height 30 mm

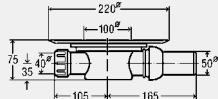
load class K=300 kg

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.4 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.6 l/s

drainage capacity according to DIN EN 1253

Model 4935.2



DN	HD	PU	Article	DG
50	✓	1	557 140	72

HD = horizontal drain



Advantix Top Bath drain

- system dimension 100

Components

water seal backflow proof and adjustable from 35–50 mm, cleaning possibility for connection line, top 100x100 mm rotatable and height-adjustable, stainless steel 1.4301 grate, plug, sealing flange, removable odour trap

Technical data

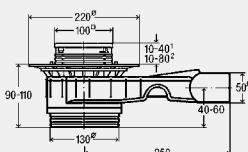
load class K=300 kg

drainage capacity accumulation height 10 mm (in accordance with EN 1253) 0.75–0.95 l/s

drainage capacity accumulation height 20 mm (in accordance with EN 1253) 0.8–1.8 l/s

quality controlled in accordance with DIN EN 1253

Model 4914.10

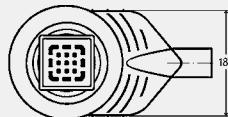


CH = construction height

HD = horizontal drain

¹⁾ top with plastic frame

²⁾ top with frame made of stainless steel 1.4404



CONVENTIONAL SEALING ACCESSORIES



Advantix Mounting adhesive

- for Advantix shower channel made of stainless steel, Advantix corner drain, ultra-flat bath drain with Schlüter-KERDI sealing collar

Model 4938.22

contents [ml]	PU	Article	DG
290	15	571 788	72

**Advantix Sound protection element**

- for Advantix bath and floor drains
- ageing resistant and permanently elastic, dynamic stiffness $\leq 30 \text{ MN/m}^3$
- certified sound protection in accordance with DIN 4109:2016 and VDI 4100

CE-conform**Model 4914.90**

L	B	H	PU	Article	DG
500	350	3	1	790 448	72
500	350	8	1	791 650	72

B = width

**Advantix Height adjustment piece**

- for height adjustment from 40–95 mm
- system dimension 100

Components

backflow seal

Model 4947**Advantix Sealing set**

- for connection by hot-air welding or open flame welding, Advantix stacking element, bath drain, balcony/terrace drain
- stainless steel
- system dimension 100, softener free

Components

EPDM sealing collar 500x500 mm, fibre-glass inlay, bituminous primer, clamping ring

Note

The manufacturer's specifications are to be observed!

Brand "PHOENIX" (Resitrix Classic 3.1 mm thick)!

tested in accordance with DIN 7864 and U.E.A.t.c.-regulations

Model 4948.31

	PU	Article	DG
	6	287 924	72

**EQUIPMENTS
TOPS, TOP FRAMES**

**Advantix Top
tileable**

- for insertion of a 5–30 mm thick covering made of tiles or natural stone, use in connection with Viega drain or Advantix stacking element for conventional sealing
- system dimension 100

Components

inlet element, frameless version, stainless steel 1.4301 tileable plate

Technical data

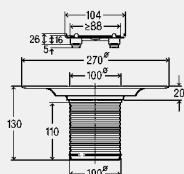
load class K=300 kg (when one-part tile surface)

drainage capacity (in accordance with EN 1253) 0.4–0.5 l/s

Model 4932.3

L	B	PU	Article	DG
100	100	1	709 129	72

B = width


Advantix Top frame

- for Advantix grate 94x143 mm
- system dimension 100

Components

plastic frame, backflow seal

Model 4912.2

L	B	PU	Article	DG
150	150	1	534 493	72

B = width


Advantix Top frame

- for Advantix grate 94x94 mm
- system dimension 100

Components

plastic frame, backflow seal

Model 4922.2

L	B	PU	Article	DG
100	100	1	534 516	72

B = width


Advantix Top frame

- system dimension 100

Components

stainless steel 1.4404 frame, backflow seal

Model 4949.1

L	B	PU	Article	DG
100	100	1	488 987 ¹	72
150	150	1	488 994 ²	72

B = width

¹⁾ for Advantix grate 94x94 mm

²⁾ for Advantix grate 143x143 mm


Advantix Top frame

- for Advantix grate round Ø 110 mm
- system dimension 100

Components

stainless steel 1.4404 frame, backflow seal

Model 4962

Ø	PU	Article	DG
120	1	586 416	72



EQUIPMENTS STAINLESS STEEL GRATES

**Advantix Grate**

- stainless steel 1.4301
- system dimension 100, drawn

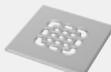
Technical data

load class K=300 kg

Model 4933.3

L	B	H	PU	Article	DG
94	94	5	1	554 026 ¹	72
94	94	5	1	554 033 ²	72

B = width

¹⁾ non-screwable²⁾ screwable**Advantix Grate**

- stainless steel 1.4301
- system dimension 100, drawn

Technical data

load class K=300 kg

Model 4933.5

L	B	H	PU	Article	DG
143	143	5	1	554 866 ¹	72
143	143	5	1	555 047 ^{*2}	72

B = width

¹⁾ non-screwable²⁾ screwable

* = Discontinued, limited availability

EQUIPMENTS VISIGN GRATES

**Advantix Grate****Visign RS1**

- stainless steel 1.4301
- system dimension 100, solid

Components

lasered inlet design, matt surface finish

Model 4928.1

L	B	H	PU	Article	DG
94	94	5	1	492 281	72

B = width

**Advantix Grate****Visign RS2**

- stainless steel 1.4301
- system dimension 100, solid

Components

lasered inlet design, matt surface finish

Model 4928.2

L	B	H	PU	Article	DG
94	94	5	1	492 298	72

B = width

**Advantix Grate****Visign RS3**

- stainless steel 1.4301
- system dimension 100, solid

Components

lasered inlet design, matt surface finish

Model 4928.3

L	B	H	PU	Article	DG
94	94	5	1	492 304	72

B = width

**Advantix Grate****Visign RS4**

- stainless steel 1.4301
- system dimension 100, solid

Components

lasered inlet design, matt surface finish

Model 4928.4

L	B	H	PU	Article	DG
94	94	5	1	492 311	72

B = width

Advantix bath drains system dimension 100 X2

**Advantix Grate****Visign**

- plastic
- system dimension 100

Model 4921.8

L	B	H	Version	PU	Article	DG
100	100	5	chrome-plated	1	446 086	72

B = width

**Advantix Grate****Visign RS11**

- stainless steel 1.4301
- system dimension 100, solid

Components

lasered inlet design, matt surface finish

Model 4962.1**Advantix Grate****Visign RS12**

- stainless steel 1.4301
- system dimension 100, solid

Components

lasered inlet design, matt surface finish

Model 4962.2**Advantix Grate****Visign RS13**

- stainless steel 1.4301
- system dimension 100, solid

Components

lasered inlet design, matt surface finish

Model 4962.3**Advantix Grate****Visign RS14**

- stainless steel 1.4301
- system dimension 100, solid

Components

lasered inlet design, matt surface finish

Model 4962.4**Advantix Grate****Visign RS15**

- tempered glass (TG)
- system dimension 100

Components

stainless steel disc



Model	Ø	H	Version	PU	Article	DG
4976.30	110	5	clear/light grey glass	1	617 165	90
4976.31	110	5	clear/black glass	1	617 189	90

**EQUIPMENTS
ACCESSORIES**
**Advantix Height adjustment piece**

- for height adjustment from 40–95 mm
- system dimension 100

Components

backflow seal

Model 4947

PU Article DG

6 111 496 72

**Advantix Clamping ring**

- stainless steel
- system dimension 100

Components

O-ring, fixing screws

Model 4948.21**Advantix Odour barrier**

- system dimension 100
- without: water seal protection

Components

2 shutter valves

Model 4944.8

PU Article DG

6 287 900 72

**Advantix Odour barrier**

- system dimension 100, water seal level 30 mm

Components

odour trap, 2 shutter valves

Technical data

drainage capacity 0.33 l/s

Model 4936.6

	PU	Article	DG
	1	583 262	72

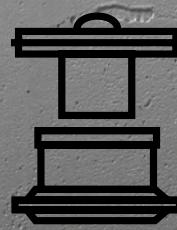
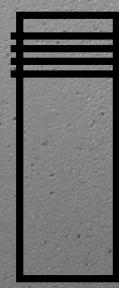
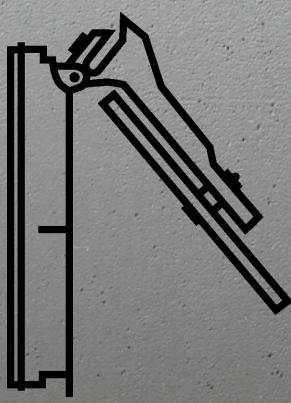
PU Article DG

1 583 255 72

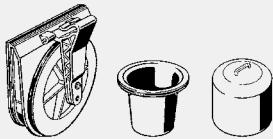


Spare parts for Advantix systems and
backflow traps

Drainage technology



Spare parts for shower channels, drains and backflow traps



Subject to change without prior notice!

Latest Z- and installation dimensions as well as further technical information can be found on the Viega website and have to be checked before purchase, planning, construction work and use. Our products are continuously optimised.

This product description contains important information on choice of product and system, mounting, commissioning as well as intended use and, if required, on maintenance measures. This information on products, their features and application techniques is based on currently valid standards in Europe (e.g. EN) and/or in Germany (e.g. DIN/DVGW). Some passages in the text may refer to technical regulations in Europe/Germany. These should be considered as recommendations for other countries where no corresponding national requirements exist. The relevant national laws, standards, regulations, directives and other technical provisions take priority over the German/European directives specified in this product description: The information herein is not binding for other countries and regions and should be understood as recommendation.

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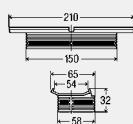
Advantix Cleviva	552
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4 015211 305611

GTIN-Code (Global Trade Item Number, previously EAN-Code) The GTIN-Code is composed of a dedicated manufacturer number 4015211 and a six-digit code that is specific to the particular article - in this example 305 611. Exchanging the last six digits for the code of a selected article will provide the GTIN-Code.

ADVANTIX CLEVIVA

**Advantix Cleviva Height adjustment piece**

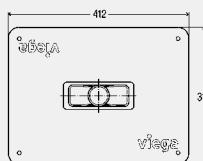
- suitable for Advantix Cleviva shower channel model 4981.10, 4981.11, Advantix Cleviva shower channel base unit model 4981.80, 4981.81, Advantix Cleviva shower channel drain vertical model 4981.90

Model 4981.84

	PU	Article	DG
	1	794 446	90

**Advantix Cleviva Sealing collar**

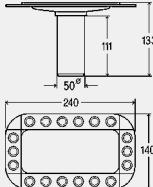
- suitable for Advantix Cleviva shower channel model 4981.10, 4981.11, Advantix Cleviva shower channel base unit model 4981.80, 4981.81, Advantix Cleviva shower channel drain vertical model 4981.90

Model 4981.82**Advantix Cleviva Mounting flange**

- suitable for Advantix Cleviva shower channel model 4981.10, 4981.11, Advantix Cleviva shower channel base unit model 4981.80, 4981.81, Advantix Cleviva shower channel drain vertical model 4981.90

Model 4981.83

	PU	Article	DG
	1	794 439	90

**Advantix Cleviva Sieve insert**

- suitable for Advantix Cleviva shower channel model 4981.10, 4981.11, Advantix Cleviva shower channel base unit model 4981.80, 4981.81, Advantix Cleviva shower channel drain vertical model 4981.90

Model 4981.85

	PU	Article	DG
	1	794 453	90

**Drain pipe**

- for connection to the waste water system
- non-adhesive

Model 4981.86

DN	PU	Article	DG
40/50	1	794 521	90

ADVANTIX
SHOWER CHANNELS, SERIES UNTIL 2015
**Advantix Grate****Visign ER1**

- stainless steel 1.4301
 - series until 2015
- Model 4960.30**

L	B	Version	PU	Article	DG
750	70	brushed	1	570 422	90
800	70	brushed	1	570 439	90
900	70	brushed	1	570 446	90
1000	70	brushed	1	571 450	90
1200	70	brushed	1	571 467	90

B = width

**Advantix Grate****Visign ER3**

- stainless steel 1.4301
- series until 2015

Model	L	B	Version	PU	Article	DG
4971.10	750	64	brushed	1	589 462	90
4971.10	800	64	brushed	1	589 479	90
4971.10	900	64	brushed	1	589 486	90
4971.10	1000	64	brushed	1	589 493	90
4971.10	1200	64	brushed	1	589 509	90
4971.11	750	64	polished	1	589 516	90
4971.11	800	64	polished	1	589 523	90
4971.11	900	64	polished	1	589 530	90
4971.11	1000	64	polished	1	589 547	90
4971.11	1200	64	polished	1	589 554	90

B = width

**Advantix Grate****Visign ER4**

- for insertion of a surface of tile or natural stone of any height
- stainless steel 1.4301
- series until 2015

Components

surrounding frame 10 mm

Model 4971.20

L	B	Version	PU	Article	DG
750	63	brushed	1	589 561	90
800	63	brushed	1	589 578	90
900	63	brushed	1	589 585	90
1000	63	brushed	1	589 592	90
1200	63	brushed	1	589 608	90

B = width



**Advantix Grate
Visign ER9**
 - tempered glass (TG)
 - series until 2015

Components
 square stainless steel element



Model	L	B	Version	PU	Article	DG
4971.80	750	63	clear/light grey glass	1	616 922	90
4971.80	800	63	clear/light grey glass	1	616 939	90
4971.80	900	63	clear/light grey glass	1	616 946	90
4971.80	1000	63	clear/light grey glass	1	617 059	90
4971.80	1200	63	clear/light grey glass	1	617 066	90
4971.90	750	63	clear/black glass	1	617 073	90
4971.90	800	63	clear/black glass	1	617 080	90
4971.90	900	63	clear/black glass	1	617 097	90
4971.90	1000	63	clear/black glass	1	617 103	90
4971.90	1200	63	clear/black glass	1	617 110	90

B = width



**Advantix Odour trap
(reconstruction model)**

- for conversion from Advantix shower channel to 67 mm installation height
- series until 2015

Components

cleaning possibility for connection line, removable sieve insert

Technical data

water seal height 25 mm

drainage capacity (in accordance with EN 1253) 0.45 l/s

Note

The drainage capacity is achieved at an accumulation height of 10 mm!

Model 4980.62

DN	PU	Article	DG
40/50	1	687 717	90



Advantix Sieve insert

- series until 2015

Model 4961.96

PU	Article	DG
1	627 102	90



Advantix Drain

- series until 2015, adjustable construction height

Components

water seal backflow proof and adjustable from 35–50 mm, cleaning possibility for connection line, height adjustment piece, immersion pipe, sieve insert

Technical data

drainage capacity (in accordance with EN 1253) 0.8–1.8 l/s

Model 4927.2

Ø	DN	PU	Article	DG
63	50	1	659 035	72



Advantix Sieve insert

- series until 2015

Model 4973.99

DN	PU	Article	DG
50	1	670 276	90

**Advantix Immersion pipe**

- series until 2015

Model 4960.90

	PU	Article	DG
1	668 280	90	

**Advantix Extension set**- for Advantix shower channel grate,
extension (15–25 mm) when using
natural stone covering**Model 4971.70**

QS	PU	Article	DG
8	1	593 933	90

QS = Quantity per set

**Advantix Reducer**- for Advantix shower channel
- series until 2015**Model 4961.95**

Ø	d	PU	Article	DG
100	63	1	627 089*	90

* = Discontinued, limited availability

**Advantix Mounting adhesive**- for Advantix shower channel made
of stainless steel, Advantix corner
drain, ultra-flat bath drain with
Schlüter-KERDI sealing collar**Model 4938.22**

contents [ml]	PU	Article	DG
290	15	571 788	72

**Advantix Sealing tape**- for Advantix shower channel made
of stainless steel**Model 4964.95**

L	B	H	PU	Article	DG
5000	125	0.1	1	619 121	90

B = width

**Advantix Adjusting feet set**- for Advantix shower channel
- series until 2015**Model 4964.90**

QS	PU	Article	DG
2	1	619 107	90
4	1	619 114	90

QS = Quantity per set

**Advantix Adjusting feet set
(reconstruction model)**- for conversion from Advantix shower channel to 67 mm installation height, Advantix shower
channel up to L 900 mm

- series until 2015

Model 4980.96

QS	PU	Article	DG
2	1	691 738	90

QS = Quantity per set


**Advantix Adjusting feet set
(reconstruction model)**

- for conversion from Advantix shower channel to 67 mm installation height, Advantix shower channel from L 1000 mm
- series until 2015

Model 4980.97

QS	PU	Article	DG
4	1	691 745	90

QS = Quantity per set


Advantix Adjusting feet set

- series until 2015

Model 4980.91

QS	PU	Article	DG
2	1	660 673*	90

QS = Quantity per set

* = Discontinued, limited availability


Advantix Spacer set

- series until 2015

Model 4960.88

QS	PU	Article	DG
4	1	627 126	90

QS = Quantity per set


Advantix Adjusting feet set

- for Advantix shower channel grate
- suitable for Advantix grate Visign ER1 model 4960.30, Advantix grate Visign ER3 model 4971.10, 4971.11, Advantix shower channel grate Visign ER10 model 4982.50, 4982.51, Advantix shower channel grate Visign ER11 model 4982.60, 4982.61

Model 4960.87

QS	G	H	PU	Article	DG
8	M5	20	1	627 140	90

QS = Quantity per set


Advantix Plug set

- series until 2015

Model 4971.71

QS	PU	Article	DG
6	1	689 964	90

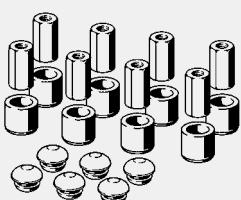
QS = Quantity per set


Advantix Accessory set

- suitable for Advantix shower channel grate Visign ER13 model 4982.70, Advantix shower channel grate Visign ER12 model 4982.71

Model 4971.73

G	H1	H2	PU	Article	DG
M5	8	12	1	689 988	90


Advantix Accessory set
Model 4971.72

G	H	PU	Article	DG
M5	17	1	689 971	90

**ADVANTIX
SHOWER CHANNELS, SERIES FROM 2016**
**Sieve insert**

- suitable for Advantix shower channel base unit model 4982.10, Advantix shower channel base unit wall model 4982.20
 - series from 2016
- Model 4982.95**

	PU	Article	DG
	1	737 603	90

**Advantix Odour trap**

- suitable for Advantix shower channel odour trap model 4982.92, 4982.93, 4982.94, sieve insert model 4982.95, Advantix shower channel model 4983.10, 4983.20
 - series from 2016
- Model 4982.99**

	PU	Article	DG
	1	746 346	90

**Advantix Spacer set**

- suitable for Advantix shower channel mounting frame model 4982.30, 4982.40
 - series from 2016
- Model 4982.98**

	PU	Article	DG
	1	746 339	90

**Advantix Extension set**

- for Advantix shower channel grate, extension (15–25 mm) when using natural stone covering
- Model 4971.70**

QS	PU	Article	DG
8	1	593 933	90

QS = Quantity per set

**Advantix Mounting adhesive**

- for Advantix shower channel made of stainless steel, Advantix corner drain, ultra-flat bath drain with Schlüter-KERDI sealing collar
- Model 4938.22**

contents [mL]	PU	Article	DG
290	15	571 788	72

**Advantix Sealing tape**

- for Advantix shower channel made of stainless steel
- Model 4964.95**

L	B	H	PU	Article	DG
5000	125	0.1	1	619 121	90

B = width

**Advantix Shower channel accessory set**

- for natural stone covering 23–36 mm
 - brushed
 - suitable for Advantix shower channel mounting frame model 4982.30, 4982.40
- Model 4982.96**

Version	PU	Article	DG
brushed	1	745 400	90



**Advantix Plug set**

- suitable for Advantix shower channel grate Visign ER10 model 4982.50, 4982.51, Advantix shower channel grate Visign ER11 model 4982.60, 4982.61, Advantix shower channel grate Visign ER12 model 4982.71, Advantix shower channel grate Visign ER14 model 4982.80, 4982.81
 - series from 2016
- Model 4982.97**

QS	PU	Article	DG
6	1	746 322	90

QS = Quantity per set

**Advantix Accessory set**

- suitable for Advantix grate Visign ER4 model 4971.20, Advantix shower channel grate Visign ER13 model 4982.70

Note

The large caps are also suitable for all Advantix shower channel grates with threaded sleeves!

Model 4971.75**Advantix Adjusting feet set**

- for Advantix shower channel grate
- suitable for Advantix grate Visign ER1 model 4960.30, Advantix grate Visign ER3 model 4971.10, 4971.11, Advantix shower channel grate Visign ER10 model 4982.50, 4982.51, Advantix shower channel grate Visign ER11 model 4982.60, 4982.61

Model 4960.87

QS	G	H	PU	Article	DG
8	M5	20	1	627 140	90

QS = Quantity per set

**Advantix Accessory set**

- suitable for Advantix shower channel grate Visign ER13 model 4982.70, Advantix shower channel grate Visign ER12 model 4982.71

Model 4971.73

G	H1	H2	PU	Article	DG
M5	8	12	1	689 988	90

ADVANTIX SHOWER CHANNELS 67 MM, SERIES UP TO 2016



Advantix Sieve insert
Model 4980.93

	PU	Article	DG
	1	691 707	90



Advantix Immersion pipe
Model 4980.92

	PU	Article	DG
	1	691 691	72



Advantix Reducer
Model 4980.98

	PU	Article	DG
	1	691 752	90

**ADVANTIX VARIO
SHOWER CHANNEL WALL**
**Advantix Vario Cap set**

- spare part for Advantix Vario shower channel standing grate model 4965.31, 4965.32, 4965.33

Model 4965.88

QS	Version	PU	Article	DG
2	brushed	1	686 406	90
2	polished	1	686 413	90
2	black	1	712 099	90
2	white	1	712 105	90

QS = Quantity per set

**Advantix Vario Spare part set for Advantix Vario wall drain**

- spare part for Advantix Vario shower channel standing grate wall model 4967.30, 4967.31, 4967.32, Advantix Vario shower channel standing grate model 4967.33

Model 4967.94

	PU	Article	DG
	1	736 682	90

**Advantix Vario Sieve insert for Advantix Vario wall drain**

- spare part for Advantix Vario shower channel base unit wall model 4967.10, 4968.10

Model 4967.81

	PU	Article	DG
	1	736 729	90

**Advantix Vario Closing set for Advantix Vario wall drain niche**

- spare part for Advantix Vario shower channel base unit wall model 4967.10, 4968.10

Model 4967.89

QS	PU	Article	DG
2	1	736 651	90

QS = Quantity per set

**Advantix Vario Adjusting feet set for Advantix Vario wall drain**

- spare part for Advantix Vario shower channel base unit wall model 4967.10, 4968.10

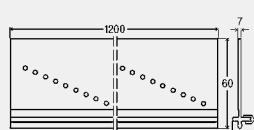
Model 4967.83

QS	PU	Article	DG
2	1	736 675	90

QS = Quantity per set

**Advantix Vario Tile finishing strip for Advantix Vario wall drain**

- spare part for Advantix Vario shower channel base unit wall model 4967.10, 4968.10

Model 4965.92

	PU	Article	DG
	1	784 362	90

**Advantix Vario Saw guide for Advantix Vario wall drain**

- for right-angled shortening of Advantix Vario wall drains and standing grates

- spare part for Advantix Vario shower channel base unit wall model 4967.10, 4968.10

Model 4967.84

	PU	Article	DG
	1	736 699	90



**Advantix Vario Mounting aid
for Advantix Vario wall drain**
- for mounting of Advantix Vario wall
drains and standing grates
Model 4967.90

	PU	Article	DG
	1	736 705	74



**Advantix Vario Auxiliary tool
for Advantix Vario wall drain**
- for mounting (control tool) and
cleaning (tile protection)
- spare part for Advantix Vario
shower channel base unit wall
model 4967.10, 4968.10
Model 4967.92

	PU	Article	DG
	1	736 712	90



**Advantix Vario Cleaning brush
for Advantix Vario wall drain**
- spare part for Advantix Vario
shower channel base unit wall
model 4967.10, 4968.10
Model 4967.87

	PU	Article	DG
	1	738 365	90



**Advantix Vario Drain
for Advantix Vario wall drain**
- spare part for Advantix Vario
shower channel base unit wall
model 4967.10
Model 4967.85

	PU	Article	DG
	1	736 668	90



**Advantix Vario Drain
for Advantix Vario wall drain
(reconstruction model)**
- spare part for Advantix Vario
shower channel base unit wall
model 4968.10
Model 4968.85

	PU	Article	DG
	1	736 743	90



Advantix Vario Sealing tape
- suitable for Advantix Vario shower
channel base unit model 4966.10
Model 4965.95

L	B	H	PU	Article	DG
3300	120	1	1	689 858	90

B = width



Advantix Vario Mounting adhesive
- suitable for Advantix Vario shower
channel base unit model 4966.10
Model 4965.96

contents [ml]	PU	Article	DG
310	1	691 509	90

ADVANTIX VARIO SHOWER CHANNELS



Advantix Vario Cap set

- spare part for Advantix Vario shower channel standing grate model 4965.31, 4965.32, 4965.33
Model 4965.88

QS	Version	PU	Article	DG
2	brushed	1	686 406	90
2	polished	1	686 413	90
2	black	1	712 099	90
2	white	1	712 105	90

QS = Quantity per set

Spare parts for Advantix systems and backflow traps X5

**Advantix Vario Spare part set**

- spare part for Advantix Vario shower channel standing grate model 4965.32, 4965.33
- without: caps

Model 4965.94

	PU	Article	DG
	1	689 742	90

**Advantix Vario Sieve insert**

- suitable for Advantix Vario shower channel base unit model 4966.10

Model 4965.81

	PU	Article	DG
	1	686 338	90

**Advantix Vario Closing cap****Model 4965.82**

	PU	Article	DG
	1	686 345	90

**Advantix Vario Adjusting feet set****Model 4965.83**

QS	PU	Article	DG
4	1	686 352	90

QS = Quantity per set

**Advantix Vario Adjusting feet set****70 mm****(reconstruction model)**

- spare part for Advantix Vario shower channel base unit model 4966.10

Model 4966.17

QS	PU	Article	DG
4	1	721 701	90

QS = Quantity per set

**Advantix Vario Saw guide**

- for right-angled shortening of Advantix shower channels and standing grates

Model 4965.84

	PU	Article	DG
	1	686 369	90

**Advantix Vario Drain****Components**

height adjustment piece

Model 4965.85

	PU	Article	DG
	1	686 376	90

**Advantix Vario Odour trap****(reconstruction model)**

- spare part for Advantix Vario shower channel base unit model 4966.10

Technical data

water seal height 25 mm

drainage capacity (in accordance with EN 1253) 0.55–0.6 l/s

Note

The drainage capacity is achieved at an accumulation height of 10 mm!

Model 4966.18

DN	PU	Article	DG
40/50	1	721 718	90

**Advantix Vario Height adjustment****piece**

- spare part for Advantix Vario shower channel base unit model 4965.10

Model 4965.87

	PU	Article	DG
	1	686 390	90



**Advantix Vario Sealing tape**

- suitable for Advantix Vario shower channel base unit model 4966.10

Model 4965.95

L	B	H	PU	Article	DG
3300	120	1	1	689 858	90

B = width

**Advantix Vario Mounting adhesive**

- suitable for Advantix Vario shower channel base unit model 4966.10

Model 4965.96

contents [ml]	PU	Article	DG
310	1	691 509	90

**ADVANTIX DRAINS
CORNER DRAINS**


**Advantix Grate
Visign EA11**
- stainless steel 1.4301

Model	L	H	Version	PU	Article	DG
4973.30	185	20	brushed	1	592 424	90
4973.31	185	20	polished	1	592 431	90



**Advantix Grate
Visign EA13**
- stainless steel 1.4301

Model	L	H	Version	PU	Article	DG
4975.10	185	20	brushed	1	605 766	90
4975.11	185	20	polished	1	605 711	90



Advantix Sieve insert
- for Advantix corner drain, straight
Model 4972.89

	PU	Article	DG
	1	627 119	90



Advantix Drain
- for Advantix corner drain
- adjustable construction height

Components

water seal backflow proof and
adjustable from 35–50 mm, cleaning
possibility for connection line, height
adjustment piece, immersion pipe,
sieve insert

Technical data

drainage capacity (in accordance
with EN 1253) 0.8–2.2 l/s

Model 4973.90

DN	Ø	PU	Article	DG
50	100	1	669 379	90



Advantix Immersion pipe set
- for Advantix Top

Components

3 immersion pipes (L35/40/50)

Model 4973.91

	PU	Article	DG
	1	669 386	90



Advantix Height adjustment piece

- for height adjustment from
40–95 mm

- system dimension 100

Components

backflow seal

Model 4947



	PU	Article	DG
	6	111 496	72



Advantix Mounting adhesive
- for Advantix shower channel made
of stainless steel, Advantix corner
drain, ultra-flat bath drain with
Schlüter-KERDI sealing collar

Model 4938.22

contents [ml]	PU	Article	DG
290	15	571 788	72



**Drain elbow 45°**

- for connection to the waste water system
 - non-adhesive
- Model 6162.99**

DN	PU	Article	DG
40/50	1	719 265	10

**Drain elbow 45°**

- for connection to the waste water system
 - adhesive
- Model 4917**

DN	PU	Article	DG
40/50	1	684 204	72

**Adapter**

- for connection to UK pipe connection (Inch)
- adhesive

Note

Suitable for all Advantix shower channels, Advantix bath and floor drains as well as drains for bathtubs and showers with threaded connection DN40!

Model 4982.11



DN	internal-Ø	PU	Article	DG
40	38.1	1	759 155	90

ADVANTIX DRAINS**BATH DRAINS SYSTEM DIMENSION 100****Advantix Screw**
Model 4911-903

PU	Article	DG
1	158 705	72

**Advantix Immersion pipe**
Model 4921.20

PU	Article	DG
1	556 372	72

**Advantix Bell**
Model 4926.21

PU	Article	DG
1	556 389	72

**Advantix Immersion pipe**
Model 4935.21

PU	Article	DG
1	686 093	72

**O-ring**

- for stacking element and top
100x100 mm

Model 4943.20

PU	Article	DG
1	556 402	72

**Advantix Sealing collar**

- for bath drain for bonded sealing

Model 4925.20

L	B	PU	Article	DG
490	490	1	556 419	72

B = width

Spare parts for Advantix systems and backflow traps X5



Advantix Grate
- stainless steel 1.4301
Model 4943.1-551

L	B	PU	Article	DG
94	94	1	106 157	72

B = width



Advantix Grate
- stainless steel 1.4301
Model 4912.2-551

L	B	PU	Article	DG
143	143	1	112 066	72

B = width



Advantix Grate
- stainless steel 1.4301
Model 4911-551

L	B	PU	Article	DG
93	93	1	142 384	72

B = width



Advantix Sieve insert
Model 4970.21

	PU	Article	DG
	1	590 178	72



Advantix Pipe lead-in
Model 4970.22

	PU	Article	DG
	1	590 185	72



Advantix Cleaning flap
Model 4970.23

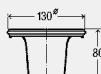
	PU	Article	DG
	1	590 192	72

ADVANTIX DRAINS FLOOR DRAINS SYSTEM DIMENSION 145



Advantix Immersion pipe
Model 4955.20

	PU	Article	DG
	1	556 426	72



Advantix O-ring
- for top 150x150 mm
Model 4951.27

Ø	s	PU	Article	DG
115	3	1	557 607	72



Advantix Sealing collar
Model 4994.20

L	B	PU	Article	DG
490	490	1	557 614	72

B = width



Advantix Grate
- stainless steel 1.4301
Model 4951-551

L	B	PU	Article	DG
143	143	1	135 669	72

B = width

**Advantix Mounting adhesive**

- for Advantix shower channel made of stainless steel, Advantix corner drain, ultra-flat bath drain with Schlüter-KERDI sealing collar

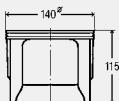
Model 4938.22

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**Kellermeister Insert**

Model 4956.21

PU	Article	DG
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**Advantix Sieve insert**

Model 4956.20

PU	Article	DG
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Viega Product Guide

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2359.7	211	2490.1	88	3240	300	4215.2	100	4315.5	115
2359.7XL	149	2490.1	104	3240	309	4215.4	99	4316	108
2359.7XL	169	2490.1	121	3241	302	4215.5	99	4316.1	109
2359.7XL	211	2490.1	131	3241	310	4215.5XL	115	4317.2	111
2359LF	211	2490.1	155	3241.1	98	4215.7	100	4318	110
2359XL	149	2490.1	170	3242	302	4215XL	115	4326	109
2359XLLF	211	2490.1	195	3242	310	4216	94	4326.1	110
2360	146	2490.1	213	3243	301	4216.1	94	4356	117
2360LF	210	2490.1	293	3244	301	4216.1XL	109	4359	118
2362	146	2496.1	273	3244	310	4216XL	108	4359.1	117
2363	147	2496.9	288	3245	300	4217.2	96	4359.6	119
2364	147	2497.2XL	155	3246	249	4217.2XL	112	4363	117
2365	146	2497.2XL	274	3246	301	4218	95	4365	116
2365LF	210	2499	293	3246	310	4218XL	111	4375.8	120
2375.8	227	2611	57	3247	301	4226	94	4375.8	228
2386XL	52	2611.5	57	3247	310	4226.1	95	4386	121
2386XL	69	2612	57	3251	311	4226.1XL	110	4499	287
2386XL	89	2612.3	58	3252	311	4226XL	109	4511	67
2386XL	156	2613	58	3253	311	4256	101	4511.4	67
2389XL	51	2614	58	3270	299	4256XL	117	4512	67
2389XL	88	2614.2	58	3270	309	4259	102	4515	67
2389XL	156	2615	59	3280	300	4259.1	102	4515.1	67
2411XL	28	2615.1	59	3280	310	4259.1XL	118	4516	66
2412XL	29	2615.2	59	3290	306	4259.6XL	119	4516.1	66
2415	31	2615.5	59	3291	306	4259XL	118	4517.2	66
2415.1	32	2616	56	3301	307	4263	4	4518	66
2415.1XL	32	2616.1	56	3330	305	4263	101	4526	66
2415.2	32	2617.2	57	3331	305	4265	101	4526.1	66
2415.3	31	2618	56	3334	305	4275.8	103	4551	68
2415.5XL	31	2618.1	57	3335	306	4275.8	228	4562	67
2415XL	31	2625.5	61	3340	305	4275.8XL	5	4611	128
2416	24	2626	56	3341	305	4275.8XL	120	4612	128
2416.1	24	2626.1	56	3344	305	4275.8XL	229	4615	128
2416.1XL	24	2650	59	3426	337	4275.98	4	4615.1	129
2416.2	33	2650	167	3427	337	4275.98	103	4615.5	129
2416XL	24	2652	60	3427.2	338	4275.98	120	4616	126
2417.2XL	27	2652	167	3471	299	4275.98	229	4616.1	126
2418	26	2654	60	3525	304	4278	279	4617.2	128
2418.1	26	2654	167	3526	312	4278.5	279	4618	127
2418XL	26	2656	60	3527	307	4278.6	280	4626	127
2426	24	2659.5	61	3530	302	4278.90	279	4626.1	127
2426.1	25	2659.5	168	3530	303	4278.91	279	4656	129
2426.1XL	25	2661	60	3530	311	4278.92	279	4659.5	129
2426.2	33	2661	167	3531	300	4279	279	4661	129
2426XL	24	2666	60	3535	304	4280	279	4687	131
2427	25	2666	167	3811-268	510	4284.9	268	4703	244
2428	25	2687	62	3816	418	4286XL	121	4704	244
2456	35	2687	170	3816.1	418	4289	104	4704.1	244
2456.1XL	35	2782	41	3816.2	419	4290.1	104	4705	244
2456XL	35	2782	151	3816.3	419	4290.1	121	4705	244
2457	35	2782	190	3816.8	419	4290.1	131	4705.01	244
2457	60	2782	281	3817.62	510	4290.1	293	4705.1	244
2459.5XL	36	2782.5	261	3817.816-897	510	4294	4	4705.5	245
2484.9	268	2782.5	281	3817.819	420	4294	104	4705.6	245
2488.4	293	2784.7	261	4211	96	4294	121	4708	245
2488.63	15	2784.7	269	4211.3	97	4294	131	4708.1	245
2488.63	292	2799.7	41	4211XL	112	4294	293	4708.5	245
2488.65	15	2799.7	152	4212	97	4295.9XL	288	4715	255
2488.65	292	2799.7	190	4212.2	98	4296.1	275	4716	254
2488.67	15	2799.7	260	4212.5	98	4296.1XL	277	4718	255
2488.67	293	2799.7	271	4212XL	113	4296.2XL	277	4733	255
2488.7	15	3001	298	4213	80	4296.4XL	277	4756	255
2488.7	292	3003	298	4213	97	4296.5XL	277	4780.3	261
2488.9	14	3004	299	4213.1	98	4296.8XL	289	4780.4	261
2488.9	292	3088	306	4213.2	29	4297.4XL	277	4780.4	281
2488.92	14	3090	298	4213.2	98	4298	278	4911-551	565
2488.92	292	3091	298	4213.2	143	4299.9	270	4911-903	564
2489.50	266	3092	298	4213.2	181	4311	112	4912.2	545
2489.60	7	3098	306	4213XL	80	4312	113	4912.2-551	565
2489.60	266	3121	298	4213XL	114	4312.2	114	4914.10	543
2489.9	268	3130	299	4214XL	113	4312.7	113	4914.2	541
2490.1	51	3180	299	4215	99	4315	114	4914.90	518
2490.1	62	3228-268	510	4215.1	100	4315.1	4	4914.90	543

model no.	page	model no.	page	model no.	page	model no.	page	model no.	page
4917	564	4965.81	561	4981.31	19	5399.30	288	6155.09	458
4921.20	564	4965.82	561	4981.31	518	5413.0	505	6156.0	430
4921.8	547	4965.83	561	4981.32	19	5420.9	505	6161.01	17
4922.2	545	4965.84	561	4981.32	518	5430.9	504	6161.01	431
4925.20	564	4965.85	561	4981.50	18	5431.9	505	6161.03	463
4926	542	4965.87	561	4981.50	517	5431.91	505	6161.03	479
4926.21	564	4965.88	559	4981.60	18	5434.9	504	6161.04	462
4927.2	554	4965.88	560	4981.60	517	5435.9	505	6161.04	478
4928.1	546	4965.91	533	4981.80	517	5611-545	506	6161.105	472
4928.2	546	4965.92	559	4981.81	516	5633.15	505	6161.105	488
4928.3	546	4965.94	561	4981.82	552	5691	506	6161.106	466
4928.4	546	4965.95	560	4981.83	552	5693	506	6161.106	482
4932.3	545	4965.95	562	4981.84	552	5711-545	506	6161.107	466
4933.3	546	4965.96	560	4981.85	552	5725V-542	507	6161.107	482
4933.5	546	4965.96	562	4981.86	439	5753-545	505	6161.108	466
4935.1	542	4966.10	530	4981.86	552	5753-632	507	6161.108	482
4935.2	542	4966.14	532	4981.87	439	5763-545	505	6161.109	466
4935.21	564	4966.16	531	4981.87	519	5763-632	507	6161.109	482
4935.8	542	4966.17	561	4981.89	518	5787-545	506	6161.13	431
4936.6	548	4966.18	561	4981.90	515	5788.49	505	6161.159	467
4938	540	4967.10	535	4982.10	521	5788.80	505	6161.159	483
4938.22	528	4967.30	536	4982.11	527	5788-632	507	6161.169	473
4938.22	543	4967.31	536	4982.11	564	6141.01	433	6161.169	489
4938.22	555	4967.32	536	4982.20	522	6141.02	433	6161.179	472
4938.22	557	4967.33	536	4982.30	525	6141.62	433	6161.179	488
4938.22	563	4967.81	559	4982.40	525	6142	459	6161.22-597	464
4938.22	566	4967.83	559	4982.45	526	6142	461	6161.22-597	480
4943.1-551	565	4967.84	559	4982.50	526	6142	480	6161.229	465
4943.20	564	4967.85	560	4982.51	526	6142.01	429	6161.229	480
4944.8	548	4967.87	560	4982.60	526	6142.32	429	6161.239	465
4947	543	4967.89	559	4982.61	526	6142.90	458	6161.239	480
4947	548	4967.90	560	4982.70	527	6142.90	461	6161.249	474
4947	563	4967.92	560	4982.71	527	6142.90	479	6161.249	490
4948.21	548	4967.94	559	4982.80	527	6142.90	483	6161.29-608	465
4948.31	544	4968.10	535	4982.81	527	6142.90	486	6161.36	432
4949.1	545	4968.85	560	4982.83	522	6142.90	489	6161.50	430
4951.27	565	4970.21	565	4982.83	523	6142.91	458	6161.52	430
4951-551	565	4970.22	565	4982.83	525	6142.91	461	6161.60	430
4955.20	565	4970.23	565	4982.90	525	6142.91	479	6161.62	430
4956.20	566	4971.10	553	4982.91	524	6142.91	483	6161.65	438
4956.21	566	4971.11	553	4982.92	524	6142.91	486	6161.65	439
4960.30	553	4971.20	553	4982.93	523	6142.91	489	6161.65	498
4960.87	556	4971.70	528	4982.94	522	6142.92	459	6161.65	500
4960.87	558	4971.70	555	4982.94	523	6142.92	461	6161.70	430
4960.88	556	4971.70	557	4982.94	524	6142.92	480	6161.72	430
4960.90	555	4971.71	556	4982.95	557	6142.92	484	6161.8-117	493
4961.95	555	4971.72	556	4982.96	526	6142.92	486	6161.82	493
4961.96	554	4971.73	556	4982.96	557	6142.92	490	6161.83	493
4962	545	4971.73	558	4982.97	558	6145.4	432	6161.84	493
4962.1	547	4971.75	558	4982.98	557	6145.5	432	6161.90	462
4962.2	547	4971.80	554	4982.99	557	6145.6	432	6161.90	478
4962.3	547	4971.90	554	4983.10	521	6149.09	469	6161.91	462
4962.4	547	4972.89	563	4983.20	521	6149.09	485	6161.91	478
4964.90	555	4973.30	563	4994.20	565	6149.90	469	6161.92	463
4964.95	528	4973.31	563	5111-454	506	6149.90	485	6161.92	479
4964.95	555	4973.90	563	5111V-593	503	6149.93	471	6161.93	465
4964.95	557	4973.91	563	5111V-593	507	6149.93	474	6161.93	480
4965.10	530	4973.99	554	5111V-593	508	6149.93	477	6161.94	456
4965.12	531	4975.10	563	5115-563	506	6149.93	486	6161.94	464
4965.14	532	4975.11	563	5121-667	506	6149.93	489	6161.94	471
4965.16	531	4976.30	547	5325.75	38	6151-912	450	6161.94	474
4965.30	530	4976.31	547	5325.75	150	6151-912	453	6161.94	477
4965.31	530	4980.62	554	5325.75	187	6151-912	455	6161.94	480
4965.32	530	4980.63	540	5325.75	250	6151-912	465	6161.94	483
4965.33	530	4980.91	556	5331	261	6151-912	468	6161.94	486
4965.40	533	4980.92	558	5331	291	6151-912	471	6161.94	490
4965.44	533	4980.93	558	5341	261	6151-912	474	6161.96	465
4965.50	532	4980.96	555	5341	290	6151-912	476	6161.96	468
4965.51	533	4980.97	556	5341.6	262	6154.0	428	6161.96	471
4965.60	532	4980.98	558	5341.6	290	6154.09	451	6161.96	474
4965.61	532	4981.10	516	5359.1	249	6154.09	460	6161.96	481
4965.62	532	4981.11	515	5383.40	288	6154.108	448	6161.96	484
4965.63	532	4981.30	19	5385.90	288	6154.108	457	6161.96	487
4965.80	531	4981.30	518	5397.11	288	6155.09	449	6161.96	490

model no.	page	model no.	page	model no.	page	model no.	page	model no.	page
6161.98	464	6162-955	473	6168.11	460	6735	249	8019.21	416
6161.98	468	6162-955	476	6168.12	472	6735	256	8019.22	416
6161.98	480	6163	427	6168.12	475	6741	253	8064.10	421
6161.98	483	6163.1	428	6168.12	488	6763	249	8090	420
6161.99	465	6163.2	428	6168.2	434	6775.31	256	8090.1	420
6161.998	464	6163.45	427	6168.21	434	6776	248	8090.2	420
6161.998	480	6163.45-651	450	6168.45	434	6777	257	8090.3	420
6162	427	6163.45-651	452	6168.46	434	6783	249	8091	418
6162.01	17	6163.45-651	455	6168-035	434	6793	248	8093	417
6162.01	428	6163.45-651	459	6168-035	449	6797.6	255	8094	420
6162.02	449	6163.45-651	461	6168-035	452	6797.7	256	8095	418
6162.02	458	6163.45-651	464	6168-035	454	6928	438	8172.1	421
6162.07	449	6163.45-651	467	6168-035	463	6928.1-821	501	8173	365
6162.07	458	6163.45-651	470	6168-035	467	6928.1-90C	501	8180.73	365
6162.1	428	6163.45-651	473	6168-035	470	6928.93	502	8310.51	422
6162.12	451	6163.45-651	476	6168-035	473	6928-821	502	8310.66	421
6162.12	460	6163.45-651	479	6168-035	475	6928EX	439	8310.79	373
6162.19	450	6163.45-651	483	6168-035	492	6929	438	8314.80	402
6162.19	452	6163.45-651	486	6168-236	448	6929.1-90C	501	8350.26	412
6162.19	455	6163.45-651	489	6168-236	457	6956.09	449	8352.690	390
6162.19	459	6163-152	450	6168-236	491	6956.09	458	8502.38	372
6162.19	461	6163-152	458	6170.0	431	6956.1-182	495	8504.38	373
6162.19	464	6163-152	463	6171.0	429	6956.1-253	494	8512	374
6162.19	473	6163-152	467	6171.08	454	6956.1-821	494	8512.31	374
6162.19	476	6163-152	470	6171.08	475	6956.1-90C	494	8516	375
6162.19	479	6163-152	479	6171.09	454	6956-632	495	8521	344
6162.19	489	6163-152	483	6171.105	475	6956-820	495	8521.32	346
6162.19	492	6163-152	486	6171.240	477	6956EX	435	8522.31	347
6162.45	427	6163-152	492	6176.9-545	503	6958.1-821	496	8522.33	348
6162.45-593	449	6165	450	6176-153	503	6958.96	496	8522.38	345
6162.45-593	452	6165	452	6176-236	503	6958.99	496	8524.38	349
6162.45-593	455	6165	455	6176-651	450	6960	437	8530.38	345
6162.45-593	463	6165	459	6176-651	452	6960.0	438	8533.38	346
6162.45-593	467	6165	461	6176-651	455	6960.1	437	8535	349
6162.45-593	470	6165	464	6176-651	464	6960.98	497	8535.31	350
6162.45-593	473	6165	467	6176-651	467	6960.98	499	8535.32	351
6162.45-593	476	6165	470	6176-651	470	6960.99	499	8535.33	351
6162.45-593	492	6165	473	6176-651	473	6961	435	8536	356
6162.45-608	450	6165	476	6176-651	476	6961.1	436	8536.31	356
6162.473	450	6165	479	6176-651	489	6961.5	437	8537	357
6162.473	452	6165	483	6211-454	503	6961.9	437	8537.31	357
6162.473	455	6165	486	6211KZ-454	503	6961.93	498	8538	350
6162.473	463	6165	489	6711	247	6961.93	500	8539	360
6162.473	467	6165-152	450	6711.8	252	6961.94	498	8540	358
6162.473	470	6165-152	458	6711.8	367	6961.94	499	8540.31	358
6162.473	473	6165-152	463	6712	247	6961.95	497	8540.32	359
6162.473	476	6165-152	467	6713	247	6961.95	499	8540.33	359
6162.473	492	6165-152	470	6713P	247	6961.96	438	8550	375
6162.475	451	6165-152	479	6714	248	6961.96	498	8560	361
6162.475	454	6165-152	483	6714.1	248	6961.96	500	8560.31	361
6162.475	460	6165-152	486	6715	248	6961.99	497	8560.32	360
6162.99	504	6166.41	435	6715.2	248	6963.1	436	8560.33	362
6162.99	519	6166.42	435	6716	246	6963.93	498	8566	375
6162.99	564	6167.09	449	6716.8	251	6963.99	497	8568	362
6162-152	450	6167.09	458	6716.8	367	6965	17	8569	376
6162-152	463	6167-417	450	6717	246	6965	436	8570	363
6162-152	467	6167-417	452	6718	246	6965.1	18	8570.31	364
6162-152	470	6167-417	455	6718.8	252	6965.1	436	8570.32	364
6162-152	492	6167-417	459	6718.8	367	6965.90	18	8570.36	365
6162-268	449	6167-417	461	6720.01	253	6965.90	438	8570.37	368
6162-268	452	6167-417	464	6723	252	6965.90	498	8570.39	347
6162-268	455	6167-417	468	6723.1	253	6965.90	500	8570.40	366
6162-268	463	6167-417	470	6724	252	6977.9	503	8570.41	366
6162-268	467	6167-417	474	6724.1	252	6977.91	503	8570.42	366
6162-268	470	6167-417	476	6724.2	252	7111-563	508	8570.43	366
6162-268	473	6167-417	480	6724.3	250	7112.1-454	508	8570.44	367
6162-268	476	6167-417	483	6725	250	7121-667	508	8570.45	352
6162-268	492	6167-417	486	6725.5	250	7121K-971	508	8570.48	363
6162-955	449	6167-417	489	6725.7	250	7531-454	503	8570.50	367
6162-955	452	6168.02	434	6725.78	6	792-654	509	8570.51	421
6162-955	455	6168.02	491	6725.78	251	7985.2-69V	509	8570.54	376
6162-955	463	6168.09	449	6725.78	367	7985.94-268	510	8570.55	390
6162-955	467	6168.09	457	6726	246	7989.270-268	510	8570.56	390
6162-955	470	6168.11	451	6726.4	247	8010.27	419	8570.57	390

model no.	page	model no.	page	model no.	page	model no.	page	model no.	page
8570.57	415	8601.19	401	94384G	333	9941	504		
8570.58	391	8602.1	387	94385.1	46	9942	504		
8570.59	391	8602.19	401	94385.1	439	9952.1	504		
8570.60	391	8610.1	381	94385.2	257	9952-571	338		
8570.62	389	8610.19	16	94471G	334	9952-571	504		
8570.63	365	8610.19	398	94472G	334	9953	508		
8573	365	8610.2	392	94472GL	334	9953ME	338		
8580.1	408	8610.29	402	94476	335	9953V	509		
8580.1	411	8611.1	16	94476.0	335	9954.92-V	509		
8580.10	407	8611.1	381	94476.05	335	9955V	507		
8580.10	411	8611.19	398	94476.05NOR	336	9957V	507		
8580.11	417	8611.2	392	94476.09	336	9957V	509		
8580.12	417	8611.29	402	94476.1	336	9958-455	508		
8580.13	408	8613.1	16	94476.2	336	9959 V	507		
8580.13	411	8613.1	381	94476.21	337	9959.1-182	504		
8580.16	407	8613.1	382	94476-926	334	9959.4	448		
8580.16	410	8613.19	398	94476EX	336	9959.4	457		
8580.17	407	8613.2	392	94477.0-713	40	9959.4	462		
8580.17	410	8613.29	402	94477.0-713	189	9959.4	469		
8580.19	415	8614.1	16	94477.0-713	337	9959.4	478		
8580.21	408	8614.1	382	94478	335	9959.4	485		
8580.21	411	8614.19	398	94478.0	336	9959.4	491		
8580.22	413	8615.1	382	94478-926	335	9962.3-473	508		
8580.23	413	8615.19	399	94485	337	9965.3V	508		
8580.24	413	8620.1	383	94490G	334	9965.3V	509		
8580.25	414	8620.19	399	94826.9	340	9965-182	508		
8580.26	414	8620.2	393	94826C1	340	9967V	504		
8580.27	414	8621.1	383	94826C2	340	9968V	508		
8580.28	414	8621.19	399	94933	338	9971.5	508		
8580.29	412	8622.1	384	94936	339				
8580.3	406	8622.19	399	94939	339				
8580.30	414	8624.1	384	94940	339				
8580.31	414	8624.19	399	94943	339				
8580.32	412	8625.1	385	94948	339				
8580.32	415	8625.19	400	94949	339				
8580.33	394	8630.1	386	94961	293				
8580.33	415	8630.19	400	94961	339				
8580.38	417	8631.1	386	94980	317				
8580.39	422	8631.19	400	94980	340				
8580.42	417	8631.2	393	94980.1-584	317				
8580.43	408	8635.1	387	94980.1-584	340				
8580.44	411	8635.19	401	94981	317				
8580.47	422	8635.2	393	94981	340				
8580.48	368	8640.1	385	95001A	322				
8580.49	391	8640.14	386	95002A	322				
8580.5	410	8640.19	400	95040	323				
8580.50	413	8641.1	386	95041	322				
8580.51	413	8641.19	400	95060	323				
8580.52	413	8650.1	389	95085	323				
8580.53	421	8651.1	389	95086	323				
8580.54	422	8651.2	394	95090	323				
8580.55	415	8653.1	390	95092	324				
8580.56	416	8655.11	389	95130	324				
8580.58	416	8874.9	348	95130	325				
8580.6	347	94090G	328	95130	326				
8580.6	421	94092G	329	95240	330				
8580.62	412	94096	333	95243	331				
8580.63	408	94096G	333	95270	329				
8580.63	411	94098G	333	95290	334				
8580.65	17	94130G	326	95301	334				
8580.65	416	94180	326	9777.9	31				
8580.66	15	94243G	327	9778.0	32				
8580.66	365	94246G	328	9778.1	32				
8580.68	407	94270G	328	9782-268	510				
5880.68	410	94270GF	328	9784.3-236	448				
8580.69	16	94280G	327	9784.3-236	491				
8580.69	412	94330	331	9918	509				
8580.7	408	94330G	332	9925.290	503				
8580.7	411	94331G	332	9925.290	509				
8580.71	17	94340	332	9928.190	509				
8580.71	414	94340G	332	9933.31	509				
8580.8	407	94341G	332	9934	509				
8580.8	410	94343G	333	9934.31	510				
8601.1	387	94359	333	9941	338				

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Viega Ltd

Palmerston House
814 Brighton Road
Purley, Surrey, CR8 2BR
United Kingdom

Phone +44 (0) 330 111 4568

viega.co.uk

